



TECHNICAL SERVICE BULLETIN

FORD PARTS AND SERVICE DIVISION

JANUARY 19, 1979

MASTER INDEX

“Our Goal: No Unhappy Owners.”

1969-1976 MODEL YEARS PERMANENT MASTER INDEX INCLUDES TSB'S 1 THRU 160

NOTICE

TO: ALL FORD SERVICE MANAGERS, SERVICE WRITERS AND TECHNICIANS

This index cancels and supersedes the Permanent Technical Service Bulletins (TSB) Master Index dated December 19, 1975.

This index includes all articles published in Technical Service Bulletins Number 1 through 160 covering 1969-1976 model year vehicles and all articles published in Technical Service Information Bulletins Number 1 through 59 covering 1969-1973 model year vehicles.

This index is a permanent master copy and should be kept in your file. Should articles pertaining to 1969-1976 vehicles be published in the future, one page replacement inserts will be printed and sent out with regularly scheduled mailings to keep this index updated.

Ford Parts and Service Division

The content format (bulletin index) is made up of six major group categories. Articles within individual bulletins will be indexed under these categories for both car and truck. These will be represented separately within the index contents area.

The major categories, for both car and truck articles, are expanded into subgroups listed by model year in alphabetical order. This makes it easier to locate articles pertaining to a particular model year vehicle.

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CAR INDEX

BODY

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
BODY-SHELL				1970			
Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658	Cover-To-Grille — Headlamp — Use Only When Replacement of a Headlamp Cover is Required (Lincoln)	74	8/23/74	785
Shock Absorber Mounting — Rear — Bracket Rattles (Maverick)	3	10/22/71	30	Door(s) — Headlamp — Mis-aligned (Lincoln)	76	9/27/74	823
Vinyl Roof — Maintenance (All Cars So Equipped)	100	11/7/75	1291	Front End — Squeak (Ford, Mercury)	57	11/23/73	460
1971				Grille Opening — Panel-to-Fender Assembly — Excessive Gap (Mustang)	72	7/19/74	752
Extension — Lower Back Panel — Rattles (Mercury Models with Heavy Duty Frame except Station Wagons)	3	10/22/71	31	Sheet Metal — Body Corrosion Protection (All Car Lines)	136	6/7/77	658-S
Roof — Vinyl — Maintenance (All So Equipped)	100	11/7/75	1291	150	1/4/78	658-S-1	
Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658	Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658
	84	2/21/75	6585	84	2/21/75	658-S	
1972				1975			
Floor Pan — Front — "Oil Canning" (Pinto)	18	5/26/72	176	Body — Intermittent Noise — Grounds out to Frame (Thunderbird, Mark IV)	76	9/27/74	826
Rocker to Frame — Squeak (Torino, Montego — All Models except Station Wagon)	1	9/15/71	5	Bumper Height — Specifications (All Cars)	91	6/6/75	1157
Roof — Vinyl — Maintenance (All So Equipped)	100	11/7/75	1291	Cover Panel (Skirt) — Quarter Wheel Opening — Improved Retention and/or Fit (Lincoln)	76	9/27/74	82
Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658	94	7/25/75	1211	
Sheet Metal — Front End — Shake (Thunderbird, Mark IV)	8	12/17/71	79	Door Assembly — Fuel Filler (Granada Ghia, Monarch)	107	3/10/76	1399
Side Marker Lamps — Front and Rear — Loose (Thunderbird, Mark IV)	10	1/28/72	104	Door Assembly — Fuel Filler — Revision (Granada Ghia and Granada Sports Sedan)	108	3/24/76	1399-S
Tire — Spare — Rattles (Torino, Montego — Station Wagons)	1	9/15/71	6	Garnish Mouldings — Windshield Side — Squeak (Granada, Monarch)	108	3/24/76	1412
	4	10/29/71	6-S	76	9/27/74	828	
1973				Hose — Lower Radiator — Positioning at No. 1 Crossmember (Granada, Monarch — All 8-Cylinder Engines Built 1/25/75-2/21/75)	90	5/23/75	1138
Mounting Screw — Dust Shield (Lincoln with A/C)	TSI 31	12/1/72	—	Member — Front Side — Tie-Down Damage (Granada, Monarch)	79	11/15/74	901
Protective Coating — Clear (Selected Models)	TSI 20	8/18/72	—	Ornament Assembly — Headlamp Cover — Plastic Insert Missing (Ford — All Cars So Equipped)	99	10/24/75	1268
(Thunderbird, Mark IV, Lincoln)	TSJ40	4/6/73	—	Pillar — Center Body Area — Squeak Noise (Granada, Monarch Four Door Models)	87	4/4/75	1064
Roof — Vinyl — Maintenance (All So Equipped)	100	11/7/75	1291	Reinforcement — Quarter Panel (Granada, Monarch)	104	1/23/76	1346
Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658	Shaft — Headlamp Cover — Cannot be Installed to Hinge Opening During Service Replacement (Mark IV)	90	5/23/75	1132
	84	2/21/75	658-S	Sheet Metal — Body — Sealant (All Car Lines)	150	1/4/78	658-A-1
Sheet Metal — Corrosion — Cars in Storage (Subject 4.3 page 1 of the Warranty and Policy Manual has been Revised)	TSI 8	2/11/72	—	Spotwelds — Missing (All Car Lines)	152	2/27/78	3066
Stone Deflector — Out of Position and/or Gaps between the End and Center Piece (Ford, Torino, Thunderbird, Mercury, Montego, Cougar, Mark IV)	31	12/1/72	276	Tire — Spare — Space Saver — New Stowage Location (Granada, Monarch — All Models So Equipped)	88	4/18/75	1089
	40	4/6/73	276-S	Towing Procedures (Mustang Cobra II)	109	4/7/76	1433
Tire — Spare — Lock Assembly — Difficult Installation and Removal (All Cars)	26	10/6/72	236	1976			
Tire — Spare — Rattles (Torino, Montego)	TSI 31	12/1/72	277	Dam-Front Air (Mustang Cobra II)	104	1/23/76	1345
Wax — Protective Coatings (All Cars)	TSI 21	9/22/72	—	Door Assembly — Fuel Filler (Granada Ghia, Monarch)	107	3/10/76	1399
1974				Door Assembly — Fuel Filler — Revision (Granada Ghia and Granada Sports Sedan)	108	3/24/76	1399-S
Cover Panel (Skirt) — Quarter Wheel Opening — Latch Lever Brakes (Torino So Equipped)	80	11/29/74	930	Garnish Moulding — Windshield Side — Squeak (Granada, Monarch)	108	3/24/76	1412
Cover Panel (Skirt) — Quarter Wheel Opening — Loose and Rattles (Gran Torino Brougham So Equipped)	71	6/28/74	731	Label or Decal — "Unleaded Gasoline Only" — Replacement (All Cars using Unleaded Gasoline)	80	11/29/74	932
				BUMPERS			
				1972			
				Bumpers — Chrome — Removal of Protective Wax Coating (All Cars)	77	10/11/74	874

Description	Bulletin	Date	Article
BUMPERS — Cont.			
1972			
Bumper — Front — Hitting Fender (Torino)	1	9/15/71	1
Bumper — Front — Rattles (Torino, Montego)	1	9/15/72	2
Stone Deflector — Lower — Bumper — Front Rattles (Mark IV)	9	1/14/72	93
1973			
Bumpers — Chrome — Removal of Protective Wax Coating (All Cars)	77	10/11/74	874
Bumper — Bumper Guard to Bumper Gaps (Thunderbird)	31	12/1/72	275
Bumpers — Front and Rear — Interchangeability (Ford, All Models except Station Wagon Rear Bumper)	77	10/11/74	871
Hitch — Trailer — Class "1" — Installation (Ford, Mercury, All Models except Station Wagons)	43	5/4/73	376
1974			
Bumpers — Chrome — Removal of Protective Wax Coating (All Cars)	77	10/11/74	874
Bumper — Front and Rear — Interchangeability (Ford except Station Wagon Rear Bumper)	77	10/11/74	871
Bumper — Urethane — Front and Rear — Surface and Paint Repair Procedures (Mustang)	86	3/21/75	1040
Deflector Ends — Stone — Bumper — Rear — Usage and Interchangeability (Torino, Montego, Station Wagon Model 71)	77	10/11/74	875
Deflector Ends — Stone — Bumper — Rear — Wavy/Wrinkled (Torino, Montego Station Wagon)	64	3/22/74	571
Deflectors — Stone — Bumper — Front and/or Rear — Wavy (Comet, Maverick, Pinto)	59	12/21/73	481
Guard — Bumper — Installation — Pre-Delivery (Mustang II)	94	7/25/75	1208
Guard — Bumper — Rear — Installation — Pre-Delivery (Mustang)	53	9/21/73	423
Inserts — Bumpers — Wrinkled (Capri I)	110	4/22/76	1449
	116	7/19/76	1449-S
Mouldings — Bumper and Guard — Removal and Installation Procedures (Mustang II)	59	12/21/73	479
Reinforcement — Bumper — Front — Interchangeability (Ford)	66	4/19/74	627
Rubstrip — Bumper — Replacement Labor Time Reduction (Mark IV)	70	6/14/74	712
Sight Shields — Bumper — Front and Rear Painted Rubber — Paint Repair Procedure (All Cars So Equipped)	78	10/28/74	892
1975			
Bumpers — Chrome — Removal of Protective Wax Coating (All Cars)	77	10/11/74	874
Bumpers — Urethane — Front and Rear Surface and Paint Repair Procedures (Mustang)	86	3/21/75	1040
Deflector Ends — Stone — Bumper — Rear — Gap to the Center Stone Deflector (Mercury except Station Wagons)	80	11/29/74	931
Deflector Ends — Stone — Bumper — Rear — Usage Interchangeability (Torino, Montego, Station Wagon Model 71)	77	10/11/74	875
Guard — Bumper — Installation — Pre-Delivery (Mustang II, Elite)	94	7/25/75	1208
Rubstrips — Bumper — Front and Rear and Guard — Bumper — Rear — Installation — Pre-Delivery (Elite)	89	5/2/75	1115
Sight Shields — Bumper — Front and Rear — Painted Rubber — Paint Repair Procedure (All Cars So Equipped)	78	10/28/74	892

Description	Bulletin	Date	Article
1976			
Bracket — Mounting — License Plate — Front (All Models)	128	2/9/77	1710
Bracket — Mounting — License Plate — Revision (All Models)	129	2/24/77	1710-S
Inserts — Bumper — Wrinkled (Capri II)	110	4/22/76	1449
	116	7/19/76	1449-S
DECK LID			
1972			
Spring — Counterbalance — Third Door — Improved (Pinto Model 64-Third Door)	11	2/11/72	116
Torsion Bar — Luggage Compartment Door — Improved (Mark IV)	12	3/3/72	122
1974			
Door — Luggage Compartment — Binds During Opening and Closing (Mustang II Model 69)	60	1/18/74	494
Latch Attachment — Electric — Luggage Compartment Door (Ford Body Style Codes 53-57-65 with Electric Latch)	77	10/11/74	872
Torsion Bars — Luggage Compartment Door — "Snapping Noise" (Mustang Model 60)	66	4/19/74	628
1975			
Deck Lid — Denting During Severe Slam (Elite and Cougar)	116	7/19/76	1538
Latch Attachment — Electric — Luggage Compartment Door (Mercury Body Style Codes 53-57-65 with Electric Latch)	77	10/11/74	872
Support — Luggage Rack — Corrosion (Granada and Monarch 2-Door and 4-Door Models)	131	3/25/77	1785
Torsion Bar-Deck Lid — Loading Adjustment (Granada and Monarch — All Models)	158	5/23/78	3184
Torsion Bars — Deck Lid — Special — (Station Wagons) (All Cars except Ranchero, Lincoln, Station Wagons)	79	11/15/74	905
	84	2/21/75	905
1976			
Deck Lid — Denting During Severe Slam (Elite and Cougar)	116	7/19/76	1538
Door — Luggage Compartment — Plastic Rear Reflector Finish Plate Separates from Rear Reflector Bezel and Finish Plate "LTD" Letters Fall Off (1976 Ford 2-Door and 4-Door Models)	119	9/3/76	1584
Support — Luggage Rack — Corrosion (Granada and Monarch 2-Door and 4-Door Models)	131	3/25/77	1785
Torsion Bar — Deck Lid — Loading/Adjustment (Granada and Monarch — All Models)	158	5/23/78	3184
DOORS			
1969			
Latch Assembly — Door — Front and Rear Retaining Screws (All Car Lines)	105	2/11/76	1377
1970			
Latch Assembly — Door — Front and Rear — Retaining Screws (All Car Lines)	105	2/11/76	1377
1971			
Door — Closing Efforts (Capri)	27	10/20/72	243
Door — Front — Sags when Open (Ford, Maverick, Lincoln, Mercury, Comet)	13	3/17/72	131

Description	Bulletin	Date	Article
DOORS — Cont.			
1969			
Enclosed Parts — Door — Contamination by Commercially Applied Anti-Corrosion Products (All Cars)	TSI 41	4/20/73	—
Latch Assembly — Door — Front and Rear — Retaining Screws* (All Car Lines)	105	2/11/76	1377
Lock Cylinder — Door — Freezing (Capri)	87	4/4/75	1066
Striker Plate — Door Lock — Adjustment (Capri)	TSI 6	6/16/72	—
Trim Panel — Door — Cracks (Capri)	50	8/3/73	410
Part Number Change (Capri)	56	11/2/73	410-S
1972			
Arm Rest — Front Door (Audi Style Only) — Cracked and/or Broken (Maverick, Comet Models with Luxury Decor)	40	4/6/73	357
Clip — Anti-Blow Out (Ford Models 53, 57, 65, 76; Thunderbird Model 65; Torino Models 53, 63, 65, 71, 97)	18	5/26/72	175
Door — Closing Efforts (Capri)	27	10/20/72	243
Enclosed Parts — Door — Contamination by Commercially Applied Anti-Corrosion Products (All Cars)	TSI 41	4/20/73	—
Latch Assembly — Door — Front and Rear — Retaining Screws (All Car Lines)	105	2/11/76	1377
Lock Cylinder — Door — Freezing (Capri)	87	4/4/74	1066
Pull Handle — Door — Removal and Installation (Lincoln Town Car Model 53)	27	10/20/72	241
Striker Plate — Door Lock — Adjustment (Capri)	TSI 16	6/16/72	—
Trim Panel — Door — Cracks (Capri)	50	8/3/73	410
Part Number Change (Capri)	56	11/2/73	410-S
1973			
Arm Rest Assembly — Door — Cracked or Broken (Ford, Mercury)	39	3/23/73	347
Arm Rest — Door — Front — Attaching Stool Breakage (Lincoln Model 53)	57	11/23/73	459
Arm Rest — Door — Front (Audi Style Only) — Cracked and/or Broken (Pinto, Maverick, Comet Models with Luxury Decor)	40	4/6/73	357
Arm Rest — Door — Light Bleeds Through (Thunderbird with Power Windows, and Mark IV)	40	4/6/73	355
Door — Fuel Filler — Noise (Ford, Mercury)	24	9/22/72	225
Enclosed Parts — Door — Contamination by Commercially Applied Anti-Corrosion Products (All Cars)	TSI 41	4/20/73	—
Glass-Door Rattles (Ford, Mercury Model 65)	40	4/6/73	356
Guards — Door Edge (Ford, Mercury)	TSI 28	11/3/72	—
Handles — Door — Inner — Air Leakage (Ford, Mercury)	40	4/6/73	354
Handle — Door — Inner — Broken (Capri)	60	1/18/74	491
Handle — Pull — Door — Removal and Installation (Lincoln Town Car Model 53)	27	10/20/72	241
Housing — Ash Tray Receptacle — Door — Cover-to-Arm Rest Interference (Ford, Mercury Models 53, 57, 71)	31	12/1/72	279
Latch Assembly — Door — Front and Rear — Retaining Screws (All Car Lines)	105	2/11/76	1377
Lock Cylinder — Door — Freezing (Capri)	87	4/4/75	1066

Description	Bulletin	Date	Article
Switch — Power Door Lock — Sticks (Ford, Mercury So Equipped)	33	12/29/72	300
Trim Panel — Door — Blistering (Capri)	61	2/2/74	516
Trim Panel — Door — Cracks (Capri)	50	8/3/73	410
Trim Panel — Door — Retention (Ford, Mercury)	29	11/16/62	268
Weatherstrip — Outer Belt — Door — Moulding Corrosion and Paint Stain (Torino, Montego)	33	12/29/72	297
1974			
Arm Rest — Door — Ash Receptacle Light "Bleed-thru" — Service Arm Rest (Thunderbird, Mark IV So Equipped)	90	5/23/75	1130
Decal — Transfer — Woodgrain Adhesion in Door Handle Depression (Pinto, Bobcat — Station Wagons)	89	5/2/75	1117
Door — Front — Lock-Out Condition (All Cars with Power Door Locks except Lincoln)	67	5/3/74	659
Emblem — Trim Panel — Interior Door — Replacement (Mustang II)	79	11/15/74	903
Handle — Inside — Door — Breakage (Mustang II, Pinto)	69	5/31/74	702
Hinges — Door — Improved Door Hold — Open (Thunderbird, Mark IV)	84	2/21/75	1016
Knob — Lock — Power Door — Inoperative (Torino, Montego, Cougar 2-Door Models So Equipped)	88	4/18/75	1088
Latch Assembly — Door — Front and Rear — Retaining Screws (All Car Lines except Capri I)	105	2/11/76	1377
Lock Cylinder — Door — Freezing (Capri)	87	4/4/75	1006
Lock — Ignition — Anti-Theft System for Past Model Vehicles (All Models — except Capri)	120	9/22/76	1601
Regulator — Window — Door — Service Replacements (All Models — except Capri)	118	8/17/76	1566
Roller — Window — Regulator Arm — Door — Service Replacement (All Models except Capri)	116	7/19/76	1376-S
Roller — Window Regulator Arm — Door — Service Replacement (All Models — except Capri I)	105	2/11/76	1376
Trim Panel — Door — Blistering (Capri)	61	2/2/74	516
Weatherstrip — Outside Belt — Door — Separates from the Belt Moulding (Mustang II)	69	5/31/74	701
1975			
Arm Rest — Door — Ash Receptacle Light "Bleed-thru" — Service Arm Rest (Thunderbird, Mark IV So Equipped)	90	5/23/75	1130
Arm Rest — Door — Front — Loose Attaching Clips (Monarch, Comet, Granada, Maverick, Mustang, Pinto)	93	6/20/75	1193
Arm Rest — Door — Front — Loose Finish Cap (Bobcat, Comet, Pinto, Maverick — All Models, Monarch, Granada Models 54H-66H, Mustang Models 60F-69F)	93	6/20/75	1194
Cylinders — Lift — Third Door (Mustang II, Pinto, and Bobcat)	116	7/19/76	1540
Decal — Transfer — Woodgrain — Adhesion in Door Handle Depression (Pinto, Bobcat — Station Wagons)	89	5/2/75	1117
Door — Difficult to Open with Outside Handle (Granada, Monarch Model 66)	90	5/23/75	1131
Emblem — Trim Panel — Door — Interior — Replacement (Mustang II)	79	11/15/74	903

Description	Bulletin	Date	Article
DOORS — Cont.			
1975			
Glass — Door — Front — Breakage (Granada, and Monarch II and 4-Door Models)	108	3/24/76	1409
Handle — Door — Outside — High Operating Effort (All Vehicles)	136	6/7/77	1861
Hinge — Door — Fuel Filler — Cracked (Granada Ghia, Monarch)	87	4/4/75	1069
Hinges — Door — Improved Door Hold-Open (Thunderbird, Mark VI)	84	2/21/75	1016
Knob — Lock — Power Door — Inoperative (Torino, Montego, Cougar 2-Door Models So Equipped)	88	4/18/75	1088
Latches and Strikers — Door — Front and Rear — Painted — Revised Production Installation Process (All Cars)	77	10/11/74	873
Lock — Ignition — Anti-Theft System for Past Model Vehicles (All Models — except Capri)	120	9/22/76	1601
Moulding — Trim Panel — Door Cracking (Ford Models 53L, 60L, and Mercury Models 53K, 53L, 71K)	142 146	9/7/77 11/4/77	1958 1958-S
Mouldings — Roof — Drip and/or Door — Front — Belt — Poor Fit (Granada, Monarch)	80	11/15/74	927
Pull Strap Assembly — Interior — Door — Loose or Detached (All Car Lines So Equipped)	141	8/23/77	1947
Regulator — Window — Door — Service Replacements (All Models — except Capri)	118	8/17/76	1566
Roller — Window Regulator Arm — Door — Service Replacement (All Models — except Capri)	116	7/19/76	1376-S
Roller — Window Regulator Arm — Door Service Replacement (All Models — except Capri I)	105	2/11/76	1376
Trim Panel — Door — Bulge and/or Moulding Cracks in Pull Handle Area (Mercury Models 53L-65L-71K, Ford Models 53L-60L)	99	10/24/75	1265
Window Mechanism — Door — Front — Rattle (Granada, Monarch)	133	4/26/77	1818
1976			
Cover — Receptacle — Arm Rest — Rear Door — "Lock Open" (Ford 4-Door Models with Manual Windows)	104	1/23/76	1347
Cylinders — Lift — Third Door — (Mustang II, Pinto and Bobcat)	116	7/19/76	1540
Glass — Door — Front — Breakage (Granada and Monarch II and 4-Door Models)	108	3/24/76	1409
Handle — Outside — Door — High Operating Effort (All Vehicles)	136	6/7/77	1861
Knob — Rear View Outside Remote Control Mirror (All Vehicles So Equipped)	106	2/25/76	1393
Latch Assembly — Door — Front and Rear — Retaining Screws (All Car Lines except Capri I)	105	2/11/76	1377
Lock — Ignition — Anti-Theft System for Past Model Vehicles (All Models — except Capri)	120	9/22/76	1601
Mirror — Outside — Right Hand — Remote Control Adjustment (All Car Lines So Equipped)	128	2/9/77	1707
Moulding — Trim Panel — Door — Cracking (Ford Models 53L and 60L and Mercury Models 53K, 53L, and 71K)	142 146	9/7/77 11/4/77	1958 1958-S
Pull Strap Assembly — Interior — Door — Loose or Detached (All Car Lines So Equipped)	141	8/23/77	1947
Regulator — Window — Door — Service Replacements (All Models — except Capri)	118	8/17/76	1566

Description	Bulletin	Date	Article
Rod — Latch to Door Handle — Door — Front — Too Short for Positive Latch Release (Torino 4-Door Models)	116	7/19/76	1539
Roller — Window Regulator Arm — Door — Service Replacement (All Models except Capri)	116	7/19/76	1376-S
Roller — Window Regulator Arm — Door — Service Replacement (All Models — except Capri I)	105	2/11/76	1376
Switch — Lock — Power Door — Installation (Granada, LTD II, Monarch and Cougar 2-Door Models)	141	8/23/77	1948
Window Mechanism — Door — Front — Rattle (Granada, Monarch)	133	4/26/77	1818
HOOD, FENDER AND GRILLE			
1971			
Cable and Clamp — Hood Release — New (Capri)	70	6/14/74	715
Cable — Hood Release — Corrosion (Capri)	14	3/24/72	137
Grilles — Radiator — Buffing Damage (Mark III and IV)	TSI 5	12/1/71	—
1972			
Apron-Fender — Breakage (Lincoln, Thunderbird, Mark IV)	TSI 1	10/29/71	—
Bumper — Front — Hitting Fender (Torino)	1	9/15/71	1
Bumper — Hood Panel — Adjustment (All Cars)	TSI 46	6/1/73	—
Fender — Front to Rocker Panel — Noise (Mercury)	15	4/14/72	143
Grilles — Radiator (Lincoln)	TSI 16	6/16/72	—
Hood — Adjustment (Mercury)	4	10/29/71	44
Hood will not stay in Full Open Position (Mercury)	12	3/3/72	121
Latch — Hood — will not Release (Mark IV)	5	11/1/71	52
Spring — Pop-Up — Hood Latch — Breaks (Torino Hi-Series, Thunderbird, Lincoln, Montego, Mark IV)	11	2/11/72	113
1973			
Bumper — Hood Panel — Adjustment (All Cars)	TSI 46	6/1/73	—
Cable and Clamp — Hood Release (Capri)	70	6/14/74	715
Cable — Hood Release — Detaches from Hood Latch Release Pin — Hood will not Open (Ford, Torino, Thunderbird, Mercury, Montego, Lincoln, Mark IV)	33	12/29/72	298
Cover (Skirt) — Quarter Panel Opening — Removal and Installation Procedures (Mercury, except Model 71)	TSI 33	12/29/72	—
Grille (Mark IV)	TSI 31	12/1/72	—
Hood Difficult to Unlatch (Torino, Montego)	35	2/2/73	323
Plastic Components — Protection from Heat (Capri)	TSI 36	2/16/73	—
1974			
Cable and Clamp — Hood Release — New (Capri)	70	6/14/74	715
Front End — Squeak (Ford-Mercury)	57	11/23/73	460
Mouldings — Body Side — Loose — Spear Type on Front Fenders and Quarter Panels (Pinto)	61	2/2/74	517
Ornament — Hood — LTD — Tilted (Ford Hi-Series)	57	10/5/73	440
1975			
Panel — Hood — Interchangeability (Granada and Monarch)	112	5/21/76	1486
Rod — Hood Support — Becomes Dislodged from Front Fender Apron (Pinto, Mustang, Granada, Maverick, Bobcat, Monarch and Comet)	138	7/6/77	189

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
HOOD, FENDER AND GRILLE — Cont.							
1976							
Panel — Hood — Interchangeability (Granada and Monarch)	112	5/21/76	1486				
Rod — Hood Support — Becomes Dislodged from Front Fender Apron (Pinto, Mustang, Granada, Maverick, Bobcat, Monarch and Comet)	138	7/16/77	1893				
Support Assembly — Hood — Fuel Economy Models — (Granada and Monarch)	101	11/21/75	1301				
INSTRUMENT PANEL AND CONSOLE							
1972							
Covers — Access Hole — Instrument Panel — Distorted (Lincoln)	26	10/6/72	234				
Cover — Steering Column Opening — Instrument Panel — Loose (Mark IV, Thunderbird)	TSI 8	2/11/72	—				
Instrument Panel — Squeak — "A" Pillar (Torino, Montego)	7	12/3/71	67				
Instrument Panel — Vibration (Thunderbird, Mark IV)	15	4/14/72	145				
Receptacle — Ash — Instrument Panel — Hard to Open (Torino, Montego)	TSI 5	12/1/71	—				
MIRRORS							
1969							
Knob — Rear View Outside Remote Control Mirror (All Vehicles So Equipped)	106	2/25/76	1393				
1970							
Knob — Rear View Outside Remote Control Mirror (All Vehicles So Equipped)	106	2/25/76	1393				
1971							
Bracket — Inside Rear View Mirror — Rebonding (All Cars)	TSI 41	4/20/73	—				
Feed Wire — Vanity Visor Mirror — Replacement (Torino Elite, Thunderbird, Cougar, Montego, Mercury, Lincoln, Mark IV with Vanity Mirror)	74	9/23/74	795				
Knob — Rear View Outside Remote Control Mirror (All Vehicles So Equipped)	106	2/25/76	1393				
Mirror — Rear View — Outside — Adjustment (Capri)	50	8/3/73	411				
Mirror — Remote Control — Rear View — Outside — Inoperative (All Cars)	TSI 12	4/14/72	—				
Mirror — Remote — Outside — Rattle (Thunderbird, Mark III)	1	9/15/71	3				
Mirrors — Rear View — Outside (All Cars)	89	5/2/75	1116				
1972							
Bracket — Inside Rear View Mirror — Rebonding (All Cars)	TSI 41	4/20/73	—				
Feed Wire — Vanity Visor Mirror — Replacement (Torino Elite, Thunderbird, Cougar, Montego, Mercury, Lincoln, Mark IV with Vanity Mirror)	74	9/23/74	795				
Knob — Rear View Outside Remote Control Mirror (All Vehicles So Equipped)	106	2/25/76	1393				
Mirror — Rear View — Outside — Adjustment (Capri)	50	8/3/73	411				
Mirror — Remote — Outside — Rattle Thunderbird, Mark III, Mark IV)	1	9/15/71	3				
Mirror — Remote Control — Rear View — Outside — Inoperative (All Cars)	TSI 12	4/14/72	—				
Mirrors — Rear View — Outside (All Cars)	89	5/2/75	1116				
Mirrors — Remote Control — Rear View — Outside (All Cars So Equipped)	TSI 37	3/2/73	—				
				1973			
				Bracket — Mirror — Inside Rear View — Rebonding (All Cars)			
				TSI 41			
				4/20/73			
				—			
				Feed Wire — Vanity Visor Mirror — Replacement (Torino Elite, Thunderbird, Cougar, Montego, Mercury, Lincoln, Mark IV with Vanity Mirror)			
				74			
				9/23/74			
				795			
				Knob — Rear View Outside Remote Control — Mirror (All Vehicles So Equipped)			
				106			
				2/25/76			
				1393			
				Mirror — Remote Control Rear View — Outside — Inoperative (All Cars)			
				TSI 12			
				4/14/72			
				—			
				Mirrors — Remote Control Rear View — Outside (All Cars So Equipped)			
				TSI 37			
				3/2/73			
				—			
				1974			
				Glass — Broken Mirror — Outside Rear View — Replacement (All Car Lines)			
				150			
				1/4/78			
				3009			
				1976			
				Glass — Broken Mirror — Outside Rear View — Replacement (All Car Lines)			
				150			
				2/4/78			
				3009			
				PAINT			
				1969			
				Industrial and Chemical Fallouts — Description and Removal Procedures (All Vehicles and Model Years)			
				101			
				11/21/75			
				1302			
				Paint — Peeling — Primer Recommendation (All Vehicles)			
				101			
				11/21/75			
				1304			
				Paint Repairs (All Model Years and Car Lines)			
				101			
				11/21/75			
				1303			
				Spray Gun — Pressure Drop (All Models)			
				104			
				1/23/76			
				1349			
				1970			
				Codes — Identification — Paint Supplier (Paint Code 5)			
				TSI 16			
				6/16/72			
				—			
				Industrial and Chemical Fallouts — Description and Removal Procedures (All Cars)			
				TSI 57			
				11/23/73			
				—			
				Industrial and Chemical Fallouts — Description and Removal Procedures (All Vehicles and Model Years)			
				101			
				11/21/75			
				1302			
				Paint — Peeling — Primer Recommendations (All Vehicles)			
				101			
				11/21/75			
				1304			
				Paint Repairs (All Model Years and Car Lines)			
				101			
				11/21/75			
				1303			
				Pre-primed Service Replacement Parts — Refinishing Procedures — (Sheet Metal Parts, Black Electrocoat Primer)			
				TSI 9			
				3/3/72			
				—			
				Problem Code — New Code for Paint Repairs Attributable to Tuck-Under Stone Pecking			
				TSI 16			
				6/16/72			
				—			
				Repair Paint Code Numbers — Fleet Color — Revised			
				TSI 7			
				1/28/72			
				—			
				Sheet Metal Body Replacement Parts — Corrosion Protection (All Cars)			
				67			
				5/3/74			
				658			
				Spray Gun — Pressure Drop (All Models)			
				104			
				1/23/76			
				1349			
				1971			
				Deflector — Stone — Front and Rear Bumper — Paint Repair (Mustang, Mach I)			
				46			
				6/1/73			
				254-S			
				Codes — Identification — Paint Supplier (Paint Code 5)			
				TSI 16			
				6/16/72			
				—			
				Industrial and Commercial Fallouts — Description and Removal Procedures (All Cars)			
				TSI 57			
				11/23/73			
				—			
				Industrial and Chemical Fallouts — Description and Removal Procedures (All Vehicles and Model Years)			
				101			
				11/21/75			
				1302			
				Paint — Peeling — Primer Recommendation (All Vehicles)			
				101			
				11/21/75			
				1304			
				Paint Repairs (All Model Years and Car Lines)			
				101			
				11/21/75			
				1303			

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
PAINT — Cont.							
1971							
Parts — Interior Plastic — Instrument Panel Area — Paint Adhesion (Ford, Mustang)	5	11/19/71	50	Paint — Diamond Flare — Refinishing Procedure (Thunderbird, Lincoln, Mark IV)	TSI 50	8/3/73	
Pre-primed Service Replacement Parts — Refinishing Procedures (Sheet Metal Parts, Black Electrocoat Primer)	TSI 9	3/3/72	—	Paint — Exterior — Revision (Ford, Mercury)	TSI 31	12/1/72	—
Repair Paint Code Numbers — Fleet Color — Revised	TSI 7	1/28/72	—	Paints — New Glamour Color — (Diamond Flare) (Thunderbird, Lincoln, Mark IV)	TSI 34	1/19/73	—
Rocker Panel to Quarter Panel Joint — Paint Flaking (Pinto)	5	11/19/71	51	Paint — Peeling — Primer Recommendation (All Vehicles)	101	11/21/75	1304
Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658	Paint Repairs (All Model Years and Car Lines)	101	11/21/75	1303
(All Cars)	84	2/21/75	658-S	Pre-primed Service Replacement Parts — Refinishing Procedures — (Sheet Metal Parts, Black Electrocoat Primer)	TSI 9	3/3/72	—
Spray Gun — Pressure Drop (All Models)	104	1/23/76	1349	Problem Code — New Code for Paint Repairs Attributable to Tuck-Under Stone Pecking	TSI 16	6/16/72	—
1972				Repair Paint Code Numbers — Fleet Color — Revised	TSI 7	1/28/72	—
Codes — Identification — Paint Supplier (Paint Code 5H)	TSI 16	6/16/72	—	Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658
Deflector — Stone — Front and Rear Bumper — Paint Repair (Mustang, Mach I)	46	6/1/73	254-S	(All Cars)	84	2/21/75	658-S
Industrial and Chemical Fallouts — Description and Removal Procedures (All Cars)	TSI 57	11/23/73	—	Spray Gun — Pressure Drop (All Models)	104	1/23/76	1349
Industrial and Chemical Fallouts — Description and Removal Procedures (All Vehicles and Model Years)	101	11/21/75	1302	1974			
Mouldings — Vinyl Roof — Paint Peeling (Mark IV)	15	4/41/72	114	Bumpers — Urethane — Front and Rear — Surface and Paint Repair Procedures (Mustang)	86	3/21/75	1040
Ornamentation — Plastic — Heat Damage (All Cars except Cougar and Montego)	TSI 5	12/17/71	—	Code Numbers — Paint — Repair — Reissue of Fleet Color (All Vehicles)	123	11/5/76	1648
Paint — Black-Out — Application (Pinto Station Wagon)	TSI 14	5/12/72	—	Deflectors — Stone — Front and Rear — Solvent Usage on Painted Vinyl (All Cars)	61	2/2/74	518
Paint — Commemorative — 1 Millionth (Thunderbird)	TSI 35	2/2/73	—	Industrial and Chemical Fallouts — Description and Removal Procedures (All Cars)	TSI 57	11/23/73	—
Paint — Peeling — Primer Recommendation (All Vehicles)	101	11/21/75	1304	Paints — New Diamond Flare (Thunderbird, Mark IV)	65	4/5/74	612
Paint Repairs (All Model Years and Car Lines)	101	11/21/75	1303	Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658
Pre-primed Service Replacement Parts — Refinishing Procedures (Sheet Metal Parts, Black Electrocoat Primer)	TSI 9	3/3/72	—	(All Cars)	84	2/21/75	658-S
Problem Code — New Code for Paint Repairs Attributable to Tuck-Under Stone Pecking	TSI 16	6/16/72	—	Sight Shields — Painted Rubber — Front and Rear Bumper — Paint Repair Procedure (All Cars So Equipped)	78	10/25/74	892
Repair Paint Code Numbers — Fleet Code — Revised	TSI 7	1/28/72	—	Vehicles with Seat Belt Retractors Mounted in the Inner "B" or "C" Panel — Anti-Corrosion Treatment — (All Car Lines)	148	12/5/77	2063
Sheet Metal — Body Replacement Parts — Corrosion Protection (All Cars)	67	5/3/74	658	Wheels — Deletion of Painted Wheels to Match Exterior Body Paint (Ford, Torino, Maverick, Mustang, Mercury, Montego, Pinto, Comet)	61	2/2/74	515
(All Cars)	84	2/21/75	658-S	1975			
Spray Gun — Pressure Drop (All Models)	104	1/23/76	1349	Antenna — Radio — Installation — Protection of Exterior Paint at Mouldings (All Cars with Dealer Installed Radio Antenna)	121	10/6/76	1619
1973				Bumpers — Urethane — Front and Rear — Surface and Paint Repair Procedures (Mustang)	86	3/21/75	1040
Coating — Protective — Clear (Selected Models)	TSI 20	8/18/72	—	Code Numbers — Paint — Repair Reissue of Fleet Color (All Vehicles)	123	11/5/76	1648
(Thunderbird, Mark IV, Lincoln)	TSI 40	4/6/73	—	Latches and Strikers — Painted — Front and Rear Door — Revised Production Installation Process (All Cars)	77	10/11/74	873
Components — Plastic — Protection from Heat (Capri)	TSI 36	2/16/73	—	Panel — Cowl Top — Galvanized — Paint Peeling (Mustang, Pinto, Maverick, Granada, Bobcat, Comet and Monarch Models)	131	3/25/77	1786
Deflector — Stone — Front and Rear Bumper — Paint Repair (All Cars)	28	11/3/72	254	Sheet Metal — Body — Corrosion Protection (All Car Lines)	136	6/7/77	658-S
(Mustang, Mach I)	46	6/1/73	254-S	Sight Shields — Painted Rubber — Front and Rear Bumper Paint Repair Procedure (All Cars So Equipped)	78	10/25/74	892
Deflectors — Stone — Front and Rear — Solvent Usage on Painted Vinyl (All Cars)	61	2/2/74	518				
Door Luggage Compartment and/or Panel — Lower Back — Paint Chips — (Pinto Model 62)	34	1/19/73	307				
Industrial and Chemical Fallouts — Description and Removal Procedures (All Cars)	TSI 57	11/23/73	—				
Industrial and Chemical Fallouts — Description and Removal Procedures (All Vehicles and Model Years)	101	11/21/75	1302				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
PAINT — Cont.							
1976							
Antenna — Radio — Installation — Protection of Exterior Paint at Mouldings (All Cars with Dealer Installed Radio Antenna)	121	10/6/76	1619	Handle — Emergency Crank — Sun Roof — Removal (All Cars So Equipped Built Prior to 10/6/71)	TSI 5	12/17/71	—
Codes — Paint Supplier (Alloy Road Wheels) (Capri II)	122	10/25/76	1632	Roof — Sun — Electric — Diagnosis Charts (All Cars So Equipped)	TSI 48	6/29/73	—
Codes — Paint Supplier (Cast Alloy Wheels) (Capri II "S" Model)	114	6/18/76	1518	Roof — Vinyl — Maintenance (All So Equipped)	100	11/7/75	1291
Codes — Paint Supplier — Road Wheels (Capri II)	128	2/9/77	1712	Roof — Vinyl — Repair Procedures (All Cars with Vinyl Roof, Levant Type Pattern Only)	TSI 36	2/16/73	—
Industrial and Chemical Fallouts — Description and Removal Procedures (All Vehicles and Model Years)	101	11/21/75	1302	Roof — Vinyl — Streaking/Fading or Discolored (All Car Lines Equipped with Vinyl Roofs)	112	5/21/76	1485
Paint — Peeling — Primer Recommendation (All Vehicles)	101	11/21/75	1304	Sun Roof — Moon Roof (All Cars So Equipped)	83	2/7/75	714-S
Paint Repairs (All Model Years and Car Lines)	101	11/21/75	1303	1972			
Panel — Cowl Top — Galvanized — Paint Peeling (Mustang, Pinto, Maverick, Granada, Bobcat, Comet and Monarch Models)	131	3/35/77	1786	Carrier — Luggage — Roof — Installation (All Cars So Equipped)	TSI 40	4/6/73	—
Passenger Car — Tu-Tone Paint — (Pinto, Maverick, Mustang, Granada, Ford, Thunderbird, Mercury, Comet)	104	1/23/76	1350	Carrier — Luggage — Roof — Rattles and/or Air Deflector Sags (Ford, Mercury, Model 71)	39	3/23/73	349
Repair Paint Code Numbers — Fleet Color — Reissue (All Vehicles)	123	11/5/76	1648	Handle — Emergency Crank — Sun Roof — Removal (All Cars So Equipped Built Prior to 10/6/71)	TSI 5	12/17/71	—
Sheet Metal — Body — Corrosion Protection (All Car Lines)	136 150	6/7/77 1/4/78	658-S 658S-1	Moulding Assembly — Rear — Roof Outside — Gaps away from Body (Torino, Montego Station Wagon)	12	3/3/72	123
Splatter Paint — Luggage Compartment — Peeling (Ford and Mercury 2-Door and 4-Door Models)	114	6/18/76	1517	Roof — Sun — Electric — Diagnosis Charts (All Cars So Equipped)	TSI 48	6/29/73	—
Spray Gun Pressure Drop (All Models)	104	1/23/76	1349	Panel — Panel-to-Roof — Sun Roof — Noise (All Cars So Equipped)	18	5/26/72	177
1976½				Roof — Sun — Optional (Pinto)	TSI 15	6/26/72	—
Codes — Paint Supplier (All Capri II)	121	10/6/76	1617	Roof — Vinyl — Maintenance (All So Equipped)	100	11/7/75	1291
Codes — Paint Supplier (Capri II)	103	12/19/75	1335	Roof — Vinyl — Repair Procedures (All Cars with Vinyl Roof, Levant Type Pattern Only)	TSI 36	2/16/73	—
Sheet Metal — Body — Corrosion Protection (All Car Lines)	136 150	6/7/77 1/4/78	658-S 658S-1	Roof — Vinyl — Streaking/Fading or Discolored (All Car Lines Equipped with Vinyl Roofs)	112	5/21/76	1485
ROOF				Sun Roof — Moon Roof (All Cars So Equipped)	83	2/7/75	714-S
1969				Support — Roof Headlining (Roof Bow) — Service Replacement (All Cars)	79	11/15/74	904
Roof — Vinyl — Streaking/Fading or Discolored (All Car Lines Equipped with Vinyl Roofs)	112	5/21/76	1485	1973			
1970				Carrier — Luggage — Roof — Installation (All Cars So Equipped)	TSI 40	4/6/73	—
Carrier — Luggage — Roof — Installation (All Cars So Equipped)	TSI 40	4/6/73	—	Carrier — Luggage — Roof — Rattles and/or Air Deflector Sags (Ford, Mercury Model 71)	39	3/23/73	349
Handle — Emergency Crank — Sun Roof — Removal (All Cars So Equipped Built Prior to 10/6/71)	TSI 5	12/1/71	—	Cover — Vinyl Roof — Pink Staining (All Cars with Vinyl Roof Covers Especially White Colored)	90	5/23/75	1134
Moon Roof — Sun Roof (All Cars So Equipped)	83	2/7/75	714-S	Ornament — Roof Side — Loose (Ford LTD and LTD Brougham without Vinyl Roof)	34	1/19/73	310
Roof — Sun — Diagnosis Charts (Electric) (All Cars So Equipped)	TSI 48	6/29/73	—	Rail — Luggage Carrier — Roof — Dimensions (Pinto Models 62B and 73B)	TSI 37	3/2/73	—
Roof — Vinyl — Maintenance (All So Equipped)	100	11/7/75	1291	Roof — Moon — Adjustment and Repair Procedures (Thunderbird, Mark IV So Equipped)	70	6/14/74	714
Roof — Vinyl — Repair Procedures (All Cars with Vinyl Roof, Levant Type Pattern Only)	TSI 36	2/16/73	—	Roof — Sun — Electric — Diagnosis Charts (All Cars So Equipped)	TSI 48	6/29/73	—
Roof — Vinyl — Streaking/Fading or Discolored (All Car Lines Equipped with Vinyl Roofs)	112	5/21/76	1485				
1971							
Carrier — Luggage — Roof — Installation (All Cars So Equipped)	TSI 40	4/6/73	—				
Carrier — Luggage — Roof — Rattles and/or Air Deflector Sags (Ford, Mercury)	39	3/23/73	349				

Description	Bulletin	Date	Article
ROOF — Cont.			
1973			
Roof — Sun — Inoperative or Intermittent Operation (Pinto Model 62-64 So Equipped)	75	9/6/74	811
Roof — Vinyl — Maintenance (All So Equipped)	100	11/7/75	1291
Roof — Vinyl — Repair Procedures (All Cars with Vinyl Roof, Levant Type Pattern Only)	TSI 36	2/16/73	—
Roof — Vinyl — Streaking/Fading or Discolored (All Car Lines Equipped with Vinyl Roofs)	112	5/21/76	1485
Sun Roof — Moon Roof (All Cars So Equipped)	83	2/7/75	714-S
Support — Roof Headlining (Roof Bow) — Service Replacement (All Cars)	79	11/15/74	904
1974			
Cover — Vinyl Roof — Pink Staining (All Cars with Vinyl Roof Covers, Especially White Colored)	90	5/23/75	1134
Moulding — Roof Outside — Detached (Cougar, Montego Model 65 with Partial Vinyl Roof)	87	4/4/75	1065
Rack — Roof Luggage — Difficult Installation Procedure (Ford, Torino, Pinto, Mercury, Montego Models So Equipped)	67	5/3/74	660
Roof — Moon — Adjustment and Repair Procedures (Thunderbird, Mark IV So Equipped)	70	6/14/74	714
Roof — Sun — Inoperative or Intermittent Operation (Pinto Model 62-64 So Equipped)	75	9/6/74	811
Roof — Vinyl — Maintenance (All Cars)	100	11/7/75	1291
Roof — Vinyl — Streaking/Fading or Discoloring (All Car Lines with Vinyl Roof)	112	5/21/76	1485
Sun Roof — Moon Roof (All Cars So Equipped)	83	2/7/75	714-S
Support — Roof Headlining (Roof Bow) — Service Replacement (All Cars)	79	11/15/74	904
1975			
Cover — Vinyl Roof — Pink Staining (All Cars with Vinyl Roof Covers Especially White Colored)	90	5/23/75	1134
Mouldings — Inner — Roof Side — Sharp Corners (Granada, Monarch)	108	3/24/76	1411
Mouldings — Roof Outside — Detached (Cougar, Montego Model 65 with Partial Vinyl Roof)	87	4/4/75	1065
Padding — Vinyl Roof — Collapses Below Backlite (Half Roof Thunderbird and Full and Half Roof Mark IV)	115	7/2/76	1525
Roof — Vinyl — Dimples above Roof Belt Moulding (Mustang with Padded Vinyl Roof Model 60H)	88	4/18/75	1091
Roof — Vinyl — Maintenance (All Cars)	100	11/7/75	1291
Roof — Vinyl — Streaking/Fading or Discoloring (All Car Lines with Vinyl Roofs)	112	5/21/76	1485
Sun Roof — Moon Roof (All Cars So Equipped)	83	2/7/75	714-S
Support — Roof Headlining — (Roof Bow) — Service Replacement (All Cars)	79	11/15/74	904
Trim Panel and Moulding — Roof Side — Distortion (Ford LTD)	149	12/23/77	2083

Description	Bulletin	Date	Article
1976			
Mouldings — Inner — Roof Side — Sharp Corners (Granada, Monarch)	108	3/24/76	1411
Padding — Vinyl Roof — Collapsed Below Backlite (Half Roof Thunderbird and Full and Half Roof Mark IV)	115	7/2/76	1525
Padding — Vinyl Roof — Collapsed Below Backlite — Supplement to TSB No. 115, Article No. 1525 (Thunderbird, Mark IV)	127	1/5/77	1699
Roof — Vinyl — Maintenance (All Cars)	100	11/7/75	1291
Roof — Vinyl — Streaking/Fading or Discoloring (All Car Lines with Vinyl Roofs)	112	5/21/76	1485
Sealer — Drip Rail — Runout (Ford, Torino, Ranchero, Mercury, Montego, and Cougar)	119	9/3/76	1583
Trim Panel and Moulding — Roof Side — Distortion (Ford LTD)	149	12/23/77	2086
SEATS AND SEAT/SHOULDER BELTS			
1970			
Grommet — Shoulder Belt Connector — Replacement (All Cars)	3	10/22/71	29
1971			
Cover — Front Seat Cushion — Loose and Wrinkled (Lincoln)	7	12/3/71	68
Grommet — Shoulder Belt Connector — Replacement (All Cars)	3	10/22/71	29
Seatback — Rear — Rattle (Pinto Model 64B)	4	10/29/71	40
Seatback — Rear — Rattle — Station Wagon (Ford, Mercury)	10	12/8/72	102
Seatback — Recliner — Rattles — Seat Right Front High Back Bench or Split Bench Seatback — Rattle (Ford, Mercury)	22	8/4/72	213
1972			
Belts — Seat — Extra Length Service (All Cars)	28	11/3/72	256
Belt — Seat — Rear — Tongue Retracts into Boot (All Cars So Equipped)	TSI 14	5/12/72	—
Belts — Seat — Revision (Capri)	TSI 12	4/14/75	—
Belt — Seat — Tamper — Deterrent Warning System with Starter Interlock System — Testing and Diagnosis (Pinto)	TSI 16	6/16/72	—
Belts — Shoulder — Passenger Car — New Connector (All Cars)	TSI 4	12/3/71	—
Buttons — Seat Trim — Front and Rear — Loose or Missing (Thunderbird, Mark IV, Split Bench and Hi-Bucket R.P.O.)	15	4/14/72	144
Buttons — Trim — Front Seatback Center — Do Not Deflect when Back Cover is Depressed (Mark III and IV)	41	4/29/73	365
Cushion — Front Seat Cushion — Sags and/or Hard Spots along Outer Edge (Ford, Mercury with Full Bench Seat)	20	6/30/72	198
Cushion — Rear Seat — Noise (Torino, Montego)	1	9/15/71	4
Handle — Seatback Latch — Loose (Torino 2-Door Model; Thunderbird, Mark IV, Montego)	13	3/17/72	132
Latch Area — Rear Seatback — Squeaks (Pinto Model 73)	28	11/3/72	255
Latch — Automatic Bucket Seat Back — Inoperative (Torino, Thunderbird, Montego)	7	12/3/71	66
Latch — Seatback — Binding (Torino, Thunderbird, Mark IV, Montego with Folding Front Seat)	3	10/22/71	27

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
SEAT AND SEAT/SHOULDER BELTS — Cont. 1973							
Misaligned with Seatbacks (Lincoln)	46	6/1/73	389	Seat — Power — Looseness in Track Movement (Torino Station Wagon, Mark IV)	8	12/1/71	80
Ornament — Seat Belt — Missing from Buckle — Push Button Release — Standard Seat Belts (All Cars except Capri)	57	11/23/73	462	Seat — Power — Restricted Travel (Thunderbird, Mark IV, All Models with Power Seats)	3	10/22/71	28
Release — Automatic — Seatback — will not always Unlatch (Torino, Thunderbird, Mark IV, Montego)	9	1/14/72	94	Track — Front Seat — Manual, Bucket or Bench, High Seat Latch Release Effort (Torino, Montego, Thunderbird)	4	10/29/71	43
Seatback — Front — Abraded or Torn (Mustang, Cougar)	19	6/16/72	191	Arm Rest — Front Seat Center — Misaligned with Seatbacks (Lincoln)	46	6/1/73	389
Seatback — Rear — Rattle — Station Wagons (Ford, Mercury)	10	1/28/72	102	Arm Rests — Split Bench Seat — Misalignment (Ford, Mercury — All Models with Split Bench Seats)	64	3/22/74	572
Recliner — Rattles — Seat Unoccupied (Thunderbird, Mark IV)	35	2/2/73	324	Belt — Seat — Front — Loose or Broken Boot Extensions (Comet, Maverick — All Models with Bucket Seats)	54	10/5/73	439
Seatback — Right Front High Back Bench or Split Bench — Rattles (Ford, Mercury)	22	8/4/72	213	Buttons — Trim — Front Seatback Center — Do Not Deflect when Back Cover is Depressed (Mark III and IV)	41	4/20/73	365
Seat — Front — Headroom (Thunderbird, Mark IV with Split Bench Seats)	18	5/26/72	178	Cover — Cushion — Bucket Recliner Front Seat — Cut and/or Scraped (Maverick, Comet Model 62 with Luxury Decor Trim)	46	6/1/73	388
Seats — Front — Heavy Duty — Improved Durability and Comfort (Torino, Montego Models 53A and 65B)	96	8/22/75	1241	Covers — Front and/or Rear Seat — Excessive Wrinkles (Thunderbird Model 65K with Low Split Bench Seat)	48	6/29/73	398
Seatback — Front — Excessive Lay-back (Torino, Montego with Manual Flight Bench Seat)	36	2/16/73	334	Cover — Front Seatback — Wrinkles (Thunderbird with Split Bench Front Seat)	24	9/22/72	224
Seatback — Recliner — Rattles — Seat Unoccupied (Thunderbird, Mark IV)	35	2/2/73	324	Floor — Load — Station Wagon — Rattles (Ford, Mercury Model 71)	39	3/23/73	350
Seat — Front — Restricted Rearward Adjustment (Pinto)	37	3/2/73	343	Interlock System — Warning and Starter — Seat Belt Sequential — 1974 Pull-Ahead for 1973 (Maverick, Comet — Approx. 5000 Kansas City Assembly Plant Cars — Built Approx. between 8/13/73 and 8/23/73, Code H)	TSI 50	8/3/73	—
Seats — Front — Heavy Duty — Improved Durability and Comfort (Torino, Montego Models 53B and 65B)	96	8/22/75	1241	Interlock System — Starter — Seat Belt — Battery Current Draw (All Cars)	TSI 55	10/19/73	—
Shield — Side — Front Seatback — Scraps Front Cushion Side Shield — Recliner Seat (Ford, Mercury So Equipped)	34	1/19/73	309	Ornament — Seat Belt — Missing from Buckle — Push Button Release — Standard Seat Belts (All Cars except Capri)	57	11/23/73	462
Tracks — Power Seat — Noisy and/or Restricted Travel (Ford, Mercury)	27	10/20/72	244	Panel — Front Seatback — Revised Attachment (Mustang II)	70	6/14/74	713
Tracks — Power Seat — Restricted Travel (Torino, Montego)	34	1/19/73	308	Release — Back — Automatic — Bench and Split Bench Seat — will not Unlatch (Torino, Thunderbird, Montego, Cougar, Mark IV So Equipped)	79	11/15/74	899
Warning System — Seat Belt Sequential (Lincoln, Maverick)	TSI 47	6/15/73	—	Seats — Front — Heavy Duty — Improved Durability and Comfort (Montego Models 53B, D and 65B, D — Torino Models 53B and 65B)	96	8/22/75	1241
1974							
Arm Rests — Split Bench Seat — Misalignment (Ford, Mercury, All Models with Split Bench Seats)	64	3/22/74	572	Seat — Right — Front — Rattles (Ford, Lincoln, Mark V, and Mercury 1977 and Prior Model Years)	128	2/9/77	1711
Belts — Seat — Inboard — Front Bench Seats — Routing (All Cars So Equipped)	79	11/15/74	900	137	6/24/77	1711-S	
Clip — Comfort — Shoulder Belt — Loose (All Cars except Capri)	65	4/5/74	613	Stop — Adjusting — Shoulder Strap — New — Front Seat Belts (All Cars)	80	11/29/74	926
Clip — Comfort — Shoulder Strap — Missing (All Cars except Capri)	60	1/18/74	496	Webbing — Seat Belt — Cannot be Pulled from Lap Belt Retractor (All Cars except Capri)	60	1/18/74	495
Cover — Buckle — Seat Belt — Broken, Distorted or Missing (All Cars except Thunderbird, Lincoln, Mark IV)	95	8/8/75	1229	1975			
Cover — Front Seat Cushion — Wrinkled or Loose (Pinto)	68	5/17/74	682	Belt — Seat — Inboard — Front Bench Seats — Routing (All Cars So Equipped)	79	11/15/74	900
Extender — Seat Belt (All Car Lines)	100	11/7/75	1290				
Extender — Seat Belt — Revision (All Car Lines)	104	1/23/76	1290-S				
Extension — Strap — Front Seat Shoulder — Broken Retaining Tabs (Mustang II)	74	9/23/74	784				
Interlock — Front Center Passenger Seat Belt — Deletion (All Cars So Equipped)	60	1/18/74	492				
Interlock — Ignition — Seat Belt (Capri)	91	6/6/75	1164				

Description	Bulletin	Date	Article
SEAT AND SEATS/SHOULDER BELTS — Cont.			
1975			
Carpet — Load Floor — Luggage Compartment — Damage in Latch Area (Mustang, Pinto and Bobcat with Fold-Down Rear Seat)	119	9/3/76	1585
Cover — Front Seat Center Arm Rest — Worn or Torn (Ford Model 60K and Mercury Model 65H)	118	8/17/76	1568
Cushions — Split Bench Front Seat — Interference at Front Inboard Edge (Lincoln)	104	1/23/76	1348
Extender — Seat Belt (All Car Lines)	100	11/7/75	1290
Extender — Seat Belt — Revision (All Car Lines)	104	1/23/76	1290-S
Guide — Shoulder Strap — Front Seat — Rattle (Lincoln)	84	2/21/75	1018
Lever — Release — Seat Track — Interferes with Seat Track Insulator (Granada, Maverick LDO, Comet LDO, All Models with Bucket Seats)	84	2/21/75	1023
Pan — Floor — Squeaks Area of Rear Outboard Front Seat			
Track Attachments (Mercury, Ford All Models)	94	7/25/75	1209
Pivot — Front Seat Center Arm Rest — Broken (Granada, Monarch)	108	3/24/76	1410
Seatback — Front — Angle Adjustment (Granada and Monarch Equipped with Flight Bench Seat — Models 66H and K)	115	7/2/76	1526
Seatback — Front — Angle Adjustment (Monarch, Granada with Flight Bench Seat — Models 54H & K)	99	10/24/75	1266
Seatback — Front Recliner — Interference with Quarter Arm Rest (Lincoln 2-Door Model 60B So Equipped)	94	7/25/75	1210
Seats — Front — Heavy Duty — Improved Durability and Comfort (Montego Models 53B, D and 65B, D — Torino Models 53B and 65B)	96	8/22/75	1241
Shielding — Heat — Seat Track — Attaching (Pinto, Granada, Maverick, Monarch, Comet, All Models with Bucket Seats)	76	9/27/74	829
Warning System — Seat Belt (All Cars)	91	6/6/75	1165
1976			
Anti-Corrosion — Treatment of Vehicles with Seat Belt Retractors Mounted in the Inner "B" or "C" Panel (All Car Lines)	148	12/5/77	2063
Carrier Kit — Infant — Installation on Vehicles Equipped with the Continuous Loop Front Seat Restraint System (All Vehicles Equipped with Continuous Loop Front Seat Restraint System)	120	9/22/76	1375-A
Cover Arm Rest — Front Seat Center — Worn or Torn (Ford Model 60K and Mercury Model 65H)	118	8/17/76	1568
Covers — Seat — Dove Gray Cloth — Motting (Mark IV "Cartier" Luxury Feature Car)	108	3/24/76	1408
Extender — Seat Belt (All Car Lines)	100	11/7/75	1290
Extender — Seat Belt — Revision (All Car Lines)	104	1/23/76	1290-S
Pivot — Arm Rest — Front Seat Center — Broken (Granada, Monarch)	108	3/24/76	1410

Description	Bulletin	Date	Article
Restraint System — Front Seat — Continuous Loop — Adapting the Tot-Guard (Granada, Mustang and Monarch)	113	6/4/76	1375-S
Restraint System — Front Seat — Continuous Loop — Adapting the Tot-Guard (Pinto, Bobcat)	105	2/11/70	1375
Restraint System — Front Seat — Continuous Loop (Granada, Mustang and Monarch)	113	6/4/76	1374-S
Restraint System — Front Seat — Continuous Loop (Pinto, Bobcat)	105	2/11/76	1374
Seatback — Front — Angle Adjustment (Granada and Monarch Equipped with Flight Bench Seat — Models 66H and K)	115	7/2/76	1526
Seatback — Front — Hard Spots in Horizontal Center Seam Area (Thunderbird — Equipped with Split Bench Front Seat)	102	12/5/75	1322
Spring Element — Seatback — Front — Click Noise (Ford, Mercury Vehicles Equipped with Split or Flight Bench Seat)	118	8/1/76	1567
Switch — Neutral Start — C3 Automatic Transmission (Capri II)	133	4/26/77	1821
Warning System — Seat Belt (All Cars)	100	11/7/75	1294

**TAILGATE
1972**

Liftgate — Difficult to Open (Pinto Model 73B)	29	11/1/72	267
Tailgate — Will Not Function as a Door — Station Wagons (Torino, Montego)	11	2/11/72	115

1973

Latch Assembly — Tailgate — Adjustment Procedures (Pinto Wagon Model 73)	66	4/17/74	629
Moulding — Outside Belt — Tailgate — Slap (Ford, Mercury Model 71)	33	12/29/72	299
Tailgate — Water Leaks (Torino, Montego Station Wagon)	55	10/19/73	445

1974

Latch Assembly — Tailgate — Adjustment Procedures (Pinto Wagon Model 73)	66	4/19/74	629
Liftgate — Wind Noise/Water Leaks (Pinto Station Wagon)	88	4/18/75	1094

1975

Liftgate — Wind Noise/Water Leaks (Pinto Station Wagon)	88	4/18/75	1094
Striker — Latch — Tailgate — Adjustment (Pinto Wagon Model 73)	82	1/24/75	969

**TRIM — INTERIOR AND EXTERIOR
1969**

Panels — Door Trim — Damaged (All Vehicles)	101	11/21/75	1300
Trim — Interior — Procedure for Cleaning Fabric (All Car Lines So Equipped)	112	8/17/76	928-S

1970

Panels — Door Trim — Damaged (All Vehicles)	101	11/21/75	1300
Trim — Interior — Procedure for Cleaning Fabric (All Car Lines So Equipped)	118	8/17/76	928-S

Description	Bulletin	Date	Article
TRIM — INTERIOR AND EXTERIOR — Cont.			
1971			
Decal — Transfer — Woodgrain — Station Wagons and Rancheros (Ford, Torino, Pinto, Ranchero, Mercury and Montego)	94	11/25/75	1212
Decal — Transfer — Woodgrain — Touch-up Kit (All Cars So Equipped)	TSI 37	3/2/73	—
Fabric — Precautions to be used with Auto. Spot Lifter (C9AZ-19526-A and Texsize K2R Cleaning Solvents (All Cars)	87	4/4/75	1070
Moulding — Body Side — Vinyl Insert — Black Anodized Rivet Head — (All Cars So Equipped)	TSI 9	3/3/72	—
Moulding — Body Side — Vinyl Insert — Loose Insert (All Cars So Equipped)	11	2/11/72	112
Panels — Door Trim — Damaged (All Vehicles)	101	11/21/75	1300
Panel — Quarter Trim — Station Wagon — Vibration (Ford, Mercury Models with Radio Rear Speakers)	4	10/29/71	42
Panel — Trim — Door — Cracks (Capri)	56	11/2/73	410-S
Parts — Plastic — Fiberglass Reinforced — Repair Procedures (All Cars So Equipped)	35	2/2/73	320
Shield — Water — Trim Panel — Removal and Installation Procedures (All Cars)	87	4/4/75	—
Shield — Water — Trim Panel — Removal and Installation Procedures (All Cars)	88	4/18/75	1090
Support — Roof Headlining (Roof Bow) — Service Replacement (All Cars)	79	11/15/74	904
Tray — Rear Package — Cracking (Capri with Decor Group Option)	83	2/7/75	1000
Trim — Interior — Fabric — Procedure for Cleaning (All Cars So Equipped)	80	11/29/74	928
Trim — Interior — Procedure for Cleaning Fabric (All Car Lines So Equipped)	112	8/17/76	928-S
1972			
Arm Rest — Door — Loose (Pinto)	17	5/12/72	162
Arm Rest — Front Door — Audi Style Only — Cracked and/or Broken (Pinto Models 72, 73; Maverick, Comet Models with Luxury Decor)	40	4/6/73	357
Cargo Area — Undersize — Station Wagon (Torino, Montego)	16	4/28/72	753
Decal — Woodgrain Transfer — Touch-up Kit (All Cars So Equipped)	TSI 37	3/2/72	—
Decals — Woodgrain Transfer (Ford, Torino, Pinto, Mercury, Montego Station Wagons — Ranchero)	94	11/25/75	1212
Fabric — Precautions to be used with Auto Spot Lifter C9AZ-19526 and Texsize K2R Cleaning Solvents (All Cars)	87	4/4/75	1070
Insert — Trim Panel — Door — Loose (Torino Models 63R, 65R, 97R; Montego Model 63R with Power Windows)	21	7/21/72	205
Liningboard — Side — Luggage Compartment — Edge Breakage (Thunderbird)	TSI 9	3/3/72	—
Moulding Assembly — Rear — Roof Outside Rear — Gaps away from Body (Torino, Montego Station Wagon)	12	3/3/72	123
Moulding — Back Window Outside — Installation Procedure (Pinto Model 64 and 73)	TSI 32	12/15/72	—

Description	Bulletin	Date	Article
Moulding — Interior — Roof — Misaligned at Front Pillar (Torino, Montego Models 53, 63, 71)	13	3/17/72	133
Mouldings — Vinyl Insert — Body Side — Loose Insert (All Cars So Equipped)	11	2/11/72	112
Panel — Trim — Door — Cracks (Capri)	56	11/2/73	410-S
Panels — Door Trim — Damaged (All Vehicles)	101	11/21/75	1300
Parts — Plastic — Fiberglass Reinforced — Repair Procedures (All Cars So Equipped)	35	2/2/73	320
Parts — Plastic — Fiberglass Reinforced — Repair Procedures (All Cars So Equipped)	87	4/4/75	1067
Rack Attachment — Roof Luggage (Pinto)	TSI 16	6/16/72	—
Seats — Front — Heavy Duty — Improved Durability and Comfort (Torino, Montego Models 53B and 65B)	96	8/2/75	1241
Shield — Water — Trim Panel — Removal and Installation Procedures (All Cars)	88	4/18/75	1090
Sprint Models (Pinto, Maverick, Mustang)	TSI 12	4/14/72	—
Sun Visor — High Rotational Effort (Lincoln)	21	7/21/72	207
Support — Roof Headlining (Roof Bow) — Service Replacement (All Cars)	79	11/15/74	904
Transfer — Woodgrain (Torino Squire Station Wagon, Ranchero)	TSI 1	10/29/71	—
Transfer — Woodgrain — Transparent — Pressure Sensitive — Improved Removal Procedure (Torino Models 71 and 97)	TSI 33	12/29/72	—
Tray — Rear Package — Cracking (Capri with Decor Group Option)	83	2/7/75	1000
Trim — Interior — Fabric — Procedure for Cleaning (All Cars So Equipped)	80	11/29/74	928
Trim — Interior — Procedure for Cleaning Fabric (All Car Lines So Equipped)	118	8/17/76	928-S
1973			
Arm Rest — Front Door (Audi Style Only) — Cracked and/or Broken (Pinto, Maverick, Comet, All Models with Luxury Decor)	40	4/6/73	357
Arm Rest — Right — Ash Tray and Cigar Lighter not Installed on some Early Cars (Thunderbird — All with R.P.O. Power Windows)	44	5/18/73	381
Backlight — Urethane — Installation Norfolk Produced Cars, Assembly Plant Code N (Ford Model 65)	TSI 57	11/23/73	—
Components — Plastic — Protection from Heat (Capri)	TSI 36	2/16/73	—
Cover (Skirt) Quarter Panel Opening — Removal and Installation Procedures (Mercury except Model 71)	TSI 33	12/29/72	—
Cover — Spare Wheel — Difficult to Install after Removal (Torino, Montego Model 71)	35	2/2/73	325
Cover — Vinyl Roof — Pink Staining (All Cars with Vinyl Roof Covers Especially White Colored)	90	5/23/75	1134
Decal — Woodgrain Transfer — Touch-up Kit (All Cars So Equipped)	TSI 37	3/2/73	—
Decals — Woodgrain Transfer (Ford, Torino, Pinto, Mercury, Montego Station Wagons — Ranchero)	94	11/25/75	1212
Fabric — Precautions to be used with Auto. Spot Lifter C9AZ-19526-A and Texsize K2R Cleaning Solvents (All Cars)	87	4/4/75	1070
Floor — Load — Station Wagon — Rattles (Ford, Mercury Model 71)	39	3/23/73	350
Lens — Parking Lamp — Wind Whistle (Ford — Low Series)	53	9/21/73	422

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRIM — INTERIOR AND EXTERIOR — Cont. 1973							
Letters — "F" "O" "R" "D" —				Decals — Woodgrain Transfer on Station Wagons and Rancheros (Ford, Torino, Pinto, Mercury, Montego)	94	7/25/75	1212
Tailgate — usage (Ford Squire Models)	TSI 35	2/2/73	—	Door — Glove Box — Instrument Panel — Repair (Mustang)	99	10/24/75	1268
Light — Courtesy — Bleed Through (Mercury)	24	9/22/72	223	Emblem — Replacement — Interior Door Trim Panel (Mustang II)	79	11/15/74	903
Moulding — Garnish — Front — Quarter Window Area Appearance (Ford, Mercury Station Wagon)	26	10/6/72	237	Fabric — Procedure for Cleaning Interior Trim (All Car Lines — So Equipped, Includes Mark IV "Cartier" Dove Gray Kasmen II Trim)	118	8/17/76	928-S
Mouldings — Vinyl Insert — Body Side — Loose Insert (All Cars So Equipped)	11	2/11/72	112	Fabric-Procedure for Cleaning Interior Trim (All Cars So Equipped)	80	11/29/74	928
Ornament — Roof Side — Loose (Ford LTD, LTD Brougham — without Vinyl Roof)	34	1/19/73	310	Gear — Fourth — Console Interference — Jump-Out (Mustang with 4-Speed Manual Trans. and Console)	78	10/25/74	891
Panels — Door Trim — Damaged (All Vehicles)	101	11/21/75	1300	Lens — Instrument Cluster — Damage Due to Improper Cleaning Agents and/or Methods (All Cars)	92	6/20/75	1181
Panel — Finish Upper — Center Body Pillar — Loose (Ford, Mercury Models 53, 71)	29	11/17/72	266	Liningboard — Rear — Luggage Compartment — Gaps at Lock Striker Opening (Thunderbird, Lincoln, Mark IV)	65	4/5/74	611
Panel — Trim — Door — Blistering (Capri)	61	2/2/74	516	Mouldings — Housing — Lower Headlamp — Gaps — Outboard Side (Gran Torino, Gran Torino Brougham)	68	5/17/74	683
Panel — Trim — Door — Cracks (Capri)	56	11/2/73	410-S	Mouldings — Outside — Roof — Detached (Cougar, Montego, Model 65 with Partial Vinyl Roof)	87	4/4/75	1065
Panel — Trim — Door — Retention (Ford, Mercury)	29	11/16/72	268	Mouldings — Upper Interior Back Window Squeak (Mustang II Model 60)	61	2/2/74	519
Parts — Plastic — Fiberglass Reinforced — Repair Procedures (All Cars So Equipped)	35	2/2/73	320	Ornament — LTD Hood — Tilted (Ford Hi Series)	54	10/5/73	440
Receptacle — Ash Tray — Arm Rest — Rattles (Ford, Mercury)	26	10/6/72	233	Panel — Door Trim — Blistering (Capri)	61	2/2/74	516
Seats — Front — Heavy Duty — Improved Durability and Comfort (Torino, Montego Models 53B and 65B)	96	8/22/75	1241	Panels — Door Trim — Damaged Door Trim — (All Vehicles)	101	11/21/75	1300
Shield — Water — Trim Panel — Removal and Installation Procedures (All Cars)	88	4/18/75	1090	Panel — Instrument — Cracks — Area Between Cigar Lighter and Steering Column Opening — (Ford, Mustang II)	57	11/23/73	461
Stool — Attaching — Front Door Arm Rest — Breakage (Lincoln Model 53)	57	11/23/73	459	Panel — Package Tray Trim — Rattles (Mustang II Model 60)	62	2/8/74	536
Support — Roof Headlining (Roof Bow) — Service Replacement (All Cars)	79	11/15/74	904	Panel — Seatback — Front — Revised Attachment (Mustang II)	70	6/14/74	713
Tray — Rear Package — Cracking (Capri with Decor Group Option)	83	2/7/75	1000	Parts — Plastic — Fiberglass Reinforced — Repair Procedures (All Cars So Equipped)	87	4/4/75	1067
Trim — Interior — Fabric — Procedure for Cleaning (All Cars So Equipped)	80	11/29/74	928	Plate — License — Rear — Loose (Thunderbird, Mark IV)	82	1/24/75	968
Trim — Interior — Procedure for Cleaning Fabric (All Car Lines So Equipped)	118	8/17/76	928-S	Roof — Vinyl — Maintenance (All Cars)	100	11/7/75	1291
1974							
Backlight — Urethane Installation Norfolk Produced Vehicles — Assembly Plant Code N (Ford Model 65)	TSI 57	11/23/73	—	Seats — Front — Heavy Duty — Improved Durability and Comfort (Montego Models 53B, D and 65B, D-Torino Models 53B and 65B)	96	8/22/75	1241
Bracket — License Plate — Front — Loose or Missing (Pinto, Mustang, Comet, Maverick, Granada, Monarch)	84	2/21/75	1017	Shield — Trim Panel Water — Removal and Installation Procedures (All Cars)	88	4/18/75	1090
Carpet — Luggage Compartment and Board — Rear Lining — Gap (Mark IV)	65	4/5/74	610	Solvents — Cleaning — Precautions to be Used with Automotive Fabric Spot Lifter C9AZ-19526-A and Texize K2R — (All Cars)	87	4/4/75	1070
Console — Floor — Poor Fit (Torino, Cougar, Model 65 with Console Floor Shift)	59	12/21/73	480	Support — Roof Headlining (Roof Bow) — Service Replacement (All Cars)	79	11/15/74	904
Covers — Hub — Ornamental — Styled Steel Wheels — Loose and/or Missing (Mustang)	54	10/5/73	441	Transfers — Woodgrain Body Side — Identification, Installation and Procedures (Pinto Squire Station Wagons)	63	3/1/74	554
Cover — Vinyl Roof — Pink Staining (All Cars with Vinyl Roof Covers Especially White Colored)	90	5/23/75	1134	Tray — Rear Package — Cracking (Capri with Decor Group Option)	83	2/7/75	1000
Decals — Woodgrain Transfer Adhesion in Door Handle Depression (Pinto, Bobcat Station Wagons)	89	5/2/75	1117	1975			
				Arm Rest — Front Door — Loose Attaching Clips (Monarch, Comet, Granada, Maverick, Mustang, Pinto)	93	6/20/75	1193

Description	Bulletin Date	Article	Description	Bulletin Date	Article
TRIM — INTERIOR AND EXTERIOR — Cont. 1975					
Arm Rest — Front Door — Loose Finish Cap (Bobcat, Comet, Pinto, Maverick — All Models, Monarch, Granada Models 54H-66H, Mustang Models 60F-69F)	93	6/20/75 1194	Panel — Trim — Right Hand Cowl Trim — "Hissing" Sound (Torino, Montego, Cougar with A/C)	81	12/20/74 94
Bracket — Front License Plate — Loose or Missing (Pinto, Mustang, Comet, Maverick, Granada, Monarch)	84	2/21/75 1017	Parts — Plastic — Fiberglass Reinforced — Repair Procedures (All Cars So Equipped)	87	4/4/75 1067
Carpet — Luggage Compartment Load Floor — Damage in Latch Area (Mustang, Pinto and Bobcat with Fold-Down Rear Seat)	119	9/3/76 1585	Pillar — Center Body Area — Squeak Noise (Granada, Monarch 4-Door Models)	87	4/4/75 1064
Clip — Retainer — "Audi-Type" Door Arm Rest Replacement (All Vehicles So Equipped)	137	6/24/77 1876	Plate — License — Rear — Loose (Thunderbird, Mark IV)	82	1/24/75 968
Cover — Vinyl Roof — Pink Staining (All Cars with Vinyl Roof Covers Especially White Colored)	90	5/23/75 1134	Roof — Vinyl Maintenance (All Cars)	100	11/7/75 1291
Decal — Woodgrain Transfer Adhesion in Door Handle Depression (Pinto, Bobcat Station Wagons)	89	5/2/75 1117	Roof — Vinyl Roof Dimples above Roof Belt Moulding (Mustang with Padded Vinyl Model 60H)	88	4/18/75 1091
Decals — Woodgrain Transfer on Station Wagons and Rancheros (Ford, Torino, Pinto, Mercury, Montego)	94	7/25/75 1212	Roof Side Trim Panel and Moulding Distortion (Ford LTD)	149	12/23/77 2086
Door Panel — Instrument Panel Glove Box — (Mustang)	99	10/24/75 1268	Seat Back — Front — Angle Adjustment (Monarch, Granada with Flight Bench Seat — Models 54H & K)	99	10/24/75 1266
Door Trim Panel Moulding — Cracking (Ford Models 53L, 60L and Mercury Models 53K, 53L and 71K)	142 146	9/7/77 1958 11/4/77 1958-S	Seat Back — Front Recliner — Interference with Quarter Arm Rest (Lincoln — 2 Door Model 60B So Equipped)	94	7/25/75 1210
Emblem — Replacement Interior Door Trim Panel (Mustang II)	79	11/15/74 903	Shield — Trim Panel Water — Removal and Installation Procedures (All Cars)	88	4/18/75 1090
Fabric — Interior Trim — Procedure for Cleaning (All Car Lines — So Equipped Includes Mark IV "Cartier" Dove Gray Kasmen II Trim)	118	8/17/76 928-S	Solvents — Cleaning — Precautions to be Used with Automotive Fabric Spot Lifter C9AZ-19526-A and Texize K2R — (All Cars)	87	4/4/75 1070
Fabric — Interior Trim — Procedure for Cleaning (So Equipped)	80	11/29/74 928	Strips — Front and Rear and Bumper Guard — Rear — Installation — Pre-Delivery (Elite)	89	5/2/75 1115
Handle — Inside Door — Revised Position (Granada)	79	11/15/74 902	Support — Roof Headlining (Roof Bow) — Service Replacement (All Cars)	79	11/15/74 904
Lens — Instrument Cluster — Damage Due to Improper Cleaning Agents and/or Methods (All Cars)	92	6/20/75 1181	1976		
Mirror — Visor Vanity — Revised Attachment (All Cars So Equipped)	93	6/20/75 1195	Arm Rest — Front Door — Loose or Broken (Ford, Mercury)	137	6/24/77 1879
Moulding — Lower Rear — Front Fender Side — Removal and Installation (Lincoln)	151	2/10/78 3026	Belt — Seat — Revised Warning System (All Cars)	100	11/7/75 1294
Mouldings — Front Fender Peak — Loose (Mercury — All Peak Mouldings)	82	1/24/75 971	Carpet — Floor with Bench Seat — Torn Appearance at Bucket Seat Track Slits (Granada and Monarch)	117	8/3/76 1549
Moulding — Quarter Window Outside Loose (Ford Model 60)	84	2/21/75 1019	Carpet — Luggage Compartment Load Floor — Damage in Latch Area (Mustang, Pinto and Bobcat with Fold-Down Rear Seat)	119	9/3/76 1585
Mouldings — Outside — Roof — Detached (Cougar, Montego Model 65 with Partial Vinyl Roof)	87	4/4/75 1065	Clip — "Audi-Type" Door Arm Rest Retainer — Replacement (All Vehicles So Equipped)	137	6/24/77 1876
Mouldings — Body Side — Vinyl Inserts Peeling (Lincoln)	82	1/24/75 970	Door Assembly — Glove Box — Loose at Hinge (Ford, Mercury)	123	11/5/76 1649
Mouldings — Roof Drip — Poor Fit of and/or Front Door Belt Mouldings (Granada, Monarch)	80	11/15/74 927	Fabric — Procedure for Cleaning Interior Trim (All Car Lines — So Equipped, Includes Mark IV "Cartier" Dove Gray Kasmen II Trim)	118	8/17/76 928-S
Outside Rearview Mirror — Broken Glass Replacement (All Car Lines)	150	1/4/78 3009	Lens — Instrument Cluster Damage Due to Improper Cleaning Agents and/or Methods (All Cars)	92	6/20/75 1181
Padding — Jute — Visible at Shake Brace Carpet Opening (Granada, Monarch)	84	2/21/75 1020	Mirror — Outside Rearview — Broken Glass Replacement (All Car Lines)	150	1/4/78 3009
Panel — Door Trim — Bulge and/or Moulding Cracks in Pull Handle Area (Mercury Models 53L-65L-7K, Ford Models 53L-60L)	99	10/24/75 1265	Moulding — Lower Rear, Front Fender Side — Removal and Installation (Lincoln)	151	2/10/78 3026
Panels — Door Trim — Damaged (All Vehicles)	101	11/21/75 1300	Panel — Door Trim Moulding — Cracking (Ford Models 53L & 60L and Mercury Models 53K, 53L & 71K)	142 146	9/7/77 1958 11/4/77 1958-S
Panel (Skirt) Quarter Wheel Opening Cover — Improved Retention and/or Fit (Lincoln)	94	7/25/75 1211	Panel — Roof Side Rear Trim Gap to Quarter Trim Panel at Lock Pillar (Mustang Model 60H)	131	3/2/77 1787
			Panel — Roof Side Trim and Moulding Distortion (Ford LTD)	149	12/23/77 2086
			Panels — Door Trim — Damaged (All Vehicles)	101	11/21/75 1300

Description	Bulletin	Date	Article
TRIM — INTERIOR AND EXTERIOR — Cont.			
1976			
Roof — Vinyl Maintenance (All Cars)	100	11/7/75	1291
Trim — Dove Gray Kasmen II — Identification and Cleaning (Mark IV "Cartier" Luxury Feature Car)	113	6/4/76	1504
WINDNOISE AND/OR WATER LEAKS			
1971			
Detector — Ultrasonic Leak — Revised Operation Instructions (All Cars)	72	7/19/74	754
Door — Front — Windnoise (Pinto)	18	5/26/72	179
Duct — Air — L.H. Cowl — Water Enters Passenger Compartment (Pinto without A/C)	88	4/18/75	1092
Water — Entry into Front Passenger Compartment (Pinto)	8	12/17/71	78
Windnoise/Water — Leak (Ford, Mercury, Pinto, Maverick, Mustang, Cougar, Comet)	6	10/26/61	65
1972			
Antenna — Power — Water Leakage (All Cars)	21	7/21/72	206
Detector — Ultrasonic Leak — Revised Operation Instructions (All Cars)	72	7/19/74	754
Door — Windnoise at Front (Pinto)	18	5/26/72	179
Door — Windnoise at Front — Forward Edge (Torino, Montego)	31	12/1/72	278
Duct — Air — L.H. Cowl — Water Enters Passenger Compartment (Pinto without A/C)	88	4/18/75	1092
Duct — Air — Right or Left — Water Enters Passenger Compartment (Torino, Montego)	17	5/12/72	163
Glass — Door — Windnoise and/or Water Leaks at Lower Front Corner (Pinto)	59	5/26/72	179
Panel — Quarter — Water Leakage (Torino, Montego Station Wagon)	8	12/17/71	81
Water — Entry into Front Passenger Compartment (Pinto)	8	12/17/71	78
	9	1/14/72	78-S
Windnoise/Water Leak (Ford, Mercury, Pinto, Maverick, Mustang, Cougar, Comet, Lincoln)	6	10/26/71	65
Compartment — Passenger — Water Enters Water Leak Trunk Area (Pinto without A/C, Ford All Models except Station Wagon)	26	10/6/72	235
Detector — Ultrasonic Leak — Revised Operation Instructions (All Cars)	72	7/19/74	754
Door — Front — Windnoise at Top Rear Corner (Pinto)	64	3/22/74	573
Door — Front — Windnoise at Forward Edge (Torino, Montego)	31	12/1/72	278
Glass — Door — Windnoise and/or Water Leaks at Lower Front Corner (Pinto)	59	12/21/73	484
Lens — Parking Lamp — Wind Whistle (Ford — Low Series)	53	9/21/73	422
Noise — Road — Entering Passenger Compartment (Thunderbird, Mark IV)	56	11/2/73	451
Pillar — Front Body — Windnoise (Ford, Mercury)	47	11/23/73	463
Tailgate — Water Leaks (Torino, Montego Station Wagon)	55	10/19/73	445
Water Leaks — Diagnosis and Repair Procedures (Ford, Mercury, Torino, Montego, Mustang, Cougar, Maverick, Comet, Pinto, Thunderbird, Lincoln, Mark IV)	51	8/24/73	415
Windshield — Windnoise at Top-Right or Left Sides (Mercury)	32	12/15/72	285

Description	Bulletin	Date	Article
1974			
Compartment — Luggage/Tail Lamp Area — Water Leaks — (Torino, Montego, Cougar)	59	12/21/73	415-S
Compartment — Passenger — Water Enters at L.H. Cowl Air Duct (Pinto, Mustang II without A/C)	88	4/18/75	1092
Compartment — Passenger — Water Enters at L.H. Cowl Air Duct (Pinto — All without A/C & Mustang II — All without A/C)	133	4/26/77	1819
Compartment — Passenger — Road Noise Entering (Thunderbird, Mark IV)	56	11/2/73	451
Detector — Ultrasonic Leak — Revised Operation Instructions (All Cars)	72	7/19/74	754
Door — Front — Windnoise at Top Rear Corner (Pinto)	64	3/22/74	573
Lamp — Side Marker/Cornering Section — Retains Water (Lincoln)	64	3/22/74	574
Liftgate — Windnoise/Water Leaks at Station Wagon (Pinto Station Wagon)	88	4/18/75	1094
Mini-Vent — Windnoise (Thunderbird, Mark IV So Equipped)	53	9/21/73	427
Mouldings — Peak — Windnoise at/or Loose (Lincoln)	53	9/21/73	426
Pillar — Front Body Windnoise — (Ford, Mercury)	57	11/23/73	463
Window — Quarter — Windnoise Above (Torino, Montego Model 65)	53	9/21/73	425
Window(s) — Mini-Vent — Windnoise and/or Inoperative (Ford, Thunderbird, Lincoln, Mercury, Mark IV)	65	4/5/74	614
1975			
Backlite Water Leaks (Granada, Monarch)	137	6/24/77	1877
	142	9/7/77	1877-S
Compartment — Luggage — Water Leaks — (Ford — All Except Station Wagons)	77	10/11/74	876
Compartment — Passengers — Water Enters at L.H. Cowl Air Duct (Pinto, Mustang II without A/C)	88	4/18/75	1092
Compartment — Passengers — Water Enters at L.H. Cowl Air Duct — (Pinto, Mustang II — All Without A/C)	133	4/26/77	1819
Door — Front — Windnoise at the Leading Edge (Thunderbird, Mark IV, Lincoln)	77	10/11/74	878
Doors — Windnoise and/or Water Leaks — (Granada, Monarch)	81	12/20/74	946
Floor — Rear — Water Accumulation (Granada, Monarch — All Models)	101	11/21/75	1305
Liftgate — Windnoise/Water Leaks at Station Wagon (Pinto Station Wagon)	88	4/18/75	1094
Roof Rail/Weatherstrip Windnoise and/or Water Leaks — (Ford Model 60)	77	10/11/74	877
Windows — Windnoise/Water Leaks and/or Binding (Torino, Montego 4-Door Manual and/or Power Window Systems)	88	4/18/75	1093
Window — Quarter — Windnoise (Mustang Model 60F)	80	11/29/74	929
1976			
Backlite Water Leaks (Granada, Monarch)	137	6/24/77	1877
Compartment — Passenger — Water Enters at L.H. Cowl Air Duct (Pinto, Mustang II — All Without A/C)	133	4/26/77	1819
Grommet — R.H. Rear View Mirror Cable — Wind/Water Leaks (Granada, Torino, Mustang, Pinto, Monarch, Montego, Cougar and Bobcat)	118	8/17/76	1569

Description	Bulletin	Date	Article
WINDNOISE AND/OR WATER LEAKS — Cont.			
1976			
Roof — Sliding — Windnoise and Water Leaks (Capri II)	124	11/22/76	1660
Roof — Sliding — Windnoise and Water Leaks from Sliding Roof (Capri II)	126	12/22/76	1660-S
WINDOWS			
1971			
Glass — Door Window — Disengages from Channel and/or Incomplete Closing (Capri)	68	5/17/74	681
Glass — Front Door — Verticle Scratches (Torino, Montego Model 53-71; Thunderbird, Mark IV, Ford)	35	2/2/73	321
Glass — Mini-Vent Window — Replacement (Ford, Mercury, Lincoln So Equipped)	TSI 36	2/16/73	—
Glass — Mottling in Tempered Glass (All Cars)	TSI 40	4/6/73	—
Glass — Tailgate to Weatherstrip Relationship (Ford, Mercury, Montego, Torino Station Wagons)	TSI 5	12/17/71	—
Glass — Tailgate to Weatherstrip — Relationship (Ford, Mercury, Montego, Torino Station Wagons)	TSI 5	12/1/71	—
Latch — Quarter Window Separation (Capri)	68	5/17/74	684
Latch — Quarter Window Separation (Capri)	68	5/17/74	684
Mini-Vent System — Trouble Shooting Guide (Ford, Lincoln with Mini-Vents)	32	12/15/72	286
Mini-Vent Window System (Lincoln)	TSI 10	3/17/72	—
Regulator — Door Window Assembly — Vibration Noise (Thunderbird, Torino, Pinto, Mark IV, Lincoln, Montego)	27	10/20/72	242
Rollers — Door Window Regulator Arm — Service Replacement (Torino, Thunderbird, Montego, Mark IV)	35	2/2/73	319
Window — Cranking — Windshield Replacement (All Cars)	TSI 37	3/2/73	—
Window — Door Glass Disengages from Channel and/or Incomplete Closing (Capri)	68	5/17/74	681
Window — Heated Back — Defrosting (Pinto Model 64, Mustang II Model 69 with Heated Back Window)	68	4/19/74	635
Window — Heated Back Inoperative Broken Bus Bar Terminal (Pinto Model 64 with Heated Back Window)	39	3/23/73	348
Window — Quarter Flipper Window — Loose (Pinto Station Wagon)	28	11/3/72	257
Windows — Power Inoperative (Thunderbird, Mark IV)	10	1/28/72	103
Window — Power and Drive Assembly — Diagnosis (All Cars)	84	2/21/75	1021
Window — Rear Quarter — Bolt-on-Revision to Repair Kit Contents (Capri)	119	9/3/76	1586
Windshield Replacement (All Cars)	TSI 37	3/2/73	—
1972			
Window — Rear Quarter Bolt-On-Revision to Repair Kit Contents (Capri)	119	9/3/76	1586
Window Regulator Arm Roller in Door Service Replacement (All Models except Capri)	105	2/11/76	1376
	116	7/19/76	1376-S
1973			
Backlite — Heated — Grid Wire Repair Kit (Capri)	35	2/2/73	322

Description	Bulletin	Date	Article
Bracket and Stops — Service and Adjustment Procedures for Riveted Door Window Glass, Single Tube System (Ford, Mercury, Torino, Montego, Mustang, Cougar, Thunderbird, Mark IV)	TSI 43	5/4/73	—
Glass — Door — Rattles (Ford, Mercury Model 65)	40	4/6/73	356
Glass — Door Window — Disengages from Channel and/or Incomplete Closing (Capri)	68	5/17/74	681
Glass — Fogging (Ford, Torino, Thunderbird, Mercury, Montego)	68	5/17/74	688
Glass — Fogging — Optional Air Distribution Modification (Ford, Torino, Thunderbird with Manual A/C)	77	10/11/74	882
Glass — Front Door — Vertical Scratches (Torino, Montego Models 53-71; Thunderbird, Mark IV, Mercury)	35	2/2/73	321
Glass — Mini-Vent Window — Replacement (Ford, Mercury, Lincoln So Equipped)	TSI 36	2/16/73	—
Glass — Opera — Replacement (Thunderbird, Mark IV)	TSI 44	5/18/73	—
Latch — Quarter Window Separation (Capri)	68	5/17/74	684
Mini-Vent — Operation (Ford, Thunderbird, Mercury, Lincoln, Mark IV)	56	11/2/73	450
Mini-Vent — Slow/Sluggish or Inoperative (Ford, Mercury, Lincoln So Equipped)	58	12/7/73	472
Mini-Vent — System — Trouble Shooting Guide (Mercury, Lincoln with Mini-Vents)	32	12/15/72	286
Motor — Power Window and Drive Assemblies — Improper Diagnosis and Replacement (All Cars with Power Windows)	TSI 49	7/20/73	—
Regulators — Front Door — Service Replacement with Mini-Vents (Ford, Mercury So Equipped)	71	6/28/74	472-S
Window — Heated Back — Defrosting (Pinto Model 64, Mustang II Model 69 with Heated Back Window)	68	4/19/74	635
Window — Heated Back Inoperative, Broken Bus Bar Terminal (Pinto Model 64 with Heated Back Window)	39	3/23/73	348
Window — Mini-Vent — will not Fully Close (Lincoln So Equipped)	59	12/21/73	483
Window — Opera — Replacement (Thunderbird, Mark IV)	TSI 44	5/18/73	—
Window — Power and Drive Assembly — Diagnosis (All Cars)	84	2/21/75	1021
Window — Rear Quarter Bolt-On — Revision to Repair Kit Contents (Capri)	119	9/3/76	1586
Window Regulator Arm Roller in Door — Service Replacement (All Models except Capri)	105	2/11/76	1376
Window Regulator in Door — Service Replacements (All Models except Capri)	118	8/17/76	1566
Windows — Door Emits a Clacking/Smacking Noise when Lowered from the Full-Up Position (Ford, Mercury — All Doors except Rear Door On Model 57)	53	9/21/73	421
Windows — Intermittent Sticking/Binding or Inoperative Mini-Vent (Ford, Mercury, Lincoln Models with Mini-Vent Windows)	40	4/6/73	358
Windshield Replacement (All Cars)	TSI 37	3/2/73	—
1974			
Glass — Door Window — Disengages from Channel and/or Incomplete Closing (Capri)	68	5/17/74	681

Description	Bulletin	Date	Article
WINDOWS — Cont.			
1974			
Glass — Fogging (Ford, Torino, Thunderbird, Mercury, Montego, Cougar with Manual A/C)	68	5/17/74	688
Glass — Fogging — Optional Air Distribution Modification (Ford, Torino, Thunderbird with Manual A/C)	77	10/11/74	882
Glass — Stationary Quarter Window Tumblehome (Inboard — Outboard) Adjustment (Torino, Montego, Cougar Model 65)	76	9/27/74	830
Heated Backlite Glass — Protecting Grids (All Car Lines So Equipped)	138	7/6/77	1895
Kit — Contents — Revision to Bolt-on Rear Quarter Window Repair (Capri)	119	9/3/76	1586
Latch — Quarter Window — Separation (Capri)	68	5/17/74	684
Mini-Vent — Operation (Ford, Thunderbird, Mercury, Lincoln, Mark IV)	56	11/2/73	450
Mini-Vent — Slow/Sluggish or Inoperative (Lincoln So Equipped)	58	12/7/73	472
Window — Back — Heated — Electrical Terminal Weld Flux Removal — (Mustang II)	65	4/5/74	609
Window — Front Door — will not Raise (Torino, Montego, Cougar)	TSI 59	12/21/73	—
Window — Heated Back — Defrosting (Pinto Model 64, and Mustang II Model 69 with Heated Back Window)	68	4/19/74	635
Window — Mini-Vent Assembly (Mark IV, Thunderbird)	TSI 54	10/5/73	—
Window — Power and Drive Assembly Diagnosis (All Cars)	84	2/21/75	1021
Windows — Windnoise and/or Inoperative Mini-Vent (Ford, Thunderbird, Lincoln, Mercury, Mark IV)	65	4/5/74	614
Windshield — Stress Cracks — Corrective Repairs (Pinto, Maverick, Comet)	72	7/19/74	753

1975			
Backlite — Heated — Damaged Grid Lines (Granada, Monarch So Equipped)	88	4/18/75	1086

BRAKE — PARKING

1972			
Brake — Parking Control — Noisy or Delayed Auto. Release (Thunderbird, Mark IV)	8	12/17/71	83

1974			
Cable — Parking Brake — Buzz/ Ticking Noise (Mercury)	53	9/21/73	428
Car — Noise in Rear (Maverick, Comet)	72	7/19/74	755

1975			
Brake — Parking — Control Vacuum Release Motors (All Cars So Equipped)	86	3/21/75	1042
Motors — Vacuum Release — Parking Brake Control (Car Lines So Equipped)	123	11/5/76	1656

1976			
Motors — Vacuum Release — Parking Brake Control (Car Lines So Equipped)	123	11/5/76	1656
Switch — Vacuum — Back-Up Lamp Hissing Noise (Granada, Monarch Equipped with Vacuum Parking Brake Release)	109	4/7/76	1437

BRAKES

1969			
Brake Fluid Discoloration (All Car Lines)	116	7/19/76	1545
Brakes — Occasional Squeal (All Car Lines)	114	6/18/76	1519

Description	Bulletin	Date	Article
Backlite Water Leaks (Granada, Monarch)	137	6/24/77	1877
Glass — Fogging (Ford, Mustang, Granada, Mercury, Monarch, Montego, Thunderbird, Elite, Cougar, Torino, with Manual A/C)	87	4/4/75	1074
Glass — Protecting Grids on Heated Backlite (All Car Lines So Equipped)	138	7/16/77	1895
Glass — Stationary Quarter Window Tumblehome (Inboard — Outboard) Adjustment (Torino, Montego, Cougar Model 65)	76	9/27/74	830
Mechanism — Window — Loud Snapping Noise when Mini-Vent is Cycled — (Lincoln 4-Door with Mini-Vent)	85	3/7/75	1029
Moulding — Back Window — Retention (Granada and Monarch)	116	7/19/76	1537
Moulding — Quarter Window Outside — Loose (Ford Model 60)	84	2/21/75	1019
Mouldings — Quarter Window — Appearance (Lincoln Model 60)	76	9/27/74	827
Window — Back — Squeaks (Lincoln)	105	2/11/76	1373
Window — "Frenched" Back — Replacement (Mark IV with Half Padded Vinyl Roof Cover)	87	4/4/75	1068
Window — Power and Drive Assembly — Diagnosis (All Cars)	84	2/21/75	1021
Window — Quarter — Windnoise (Mustang Model 60F)	80	11/29/74	929
Windows — Windnoise/Water Leaks and/or Binding (Torino, Montego 4-Door Manual and/or Power Window Systems)	88	4/18/75	1093
Windshield — Breakeage (Granada, Monarch)	97	9/5/75	1252

1976			
Backlite — Protecting Grids on Heated Glass (All Car Lines So Equipped)	138	7/6/77	1895
Backlite Water Leaks (Granada, Monarch)	137	6/24/77	1877
Kit — Contents — Revision to Bolt-On Rear Quarter Window Repair (Capri)	119	9/3/76	1586
Moulding — Back Window Retention (Granada and Monarch)	116	7/19/76	1537
Window — Back — Squeaks (Lincoln)	105	2/11/76	1373

CHASSIS

Disc Rotors — Front — Machining (All Cars except Capri and Pantera)	64	4/22/74	575
Dust — Brake Asbestos Fiber Removal (All Cars)	99	10/24/75	1269
	104	1/23/76	1269-S

Fluid — Brake (Ford) Color Change (All Cars)	87	4/4/75	1063
Form No. 1863 — Incorrect Dealer Cooling Claims for Front Brake Drum (Labor Only) Repairs (All Cars)	TSI 44	5/18/73	—
Master Cylinder — Diagnosis (All Cars)	TSI 34	1/19/73	—

Oil Deposits — Residual on Hydro-Boost Assembly (All Cars with Hydraulic Brake Booster)	92	6/20/75	1178
Pistons — Brake — Disc — Removal from Housing (All Cars)	TSI 17	6/30/72	—
Screw — Disc Brake Key Retaining (All Cars with Sliding Caliper Type Disc Brakes)	TSI 17	6/30/72	—
Shafts — Axle — Sure-Track Service (Thunderbird, Mark IV So Equipped)	81	12/20/74	961

1970			
Brake Fluid Discoloration (All Car Lines)	116	7/19/76	1545
Brake — Occasional Squeal (All Car Lines)	114	6/18/76	1519
Dust — Brake Asbestos Fiber Removal (All Cars)	99	10/24/75	1269
	104	1/23/76	1269-S

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
BRAKES — Cont.							
1970							
Fluid — Brake (Ford) — Color Change (All Cars)	87	4/4/75	1063	Dust — Brake Asbestos Fiber — Removal (All Cars)	99	10/24/75	1269
Form No. 1863 — Incorrect Dealer Cooling of Claims for Front Brake Drum (Labor Only) Repairs (All Cars)	TSI 44	5/18/73	—	104	1/23/76	1269-S	
Master Cylinder — Diagnosis (All Cars)	TSI 34	1/19/73	—	Fluid — Brake (Ford) — Color Change (All Cars)	87	4/4/75	1063
Pistons — Disc Brake — Removal from Housings (All Cars)	TSI 17	6/30/72	—	Form No. 1863 — Incorrect Dealer Cooling Claims for Front Brake Drum (Labor Only) Repairs (All Cars)	TSI 44	5/18/73	—
Residual Oil — Deposits on Hydro-Boost Assembly (All Cars with Hydraulic Brake Booster)	92	6/20/75	1178	Index — Quick Reference — Noise, Vibration, Harshness (NVH)	TSI 38	3/9/73	—
Rotors — Front Disc — Machining (All Cars except Capri and Pantera)	64	4/22/74	575	Kits — Service Brake Lining — Replacement (Thunderbird, Mark IV)	35	2/2/73	326
Screw — Disc Brake Key Retaining (All Cars with Sliding Caliper Type Disc Brakes)	TSI 17	6/30/72	—	Lining — Improved Disc Brake (Torino, Montego, Thunderbird, Mercury Police Cars)	TSI 57	11/23/73	—
Shafts — Axle — Sure-Track Service (Thunderbird, Mark IV So Equipped)	81	12/20/74	961	Master Cylinder — Diagnosis (All Cars)	TSI 34	1/19/73	—
1971							
Brake Fluid Discoloration (All Car Lines)	116	7/19/76	1545	Oil Deposits — Residual on Hydro-Boost Assembly (All Cars with Hydraulic Brake Booster)	92	6/20/75	1178
Brakes — Occasional Squeal (All Car Lines)	114	6/18/76	1519	Part Number Change	39	3/23/73	326
Brake — Shudder (Capri)	67	5/3/74	661	Pedal — Brake — Rattle (Torino, Thunderbird, Montego, Mark IV)	40	4/6/73	359
Brake Squeal (Capri)	106	2/25/76	1394	Pistons — Disc Brakes Removal from Housings (All Cars)	TSI 17	6/30/72	—
Brake Squeal (Capri)	112	5/21/76	1487	Rotors — Machining Front Disc (All Cars except Capri and Pantera)	64	4/22/74	575
Brake Squeal (Capri)	56	11/2/73	453	Screw — Disc Brake Key Retaining (All Cars with Sliding Caliper Type Disc Brakes)	TSI 17	6/30/72	—
Discs — Brake-In Service — Regrinding (Capri)	TSI 14	5/12/72	—	Shoe — Inner Disc Brake — Rattle (Torino, Thunderbird)	33	12/29/72	303
Dust — Brake Asbestos Fiber Removal (All Cars)	99	10/24/75	1269	Sliding Caliper — New Service Shoe and Lining Assembly (Torino, Montego, Thunderbird, Mark IV)	TSI 1	10/29/71	—
	104	1/23/76	1269-S	Specification — Car Shop Manual Corrections for Disc Brake Rotor Thickness and Micrometer Base Line Setting (Torino, Montego) (All Cars So Equipped)	TSI 56	11/2/73	—
Fluid — Brake (Ford) — Color Change (All Cars)	87	4/4/75	1063	TSI 58	12/7/73	—	
Form No. 1863 — Incorrect Dealer Cooling of Claims for Front Brake Drum (Labor Only) Repairs (All Cars)	TSI 44	5/18/73	—	System — Sure-Track Brake — Diagnosis (Mark IV, Thunderbird, Mercury)	TSI 20	8/18/72	—
Master Cylinder — Diagnosis (All Cars)	TSI 34	1/19/73	—	Wheel Cylinder — Revised Cleaning, Inspection and Replacement (All Cars with Drum Brakes)	68	5/17/74	686
Oil — Residual Deposits on Hydro-Boost Assembly (All Cars with Hydraulic Brake Booster)	92	6/20/75	1178	1973			
Pistons — Disc Brake — Removal from Housings (All Cars)	TSI 17	6/30/72	—	Brake — Disc — Caliper Slide Grease (All Vehicles So Equipped)	104	1/23/76	1351
Rotors — Front Disc — Machining (All Cars except Capri and Pantera)	64	4/22/74	575	Brake Fluid Discoloration (All Car Lines)	116	7/19/76	1545
Screw — Disc Brake Key Retaining (All Cars with Sliding Caliper Type Disc Brakes)	TSI 17	6/30/72	—	Brake Occasional Squeal (All Car Lines)	114	6/18/76	1519
Specifications — Revised Brake Pedal Height and Travel (All Cars)	TSI 1	10/29/71	—	Brake — Shudder (Capri)	67	5/3/74	661
1972							
Brake — Disc Squeal (Capri Built Prior to August 1971)	9	1/14/72	95	Brake — Shudder — on Deceleration (60-30 MPH) (Maverick, Mustang, Comet with Manual Drum Brakes)	34	1/19/73	311
Brake Fluid Discoloration (All Car Lines)	116	7/19/76	1545	Brake Squeal (Capri)	106	2/25/76	1394
Brake — Front Disc — Roughness (Torino, Thunderbird, Montego, Mark IV)	82	1/24/75	974	Brake Squeal (Capri)	112	5/21/76	1487
Brake — Front Disc — Roughness (Torino, Montego, Thunderbird, Continental Mark IV)	TSI 51	8/24/73	—	Brake Squeal (Capri)	56	11/2/73	453
Brakes — Occasional Squeal (All Car Lines)	114	6/18/76	1519	Control Module — New for Sure-Track Brake System (Mercury, Thunderbird, Mark IV, Lincoln)	TSI 40	4/6/73	—
Brake — Shudder (Capri)	67	5/3/74	661	Diagnosis Guide — Vibration During Braking (All Cars)	TSI 34	1/19/73	—
Brake — Squeal (Capri)	56	11/2/73	453	Diagnosis Guide — Master Cylinder and Brake System (All Cars)	71	6/28/74	734
Brake Squeal (Capri)	112	5/21/76	1487	Disc Brake — Front — Roughness (Torino, Montego, Thunderbird, Continental Mark IV, Mercury, Lincoln Continental)	TSI 51	8/24/73	—
Brake Squeal (Capri)	106	2/25/76	1394	Disc Brake — Front Roughness (Torino, Thunderbird, Montego, Mark IV)	82	1/24/75	974
Diagnosis Guide — Vibration During Braking (All Cars)	TSI 34	1/19/73	—	Dust — Brake Asbestos Fiber — Removal (All Cars)	99	10/24/75	1269
Diagnosis Guide — Master Cylinder and Brake System (All Cars)	71	6/28/74	734	104	1/23/76	1269-S	
Discs — Regrinding of Brake in Service (Capri)	TSI 14	5/12/72	—	Fluid — Brake (Ford) — Color Change (All Cars)	87	4/4/75	1063

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
BRAKES — Cont.							
1973							
Form No. 1863 — Incorrect Dealer Cooling of Claims for Front Brake Drum (Labor Only) Repairs (All Cars)	TSI 44	5/18/73	—	Rotors — Machining Front Disc (All Cars except Capri and Pantera)	64	4/22/74	575
Lining — Disc Brake — Improved (Torino, Montego, Thunderbird, Mercury Police Cars)	TSI 57	11/23/73	—	Scrubbing (Ringing) Noise when Brake Pedal Activated (All Cars with Hydro-Boost)	83	2/7/75	1001
Master Cylinder — Diagnosis (All Cars)	TSI 34	1/19/73	—	System — Hydro-Boost New Power Brake Booster System — Installation Revision (Lincoln with Hydro-Boost Power Brakes)	66 69	4/19/74 5/31/74	615-S 615-S
Oil Deposits — Residual on Hydro-Boost Assembly (All Cars with Hydraulic Brake Booster)	92	6/20/75	1178	System — Power Brake Booster — New (Lincoln)	65	5/5/74	615
Part Number Change (Torino, Montego, Mark IV, Thunderbird, Ford, Mercury, Lincoln)	56	11/2/73	303-S	1975			
Pedal — Brake — Rattle (Torino, Thunderbird, Montego, Mark IV, Ford, Mercury with Auto. Trans.)	40	4/6/73	359	Adaptor — for Resurfacing Rear Disc Brake (Thunderbird, Granada, Mercury, Lincoln, Mark IV, Monarch So Equipped)	94	7/25/75	1213
Pistons — Disc Brake — Removal from Housings (All Cars)	TSI 17	6/30/72	—	Anti-Rotation Pins — Difficult Removal from Rear Disc Brake Calipers (All Cars with Rear Disc Brakes)	81	12/20/74	948
Power Brake Booster — Master Cylinder — “Clunk” Noise (Ford, Mercury Station Wagons, Thunderbird, Lincoln, Mark IV)	32	12/15/72	288	Boosters — Hydro-Boost Brake Replacement (Vehicles So Equipped)	138	7/6/77	1896
Rotors — Front Disc — Machining (All Cars except Capri and Pantera)	64	4/22/74	575	Brake Fluid (Ford) Color Change (All Cars)	87	4/4/75	1063
Screw — Disc Brake Key Retaining (All Cars with Sliding Caliper Type Disc Brakes)	TSI 17	6/30/72	—	Brake Lining — Unequal Rear Brake Lining Wear (Torino, Ranchoero, Montego, Cougar with 10” Rear Brakes)	94	7/25/75	1217
Shoe — Disc Brake Inner — Rattle (Torino, Thunderbird, Ford)	33	12/29/73	303	Brake Pedal — Scrubbing (Ringing) Noise when Activated (All Cars with Hydro-Boost)	83	2/7/75	1001
Specifications — Car Shop Manual Corrections for Disc Brake Rotor Thickness and Micrometer Base Line Setting (Torino, Montego, Ford, Mercury, Meteor, Lincoln) (All Cars So Equipped)	TSI 56 TSI 58	11/2/73 12/7/73	—	Brake Shudder on Deceleration 60-30 MPH (Maverick, Comet with Manual Drum Brakes)	87	4/4/75	1071
Wheel Cylinder — Revised Cleaning, Inspection and Replacement (All Cars with Drum Brakes)	68	5/17/74	686	Brake Squeal (Capri)	112	5/21/76	1487
1974				Brake Squeal (Capri)	106	2/25/76	1394
Adaptor — Resurfacing Rear Disc Brake (Thunderbird, Granada, Mercury, Lincoln, Mark IV, Monarch So Equipped)	94	7/25/75	1213	Brake Squeal — Occasional (All Car Lines)	114	6/18/76	1519
Booster — Power Brake — “Squish” Noise (Mustang with Power Brakes)	61	2/2/74	520	Brake System — Sure-Track (Granada)	83	2/7/75	1002
Brake — Shudder (Capri)	67	5/3/74	661	(Monarch)	88	4/18/75	1103
Brake — Shudder on Deceleration — 60-30 MPH (Maverick, Comet with Manual Drum Brakes)	87	4/4/75	1071	Diagnosis — Power Brake Booster — Vacuum and Hydro-Boost (Passenger Cars)	104	1/23/76	1352
Brake — Squeal (Capri)	106	2/25/76	1394	Disc Brake — Front Roughness (All Cars)	82	1/24/75	974
Brake — Squeal (Capri)	112	5/21/76	1487	Disc Brake — Rear — Option (Granada, Monarch)	83	2/7/75	1003
Brake Squeal — Occasional (All Car Lines)	114	6/18/75	1519	Disc — Power Brake Booster Reaction Becomes Dislodged — All Single Diaphragm Brake Boosters (Ford, Torino, Montego, Cougar, Granada, Maverick, Monarch, Comet except Station Wagons)	89	5/2/75	1120
Diagnosis Guide — Master Cylinder and Brake System (All Cars)	71	6/28/74	734	Dust — Brake Asbestos Fiber Removal (All Cars except Capri)	99	10/24/75	1269
Disc Brake Lining — Improved (Torino, Montego, Thunderbird, Mercury Police Cars)	TSI 57	11/23/73	—	Function Test — Skid Control (All Cars with Sure-Track Brake System)	82	1/24/75	983
Disc — Front Brake — Roughness (All Cars)	82	1/24/75	974	Oil — Residual Deposits on Hydro-Boost Assembly (All Cars with Hydraulic Brake Booster)	92	6/20/75	1118
Dust — Brake Asbestos Fiber — Removal (All Cars except Capri)	99	10/24/75	1269	Rear Disc Brake Procedural Clarification — Shop Manual Revision (All Vehicles So Equipped)	146	11/4/77	2016
Fluid — Brake (Ford) Color Change (All Cars)	87	4/4/75	1063	Rotor — Front Disc Replacement (Elite)	89	5/2/75	1119
Fluid — Brake Discoloration (All Car Lines)	116	7/19/76	1545	Rotors — Rear Disc Brake Machining or Cutting (All Cars with Rear Disc Brakes)	76	9/27/74	835
Hydro-Boost Brake Boosters — Replacement (Vehicles So Equipped)	138	7/6/77	1896	Shipping Cover — Brake Rotor Protective — Removal (Capri II)	110	4/22/76	1135-S
Master Cylinder — Production Change (Comet, Maverick — Wayne Built Only)	67	5/3/74	662	Stoplights — Brake — Remain on After Brake Pedal is Released (Granada, Monarch with Manual Brakes and Std. Trans.)	81	12/20/74	947
Oil — Residual Deposits on Hydro-Boost Assembly (All Cars with Hydraulic Brake Booster)	92	6/20/75	1178	Stoplights — Brake Stay on and/or Brake Pedal “Clunk” Noise when Brake Pedal Released (Thunderbird, Mark IV with 4-Wheel Disc Brakes)	82	1/24/75	972
Rotor — Front Disc — Replacement (Elite)	89	5/2/75	1119				

Description	Bulletin	Date	Article
BRAKES — Cont.			
1975			
Switch — Stoplight Replacement Procedure (Granada, Monarch with Power Brakes)	79	11/15/74	911
Thrust Screw — Rear Disc Brake Caliper and Operating Shaft — Identification (Granada, Monarch)	85	3/7/75	1002-S
1976			
Brake Application — Drift Left (Granada, Monarch)	134	5/9/77	1832
Brake Assemblies — Rear Drum (All Models with Drum Brakes)	104	1/23/76	1354
Brake Boosters Replacement Hydro-Boost (Vehicles So Equipped)	138	7/6/77	1896
Brake Fluid — Discoloration (All Car Lines)	116	7/19/76	1545
Brake Squeal — (Capri)	106	2/25/76	1394
Brake Squeal — (Capri)	112	5/21/76	1487
Diagnosis — Power Brake Booster— Vacuum and Hydro-Boost (Passenger Cars)	104	1/23/76	1352
Disc Brakes — 1976 Front — New Modified Design Hub and Rotor Assembly and Wheel Stud Design — (Ford, Torino, Elite, Mercury, Mark IV, Lincoln, Montego and Cougar)	121	10/6/76	1620
Disc Brake — Rear — Communization of Certain 1976 Components (Vehicles Equipped with Rear Disc Brakes)	101	11/21/75	1306
Dust — Brake Asbestos Fiber Removal (All Cars except Capri)	99	10/24/75	1269
Dust — Brake Asbestos Fiber Removal (All Years — All Car Lines)	104	1/23/76	1269-S
Grease — Disc Brake Caliper Slide Grease (All Vehicles So Equipped)	104	1/23/76	1351
Rear Disc Brake — Procedural Clarification — Shop Manual Revision (All Vehicles So Equipped)	146	11/4/77	2016
Shipping Cover — Brake Rotor Protective — Removal (Capri)	110	4/22/76	1135-S
Wheel Bolts — Axle Shafts — Brake Drums — New Design (Torino, Ranchero, Montego and Cougar)	103	12/19/75	1337

DRIVING AXLES AND DRIVESHAFT

1969			
Driveshaft Balancing — Alternate In-Vehicle Procedure Using the Rotunda Dynamic Wheel Balancer or Equivalent Equipment (All Car Lines)	118	8/17/76	1570
1970			
Driveshaft Balancing — Alternate In-Vehicle Procedure Using the Rotunda Dynamic Wheel Balancer or Equivalent Equipment (All Car Lines)	118	8/17/76	1570
1971			
Driveline — Clunk (All Cars)	TSI 1	10/29/71	—
Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)	76	9/27/74	832
Driveline — Vibration (Mustang, Cougar with 351-429 CID Engines and All Trans.)	8	12/17/71	82
Driveshaft — Alternate In-Vehicle Balancing Procedure Using the Rotunda Dynamic Wheel Balancer or Equivalent Equipment (All Car Lines)	118	8/17/76	1570

Description	Bulletin	Date	Article
Gasket — Replacement of Rear Brake Backing Plate to Rear Axle Housing (All Axles except WER Axles)	TSI 16	6/16/72	—
Low Speed Boom — (Capri 2000cc and 2600cc with Auto. Trans.)	14	3/24/72	141
Marketing — Reference of Driveshaft and Slip Yoke upon Removal and Installation (All Cars)	TSI 5	12/17/71	—
Rear Axle — Improper Removal of Shaft Bearing and Retainer (All Ford Design Rear Axles)	TSI 3	11/26/71	—
Slip Yoke — New Service Assemblies (All Cars)	64A	3/22/74	601
Universal Joint — Replacement (Capri)	71	6/28/74	743
1972			
Axles — Thunderbird and Mark IV Axles with Companion Flange Balance Weights	TSI 6	1/14/72	—
Driveline — Clunk (All Cars)	TSI 1	10/29/71	—
Driveline — Roughness — Due to Incorrect Pinion Angle (Mustang — Early Production Models with Competition Rear Suspension)	4	10/29/71	45
Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.11:1 Axle)	76	9/27/74	832
Driveline — High Speed Vibration (Thunderbird, Mark IV)	18	5/26/72	185
Driveshaft — Modified Assembly (Torino, Montego)	TSI 26	10/6/72	—
Driveshaft — Alternate Procedure for In-Vehicle Balancing Using the Rotunda Dynamic Wheel Balancer or Equivalent Equipment (All Car Lines)	118	8/17/76	1570
Gasket — Replacement of Rear Braking Backing Plate to Rear Axle Housing (All Axles except WER Axles)	TSI 16	6/16/72	—
Low Speed Boom — (Capri 2000cc and 2600cc with Auto. Trans.)	14	3/24/72	141
Marketing — Reference of Driveshaft and Slip Yoke upon Removal and Installation (All Cars)	TSI 5	12/17/71	—
Quick Reference Index — Noise, Vibration, Harshness (NVH)	TSI 38	3/9/73	—
Rear Axle — Improper Removal of Shaft Bearing and Retainer (All Ford Design Rear Axles)	TSI 3	11/26/71	—
Slip Yoke — New Service Assemblies (All Cars)	64A	3/22/74	601
Universal Joint — Replacement (Capri)	71	6/28/74	743
1973			
Body "Boom" 40-70 MPH (Maverick)	TSI 27	10/20/72	—
Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)	76	9/27/74	832
Driveshaft — One Piece (Capri with 2600cc Engine and Auto. Trans.)	TSI 57	11/23/73	—
Driveshaft — Alternate Procedure for In-Vehicle Balancing Using the Rotunda Dynamic Wheel Balancer or Equivalent Equipment (All Car Lines)	118	8/17/76	1570
Gasket — Replacement of Rear Brake Backing Plate to Rear Axle Housing (All Axles except WER Axles)	TSI 16	6/16/72	—
Marking — Reference of Driveshaft and Slip Yoke upon Removal and Installation (All Cars)	TSI 5	12/17/71	—
Rear Axle — Improper Removal of Shaft Bearing and Retainer (All Ford Design Rear Axles)	TSI 3	11/26/71	—

Description	Bulletin	Date	Article
DRIVING AXLES AND DRIVESHAFT — Cont.			
1973			
Roller Bearing Assembly — Rear Wheel Straight (Ford, Mercury with 8-1/2" Integral WER Rear Axles)	TSI 37	3/2/73	—
Quick Reference Index — Noise, Vibration, Harshness (NVH)	TSI 38	3/9/73	—
Slip Yoke — New Service Assemblies (All Cars)	64A	3/22/74	601
Universal Joint — Replacement (Capri)	71	6/28/74	743
Vehicle Vibration Diagnosis Procedure (All Cars)	38	3/9/73	306
1974			
Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)	76	9/2/74	832
Driveshaft — Alternate Procedure for In-Vehicle Balancing, Using the Rotunda Dynamic Wheel Balancer or Equivalent Equipment (All Car Lines, All Years)	118	8/17/76	1570
Driveshaft — Balancing (All Cars except Capri)	73	8/2/74	779
Driveshaft/Slip Yoke Usage (Torino, Montego)	74	8/23/74	886
Driveshaft — One Piece (Capri with 2800cc Engine and Auto. Trans.)	64A	3/22/74	602
Slip Yoke — New Service Assemblies (All Cars)	64A	3/22/74	601
Universal Joint Replacement (Capri)	71	6/28/74	743
1975			
Driveline — High Speed Vibration (Thunderbird, Mark IV with 2/75:1 Axle)	81	12/20/74	949
Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)	76	9/27/74	832
Driveline Rumble at 30-40 MPH (Thunderbird, Mark IV)	76	9/27/74	833
Driveshaft — Alternate Procedure for In-Vehicle Balancing, Using the Rotunda Dynamic Wheel Balancer or Equivalent Equipment (All Car Lines, All Years)	118	8/17/76	1570
Driveshaft — Balancing — Correction to the Runout Specification (Lincoln)	80	11/29/74	779-S
1976			
Driveshaft — Alternate Procedure for In-Vehicle Balancing, Using the Rotunda Dynamic Wheel Balancer or Equivalent Equipment (All Car Lines, All Years)	118	8/17/76	1570
Output Shaft — Shipping Seal Interferes with Service Replacement Driveshaft and/or Slip Yoke Assembly Installation. (Vehicles Equipped with 351 M/400 CID Engine and FMX Automatic Transmission)	155	4/7/78	3117
U-Joint Heat Shield (Granada, and Monarch with 302 Engine)	112	5/21/76	1488
FRAME			
1971			
Noise — Front End (Mustang, Cougar)	5	11/19/71	54
Quick Reference Index — Noise, Vibration, Harshness (NVH)	TSI 38	3/9/73	—
Tip-In-Moan (Torino, Montego, Mercury — Units Built Between November, 1971 and May, 1972)	19	6/16/72	192

Description	Bulletin	Date	Article
1972			
Mounting Bolt — No. 3 Crossmember Replacement (Torino, Montego)	TSI 2	11/19/71	—
Sheet Metal — Front End Shake Thunderbird, Mark IV)	8	12/17/71	79
Tip-In-Moan (Torino, Montego, Mercury — Units Built Between November, 1971 and May, 1972)	19	6/16/72	192
1973			
Diagnosis — Vehicle Vibration Procedure (All Cars)	38	3/9/73	306
No. 3 Crossmember — Difficulty Encountered Removing (Thunderbird, Mark IV)	TSI 57	11/23/73	—
Quick Reference Index — Noise, Vibration, Harshness (NVH)	TSI 38	3/9/73	—
Sheet Metal — Front End Shake (Ford, Mercury)	24	9/22/72	227
1974			
No. 3 Crossmember Difficulty Encountered Removing (Thunderbird, Mark IV)	TSI 57	11/23/73	—
1975			
Exhaust System — Ground Out (Maverick, Granada, Monarch, Comet with 302, 351 Engines)	89	5/2/75	1118
Exhaust System with Grass Shields and Catalytic Converter (All Cars So Equipped)	76	9/27/74	834
Fuel Tank — Slow Fill and/or Fuel Spitback at the Fuel Tank Filler Pipe (Granada, Maverick, Monarch and Comet)	104	1/23/76	1355
Lower Radiator Hose — Positioning at No. 1 Crossmember (Granada, Monarch — All 8-Cylinder Engines Built 1/25/75 — 2/21/75)	90	5/23/75	1134
Noise — Intermittent — Body Grounds to Frame (Thunderbird, Mark IV)	76	9/27/74	825
1976			
Fuel Tank — Slow Fill and/or Fuel Spitback at the Fuel Tank Fill Pipe (Granada, Maverick, Monarch and Comet)	104	1/23/76	1355
Fuel Tank — Slow Fill and/or Fuel Spitback at the Fuel Tank Filler Pipe — Revision (Granada, Maverick, Monarch and Comet)	107	3/10/76	1355-S
Oil Pan — Under Vehicle Grounding Noise and/or Transmission Oil Pan Leak (Pinto, Bobcat with C3 Automatic Transmission)	105	2/11/76	1379
Plate — Exhaust Restriction (All Vehicles with 460 CID Engine, Dual Exhaust and Catalytic Converter — except Police Interceptor)	108	3/24/76	1413
NOISE/VIBRATIONS/HARSHNESS (NVH)			
1970			
Driveline Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)	76	9/27/74	832
(Torino with 3.00:1 Axle)	83	2/7/75	1011
Power Steering — "Moan" Noise (All Models and Mercury with 351 and 400 CID Engines Only)	32	12/15/72	289
Power Steering — Pump Aeration Noise (Thunderbird with Hydraulic Windshield Wipers)	5	11/19/71	53
Power Steering — System Moan (Mark III)	3	10/22/71	33
1971			
Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)	76	9/27/74	832
(Torino with 3.00:1 Axle)	83	2/7/75	1011

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
NOISE/VIBRATIONS/HARSHNESS (NVH) — Cont.				1973			
1971				Driveline Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)			
Driveline — Vibration (Mustang, Cougar with 351-429 CID Engines and All Trans.)	8	12/17/71	82	76	9/27/74	832	
Front End — Noise (Mustang, Cougar)	5	11/19/71	54	83	2/7/75	1011	
Front Wheel — Shimmy (Capri)	14	3/24/72	140	24	9/22/72	227	
(Capri — All Cars)	28	10/3/72	263	28	10/3/72	263	
(Capri)	34	1/19/73	312	Power Steering Control Valve — "Grunt" or "Groan" Noise (Mustang and Cougar with Saginaw Power Steering Gear)			
Panel — Lower Back Extension — Rattles (Mercury Models with Heavy Duty Frame except Station Wagons)	43	5/4/73	312-S	65	4/5/74	616	
Power Steering Control Valve — "Grunt" or "Groan" Noise (Mustang and Cougar with Saginaw Power Steering Gear)	59	12/21/73	312-S	Power Steering — "Moan" Noise (All Models and Mercury with 351 and 400 CID Engines Only)			
Power Steering Gear — Grating Noise (Mustang, Cougar with Integral Power Steering Gear Assembly — Saginaw Design)	3	10/22/71	31	32	12/15/72	289	
Power Steering — "Moan" Noise (All Models and Mercury with 351 and 400 CID Engines Only)	65	4/5/74	616	Steering Column Boot — Moan (Torino, Thunderbird, Montego, Mark IV)			
Power Steering — Pump Aeration Noise (Thunderbird with Hydraulic Windshield Wiper)	12	3/3/72	128	60	1/18/74	498	
Power Steering System — Moan (Mark III)	32	12/15/72	289	24	9/22/72	229	
	5	11/19/71	53	Vehicle — Vibration Diagnosis Procedure (All Cars)			
	3	10/22/71	33	38	3/9/73	306	
				1974			
1972				Brake Pedal — Scrubbing (Ringing) Noise when Activated (All Cars with Hydro-Boost)			
Driveline — High Speed Vibration (Thunderbird, Mark IV)	18	5/26/72	185	83	2/7/75	1001	
Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)	76	9/27/74	832	Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)			
Driveline Roughness — Due to Incorrect Pinion Angle (Mustang — Early Production Models with Competition Rear Suspension)	4	10/29/71	45	76	9/27/74	832	
Front End — Sheet Metal Shake (Thunderbird, Mark IV)	8	12/17/71	79	Front End — Squeak (Ford, Mercury)			
Front Suspension — "Clunking" Noise (Thunderbird, Mark IV, Montego, Torino)	7	12/3/71	69	57	11/23/73	460	
Front Wheel — Shimmy (Capri)	14	3/24/72	140	Front End — Correction to TSB Article Noise and/or Vibration (Conventional and Super-Cab F250 4x2 and F350 with Dayton Brakes)			
(Capri — All Cars)	28	10/3/72	263	94	7/25/75	1145-S	
(Capri)	34	1/19/73	312	Front Wheel Shimmy — Nibble (Mustang II)			
Low Speed "Boom" (Capri 2000cc and 2600cc with Auto. Trans.)	43	5/4/73	312-S	56	11/2/73	452	
Power Steering Control Valve — "Grunt" or "Groan" Noise (Mustang and Cougar with Saginaw Power Steering Gear)	59	12/21/73	312-S	Power Steering Control Valve — "Grunt" or "Groan" Noise (Torino, Montego with 302 Engine and Saginaw Power Steering Gear)			
Power Steering Gear — Grating Noise (Mustang, Cougar with Integral Power Steering Gear Assembly — Saginaw Design)	14	3/24/72	140	65	4/5/74	616	
Power Steering — "Moan" Noise (All Models and Mercury with 351 and 400 CID Engines Only)	28	10/3/72	263	Power Steering Oil Cooler — Rattle Noise (Mustang with Power Steering)			
Rocker to Frame — Squeak (Torino, Montego — All Models except Station Wagons)	34	1/19/73	312	72	7/19/74	756	
Spare Tire — Rattles — Station Wagon (Torino, Montego)	43	5/4/73	312-S	Rear of Car — Noise (Maverick, Comet)			
Steering Wheel — Shimmy (Pinto Station Wagon)	59	12/21/73	312-S	72	7/19/74	755	
Steering Wheel — Vibration (Torino, Montego)	1	9/15/71	5	Steering — Column Boot Moan (Torino, Thunderbird, Montego, Mark IV)			
(Thunderbird, Mark IV)	4	10/29/71	6-S	60	1/18/74	498	
Tip-In-Moan (Torino, Montego, Mercury — Units Built Between November, 1971 and May, 1972)	1	9/15/71	6	Vibration — Noise (Tip-In or Hoot Tips) on Accelerator Between 30-50 MPH (Lincoln)			
	16	4/28/72	155	76	9/27/74	841	
	17	5/12/72	166	1975			
	17	5/12/72	167	Body Grounds to Frame — Intermittent Noise (Thunderbird, Mark IV)			
	19	6/16/72	192	76	9/27/74	825	
				Brake Pedal — Scrubbing (Ringing) Noise when Activated (All Cars with Hydro-Boost)			
				83	2/7/75	1001	
				Diagnosis Procedure for Noisy Thermactor Pumps — Availability of New Quiet Thermactor Air Pump (All Monarchs, Granadas with Thermactor Air Pumps)			
				99	10/24/75	1279	
				Diagnosis Procedure — Noise and Rumbling (Granada, Monarch)			
				129	2/24/77	1735	
				Driveline — High Speed Roughness (Thunderbird, Mark IV with 2.75:1 Axle)			
				81	12/20/74	949	
				Driveline — Roughness and Boom (Torino, Montego, Cougar with 3.00:1 Axle)			
				76	9/27/74	832	
				Driveline — Rumble at 30-40 MPH (Mark IV, Thunderbird)			
				76	9/27/74	838	
				Front End — Metal-to-Metal Noise Stabilizer Bar Mounting Bracket (Granada, Monarch except 6-Cylinder without A/C Built Between 7/15/74 and 10/31/74)			
				86	3/21/75	1043	

Description	Bulletin	Date	Article
NOISE/VIBRATIONS/HARSHNESS (NVH) — Cont.			
1975			
Pillar Area — Center Body Squeak Noise (Granada, Monarch 4-Door Models)	87	4/4/75	1064
Rear Spring Shackle Bushing — Squeaks (Granada, Monarch)	85	3/7/75	1030
Rear Springs — Clunk/Squeak (Maverick, Comet, Monarch, Granada)	82	1/24/75	973
	85	3/7/75	973-S
Right Rear Wheel-Scraping Noise (Thunderbird, Montego, Torino Police/Taxi Cars)	82	1/24/75	978
Steering Wheel — Scuffing Noise when Rotated (All Cars with Tilt Steering Wheel Column)	76	9/27/74	838
	86	3/21/75	838-S
	90	5/23/75	838-S1
Tip-In-Moan Noise at 1200-1500 Engine RPM (Granada, Monarch with 302 CID and 351 CID Engines)	129	2/24/77	1738
Vehicle — Shake and/or Body Boom (Mercury Station Wagon)	76	9/27/74	840
1976			
A/C Compressor — Rumble at 2000 to 2500 RPM (Granada with V8 Engine, Power Steering and Air Conditioning and Monarch Equipped with 302 CID or 351 CID Engine and Air Conditioning)	129	2/24/77	1737
Diagnosis Procedure — Noise and Rumbling (Granada, Monarch)	129	2/24/77	1735
Tip-In-Moan Noise at 1200-1500 Engine RPM (Granada, Monarch with 302 CID and 351 CID Engines)	129	2/24/77	1738
STEERING			
1970			
Additives — Usage in Rear Axle and Power Steering Fluids (All Cars So Equipped)	TSI 58	12/7/73	—
Diagnosis — Power Steering (All Cars So Equipped)	37	3/2/73	232-S
	60	1/18/73	232-S
(All Cars with Ford — built Integral Power Steering Gears)	56	11/2/73	25-S
Diagnosis — Vehicle "Pulls and Wanders" — (All Cars except Capri)	TSI 37	3/2/73	—
Form 1863 Claim Coding — Steering Column and Controls — (All Cars)	80	11/29/74	925
Manual Steering Gears — Installation and Removal of Bearing Cups (All Cars)	TSI 3	11/26/71	—
Power Steering Gear — Revised Flexible Coupling Usage for Service Conversions to Rotary Valve Gear Assemblies (All Cars with Ford — built Integral Power Steering)	76	9/27/74	837
Power Steering — Improved Assist (Mark III)	18	5/26/72	184
Power Steering — Improved Gear and Pump Fluid (All Cars)	43	5/4/73	170-S
Power Steering — "Moan" Noise (All Models and Mercury with 351 and 400 CID Engines Only)	32	12/15/72	289
Power Steering — Pump Aeration Noise (Thunderbird with Hydraulic Windshield Wipers)	5	11/19/71	53
Power Steering — Reduced Power Assist in Idle or Park (All Cars So Equipped)	TSI 2	11/19/71	—
Power Steering — Removal of Air from Fluid (All Cars with Power Steering)	77	10/11/74	879
Power Steering System — Cleaning (Thunderbird)	2	10/1/71	22
Power Steering System — "Moan" (Mark III)	3	10/22/71	33

Description	Bulletin	Date	Article
Power Steering System — Leak Detection (All Cars So Equipped)	94	11/25/75	1215
Power Steering — Unauthorized Use of Remanufactured Sector Shafts (All Cars with Ford — built Integral Power Steering Gears)	67	5/3/74	664
Pulleys — Cast Iron Power Steering Pump (All Cars with Ford — TRW Power Steering Pumps)	TSI 40	4/6/73	—
Quick Reference Index — Noise, Vibration, Harshness (NVH)	TSI 38	3/9/73	—
1971			
Additives — Usage in Rear Axle and Power Steering Fluids (All Cars So Equipped)	TSI 58	12/7/73	—
Belleville Spring in Actuator Assembly — Integral Power Steering Gear, Ford Design (Ford, Mercury, Meteor, Thunderbird, Lincoln, Mark III)	TSI 3	11/26/71	—
Diagnosis — Power Steering (All Cars So Equipped)	37	3/2/73	232-S
	60	1/18/74	232-S
(All Cars with Ford — built Integral Power Steering Gears)	56	11/2/73	25-S
Power Steering System — Leak Detection (All Cars So Equipped)	94	11/25/75	1215
Power Steering System — "Moan" (Mark III)	3	10/22/71	33
Power Steering — Unauthorized Use of Remanufactured Sector Shafts (All Cars with Ford — built Integral Power Steering Gears)	67	5/3/74	664
Quick Reference Index — Noise, Vibration, Harshness (NVH)	TSI 38	3/9/73	—
Revised Flexible Coupling — Usage for Service Conversions to Rotary Valve Power Steering Gear Assemblies (All Cars with Ford — built Integral Power Steering)	76	9/27/74	837
Sector Shaft Housing — Repair of Worn Bores (All Cars Built from Job No. 1 1971 to March 1972 with Ford Integral Power Steering Gears)	31	12/1/72	282
Steering Gear — Rack and Pinion — Replacement (Pinto)	TSI 32	12/15/72	—
Steering Gear — Service Identification (Pinto Rack and Pinion Steering Gear)	TSI 49	7/20/73	—
Upper Steering Column — Rattle (Capri)	88	4/18/75	1097
Vehicle — Pulls to One Side (Capri)	41	4/20/75	366
	82	1/24/75	366-S
1972			
Belleville Spring in Actuator Assembly — Integral Power Steering Gear, Ford Design (Ford, Mercury, Meteor, Lincoln, Mark IV, Thunderbird, Torino, Montego)	TSI 57	11/23/73	—
Diagnosis — Power Steering (All Cars So Equipped)	25	9/29/72	232
	37	3/2/73	232-S
	60	1/18/74	232-S
(All Cars with Ford — built Integral Power Steering Gears)	56	11/2/73	25-S
Diagnosis — Vehicle "Pulls and Wanders" (All Cars except Capri)	TSI 37	3/2/73	—
Flexible Coupling — Revised Usage for Service Conversions to Rotary Valve Power Steering Gear Assemblies (All Cars with Ford — built Integral Power Steering)	76	9/27/74	837
Manual Steering Gears — Installation and Removal of Bearing Cups (All Cars)	TSI 3	11/26/71	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
STEERING — Cont.							
1972							
Power Steering Control Valve — "Grunt" or "Groan" Noise (Mustang and Cougar with Saginaw Power Steering Gear)	65	4/5/74	616	Flexible Coupling — Revised Usage for Service Conversions to Rotary Valve Power Steering Gear Assemblies (All Cars with Ford — built Integral Power Steering)	76	9/27/74	837
Power Steering — Fluid Changes (All Cars with Power Steering)	94	11/25/75	1214	Form 1863 Claim Coding — Steering Column and Controls (All Cars)	80	11/29/74	925
Power Steering Gear — Grating Noise (Mustang, Cougar with Integral Power Steering Gear Assembly — Saginaw Design)	12	3/3/72	128	Power Steering Control Valve — "Grunt" or "Groan" Noise (Mustang and Cougar with Saginaw Power Steering Gear)	65	4/5/74	616
Power Steering — Improved Cooling (Ford with Power Steering)	21	7/21/72	210	Power Steering — Fluid Changes (All Cars with Power Steering)	94	11/25/75	1214
Power Steering — Improved Gear and Pump Fluid (All Cars)	43	5/4/73	170-S	Power Steering "Moan" Noise (All Models and Mercury with 351 and 400 CID Engines Only)	32	12/15/72	289
Power Steering — "Moan" Noise (All Models and Mercury with 351 and 400 CID Engines Only)	32	12/15/72	289	Power Steering Pump Cast Iron Pulleys (All Cars with Ford — TRW Power Steering Pumps)	TSI 40	4/6/73	—
Power Steering Pump — Cast Iron Pulleys (All Cars with Ford — TRW Power Steering Pumps)	TSI 40	4/6/73	—	Power Steering — Removal of Air from Fluid (All Cars with Power Steering)	77	10/11/74	879
Power Steering — Reduced Power Assist in Idle or Park (All Cars So Equipped)	TSI 2	11/19/71	—	Power Steering System — Filter Assembly Kit (Ford, Thunderbird, Torino, Mercury, Meteor, Lincoln, Mark IV, Montego and Cougar with Ford Integral Power Steering Gears (Spool Valve Design)	111 114	5/6/76 6/18/76	1461 1461-S
Power Steering — Removal of Air from Fluid (All Cars with Power Steering)	77	10/11/74	879	Power Steering System — Leak Detection (All Cars So Equipped)	94	11/25/75	1215
Power Steering System — Filter Assembly Kit (Ford, Thunderbird, and Torino, Mercury, Meteor, Lincoln, Mark IV, Montego, and Cougar with Ford Integral Power Steering Gears — Spool Valve Design)	111 114	5/6/76 6/18/76	1461 1461-S	Power Steering — Unauthorized Use of Remanufactured Sector Shafts (All Cars with Ford — built Integral Power Steering Gears)	67	5/3/74	664
Power Steering System — Leak Detection (All Cars So Equipped)	94	11/25/75	1215	Rack and Pinion — New Service Procedures for Pinto Steering Gear (Pinto)	70	6/14/74	717
Power Steering — Unauthorized Use of Remanufactured Sector Shafts (All Cars with Ford — built Integral Power Steering Gears)	67	5/3/74	664	Rack and Pinion Steering Gears — Replacement (Pinto)	TSI 32	12/15/72	—
Rotary Valve Power Steering Gear Usage and Characteristics (All Cars with Rotary Valve Steering Gears)	74	8/23/74	790	Rotary Valve Power Steering Gear — Usage and Characteristics (All Cars with Rotary Valve Steering Gears)	74	8/23/74	790
Sector Shaft Housing — Repair of Worn Bores (All Cars Built from Job No. 1 1971 to March 1972 with Ford Integral Power Steering Gear)	31	12/1/72	282	Shaft Assembly — Steering Column Lower (Torino, Montego, Thunderbird, Mark IV, Pinto)	TSI 29	11/17/72	—
Shaft Assembly — Steering Column Lower (Torino, Montego, Thunderbird, Mark IV, Pinto)	TSI 29	11/17/72	—	Steering Column — Lower Shaft — Bushing Squeak (Ford, Maverick, Mercury, Lincoln, Comet)	64	4/22/74	576
Steering Column and Controls — 1863 Claim Coding (All Cars)	80	11/29/74	925	Upper Steering Column — Rattle (Capri)	88	4/18/75	1097
Steering Column Lower — Shaft — Bushing Squeak (Ford, Maverick, Mercury, Lincoln, Comet)	64	4/22/74	576	Vehicle Pulls to One Side (Capri)	41 82	4/20/75 1/24/75	366 366-S
Steering Gears — Rack and Pinion Replacement (Pinto)	TSI 32	12/15/72	—	1974			
Steering Gear — Service Identification (Pinto Rack and Pinion Steering Gear)	TSI 49	7/20/73	—	Additives — Usage in Rear Axle and Power Steering Fluids (All Cars So Equipped)	TSI 58	12/7/73	—
Upper Steering Column — Rattle (Capri)	88	4/18/75	1097	Ball Joint — Upper and Lower Inspection Procedure (All Cars)	99	10/24/75	1270
Vehicle Pulls to One Side (Capri)	41 82	4/20/75 1/24/75	366 366-S	Flexible Coupling — Revised Usage for Service Conversions to Rotary Valve Power Steering Gear Assemblies (All Cars with Ford — Built Integral Power Steering)	76	9/27/74	837
1973				Mounting Insulators — Revised Rack and Pinion Steering Gear — for Two and Three Point Attachments (Pinto, Mustang, and Bobcat with Manual or Power Steering)	116	7/19/76	1546
Additives — Usage in Rear Axle and Power Steering Fluids (All Cars So Equipped)	TSI 58	12/7/73	—	Non-Integral Power Steering — Diagnosis and Repair Procedure (Maverick, Comet, Monarch, Granada)	88	4/18/75	1098
Belleville Spring in Actuator Assembly — Integral Power Steering Gear — Ford Design (Ford, Mercury, Meteor, Lincoln, Mark IV, Thunderbird, Torino, Montego)	TSI 57	11/23/73	—	Power Rack and Pinion Steering Gear — Diagnosis (Mustang II with Power Steering)	64	4/22/74	577
Diagnosis — Vehicle "Pulls and Wanders" (All Cars except Capri)	TSI 37	3/2/73	—				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
STEERING — Cont.							
1974							
Power Steering Control Valve — "Grunt" or "Groan" Noise (Torino, Montego with 302 Engine and Saginaw Power Steering Gear)	65	4/5/74	616	Service — Procedures for the 1975 Model Ford Integral Power Steering Gear Installed in 1974 Vehicles (Thunderbird, Ford, Torino, Lincoln, Mark IV, Mercury, Montego, Cougar)	70	6/14/74	718
Power Steering — Diagnosis for "Hiss Noise" (All Cars with Ford Rotary Valve Integral Power Steering Gears)	74	8/23/74	789	Service Specifications — Mustang Power Rack and Pinion Steering Gear — (Mustang II with Power Steering)	63	4/1/74	555
Power Steering — Fluid Changes (All Cars with Power Steering)	94	7/25/75	1214	Steering Column and Controls — 1863 Claim Coding (All Cars)	80	11/29/74	925
Power Steering — Fluid Identification and Vehicle Application (All Cars)	61	2/2/74	521	Steering Column and Flexible Coupling — Diagnosis and Alignment Procedures (All Cars with Integral Power Steering)	75	9/6/74	812
Power Steering — Ford Integral — Gear Housing Bore — Wear — Service Procedure (Ford, Lincoln and Mercury Car Lines So Equipped)	131 151	3/25/77 2/10/78	1789 1789-S	Steering Column Boot — Moan (Torino, Thunderbird, Montego, Mark IV)	60	1/18/74	498
Power Steering Gear and Pump — Diagnosis Guide (All Cars with Ford Rotary Valve Integral Power Steering Gears)	76	9/27/74	836	Steering Gear Rag — Coupling Identification (Lincoln-California Only)	TSI 53	9/21/73	—
Power Steering — Loose or Noisy Oil Cooler (Maverick, Comet 250 and 302 CID with A/C, 250 CID without A/C and 3.0 Axle)	82	1/24/75	975	Steering — Stiff Occasionally Revision (Capri with Manual Steering)	129 134	2/24/77 5/9/77	1740 1740-S
Power Steering Oil Cooler — Rattle Noise (Mustang with Power Steering)	72	7/19/74	756	Steering Wheel — Service Adjustment for Shimmy or "Nibble" (Mustang II)	113	6/4/76	1506
Power Steering Pump — Drive Belt Tensioning (Capri II Vehicles Equipped with Hoburn Eaton Series 110 Canister Type Power Steering Pump)	136	6/7/77	1863	Upper Steering Column — Rattle (Capri)	88	4/18/75	1097
Power Steering Pump Pulley and Drive Belt — Production Substitutions (Mustang, Montego, Comet with 2800cc Engines and Torino and Maverick with 250 CID Engines)	75	9/6/74	813	1975			
Power Steering — Removal of Air from Fluid (All Cars with Power Steering)	77	10/11/74	879	Ball Joint — Upper and Lower Inspection Procedure (All Cars)	99	10/24/75	1270
Power Steering — Revision to FT and TRW Pump Service Assembly Procedure (All Vehicles with Power Steering Pumps Built after February 1976, except Capri)	118	8/17/76	1505-S	Fluid — Removal of Air From Power Steering (All Cars with Power Steering)	77	10/11/74	879
Power Steering System — Filter Assembly Kit (Ford, Thunderbird, Torino, Mercury, Meteor, Lincoln, Mark IV, Montego and Cougar with Ford Integral Power Steering Gears — Spool Valve Design)	111 114	5/6/76 6/18/76	1461 1461-S	Ford Integral Power Steering Gear Housing Bore Wear — Service Procedure (Ford, Lincoln, Mercury Car Lines So Equipped)	131 151	3/25/77 2/10/78	1789 1789-S
Power Steering System — Leak Detection (All Cars So Equipped)	94	7/25/75	1215	Inspection of Hose Routings (All Cars with Power Steering)	88	4/18/75	1095
Power Steering — Unauthorized Use of Remanufactured Sector Shafts (All Cars with Ford — Built Integral Power Steering Gears)	67	5/3/74	664	Mounting Insulators — Revised Rack and Pinion Steering Gear Two and Three Point Attachments (Pinto, Mustang and Bobcat with Manual or Power Steering)	116	7/19/76	1546
Rack and Pinion Service Gear — 1978 — TRW — Power — Installation on Past Models (Pinto, Mustang and Bobcat Vehicles)	150	1/4/78	3012	Power Steering — Fluid Changes (All Cars with Power Steering)	94	7/25/75	1214
Reduce — Power Steering Assist (All Cars with Ford — Thompson Power Steering Pumps)	71	6/28/74	733	Power Steering Gear and Pump — Diagnosis Guide (All Cars with Ford Rotary Valve Integral Power Steering)	76	9/27/74	836
Rotary Valve Power Steering Gear — Usage and Characteristics (All Cars with Rotary Valve Steering Gears)	74	8/23/74	790	Power Steering Hose Routing (Thunderbird, Lincoln — Mercury, Mark IV with Skid Control)	82	1/24/75	977
Saginaw Power Steering Gear — Adjustments Procedures (Torino with 302 CID Engine)	71	6/28/74	735	Power Steering — Non-Integral — Diagnosis and Repair Procedure (Maverick, Comet, Monarch, Granada)	88	4/18/75	1098
				Power Steering — Non-Integral — Parts Usage (Granada, Maverick, Monarch, Comet)	128	2/9/77	1715
				Power Steering — Objectionable System Moan Noise (Torino, Elite, Montego and Cougar — All Engines)	108	3/24/76	1414
				Power Steering Fluid — Reference to G.M. Part No. 1050017 in Prior TSB's (All Cars with Saginaw Power Steering Gear)	89	5/2/75	1121
				Power Steering Pump — Drive Belt Tensioning (Capri II Vehicles Equipped with Hoburn Eaton Series 110 Canister Type Power Steering Pump)	136	6/7/77	1863

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
STEERING — Cont.							
1975							
Power Steering — Revision to FT and TRW Pump Service Assembly Procedures (All Vehicles with Power Steering Pumps Built after February 1976 except Capri)	118	8/17/76	1505-S	Inability to Shift Out of Park Position or Engine Stalls when Shifting Out of Park Position (All Vehicles with Tilt Steering Columns Built Between September 1975 and December 1975)	109	4/7/76	1434
Power Steering System — Leak Detection (All Cars So Equipped)	94	7/25/75	1215	Knocking Noise on Turns (Granada and Monarch with Power Steering — except Hydro-Boost Equipped Units)	109	4/7/76	1435
Pulley — Remover Tool (Saginaw Power Steering Pump)	82	1/24/75	976	Mounting Insulators — Revised Rack and Pinion Steering Gear — for Two and Three Point Attachments (Pinto, Mustang, and Bobcat with Manual or Power Steering)	116	7/19/76	1546
Rack and Pinion Service Gear — 1978 — TRW — Power — Installation on Past Models (Pinto, Mustang, and Bobcat)	150	1/4/78	3012	Parts — Non-Integral Power Steering — Usage (Granada, Maverick, Monarch, Comet)	128	2/9/77	1715
Rack and Pinion — Power Steering Gear Improvements (Mustang, Pinto)	80	11/29/74	933	Parts — Non-Integral Power Steering Usage — Revision (Granada, Maverick, Monarch and Comet)	131	3/25/77	1715-S
Service — Adjustment for Steering Wheel Shimmy on "Nibble" (Mustang)	113	6/4/76	1506	Power Steering Fluid — Leakage (Capri II Vehicles with Power Steering)	125	12/3/76	1677
Specification — Manual and Power Steering Gear Adjustment Revisions to the 1975-76 Shop Manual — (Granada, Monarch)	103	12/19/75	1336	Power Steering Fluid — Level Checks (All Car Lines)	102	12/5/75	1324
Specification — Manual and Power Steering Gear Adjustment Revisions to the 1975-76 Shop Manual — (Maverick and Comet)	103	12/19/75	1336	Power Steering Pump — Revision to FT and TRW Service Assembly Procedures (All Vehicles with Power Steering Pumps Built after February 1976, except Capri)	118	8/17/76	1505-S
Steering — Center Feel (Granada, Monarch with Non-Integral Power Steering Built Prior to February 28, 1977)	131	3/25/77	1790	Pump Pulleys — New — Power Steering (Units with F-T Power Steering Pumps)	109	4/7/76	1436
Steering — Center Feel (Granada, Monarch with Non-Integral Power Steering Built Prior to February 28, 1977)	137	6/24/77	1790-S	Rumble Noise at 500-800 RPM (Granada, Monarch with V8 Engine, Power Steering and Air Conditioning)	129	2/24/77	1736
	144	10/6/77	1790-S	Service Gear — Rack and Pinion — 1978 TRW Power-Installation on Past Models (Pinto, Bobcat, and Mustang)	150	1/4/78	3012
	147	11/21/77	1790-S	Service Gear — 1978 TRW Power Rack and Pinion Installation on Past Models (Pinto, Mustang and Bobcat)	150	1/4/78	3012
	155	4/7/78	1790-S	Steering Center Feel (Granada, Monarch with Non-Integral Power Steering Built Prior to February 28, 1977)	131	3/25/77	1790
Steering Column — Alignment (Pinto, Bobcat)	95	8/8/75	1230		137	6/24/77	1790-S
Steering Column and Controls — 1863 Claim Coding (All Cars)	80	11/29/74	925		144	10/6/77	1790-S
Steering — Occasional Stiff (Capri with Manual Steering)	129	2/24/77	1740		147	11/21/77	1790-S
Steering — Occasional Stiff — Revision (Capri with Manual Steering)	134	5/9/77	1740-S		155	4/7/78	1790-S
Vehicle Drift to the Left (Granada and Monarch Built Prior to Oct. 1, 1975)	111	5/6/76	1462	Steering Gear — Manual and Power — Adjustment Specification Revisions to the 1975-76 Shop Manual (Granada, Monarch)	103	12/19/75	1336
Vehicle "Pulls and Wanders" — Diagnosis (All Cars with Catalytic Converter)	76	9/27/74	839	Steering Gear — Manual and Power — Adjustment Specification Revisions to the 1975-76 Shop Manual (Maverick, Comet)	103	12/19/75	1336
1976				Steering Gear — Manual Rack and Pinion (Vehicles So Equipped)	101	11/21/75	1307
Ball Joint — Upper and Lower — Inspection Procedures (All Cars)	99	10/24/75	1270	Steering — Occasional Stiff (Capri with Manual Steering)	129	2/24/77	1740
Control Valve — Non-Integral Power Steering — Shim Plate Thickness (Granada, Monarch)	130	3/10/77	1769	Steering — Occasional Stiff — Revision (Capri with Manual Steering)	134	5/9/77	1740-S
Cylinder — Ignition Lock — Anti-Theft — Removal and Installation Procedure (All Car Lines Including Rancho)	111	5/6/76	1460	Steering — Temporary High Effort During Freezing Weather (Vehicles with Non-Integral Power Steering)	153	3/10/78	3086
Drain Back Hole — Power Steering Pump (Granada, Maverick and Monarch P/S Pumps Built after February, 1976)	113	6/4/76	1505	Steering Wheel Service Adjustment for Shimmy or "Nibble" (Mustang II)	113	6/4/76	1506
Drive Belt — Power Steering Pump — Tensioning (Capri II Vehicles Equipped with Hoburn Eaton Series 110 Canister Type Power Steering Pump)	136	6/7/77	1863	Vehicle Drift to the Left (Granada and Monarch Built Prior to Oct. 1, 1975)	111	5/6/76	1462
Housing — Ford Integral Power Steering Gear — Bore Wear Service Procedure (Ford, Lincoln, Mercury Car Lines So Equipped)	131	3/25/77	1789	Yoke Plug — Power Rack and Pinion Steering Gear — (Mustang, Pinto, Bobcat)	104	1/23/76	1353
	151	2/10/78	1789-S				

Description	Bulletin	Date	Article
STEERING WHEEL			
1971			
Index — Noise, Vibration, Harshness (NVH) — Quick Reference	TSI 38	3/9/73	—
Steering Wheel — Centering Procedure (All Cars except Capri)	TSI 47	6/15/73	—
Vehicle "Pulls and Wanders" — Diagnosis (All Cars except Capri)	37	3/2/73	—
Vehicle Pulls to One Side (Capri)	41 82	4/20/73 1/24/75	366 366-S
1972			
Index — Noise, Vibration, Harshness (NVH) — Quick Reference	TSI 38	3/9/73	—
Shaft Bushing — Steering Column Lower — Squeak (Ford, Maverick, Mercury, Lincoln, Comet)	64	4/22/74	576
Steering Wheel Centering Procedure (All Cars except Capri)	TSI 47	6/15/73	—
Steering Wheel Shimmy (Pinto Station Wagon)	16	4/28/72	155
Steering Wheel Squeak (All Cars)	TSI 12	4/14/72	—
Steering Wheel Vibration (Torino, Montego)	17 17	5/12/72 5/12/72	166 167
Vehicle "Pulls and Wanders" — Diagnosis (All Cars except Capri)	TSI 37	3/2/73	—
Vehicle Pulls to One Side (Capri)	41 82	4/20/73 1/24/75	366 366-S
1973			
Boot — Steering Column — Moan (Torino, Thunderbird, Montego, Mark IV)	60	1/18/74	498
Noise, Vibration, Harshness (NVH) — Quick Reference	TSI 38	3/9/73	—
Shaft Bushing — Steering Column Lower — Squeak (Ford, Maverick, Mercury, Lincoln, Comet)	64	4/2/74	576
Steering Shaft Grounding (Ford, Torino, Thunderbird, Mercury, Montego, Mark IV)	24	9/22/72	228
Steering Wheel Centering Procedure (All Cars except Capri)	TSI 47	6/15/73	—
Vehicle "Pulls and Wanders" — Diagnosis (All Cars except Capri)	TSI 37	3/2/73	—
Vehicle Pulls to One Side (Capri)	41 82	4/20/73 1/24/75	366 366-S
Vehicle Vibration Diagnosis Procedure (All Cars)	38	3/9/73	306
1974			
Flexible Coupling — New — Bolt and Torque Requirements (Mercury, Ford — Tilt Column Only, Lincoln — All)	67	5/3/73	663
Steering Column — Boot Moan (Torino, Thunderbird, Montego, Mark IV)	60	1/18/74	498
1975			
Shift — High Effort (Thunderbird, Mark IV — Built Prior to 12/74)	86	3/21/75	1041
Steering Wheel — "Scuffing" Noise when Rotated (All Cars with Tilt Steering Wheel Column)	76 86	9/27/74 3/21/75	838 838-S

Description	Bulletin	Date	Article
SUSPENSION			
1970			
Dust Shields — Rubbing on Rear Shock Absorbers (All Cars)	87	4/4/75	1072
High Speed Vibration — Wheel Balance and Front End Alignment (All Cars)	TSI 2	11/19/71	—
Index — Noise, Vibration, Harshness (NVH) — Quick Reference	TSI 38	3/9/73	—
Load Leveling System — Air Leak Diagnosis (All Cars So Equipped)	60	1/18/74	497
Park Number Change	67	5/3/74	497-S
Mounting Bracket — Rear Shock Absorber Mounting — Bracket Rattles (Maverick)	3	10/22/71	30
1971			
Alignment Specifications — Front End (Capri)	TSI 41 TSI 50	4/20/73 8/3/73	— —
Dust Shields — Rubbing on Rear Shock Absorbers (All Cars)	87	4/4/75	1072
High Speed Vibration — Wheel Balance and Front End Alignment (All Cars)	TSI 2	11/19/71	—
Index — Noise, Vibration, Harshness (NVH) — Quick Reference	TSI 38	3/9/73	—
Load Leveling System — Air Leak Diagnosis (All Cars So Equipped)	60	1/18/74	497
Park Number Change	67	5/3/74	497-S
Shock Absorber Kits — Motorcraft — AB-169, AB-241 and AB-243 (Pinto)	88	4/18/75	1096
Toe-In Specification — Front Wheel — Revised (Capri I and II)	120	9/22/76	1603
1972			
Alignment Specification — Front (Pinto Station Wagon)	TSI 12	4/14/72	—
Alignment Specifications — Front End (Capri)	TSI 41 TSI 50	4/20/73 8/3/73	— —
Alignment Specifications — Front Suspension — Revision (Thunderbird, Mark IV, Lincoln)	TSI 12	4/14/72	—
Ball Joint — Front Suspension — Replacement (Lincoln, Mark IV, Thunderbird, Mercury, Ford, Montego, Torino)	TSI 1	10/29/71	—
Dust Shields — Rubbing on Rear Shock Absorbers (All Cars)	87	4/4/75	1072
Front Suspension — "Clunking" Noise (Thunderbird, Mark IV, Montego, Torino)	7	12/3/71	69
Front Wheel Toe-In — Revised Specification (Capri I & II)	120	9/2/76	1603
High Speed Vibration — Wheel Balance and Front End Alignment (All Cars)	TSI 2	11/19/71	—
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Load Leveling System — Air Leak Diagnosis (All Cars So Equipped)	60	1/18/74	497
Park Number Change	67	5/3/74	497-S
Lubrication Fittings Installed in Front Suspension Upper and Lower Ball Joints (All except Pinto, Comet, Maverick)	TSI 10	3/17/72	—
Shock Absorber Kits — Motorcraft Shock Absorber Kits — AB-169, AB-241 and AB-243 (Pinto)	88	4/18/75	1096
Vehicle Attitude — Side-to-Side (Thunderbird)	TSI 20	8/18/72	—
1973			
Alignment Specifications — Front End (Capri)	TSI 41 50	4/20/73 8/3/73	— —
Camber Setting — Front Suspension — Revised (Ford, Mercury)	TSI 47	6/15/73	—
Caster Setting — Front Suspension — Revised (Torino, Montego)	TSI 50	8/3/73	—

Description	Bulletin	Date	Article
SUSPENSION — Cont.			
1973			
Dust Shields — Rubbing on Rear Shock Absorbers (All Cars)	87	4/4/75	1072
Front Wheel Toe-In — Revised Specification (Capri I & II)	120	9/22/76	1603
High Speed Vibration — Wheel Balance and Front End Alignment (All Cars)	TSI 2	11/19/71	—
Index — Noise, Vibration, Harshness (NVH) — Quick Reference	TSI 38	3/9/73	—
Kits — Shock Absorber — Motorcraft — AB-169, AB-241 and AB-243 (Pinto)	88	4/18/75	1096
Load Leveling System — Air Leak Diagnosis (All Cars So Equipped)	60	1/18/74	497
Park Number Change	67	5/3/74	497-S
1974			
Auto. Load Leveling System — Compressor Diagnosis (All Cars So Equipped)	70	5/14/74	716
Dust Shields — Rubbing on Rear Shock Absorbers (All Cars)	87	4/4/75	1072
Front Wheel Toe-In — Revised Specification (Capri I & II)	120	9/22/76	1603
Kits — Shock Absorber — Motorcraft — AB-169, AB-241, and AB-243 (Pinto, Mustang)	88	4/18/75	1096
Load Leveling System — Air Leak Diagnosis (All Cars So Equipped)	60	1/18/74	497
Front Suspension — Lower Arm Strut — Assembly (Pinto, Mustang)	63	4/1/74	556
Noise in Rear of Car (Maverick, Comet)	72	7/19/74	56
Pinion Angle — Adjustment (Torino, Thunderbird, Montego, Cougar, Mark IV)	68	5/17/74	685
Shock Absorber — Replacement (All Car Lines)	123	11/5/76	1655
Spring Identification Tape — Removal (All Cars)	81	12/20/74	950
1975			
Alignment Specifications — Front Wheel — Revision to Specifications (Mark IV)	102	12/5/75	1323
Bushing — Rear Spring Shackles — Squeaks (Granada, Monarch)	85	3/7/75	1030
Caster/Camber Adjustment Procedure — Revised (Ford, Torino, Elite, Thunderbird, Mercury, Montego, Cougar, Mark IV and Lincoln)	106	2/25/76	1395
Dust Shields — Rubbing on Rear Shock Absorbers (All Cars)	87	4/4/75	1072
Front Wheel Toe-In Specification — Revised (Capri I and II)	120	9/22/76	1603
Kits — Shock Absorber — Motorcraft — AB-169, AB-241, and AB-243 (Pinto, Mustang)	88	4/18/75	1096
Mounting Bracket — Stabilizer Bar — Metal-to-Metal Noise in Vehicle Front End (Granada, Monarch except 6-Cylinder without A/C Built Between 7/15/74 and 10/31/74)	86	3/21/75	1043
Rear Springs — Clunk/ Squeak (Maverick, Comet, Monarch, Granada)	82	1/24/75	973
	85	3/7/75	973-S
Shock Absorber — Replacement (All Car Lines)	123	11/5/76	1655
Spring Identification Tape — Removal (All Cars)	81	12/20/74	950
1976			
Caster/Camber Adjustment Procedure — Revised (Ford, Torino, Elite, Thunderbird, Mercury, Montego, Cougar, Mark IV and Lincoln)	106	2/25/76	1395
Front Springs — Incompatible (Mercury Station Wagons)	129	2/24/77	1739
Front Wheel Toe-In Specifications — Revised (Capri I and II)	120	9/22/76	1603

Description	Bulletin	Date	Article
Shock Absorber — Front — Knocking Noise (Capri II)	127	1/5/77	1700
Shock Absorber — Replacement (All Car Lines)	123	11/5/76	1655
Top Mounts — Rear Shock Absorber — Accessibility (Capri II — All Models)	98	9/19/75	1257
WHEELS AND TIRES			
1971			
Front Wheel Shimmy (Capri)	14	3/24/72	140
	28	10/3/72	263
	34	1/19/73	312
	43	5/4/73	312-S
	59	12/21/73	312-S
Phoenix Tires (Capri)	TSI 5	12/17/71	—
Radial Tire Repair (All Cars using Radial Ply Tires)	TSI 57	11/23/73	—
Tire Radial Runout Measurement Procedure for Radial Ply Tires (All Cars with Radial Tires)	84	2/21/75	306-S
Tire Vibration — Rear Spring Front Eye Bolt Torque (Mustang, Cougar)	TSI 3	11/26/71	—
Vehicle "Pulls and Wanders" — Diagnosis (All Cars except Capri)	TSI 37	3/2/73	—
Wheels — Aluminum (All Cars So Equipped)	73	8/2/74	778
Wheels — Capri	TSI 10	3/17/72	—
1972			
Front Wheel Shimmy (Capri)	14	3/24/72	140
	28	10/3/72	263
	34	1/19/73	312
	43	5/4/73	312-S
	59	12/21/73	312-S
Radial Tire Repair (All Cars using Radial Ply Tires)	TSI 57	11/23/73	—
Spare Tire Rattles — Station Wagon (Torino, Montego)	1	9/15/71	6
	4	10/29/71	6-S
Tire Radial Runout Measurement Procedure for Radial Ply Tires (All Cars with Radial Tires)	84	2/21/75	306-S
Tire Vibration — Rear Spring Front Eye Bolt Torque (Mustang, Cougar)	TSI 3	11/26/71	—
Vehicle "Pulls and Wanders" — Diagnosis (All Cars except Capri)	TSI 37	3/2/73	—
Wheels — Aluminum (All Cars So Equipped)	73	8/2/74	778
Wheels — Capri	TSI 10	3/17/72	—
1973			
Alignment Service Specifications — Front Wheel (All Cars)	TSI 26	10/6/72	—
Alignment Specification — Front Wheel — Revision (Torino, Montego)	71	6/28/74	732
Cover — Spare Wheel — Difficult to Install after Removal (Torino, Montego Model 71)	35	2/2/73	32
Lock Assembly — Spare Wheel — Difficult Installation and Removal (All Cars)	26	10/6/72	236
Radial Tire Repair (All Cars using Radial Ply Tires)	TSI 57	11/23/73	—
Roller Bearing Assembly — Straight — Rear Wheel (Ford, Mercury with 8½" Integral WER Rear Axles)	TSI 37	3/2/73	—
Spare Tire Rattles — Station Wagon (Torino, Montego)	31	12/1/72	277
Tire Pressure Change (All Cars Built from May 1 — August 1, 1973)	TSI 49	7/20/73	—
Tire Radial Runout Measurement Procedure for Radial Ply Tires (All Cars with Radial Tires)	84	2/21/75	306-S
Vehicle "Pulls and Wanders" — Diagnosis (All Cars except Capri)	TSI 37	3/2/73	—
Vehicle Vibration Diagnosis Procedure (All Cars)	38	3/9/73	306

Description	Bulletin	Date	Article
WHEELS AND TIRES — Cont.			
1974			
Alignment — Front End — Tool Accessibility (Mustang, Pinto)	66	4/19/74	630
Alignment Specification — Front End — New and Revised (Mustang, Pinto)	66	4/19/74	631
Alignment Specification — Front Wheel (All Cars)	TSI 53	9/21/73	—
Alignment Specifications — Front Wheel Revision (Thunderbird, Mark IV)	TSI 59	12/21/73	—
Balance Weights — Wheel — Clip-on Type for Aluminum Wheels (All Vehicles Equipped with Aluminum Wheels)	131	3/25/77	1788
Deletion of Painted Wheels to Match Exterior Body Paint (Ford, Torino, Maverick, Mustang, Mercury, Montego, Pinto, Comet)	61	2/2/74	515
Front Wheel Shimmy — Nibble (Mustang II)	56	11/2/73	452
Radial Tire — Characteristics (All Cars)	TSI 53	9/21/73	—
Radial Tire Repair (All Cars using Radial Ply Tires)	TSI 57	11/23/73	—
Spare Wheel and Retaining Nut (Capri II with Optional Cast Aluminum Wheels)	105	2/11/76	1378
Tire Radial Runout Measurement Procedure for Radial Ply Tires (All Cars with Radial Tires)	84	2/21/75	306-S
Upper Arm Attachments — Inspection and Cleaning During a Front End Alignment (Mustang, Pinto)	74	8/23/74	787
Wheel Bearing — Front — Adjustment (Capri II)	147	11/21/77	2046
Wheel Bearings — Roller — Tapered — Rear — Service Replacement (Vehicles So Equipped)	139	7/22/77	1912
Wheel — Cast Aluminum — Servicing of Air Leaking (All Vehicles with Cast Aluminum Wheels)	139 156	7/22/77 4/24/78	1911 1911-S
Wheel Ornament — Plastic — Snap-On (Elite and Cougar with Aluminum Wheels)	103	12/19/75	1338
Wheels — Aluminum (All Cars So Equipped)	73	8/2/74	778
Wheels — Aluminum — Repair of Broken Ornament Attaching Screws (All Passenger Cars Equipped with Aluminum Wheels)	128	2/9/77	1716
1975			
Center Ornament — Styled Steel Wheels — Removal (Bobcat, Mustang with Styled Steel Wheels All except 302-2V)	94	7/25/75	1216

AUXILIARY/ACCESSORY EQUIPMENT 1971

Alarm System — Anti-Theft — Improved Diagnosis (All Cars So Equipped)	99	10/24/75	1273
Backlite — Heated — Grid Repair (All Cars So Equipped)	TSI 4	12/3/71	—
Electric Sun Roof — Diagnosis Charts (All Cars So Equipped)	TSI 48	6/29/73	—
Feed Wire — Vanity Visor Mirror — Replacement (Torino, Elite, Thunderbird, Cougar, Montego, Mercury, Lincoln, Mark IV with Vanity Mirror)	74	9/23/74	795

Description	Bulletin	Date	Article
Correction to TSB Article Front Wheel Noise and/or Vibration (Conventional and Super-Cab F-250 4 x 2 and F-350 with Dayton Brakes)	94	7/25/75	1145-S
Diagnosis of Vehicle Drift to One Side (All Cars with Radial Ply Tires)	91	6/6/75	1158
Rear Wheel Roller Bearing — Tapered Service Replacement (All Vehicles So Equipped)	139	7/22/77	1912
Repair of Broken Ornament Attaching Screws on Aluminum Wheels, (All Passenger Cars Equipped with Aluminum Wheels, except Lincoln and Mark IV)	128	2/9/77	1716
Right Rear Wheel — Scraping Noise in (Thunderbird, Montego, Torino, Police/Taxi Cars)	82	1/24/75	978
Servicing of Cast Aluminum Wheel Air Leaking (All Vehicles with Cast Aluminum Wheels)	139 144 156	7/22/77 10/6/77 4/24/78	1911 1911-S 1911-S
Spare Tire — Space Saver — Stowage — New Location (Granada, Monarch — All Models So Equipped)	88	4/18/75	1089
Tire Radial Runout Measurement Procedure for Radial Ply Tires (All Cars with Radial Tires)	84	2/21/75	306-S
Wheel Balance Weights — Clip-on — for Aluminum Wheels (All Vehicles Equipped With Aluminum Wheels)	131	3/25/77	1788
Wheels — Aluminum — Restoration of Appearance (All Vehicles So Equipped)	144	10/6/77	778-S
1976			
Rear Wheel Roller Bearings — Tapered — Service Replacement (All Vehicles So Equipped)	139	7/22/77	1912
Repair of Broken Ornament Attaching Screws on Aluminum Wheels (All Passenger Cars Equipped with Aluminum Wheels, except Lincoln and Mark IV)	128	2/9/77	1716
Servicing of Cast Aluminum Wheel Air Leaking (All Vehicles with Cast Aluminum Wheels)	139 144 156	7/22/77 10/6/77 4/24/78	1911 1911-S 1911-S
Wheel Balance Weights — Clip-on for Aluminum Wheels (All Vehicles Equipped with Aluminum Wheels)	131	3/25/77	1788
Wheels — Aluminum — Restoration of Appearance (All Vehicles So Equipped)	144	10/6/77	778-S
1977			
Relay — Accessory Load — Inoperative R.P.O. (Ford, Mercury Police and Taxi Vehicles)	2	10/1/71	24
1972			
Alarm System — Anti-Theft — Improved Diagnosis (All Cars So Equipped)	99	10/24/75	1273
Backlite — Heated — Grid Repair (All Cars So Equipped)	TSI 4	12/3/71	—
Cigar Lighter Diagnosis (All Car Lines)	119	9/3/76	1588
Electric Sun Roof-Diagnosis Charts (All Cars So Equipped)	TSI 48	6/29/73	—

ELECTRICAL

Description	Bulletin	Date	Article
AUXILIARY/ACCESSORY EQUIPMENT — Cont.			
1973			
Alarm System — Anti-Theft — Door Switch Replacement (Ford, Mercury So Equipped)	44	5/18/73	380
Alarm System — Anti-Theft — Improved Diagnosis (All Cars So Equipped)	99	10/24/75	1273
Alarm System — Anti-Theft — Sounds without Being Armed (Ford, Torino, Mustang, Pinto, Thunderbird, Mercury, Montego, Cougar, Lincoln, Mark IV So Equipped)	70	6/14/74	719
Backlite — Heated — Grid Repair (All Cars So Equipped)	TSI 4	12/3/71	—
Cigar Lighter Diagnosis (All Car Lines)	119	9/3/76	1588
Electric Sun Roof — Diagnosis Charts (All Cars So Equipped)	TSI 48	6/29/73	—
Feed Wire — Vanity Visor Mirror Replacement (Torino Elite, Thunderbird, Cougar, Montego, Mercury, Lincoln, Mark IV with Vanity Mirror)	74	9/23/74	795
Motor and Drive Assemblies — Power Window — Improper Diagnosis and Replacement (All Cars with Power Windows)	TSI 49	7/20/73	—
1974			
Alarm System — Anti-Theft — Improved Diagnosis (All Cars So Equipped)	99	10/24/75	1273
Alarm System — Anti-Theft — Sounds without Being Armed (Ford, Torino, Mustang, Pinto, Thunderbird, Mercury, Montego, Cougar, Lincoln, Mark IV So Equipped)	70	6/14/74	719
Cigar Lighter Diagnosis (All Car Lines)	119	9/3/76	1588
Circuit Breaker — Accessory — Grounding Protection (Ford, Mercury Models So Equipped)	76	9/27/74	843
Clock — Quartz Analog Day — Date — Service Procedure (Thunderbird, LTD II, Mark V, and Cougar)	121	10/6/76	1621
Feed Wire — Vanity Visor Mirror — Replacement (Torino, Elite, Thunderbird, Cougar, Montego, Mercury, Lincoln, Mark IV with Vanity Mirror)	74	9/23/74	795
Wiring Connector — Illuminated Vanity Visor — Rattles (So Equipped)	88	4/18/75	1101
1975			
A/C Refrigerant Charge (Granada, Monarch)	93	6/20/75	1197
Alarm System — Anti-Theft — Improved Diagnosis (All Cars So Equipped)	99	10/24/75	1273
Cigar Lighter Diagnosis (All Car Lines)	119	9/3/76	1588
Circuit Breaker — Accessory — Grounding Protection (Ford, Mercury Models So Equipped)	76	9/27/74	843
Door Latch (Power) — Luggage Compartment Intermittent Operation (Ford, Thunderbird, Mercury, Mark IV, Lincoln So Equipped)	80	11/29/74	934
Feed Wire — Vanity Visor Mirror — Replacement (Torino Elite, Thunderbird, Cougar, Montego, Mercury, Lincoln, Mark IV with Vanity Mirror)	74	9/23/74	795

Description	Bulletin	Date	Article
Lamp — Engine Warning — may not come "On" if Engine Temperature becomes Excessive (Maverick — All except Cars with Fuel Economy Lamp — Approx. 430 Cars Built at St. Thomas Assembly Plant Between 2/24/75 and 3/11/75)	92	6/20/75	1180
Rear Lamp — Service Replacement Procedure (Lincoln)	91	6/6/75	1163
	94	7/25/75	1163-S
Visor Illuminated Vanity Mirror Fuse Location (All Cars with the Illuminated Mirror Option — except Maverick and Comet)	104	1/23/76	1358
Warning Buzzer — New — Seat Belt (All Cars Except Capri)	120	9/22	1468-S
Windshield Washer System — "Bag Type" (Granada, Monarch with Anti-Skid Brakes)	93	6/20/75	1208
Wiring Connector — Illuminated Vanity Visor — Rattles (So Equipped)	88	4/18/75	1101
1976			
Alarm System — Anti-Theft — Improved Diagnosis (All Cars So Equipped)	99	10/24/75	1273
Alarm System — Anti-Theft Wiring Disconnected (Ford and Mercury)	116	7/19/76	1541
Battery — Service Replacement (Capri I)	106	2/25/76	1396
Cigar Lighter Diagnosis (All Car Lines)	119	9/3/76	1588
Intermittent Wiper — Diagnosis Chart (Granada, Mustang)	99	10/24/75	1277
Warning Buzzer — New — Seat Belt (All Cars Except Capri)	120	9/22/75	1468-S
BATTERY			
1972			
Batteries — Completely Discharged — Hydrometer Testing and Fast Charging (All Cars)	74	8/23/74	794
Battery Cable — Improper Position (Thunderbird, Mark IV Built Prior to 8/5/71)	1	9/15/71	8
	2	10/1/71	8-S
Battery — New — (Thunderbird) Battery — Service Replacement — Installation (Capri)	TSI 20	8/18/72	—
Battery — Service Replacement — Installation (Capri)	TSI 20	8/18/72	—
Caution — Use of 24 Volt Jumper System (All Cars)	TSI 21	9/22/72	—
"Dead" Batteries — Jump Starting of Vehicle with (All Cars)	81	12/20/74	952
1973			
Batteries — Completely Discharged — Hydrometer Testing and Fast Charging (All Cars)	74	8/23/74	794
Batteries will not Accept Fast Charge (All Cars)	TSI 28	11/3/72	—
Battery — Service Replacement — (Capri I)	106	2/25/76	1396
	107	3/10/76	1396-S
Caution — Use a 24 Volt Jumper System (All Cars)	TSI 21	9/22/72	—
"Dead" Batteries — Jump Starting of Cars with (All Cars)	81	12/20/74	952
Discharged Battery — Items that can Contribute	TSI 39	3/23/73	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
BATTERY — Cont.							
1974							
Batteries — Completely Discharged — Hydrometer Testing and Fast Charging (All Cars)	74	8/23/74	794	Lucas Alternator Regulator — Interchangeability (Capri with Lucas Alternator)	69	5/31/74	703
Batteries — Plastic Cased — Substituted for Rubber Cased Types (All Cars)	TSI 56	11/2/73	—	Lucas Alternator Regulators — Interchangeability — Capri/Cortina (Capri)	3	10/22/71	6
Battery — Maintenance Free — Charging Procedures (All Models)	149	12/23/77	2091	Mounting Bolts — Alternator (302-351W, 351C CID, 400 CID Engines)	TSI 18	7/21/72	—
Battery — Maintenance Free — Testing (All Models)	139	7/22/77	1923	Rectifier Assembly — Installation (All 65-Ampere Side-Terminal Alternators)	TSI 13	4/28/72	—
Battery — Service Replacement (Capri)	62	2/8/74	538	Voltage Regulator — Inoperative (Capri with Lucas Charging Systems)	22	8/4/72	215
Battery — Service Replacement (Capri I)	106	2/25/76	1396	1972			
Battery — Service Replacement — Revised Illustration (Capri)	107	3/10/76	1396-S	Alternator Conversion (Capri with 1600 and 2000cc Engines)	88	4/18/75	1099
Battery — State of Charge (All Cars)	TSI 59	12/21/73	—	Alternator — Excessive Charge Rate (Capri)	48	6/29/73	400
Battery — Substitution (Thunderbird)	64	3/22/74	579	Alternator System Testing Procedure (All Cars)	TSI 48	6/29/73	—
(All Cars except Capri)	76	9/27/74	845	Alternator Vibration (Pinto with 2000cc Engines except A/C)	12	3/3/72	124
“Dead” Batteries — Jump Starting of Vehicles with (All Cars)	81	12/20/74	952	Alternator Whine Audible Through Radio (Thunderbird, Mark IV, Lincoln with AM/FM Multiplex Radio)	8	12/17/71	86
1975				Charging System Diagnosis (All Cars with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—
Battery — Discharged (Ford All Models)	76	9/27/74	846	Lucas Alternator Regulators — Interchangeability — Capri/Cortina (Capri)	3	10/22/71	6
Battery — Maintenance Free Charging Procedures (All Models)	149	12/23/77	2091	Lucas Alternator Regulator — Interchangeability (Capri with Lucas Alternator)	69	5/31/74	703
Battery — Maintenance Free — Testing (All Models)	139	7/22/77	1923	Mounting Bolts — Alternator (302-351W, 351C CID Engines)	TSI 18	7/21/72	—
“Dead” Batteries — Jump Starting of Vehicles with (All Cars)	81	12/20/74	952	Rectifier Assembly — Installation of (All 65-Ampere Side-Terminal Alternators)	TSI 13	4/28/72	—
1976				1973			
Battery — Maintenance Free-Charging Procedure (All Models)	149	12/23/77	2091	Alternator Conversion (Capri with 1600 and 2000cc Engines)	88	4/18/75	1099
Battery — Maintenance Free-Testing (All Models)	139	7/22/77	1923	Alternator — Excessive Charge Rate — (Capri)	48	6/29/73	400
Battery — Service Replacement (Capri II)	106	2/25/76	1396	Alternator Output Reduced or Eliminated (Ford, Torino, Mustang, Mercury, Montego, Cougar with 351C or 400 CID Engine)	35	2/2/73	327
Battery — Service Replacement — Revised Illustration (Capri II)	107	3/10/76	1396-S	Alternator Regulator — New — (All Cars using Mechanical Regulator)	TSI 21	9/22/72	—
CHARGING SYSTEM				Alternator — Rubber Mounted — Ground Wire Attachment (Pinto with 2000cc Engine with A/C except with Heated Backlite — Cars Built After 2/1/73)	49	5/20/73	403
1970				Alternator System Testing Procedure (All Cars)	TSI 48	6/29/73	—
Alternator System — Testing Procedure (All Cars)	TSI 48	6/29/73	—	Alternator Vibration (Pinto with 2000cc Engine with A/C except with Heated Backlite)	48	6/29/73	399
Charging System — Diagnosis (All Cars with G.P.O. Alternator Charging System)	TSI 8	2/11/72	—	57	11/23/73	399-S	
Mounting Bolts — Alternator (302-351W and 351C CID Engines)	TSI 18	7/21/72	—	Alternator Whine Audible in Radio (Lincoln, Mark IV, Thunderbird)	53	9/21/73	431
Rectifier Assembly — Installation of (All 65-Ampere Side-Terminal Alternators)	TSI 13	4/28/72	—	Charging System Diagnosis (All Cars with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—
1971				Lucas Alternator Regulators Interchangeability — Cortina (Capri)	3	10/22/71	6
Alternator Conversion (Capri with 1600 and 2000cc Engines)	88	4/18/75	1099	Rectifier Assembly — Installation of (All 65-Ampere Side-Terminal Alternator)	TSI 13	4/28/72	—
Alternator — Excessive Charge Rate (Capri)	48	5/29/73	400	1974			
Alternator System — Testing Procedure (All Cars)	TSI 48	6/29/73	—	Alternator Conversion (Capri with 1600 and 2000cc Engines)	88	4/18/75	1099
Alternator Vibration (Pinto with 2000cc Engines except A/C)	12	3/3/72	124				
Charging System Diagnosis (All Cars with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—				
Indicator Light — Alternator Charge — Erratic Operation (Ford, Mustang, Torino, Maverick, Pinto, Mercury, Cougar, Montego, Comet without Instrument Gauges)	7	12/3/71	71				

Description	Bulletin	Date	Article
CHARGING SYSTEM — Cont.			
1974			
Alternator Whine Audible in Radio (Lincoln with 70 and/or 90-Ampere Alternator)	62	2/8/74	540
High Voltage Alternator for Quick Defrost Windshield and Rear Window (Thunderbird, Mark IV)	TSI 56	11/2/73	—
1975			
Adaptor Assembly — Alternator Wiring (Torino, Elite, Montego and Cougar with Performance Cluster Gauge)	105	2/11/76	1380
Alternator Regulator Replacements (Ford, Mercury)	84 86	2/21/75 3/21/75	1024 1024-S
Alternator Wiring Assembly 14305 — Improperly Routed (Pinto and Bobcat with 2.3 Litre (2300cc Engine)	117	8/3/76	1552
Connector — Alternator Regulator Wiring Harness (Torino and Elite, Montego, Cougar)	139	7/22/77	1918
Wiring Assembly — Alternator Charge Indicator Light — Installation Procedure (All Car Lines Equipped with Alternator Warning Lamp)	131	3/25/77	1791
DOOR LOCKS			
1971			
Cylinder — Door Lock-Freezing (Capri)	87	4/4/75	1066
1972			
Actuator — Power Door Latch — Inoperative (Thunderbird, Mark IV (All Models So Equipped)	17	5/12/72	165
Cylinder — Door Lock — Freezing (Capri)	87	4/4/75	1066
Lock System — Power Door — Installation of Circuit Breaker (Thunderbird, Mark IV)	27	10/20/72	246
Locks — Rear Door Inoperative (Torino, Montego — All Four Door Models with Power Door Locks)	21	7/21/72	208
1973			
Alarm System — Anti-Theft-Door Switch Replacement (Ford, Mercury So Equipped)	44	5/18/73	380
Cylinder — Door Lock — Freezing (Capri)	87	4/4/75	1066
Lock — Power Door Inoperative (All Cars So Equipped)	50	8/3/73	413
Locks-Power Door Electrically Inoperative — Manually Functional (Torino, Montego — All Models Ford, Mercury, Lincoln 4-Door Models So Equipped)	46	6/1/73	390
Power Door Lock — Unlock Relay Malfunction Diagnosis Procedure (Ford, Mercury — All Four Doors and Station Wagons; Lincoln — All Four Doors; Montego, Torino)	29	11/17/72	269
Switch — Power Door Lock — Sticks (Ford, Mercury, So Equipped)	33	12/29/72	300
1974			
Cylinder — Door Lock — Freezing (Capri)	87	4/4/75	1066
Knob — Power Door Lock — Inoperative (Torino, Montego, Cougar 2 Door Models So Equipped)	88	4/18/75	1088
Locks — Front Door Power Door — Inside Button Raises when Switch is Released After Locking (Lincoln Model 53 with Power Door Locks)	63	3/1/74	559

Description	Bulletin	Date	Article
1975			
Knob — Power Door Lock — Inoperative (Torino, Montego, Cougar 2-Door Models So Equipped)	88	4/18/75	1088
1976			
Switch - Power Door Lock Installation (Granada, Monarch, LTD II, and Cougar 2 Door Models)	141	8/23/77	1948
FUSE PANEL			
1971			
No. 6 Fuse — Repeat Failures (Capri)	14	3/24/72	139
Wiring Assemblies — Replacement of 14401, 14290 and/or 1398 (Lincoln)	21	7/21/72	209
1972			
No. 6 Fuse — Repeat Failures (Capri)	14	3/24/72	139
Wiring Assemblies — Replacement of 14401, 14290 and/or 1398 (Lincoln)	21	7/21/72	209
1974			
Blown Fuse — Courtesy Lamp Caused by Electrical Shorts in Vanity Visor Wiring (Torino Elite, Thunderbird, Mercury, Montego, Cougar, Lincoln, Mark IV, So Equipped)	68	5/17/74	687
1975			
Circuit Breaker — Installation In-Lieu of Air Conditioning and Blower Motor Fuse (Pinto and Bobcat)	144	10/6/77	1985
Circuit Breaker — Installation Instead of Air Conditioning and Blower Motor Fuse (Monarch and Granada)	143	9/20/77	1976
Fuse Usage-A/C Compressor Clutch, Turn Signal and Back-up Light Circuits (Torino Elite Chicago Built Units with A/C)	77	10/11/74	881
1976			
Circuit Breaker — Installation In Lieu of Air Conditioning and Blower Motor Fuse (Pinto and Bobcat)	144	10/6/77	1985
Circuit Breaker — Installation Instead of Air Conditioning and Blower Motor Fuse (Granada and Monarch)	143	9/20/77	1976
Fuse Holder — Contact Variation in Fuse Panel (Ford, Torino, Elite, Mercury, Montego, Cougar)	110	4/22/76	1452
Fuse Holder — Contact Variation in Fuse Panel (Ford, Torino, Elite, Mercury, Montego, Cougar)	131	3/25/77	1452-S
Visor Illuminated Vanity Mirror — Fuse Location (All Cars with the Illuminated Mirror Option — except Maverick and Comet)	104	1/23/76	1358
HEATED BACKLITE			
Backlite — Heated — Inoperative (Thunderbird, Mark IV)	15	4/14/72	147
Back Window — Heated — Defrosting (Pinto Model 64)	66	4/19/74	635
Back Window — Heated — Inoperative — Broken Buss Terminal (Pinto Model 64 with Heated Back Window)	39	3/23/73	348

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
HEATED BACKLITE — Cont.							
1973							
Backlite — Heated — Grid Wire Repair Kit (Capri)	35	2/2/73	322	ATC Box Solenoid Assembly — Service Parts Modification (All Cars with Auto. Temperature Control System)	TSI 45	5/25/73	—
Back Window — Heated — Defrosting (Pinto Model 64)	66	4/19/74	635	Blower Motor — Loss of Operation — Vehicles with Auto. Temperature Control A.T.C. (Ford, Mercury, Mark IV, Lincoln Continental, Thunderbird)	55	10/19/73	477
Back Window — Heated — Inoperative — Broken Buss Terminal (Pinto Model 64 with Heated Back Window)	39	3/23/73	348	Electrical Wiring for Accessory A/C (Pinto, Capri)	TSI 46	6/1/73	—
1975				Evaporator Core — Leak (Ford, Mercury)	45	5/25/73	387
Backlite Glass — Heated — Protecting Grids (All Car Lines So Equipped)	138	7/6/77	1895	Heater Core — Leakage — Diagnosis (All Cars)	TSI 45	5/25/73	—
Backlite — Heated — Damaged Grid Lines (Monarch, Granada So Equipped)	88	4/18/75	1086	(All Cars with Std. and/or A/C Heater System)	TSI 59	12/21/73	—
Backlite — Heated — Inoperative (Lincoln So Equipped)	81	12/20/74	854	Poor A/C Performance — Fresh Air Damper Sticking in Open Position (Ford)	45	5/25/73	387
Backlite — Heated — Inoperative Open or Shorted Circuit Between the Control Switch and Fuse Panel (Mercury with Heated Back Window System)	95	8/8/75	1231	Refrigerant-12 Safety Precautions	45A	7/20/73	387-S
1976				Servo Motor Piston — Adjustment (Lincoln with A.T.C.)	89	5/2/75	1122
Backlite Glass — Heated Protecting Grids (All Car Lines So Equipped)	138	7/6/77	1895	Snap Ring — Compressor Seal Seat Retaining — Removal and Installation Tool (Lincoln)	TSI 45	5/25/73	—
Backlite — Heated — Service to Damaged Grid Wires (All Vehicles So Equipped)	158	5/23/78	3193	Suction Screen — Two — Cylinder A/C Compressor (All Cars with York or Tecumseh Compressor)	45	5/25/73	383
HEATER/AIR CONDITIONER/VENTILATION				Suction Throttling Valve (STV) — Functional Checkout Test (All Cars So Equipped)	45A	7/20/73	387-S
1969				Warranty Claim Coding Instructions — Blower Motors, Switches and Wiring (All Cars)	61	2/2/74	527
A/C Discharge Hose — New — (Mark III with A/C)	TSI 21	9/22/72	—	Water Enters Passenger Compartment at L.H. Cowl Air Duct (Pinto without A/C)	88	4/18/75	1092
Heater Core — Leakage — Diagnosis (All Cars)	TSI 45	5/25/73	—	Water Valve — Brass Body — Erratic Heating Condition Caused by Sticking or Binding (Ford, Mercury)	45	5/25/73	387
Suction Screen — Two Cylinder A/C Compressor (All Cars with York or Tecumseh Compressors)	45	5/25/73	383	Water Valve — Heater — Non A/C Cars (Capri So Equipped)	91	6/6/75	1159
Suction Throttling Valve (STV) — Functional Checkout Test (All Cars So Equipped)	45A	7/20/73	387-S	1972			
Warranty Claim Coding Instructions — Blower Motors, Switches and Wiring (All Cars)	61	2/2/74	527	A/C Compressor — Second Replacement — (Torino, Montego with A/C)	45	5/25/73	387
Water Valve — Brass Body — Erratic Heating Condition Caused by Sticking or Binding (Ford, Mercury)	45	5/25/73	387	A/C Compressor — Seizure (Thunderbird, Lincoln, Mark IV)	45	5/25/73	387
1970				A/C Compressor — Service Part Identification and Usage (All Cars with 2-Cylinder Compressor and Suction Throttling Valve — STV Control)	TSI 53	9/21/73	—
A/C System — Intermittent Operation (Lincoln)	45	5/25/73	387	A/C Compressor — Swash Plate — Operation (Thunderbird, Lincoln, Mark IV)	TSI 6	1/14/72	—
Evaporator Core — Leak (Ford, Mercury)	45	5/25/73	387	A/C — Insufficient Cooling Due to Loss of Freon (All Cars with 2-Cylinder A/C Compressor)	45	5/25/73	387
Heater Core — Heater Core Leakage — Diagnosis (All Cars) (All Cars with Std. and/or A/C Heater Systems)	TSI 45	5/25/73	—	A/C Moan at 60 MPH (Comet and Maverick with 6-Cylinder Engines)	53	9/21/73	430
Suction Screen — Two Cylinder A/C Compressor (All Cars with York or Tecumseh Compressors)	45	5/25/73	383	A/C System — Intermittent Operation System (Lincoln)	45	5/25/73	387
Suction Throttling Valve (STV) — Functional Checkout Test (All Cars So Equipped)	45A	7/20/73	387-S	A/C System Modification (Torino, Montego with A/C)	45	5/25/73	387
Warranty Claim Coding Instructions — Blower Motors, Switches and Wiring (All Cars)	61	2/2/74	527	Accessory A/C — Electrical Wiring (Pinto, Capri)	TSI 46	6/1/73	—
Water Valve — Brass Body — Erratic Heating Condition Caused by Sticking or Binding (Ford, Mercury)	45	5/25/73	387	Air Temperature — Variation between Right and Left Registers During Auto. Mode Shift (Lincoln with A.T.C.)	45	5/25/73	383
1971							
A/C Blower Switch — Inoperative (Ford, Mercury)	45	5/25/73	387				
A/C Discharge Hose — New (Mark III with A/C)	TSI 21	9/22/72	—				
A/C System — Intermittent Operation (Lincoln)	45	5/25/73	387				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
HEATER/AIR CONDITIONER/VENTILATION — Cont. 1972							
A.T.C. Aspirator — "Whistle" Noise (Thunderbird, Mark IV, with A.T.C.)	45	5/25/73	387	Mounting Pad Bolts — Isolation — A/C Condenser and Receiver Assembly Loosen (Torino, Montego)	1	9/15/71	7
A.T.C. — Discharges Cold Air During Auto. Mode Shift (Thunderbird, Mark IV)	45	5/25/73	387	Refrigerant — 12 Safety Precautions	45A	7/20/73	387-S
A.T.C. Temperature Control — Unsatisfactory Operation (Thunderbird, Mark IV)	45	5/25/73	387	Retaining Bolt — Improved — Crankshaft and Pulley (Capri with Accessory A/C Kit)	64	3/22/74	580
Auto. Temperature Control A.T.C. Box — Removal and Installation (Lincoln)	TSI 45	5/25/73	—	Servo Motor — Position Adjustment (Lincoln with A.T.C.)	89	5/2/75	1122
Blower Motor — High Pitch "Whine" (Torino, Thunderbird, Montego, Mark IV)	45	5/25/73	387	Service Valves — Schrader — Type (Ford, Mercury with A/C)	TSI 45	5/25/73	—
Blower Motor — Loss of Operation — Vehicles with Auto. Temperature Control A.T.C. (Ford, Mercury, Mark IV, Lincoln Continental, Thunderbird)	55	10/19/73	477	Solenoid Assembly — A.T.C. Box — Service Parts Modification for (All Cars with Auto. Temperature Control System)	TSI 45	5/25/73	—
Blower Wheel — Plastic — New — Install when New Blower Motor is Installed (Ford, Mercury, Lincoln)	TSI 45	5/25/73	—	Suction Screen — Two — Cylinder A/C Compressor (All Cars with York or Tecumseh Compressors)	45	5/25/73	383
Coding Instructions — Warranty Claim Coding Instructions — Blower Motor, Switches and Wiring (All Cars)	61	2/2/74	527	Suction Throttling Valve (STV) — Functional Checkout Test (All Cars So Equipped)	45A	7/20/73	387-S
Control Box — Auto. Temperature Low Frequency "Click" (Ford, Mercury, Thunderbird, Lincoln, Mark IV)	45	5/25/73	387	Switch — A/C Blower — Inoperative (Ford, Mercury)	45	5/25/73	387
Discharge Air — Uneven Temperatures Through Panel Registers (Thunderbird with A/C)	45	5/25/73	383	Temperature Control — Inoperative (Ford, Mercury with Manual A/C)	45	5/25/73	387
Early Production A/C. Evaporator Cores are not Interchangeable with Present Production Cars (Torino, Montego)	TSI 45	5/25/73	—	Temperature Control — Inoperative (Torino, Thunderbird, Montego, Mark IV with A/C)	45	5/25/73	383
Evaporator Case — Damage by Front Fender Apron Mounting Screw (Torino, Montego)	4	10/29/71	47	Vacuum Selector — New — A/C Control (Torino, Montego)	54	10/5/73	180-S-1
Evaporator Core — Leak (Ford, Mercury)	45	5/25/73	387	Vacuum Selector — New Style is not Interchangeable with Early Production Vacuum Selector (Ford, Mercury with Manual A/C)	TSI 45	5/25/73	—
Evaporator Drains — Blocked — Odor Caused by (Torino, Thunderbird, Montego, Cougar, Mark IV with A/C or A.T.C.)	91	6/6/75	1162	Valve Caps — A/C Service — Loose or Missing (Torino, Thunderbird, Montego, Mark IV, Lincoln)	45	5/25/73	387
Flex Fan — Service Replacement (Torino, Montego with 302, 351C, 351CJ, 351W and 400 CID Engines with A/C or Police Option)	TSI 27	10/20/72	—	(All Cars So Equipped)	61	2/2/74	523
Heater Case Repair Procedure (Capri)	57	11/23/73	464	Ventilation Ducts — Right and Left — Air Leaks in Closed Position (Torino, Montego)	45	5/25/73	387
Heater Core Leakage — Diagnosis (All Cars) (All Cars with Std. and/or A/C)	TSI 45	5/25/73	—	Water Enters A/C Blower Housing or Right Vent Assembly Through Hole in Upper Cowl (Montego, Mark IV, Thunderbird, Torino)	45	5/25/73	383
Heater Core "Moan" (Torino, Montego with A/C)	45	5/25/73	387	Water Enters Passenger Compartment at L.H. Cowl Air Duct (Pinto with A/C)	88	4/18/75	1092
Heating and Ventilation System — Modified (Capri with 2000cc or 2600cc Engine)	18	10/3/72	261	Water Valve — Brass Body — Erratic Heating Condition Caused by Sticking or Binding (Ford, Mercury)	45	5/25/73	387
Hose — A/C Suction — Cut by Flange on Left Fender Apron (Thunderbird, Mark IV)	45	5/25/73	387	Water Valve — Heater — Non A/C Cars (Capri So Equipped)	91	6/6/75	1159
Insufficient Heat (Pinto, Std. Heater without A/C) (Pinto, Capri with 2000cc Engine)	28	11/3/72	260	Wheel — Plastic — Blower Motor — Retention (All Car Lines)	104	1/23/76	1356
Kit — A/C — Installation (Pinto, Capri with 2000cc Engines)	TSI 18	7/21/72	—	1973			
Kit — A/C Engine Component Accessory (Capri 2600cc Engine)	TSI 39	3/23/73	—	A/C Circuit Protection (Ford, Mercury, Thunderbird, Mark IV, Lincoln)	TSI 45	5/25/73	—
Mounting Bolts — New — Compressor with Adhesive Locking Feature (Pinto with A/C)	TSI 45	5/25/73	—	A/C Compressor — Replacement (Ford, Mercury, Torino, Montego)	45A	7/20/73	387-S
				A/C Compressor — Seizure (Thunderbird, Lincoln, Mark IV)	45	5/25/73	387
				A/C Compressor — Service Part Identification and Usage (All Cars with 2-Cylinder Compressor and Suction Throttling Valve STV Control)	TSI 53	9/21/73	—
				A/C Control Head Assemblies and/or Vacuum Selector Valves — Replaced because of Improper Diagnosis of A/C Vacuum System (All Cars with A/C System)	TSI 45	5/25/73	—
				A/C — Marginal Performance (Capri I)	105	2/11/76	1381
				Accessory A/C — Electrical Wiring for (Pinto, Capri)	TSI 46	6/1/73	—
				Accessory A/C Installation Instructions (Comet, Maverick)	67	5/3/74	667
				Air Temperature — Variation between Right and Left Registers During Auto. Mode Shift (Lincoln with A.T.C.)	45	5/25/73	383

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
HEATER/AIR CONDITIONER/VENTILATION — Cont. 1973							
Ambient Switch — Double Pole (Ford, Mercury with A.T.C.)	TSI 53	9/21/73	—	Temperature Control Setting — Slow Response to (Ford with A.T.C.)	45	5/25/73	387
Ambient Switch — Double Pole — Replacement (Ford, Mercury with A.T.C.)	86	3/21/75	1046	(Mark IV, Thunderbird with A.T.C.)	59	12/21/73	487
Auto. Temperature Control Box — Low Frequency "Click" (Thunderbird, Lincoln, Mark IV)	97	9/5/75	1046-S	Water Enters Passenger Compartment at L.H. Cowl Air Duct (Pinto without A/C)	88	4/18/75	1092
Auto. Temperature Control System — Erratic Operation (Thunderbird, Lincoln, Mark IV with A.T.C.)	45	5/25/73	387	Water Valve — Heater Non A/C Cars (Capri So Equipped)	91	6/6/75	1159
Bezel Kit — Accessory A/C Installation of D2DZ-19C872-A Custom and D2AZ-19C872-C Universal (Comet, Maverick)	45	5/25/73	387	Wheel — Plastic — Blower Motor — Retention (All Car Lines)	104	1/23/76	1356
Coding Instructions — Warranty Claim — Blower Motors, Switches and Wiring (All Cars)	TSI 40	4/6/73	—	Wrong Suction Accumulator and Hose Assembly Installed (Torino, Montego with 302, 351 and 400 CID Engines)	TSI 49	7/20/73	—
Early Production A/C Evaporator Cases and Cores are not Interchangeable with Present Production Cores and Evaporator Case Assemblies (Lincoln)	61	2/2/74	527	1974			
Early Production A/C Evaporator Cores are not Interchangeable with Present Production Cores (Torino, Montego, Thunderbird, Mark IV)	TSI 45	5/25/73	—	A/C Compressor and Mounting Bolt Usage (Pinto, Mustang II)	61	2/2/74	524
Engine Dieseling (Ford, Mercury with A/C)	33	12/29/72	302	A/C Compressor Seizure (Lincoln, Mark IV, Thunderbird)	53	9/21/73	429
Evaporator Drains — Blocked — Odor Caused by (Torino, Thunderbird, Montego, Cougar, Mark IV with A/C or A.T.C.)	91	6/6/75	1162	A/C Compressor 6-Cylinder (Frigidaire) (Mercury with 460 CID Engine)	69	5/31/74	705
Features — New — A/C and Heating System (Maverick, Comet)	TSI 39	3/23/73	—	A/C Condenser Refrigerant Leak (Montego, Cougar, Torino, Elite)	99	10/24/75	1271
Glass Fogging (Ford, Torino, Thunderbird, Mercury, Montego)	68	5/17/74	688	A/C — Heater — Manual — Hissing Vacuum System or Control Head Selector Valve (All Car Lines, 1965 to Present, Equipped with Manual A/C Heater System)	127	1/5/77	1701
Glass Fogging — Optional Air Distribution Modification (Ford, Torino, Thunderbird with Manual A/C)	77	10/11/74	882	141	8/23/77	1701-S	
Heater Case — Repair Procedure (Capri)	57	11/23/73	464	A/C Magnetic Clutch Field Coil and Field Coil Circuit Testing (All Vehicles with 2-Cylinder A/C Compressor)	151	2/10/78	3042
Heater Core — Leakage — Diagnosis (All Cars) (All Cars with Std. and/or A/C)	59	12/21/73	464-S	A/C Vacuum Hose — Color Changes (Maverick, Comet)	81	12/20/74	953
Heater and Ventilation Feature — New — (Maverick, Comet)	TSI 40	4/6/73	—	Accessory A/C System — Revised Refrigerant Hose Routing (Pinto)	67	5/3/74	666
Heating and Ventilation System — Modified (Capri with 2000cc or 2600cc Engines)	18	10/3/72	261	Air Conditioning — Refrigerant System Diagnosis (All Vehicles)	147	11/21/77	2050
Installation Procedures Revision (Pinto, Capri with 2000cc Engines)	37	3/2/73	261-S	Ambient Switch — Double Pole (Ford, Mercury with Auto. Temperature Control A.T.C.)	TSI 53	9/21/73	—
Insufficient Cooling — Accessory A/C Kit Installation (Capri)	63	3/1/74	261-S	Ambient Switch — Double Pole Replacement (Ford, Mercury with A.T.C.)	86	3/21/75	1046
Insufficient Heat (Ford, Mercury without A/C)	28	11/3/72	262	97	9/5/75	1046-S	
Kit — Accessory — A/C Engine Component (Capri 2600cc Engine)	66	4/19/74	642	Coding Instructions — Warranty Claim — Blower Motors, Switches and Wiring (All Cars)	61	2/2/74	527
Kits — Accessory A/C Bezel — Changes	TSI 39	3/23/73	—	Cold Air Defroster Bleed in Heat Position (Mustang, Pinto with A/C)	78	10/25/74	893
Mounting Screw — Dust Shield (Lincoln with A/C)	TSI 48	6/29/73	—	Drain Tube — A/C Condensate (Pinto, Mustang)	102	12/5/75	1325
Refrigerant — 12 Safety Precautions	TSI 31	12/1/72	—	Drive Belt — A/C Compressor — Revision (Ford, Torino, Mercury, Montego Police Units with Bolts Loose)	82	1/24/75	982
Retaining Bolt — Improved — Crankshaft and Pulley (Capri with Accessory A/C Kit)	45A	7/20/73	387-S	Drive Belt — Tension — A/C Compressor — Revision (Capri)	69	5/31/74	706
Servo Motor — Position Adjustment (Lincoln with A.T.C.)	64	3/22/74	580	Drive Kit — A/C Condenser Installation (Capri)	71	6/28/74	736
Suction Screen — Two — Cylinder A/C Compressor (All Cars with York or Tecumseh Compressors)	89	5/2/75	1122	Drive Kits — Accessory A/C (Capri 2000cc and 2800cc Engines)	71	6/28/74	737
Suction Throttling Valve (STV) — Functional Checkout Test (All Cars So Equipped)	45	5/25/73	383	Electro — Vacuum Relay (E.V.R.) — Replacement — Past Model ATC Systems (Ford, Torino, Mercury, Montego and Cougar)	128	2/9/77	1717
Temperature Control Lever — Inoperative (Ford, Mercury with Manual A/C)	45A	7/20/73	387-S	Evaporator Core Assembly — Removal and Installation Procedure Revised (Mustang with A/C)	66	4/19/74	633
	53	9/21/73	433	Factory Installed A/C — Labor Allowances for Capri	72	7/19/74	751
				Glass Fogging (Ford, Torino, Thunderbird, Mercury, Montego, Cougar with Manual A/C)	68	5/17/74	688
				Glass Fogging — Optional Air Distribution Modification (Ford, Torino, Thunderbird with Manual A/C)	77	10/11/74	882
				Heater Core Leakage — Diagnosis (All Cars with Standard and/or A/C Heater Systems)	TSI 59	12/21/73	—
				Heater — Improved Performance (Pinto, Mustang & Bobcat with 2.3L Engine)	155	4/7/78	3120

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
HEATER/AIR CONDITIONER/VENTILATION — Cont.							
1974							
Installation Instructions — Accessory A/C (Comet, Maverick)	67	5/3/74	667	A/C Refrigerant Charge (Granada, Monarch)	93	6/20/75	1197
Instrument Panel Registers — Loss of Cold Air (Pinto with A/C)	62	2/8/74	539	A/C System — Won't Shift out of "Defrost" Position (Thunderbird, Mark IV with Auto Lamp Headlight)	81	12/20/74	951
Insufficient Heat (Pinto, Capri with 2000cc Engine)	66	4/19/74	642	A/C Vacuum Hose — Color Changes (Maverick, Comet)	81	12/20/74	953
Kit — Installation — A/C (Capri)	61	2/2/74	522	A/C Vacuum Control System — Misdiagnosis of A/C Vacuum Control System (All Cars)	81	12/20/74	955
Left Hand Vent Duct — Excessive Air Leakage "Off" Position (Mustang)	62	2/8/74	537	Air Conditioning — Refrigerant System Diagnosis (All Vehicles)	147	11/21/77	2050
Panel Registers — Left and Right — Improved Temperature Balance (Lincoln with A/C)	91	6/6/75	1160	Air Conditioning Vacuum Control — Misdiagnosis — Manual and A.T.C. Systems (Car Lines, except Lincoln)	120	9/22/76	1611
Pulley — A/C Fixed Idler — Noisy (Pinto with 2300cc Engine)	74	8/23/74	791	Alteration of Internal Dimensions of Plastic Wheel Hub Vehicles with A/C (Ford, Mercury and Lincoln)	120	9/22/76	1605
Pulley — Fixed — Idler — Fixed Idler Pulley (Pinto with 2300cc Engine and A/C)	63	3/1/74	558	A.T.C. Sensor Hose — Kinked or Damaged — Alternate Repair Method for Replacement (Thunderbird, Mark IV with A.T.C.)	93	6/20/75	1198
Servo Motor — Position Adjustment (Lincoln with A.T.C.)	89	5/2/75	1122	Automatic Temperature Control — Revised Vacuum Selector Valves and Vacuum Jumper Harnesses — (Mercury, Montego, Cougar, Mark IV, Ford, Elite, Torino, Thunderbird, Late Production with A.T.C.)	93	6/20/75	1201
Sight Glass — Deleted from A/C System (Pinto, Mustang)	TSI 59	12/21/73	—	Blower Wheel — Removal of Foreign Material (Granada, Monarch with A/C)	87	4/4/75	1075
Temperature Control Lever — Inoperative (Ford, Mercury, with Manual A/C)	53	9/21/73	433	Check Valve — In-Line Vacuum (LTD II, Thunderbird, Cougar, Mark V and All Past Model Service)	122	10/25/76	1635
Temperature Response — Inadequate (Ford Equipped with Mechanical A.T.C. System)	131	3/25/77	1794	Circuit Breaker — Installation in Lieu of Air Conditioning and Blower Motor Fuse (Pinto and Bobcat)	144	10/6/77	1985
"T" Connector Mounting — Hot Water Inlet Hose (Capri with 2000cc Engine)	87	4/4/75	1076	Circuit Breaker Installation Instead of Air Conditioning and Blower Motor Fuse (Granada and Monarch)	143	9/20/77	1976
Unique Evaporator Case and Evaporator Core Assembly (Torino, Montego, Cougar)	TSI 57	11/23/73	—	Defroster — Cold Air Bleed in Heat Position (Mustang, Pinto with A/C)	78	10/25/74	893
Valve Caps — A/C Service — Loose or Missing (All Cars So Equipped)	61	2/2/74	523	Drive Kit — Accessory A/C (Part No. D5DZ-19B969-B) (Vehicles with 250 CID Engines)	102	12/5/75	1327
Water Enters Passenger Compartment at L.H. Cowl Air Duct (Pinto, Mustang II (All without A/C))	88	4/18/75	1092	Electro — Vacuum Relay (E.V.R.) Replacement — Past Model A.T.C. System (Ford, Torino, Thunderbird, Mercury, Montego, Cougar, Mark IV)	128	2/9/77	1717
Water Valve — Heater — Non A/C Cars (Capri So Equipped)	91	6/6/75	1159	Excessive Air Across Driver's Right Leg (Granada, Monarch without A/C)	82	1/24/75	981
Wheel — Plastic — Blower Motor — Retention (All Car Lines)	104	1/23/76	1356	Expansion Valve — New — Internally Equalized A/C (Thunderbird, Mark IV)	94	7/25/75	1219
1975							
A/C Blower Motor — Low Speed Noise (Granada, Monarch)	135	5/24/77	1853	Floor Solenoid — A/C A.T.C. — Service Parts Usage (Ford, Mercury with A.T.C.)	86	3/21/75	1045
A/C Blower Motors — Service Replacement (Torino, Montego, Elite, Thunderbird, Cougar, Mark IV)	86 94	3/21/75 7/25/75	1049 1049-S	Fuse Usage — A/C Compressor Clutch, Turn Signal and Back-up Light Circuits (Torino, Elite Chicago Built Units with A/C)	77	10/11/74	881
A/C Clutch Circuit — Correction to Car Shop Manual, Volume 3/ Electrical (Torino, Elite, Thunderbird, Montego, Cougar and Mark IV with A.T.C.)	103	12/19/75	1339	Glass Fogging (Ford, Mustang, Granada, Mercury, Monarch, Montego, Thunderbird, Elite, Cougar, Torino with Manual A/C)	87	4/4/75	1074
A/C Compressor Seizure (Ford, Thunderbird, Mercury, Mark IV, Lincoln)	76	9/27/74	842	Glass Fogging (Maverick, Pinto, Comet with A/C)	93	6/20/75	1200
A/C Condenser Refrigerant Leak (Montego, Cougar, Torino, Elite)	99	10/24/75	1271	Heater Hose — Routing (Granada, Monarch with 200/250 CID Engines and A/C)	79	11/15/74	907
A/C Connector and Blower Motor Switch — Replacement — (Thunderbird, Ford, Elite, Mustang, Torino, Mark IV, Mercury, Monarch, Montego, Cougar with Manual or A.T.C. Air Conditioning System)	132	4/8/77	1808	Heater — Improved Performance (Pinto, Mustang and Bobcat with 2.3L Engine)	155	4/7/78	3120
A/C Connector and Blower Motor Switch — Replacement — Revision (Thunderbird, Ford, Elite, Granada, Mustang, Torino, Mark IV, Mercury, Monarch, Montego, Cougar with Manual or A.T.C. Air Conditioning System)	134	5/9/77	1808-S	Hissing Manual A/C — Heater Vacuum System or Control Head Selector Valve (All Car Lines, Equipped with Manual A/C — Heater System)	127 141	1/5/77 8/23/77	1701 1701-S
A/C Evaporator Condensate Drain (Pinto, Mustang, Bobcat)	102	12/5/75	1326	Insufficient Heat or No Heat (Granada and Monarch with Manual A/C 3)	113	6/4/76	1507
A/C Function Control and Vacuum Selector Switch Connector — Replacement (Granada, Torino, Elite, Thunderbird, Monarch, Montego and Cougar)	160	6/20/78	3233	Kit — Accessory A/C Evaporator Part No. D2AZ-19B968-A (Granada, Monarch)	94	7/25/75	1218
A/C — Marginal Performance (Capri II)	105	2/11/76	1381				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
HEATER/AIR CONDITIONER/VENTILATION — Cont.							
1975							
Left Hand Air Vent Control — High Efforts (Granada all with A/C)	79	11/15/74	909	Compressor and/or Compressor Clutch — Six Cylinder — Deterioration Due to Suction Throttling Valve (STV) Sticking Open (All Vehicles with Six Cylinder Compressors)	116	7/19/76	1543
Mode Door — Heat/Defrost — Plastic Clip (Granada, Monarch with A/C)	83	2/7/75	1005	Expansion Valve — By-pass Orifice (Cougar with Manual A/C or A.T.C. System)	120	9/22/76	1606
No Heat or Inadequate Cooling (Granada and Monarch with Manual A/C)	116	7/19/76	1542	Expansion Valve — By-pass Orifice (Ford, Thunderbird, Mercury, Lincoln and Mark IV — Late Production)	120	9/22/76	1607
Panel Registers — Left and Right — Improved Temperature Balance (Lincoln with A/C)	91	6/6/75	1160	Heater Core Leak Test (All Vehicles)	156	4/24/78	3147
Plenum and Duct Assembly — A/C Condensate Leakage — Manual A/C or A.T.C. Systems (Ford, Mercury)	77	10/11/74	880	Heater — Engine Block (All Vehicles)	157	5/8/78	3165
Right Hand Cowl Trim Panel — "Hissing" Sound (Torino, Montego, Cougar with A/C)	81	12/20/74	945	Heater — Improved Performance (Pinto and Bobcat with 2.3L Engine and Mustang with 2.3L Engine with or without Air Conditioning)	155	4/7/78	3120
Servo Motor — Position Adjustment — (Lincoln with A.T.C.)	89	5/2/75	1122	Heating and Ventilation System (Capri II)	112	5/21/76	1490
Temperature Control Lever — Operating Effort High (Granada, Monarch with A/C)	81	12/20/74	956	Hissing Manual A/C Heater Vacuum System or Control Head Selector Valve (All Car Lines, Equipped with Manual A/C Heater System)	127 141	1/5/77 8/23/77	1701 1701-S
Water Enters Passenger Compartment at L.H. Cowl Air Duct (Pinto, All without A/C, Mustang II)	88	4/18/75	1092	Insufficient Heat or No Heat (Granada and Monarch with Manual A/C)	113	6/4/76	1507
Water Enters Passenger Compartment at L.H. Cowl Air Duct (Pinto, Mustang II All without A/C)	133	4/26/77	1819	Kit — Accessory A/C Drive (Part No. D5DZ-19B969-B) (Vehicles with 250 CID Engines)	102	12/5/75	1327
Windshield — Temporary — Fogging (All Car Lines with A/C)	132	4/8/77	1809	Kits — Accessory A/C Drive (Ford, Torino, Elite, Montego and Cougar with Ford — Thompson P/Steering) (Drive Kit D2AZ-19B969-B) and Ford with Saginaw P/Steering and 351-M/400 CID Engines (Drive Kit D5AZ-19B969-B)	117 105	8/3/76 2/11/76	1556 1381
1976							
A/C Blower Motor — Low Speed Noise (Granada, Monarch)	135	5/24/77	1853	Marginal A/C Performance (Capri II)	105	2/11/76	1381
A/C Clutch Circuit — Correction to Car Shop Manual, Vol 3/Electrical (Torino, Elite, Thunderbird, Montego, Cougar and Mark IV with A.T.C.)	103	12/19/75	1339	No Heat or Inadequate Cooling (Granada and Monarch with Manual A/C)	116	7/19/76	1542
A/C Condenser — Refrigerant Leak (Montego, Cougar, Torino, Elite)	99	10/24/75	1271	Relay — Electro — Vacuum (E.V.R.) Replacement — Past Model A.T.C. Systems (Ford, Torino, Thunderbird, Mercury Montego, Cougar, Mark IV)	128	2/9/77	1717
A/C Connector and Blower Motor Switch — Replacement (Thunderbird, Ford, Elite, Mustang, Torino, Mark IV, Mercury, Monarch, Montego, Cougar with Manual or A.T.C. Air Conditioning System)	132	4/8/77	1808	Servicing Tip-In Moans or Air Conditioning Evaporator Buzz (Granada and Monarch with 302 or 351 W Engine)	141	8/23/77	1950
A/C Connector and Blower Motor Switch — Replacement — Revision (Thunderbird, Ford, Elite, Granada, Mustang, Torino, Mark IV, Mercury, Monarch, Montego, Cougar with Manual or A.T.C. Air Conditioning System)	134	5/9/77	1808-S	Vacuum Control — Air Conditioning — Misdiagnosis — Manual and A.T.C. Systems (All Car Lines except Lincoln)	120	9/22/76	1611
A/C Function Control and Vacuum Selector Switch Connector — Replacement (Granada, Torino, Elite, Thunderbird, Monarch, Montego and Cougar)	160	6/20/78	3233	Valve — A/C Combination (Granada and Monarch)	103	12/19/75	1340
A/C Magnet Clutch — Field Coil and Field Coil Circuit Testing (All Vehicles with 2-Cylinder A/C Compressor)	151	2/10/78	3042	Valve — A/C Combination (Granada and Monarch)	120	9/22/76	1604
A/C Testing — General Information (All Vehicles with Heater — Manual A/C or A.T.C.)	160	6/20/78	3231	Valve — A/C Combination (Maverick, Monarch)	105	2/11/76	1340-S
A/C Vacuum System — Revised (Maverick and Comet)	114	6/18/76	1522	Water Enters Passenger Compartment at L.H. Cowl Air Duct (Pinto, Mustang II, All without A/C)	133	4/26/77	1819
Air Conditioning — Refrigerant System Diagnosis (All Vehicles)	147	11/21/77	2050	Wheel — Plastic — Blower Motor — Retention (All Car Lines)	104	1/23/76	1356
Alteration of Internal Dimension of Plastic Wheel Hub Vehicles with A/C (Ford, Mercury and Lincoln)	120	9/22/76	1605	Windshield — Temporary — Fogging (All Car Lines with A/C)	132	4/8/77	1809
Check Valve — In-Line Vacuum (LTD II, Thunderbird, Cougar, Mark V and All Past Model Service)	122	10/25/76	1635	HORNS			
Circuit Breaker — Installation In Lieu of Air Conditioning and Blower Motor Fuse (Pinto and Bobcat)	144	10/6/77	1985	1970			
Circuit Breaker — Installation Instead of Air Conditioning and Blower Motor Fuse (Granada and Monarch)	143	9/20/77	1976	Pad — Blow Horn Switch — Replacement (All Cars So Equipped)	13	3/17/72	135
				Two Spoke Pad — Horn Blowing Assembly — Supplement (All Cars So Equipped)	24	9/22/72	135-S
				1971			
				Kit — Accessory — Air Horn — D3AZ-13800-A (Pinto)	TSI 40	4/6/73	—
				Pad — Blow Horn Switch — Replacement (All Cars So Equipped)	13	3/17/72	135

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
HORNS — Cont.							
1971							
Two Spoke Pad — Horn Blowing Assembly — Supplement (All Cars So Equipped)	24	9/22/72	135-S	Ignition Lock — Anti-Theft System for Past Model Vehicles (All Models except Capri)	120	9/22/76	1601
1972							
Kit — Accessory — Air Horn — D3AZ-13800-A (Pinto)	TSI 40	4/6/73	—	Ignition Switch — "ACC." Position (Capri)	TSI 31	12/1/72	—
Pad — Blow Horn Switch — Replacement (All Cars So Equipped)	13	3/17/73	135	Ignition Switch — Readjustment Procedure (All Cars)	47	6/15/73	393
Single Horn System (Ford, Torino, Montego, Ranchero)	TSI 4	12/3/71	—	Ignition Timing — Initial (Pinto with 2000cc Engine)	TSI 9	3/3/72	—
Two Spoke Pad — Horn Blowing — Assembly — Supplement (All Cars So Equipped)	24	9/22/72	135-S	(Pinto with 1600cc Engine)	TSI 10	3/17/73	—
1973							
Alarm System — Anti-Theft (Ford and Mercury Station Wagon So Equipped)	TSI 33	12/29/72	—	Spark Delay Valve — Checking Procedure for Determining Valve Function (All Cars So Equipped)	TSI 13	4/28/72	—
Alarm System — Anti-Theft Operation and Diagnosis (Ford, Mercury)	TSI 21	9/22/72	—	Spark Plug Fouling (Capri II)	94	11/25/75	1224
Alarm System — Anti-Theft — Revision Diagnosis (All Cars So Equipped)	TSI 43	5/4/73	—	TSI 19	8/4/72	—	
Dual Tone Horn Installation (Capri-May-June Produced Vehicles Only)	66	4/19/74	632	Starter Drive will not Engage Flywheel (Capri with 2000cc Engine and Auto. Trans.)	72	7/19/74	758
Kit — Accessory — Air Horn — D3AZ-13800-A (Pinto)	TSI 40	4/6/73	—	Terminals — Ignition Coil — Loose Primary Connectors (All Cars)	TSI 39	3/23/73	—
Kits — Accessory — Air Horns Information (Car Shop Manual Correction)	TSI 38	3/23/73	—	TSI 30C	6/29/73	—	
Two Spoke Pad — Horn Blowing Assembly — Supplement (All Cars So Equipped)	24	9/22/72	135-S	1973			
1974							
Horn System — New York City — County Rework Instructions to Modify (All Cars So Equipped)	86	3/21/75	1048	Connector — Solid State Ignition — Maintenance (Mark IV)	TSI 52	9/7/73	—
1976							
Horn Requirements — Standard and Optional (All Vehicles except Capri)	109	4/10/76	1438	Distributor — Cam Lubricator — Replacement (Model Cars — 6 and 8 — Cylinder with Distributor Cam Lubricators)	TSI 49	7/20/73	—
IGNITION SYSTEM/SWITCH/STARTER							
1970							
Ignition Lock — Anti-Theft System for Past Model Vehicles (All Models except Capri)	120	9/22/76	1601	Distributor — Spark Advance Specification (Capri with 2600cc Engine)	TSI 51	8/24/73	—
Switch — Ignition — Readjustment Procedure (All Cars)	47	6/15/73	393	Engine — Will Not Start and/or Stalls (Capri)	74	8/23/74	793
Terminals — Ignition Coil — Loose Primary Connectors (All Cars)	TSI 39	3/23/73	—	Ignition Coil Identification (Continental Mark IV with Solid State Ignition System)	49	7/20/73	—
	TSI 30C	6/29/73	—	Ignition Lock — Anti-Theft System for Past Model Vehicles (All Models except Capri)	120	9/22/76	1601
Timing Mark — Distributor Initial (All Cars)	100	11/7/75	1295	Ignition — Solid State — New (Mark IV Built After May 1, 1973)	TSI 50	8/3/73	—
1971							
Engine — Rough Operation (Pinto, Capri)	10	1/29/72	106	Ignition Switch — "ACC." Position (Capri)	TSI 31	12/1/72	—
Engine — Will Not Start and/or Stalls (Capri)	74	8/23/74	793	Ignition Switch — Readjustment Procedure (All Cars)	47	6/15/73	393
Ignition Lock — Anti-Theft System for Past Model Vehicles (All Models except Capri)	120	9/22/76	1601	Pigtails — Ignition Coil (All Cars)	TSI 38	3/23/73	—
Ignition Switch — "ACC." Position (Capri)	TSI 31	12/1/72	—	Solenoid — Starter Motor — Intermittent Operation (Ford, Thunderbird, Lincoln, Mark IV, Mercury So Equipped — 429 and 460 CID Engines)	36	2/16/73	337
Spark Plug Fouling (Capri II)	94	11/25/75	1224	94	11/25/75	1224	
Timing Mark — Distributor Initial (All Cars)	100	11/7/75	1295	Spark Plug Fouling (Capri II)	94	11/25/75	1224
1972							
Brush Spring — Starter — Breakage (All Cars with 4½" Starters)	24	9/22/72	226	Starter Motor — Heat Shield for Solenoid Type (Ford, Thunderbird, Lincoln, Mark IV, Mercury So Equipped, 429 and 460 CID Engines)	49	7/20/73	337
Distributor — Service Procedure (All 8-Cylinders)	TSI 3	11/26/71	—	Starter Will Not Engage Flywheel (Capri with 2000cc Engine and Auto. Trans.)	72	7/19/74	758
Engine — Hard Starting and Rough Operation (Thunderbird, Mark IV, Torino, Montego)	15	4/14/72	149	Terminals — Ignition Coil Loose Primary Connectors (All Cars)	TSI 39	3/23/73	—
Engine — Rough Operation (Pinto, Capri)	10	1/28/72	106	TSI 30C	6/29/73	—	
Engine — Will Not Start and/or Stalls (Capri)	74	8/23/74	793	Timing Mark — Distributor Initial (All Cars)	100	11/7/75	1295
				1974			
				Accessory Circuit Breaker — Grounding Protection (Ford, Mercury Models So Equipped)			
				76			
				9/27/74			
				843			
				Actuator — Starter Interlock Diagnosis (All Cars except Capri)			
				65			
				4/5/74			
				619			
				Actuator — Starter Interlock — Identification and Interchangeability (All Cars except Capri)			
				66			
				4/19/74			
				636			
				Engine — Will Not Start and/or Stalls (Capri)			
				74			
				8/23/74			
				793			
				Ground Cable/Starter Cable Attachment-to-Thermactor Pump (Torino, Montego with 351 C Engine and Thermactor Air Pump)			
				65			
				4/5/74			
				617			
				Ignition Interlock — Seat Belt (Capri)			
				91			
				6/6/75			
				1164			

Description	Bulletin	Date	Article
IGNITION SYSTEM/SWITCH/STARTER — Cont. 1974			
Ignition Key — Added Code (Capri)	81	12/20/74	944
Ignition Switch and Starter Interlock System Diagnosis (All Cars)	64	3/22/74	578
Ignition System — Module Identification (All Models)	139	7/22/77	1920
Lever — Starter Motor — Binding in Drive End Housing (All Cars with 4½" Plunger Pole Starters)	68	5/17/74	690
Reads too Fast (Mustang II 6-Cylinder 2800cc Engine)	57	11/23/73	465
Solid State Ignition System — Diagnosis Procedure (All Models Equipped with Solid State Ignition except 1977 California Dura Spark I)	138	7/6/77	1901
Starter Drive Will Not Engage Flywheel (Capri with 2000cc Engine and Auto. Trans.)	72	7/19/74	758
Starter Interlock (All Cars So Equipped)	82	1/24/75	985
Starter Lever — Not Engaged with Drive Assembly (Mustang II, Pinto with 2300cc Engine)	64	3/22/74	581
Starter Motor — Removal and Installation Procedures (Mustang II, Pinto)	66	4/19/74	637
Starter Motor Wiring Grounds Ignition System (Lincoln)	69	5/31/74	704
Timing Check — Distributor Initial (All Cars)	100	11/7/75	1295
1975			
Circuit Breaker — Accessory Grounding Protection (Ford, Mercury Models So Equipped)	76	9/27/74	843
Distributor — Adjustments (All Cars)	81	12/20/74	958
Ground Wire — Starter Relay (Thunderbird, Mark IV, Lincoln)	82	1/24/75	984
Ignition Module — Solid State Usage (All Vehicles)	103	12/19/75	1342
Ignition System — Module Identification (All Models)	139	7/22/77	1920
Ignition System — Solid State — Diagnostic Procedure (All Models Equipped with Solid State Ignition)	138	7/6/77	1901
Interlock — Starter (All Cars So Equipped)	82	1/24/75	985
No Start in Wet Weather/High Humidity Conditions (All Cars with Catalytic Converter)	95	8/8/75	1235
Timing Check — Distributor Initial (All Cars)	100	11/7/75	1295
1976			
Analyzer — New Engine (Scope) Procedures to Properly Analyze Dura-Spark Ignition Wires (All Cars So Equipped)	118	8/17/76	1571
Capacitor Washer — Ignition Coil — Missing (Ford, Torino, Elite, Mercury, Montego, Cougar with 351M or 400 CID Engines)	99	10/24/75	1276
Distributor Spark Advance Limits (All Vehicles)	110	4/22/76	1456
Hard Starting in Cold and/or Damp Weather (Capri II)	112	5/21/76	1489
Ignition Module — New — Solid State (All Cars)	117	8/3/76	1554
Ignition Module — Solid State — Usage (All Vehicles)	103	12/19/75	1342
Ignition System — Module Identification (All Models)	139	7/22/77	1920
Ignition System — Solid State Diagnostic Procedure (All Models Equipped with Solid State Ignition)	138	7/6/77	1901
No Start in Wet Weather/High Humidity Conditions (All Vehicles)	108	3/24/76	1423
Service Parts Catalog — Revision for 1976 and 1977 Solid State Ignition Module (All Ford Vehicles)	127	1/5/77	1702

Description	Bulletin	Date	Article
Switch — Neutral Start — C3 Automatic Transmission (Capri II)	133	4/26/77	1821
Timing Check — Distributor Initial (All Cars)	100	11/7/75	1295
Timing Marks — Ignition (Capri I with 2/8L Engine)	122	10/25/76	1634
INSTRUMENTS AND GAUGES 1970			
Adaptor — for Connecting Tachometer to Coil (All Cars)	TSI 12	4/14/72	—
Flasher — Turn Signal Diagnostic Information (All Cars)	93	7/11/75	1202
Instrument Cluster — Lens Damage Due to Improper Cleaning Agents and/or Methods (All Cars)	92	6/20/75	1181
Printed Circuit Board — Instrument Cluster — Unauthorized Repairs (All Cars So Equipped)	TSI 43	5/4/73	—
Printed Circuit Board Damage (All Cars)	88	4/18/75	1102
Speedometer Cable Core — Revision to Replacement Kit Instruction Sheet (All Cars)	TSI 48	6/29/73	—
Speedometer — Diagnostic Procedures (All Cars)	TSI 51	8/24/73	—
Turn Signal — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—
1971			
Adaptor — for Connecting Tachometer to Coil (All Engines)	TSI 12	4/14/72	—
Engine — Will Not Start and/or Stalls (Capri)	74	8/23/74	793
Flasher — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—
Instrument Cluster — Lens Damage Due to Improper Cleaning Agents and/or Methods (All Cars)	92	6/20/75	1181
Printed Circuit Board — Damage (All Cars)	TSI 88	4/18/75	—
Printed Circuit Board — Instrument Cluster — Unauthorized Repairs (All Cars So Equipped)	TSI 43	5/4/73	—
Speedometer Cable Core — Revision to Replacement Kit Instruction Sheet (All Cars)	TSI 48	6/29/73	—
Speedometer — Diagnosis Procedures (All Cars)	TSI 51	8/24/73	—
Temperature and/or Oil Gauges — Read High (Mustang, Cougar)	12	3/3/72	126
Turn Signal — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—
1972			
Adaptor — for Connecting Tachometer to Coil (All Engines)	TSI 12	4/14/72	—
Clock — Repair Procedure (Mark IV) Engine — Will Not Start and/or Stalls (Capri)	TSI 10	3/17/72	—
Flasher — Turn Signal Diagnostic Information (All Cars)	93	7/11/75	1202
Fuel Gauge — Reads ¾ Full when Tank is Full (Ford, Mercury Station Wagon)	15	4/14/72	146
Instrument Cluster — Lens Damage Due to Improper Cleaning Agents and/or Methods (All Cars)	92	6/20/75	1181
Lamps and/or Gauges — Intermittent Operation (All Cars)	TSI 16	6/16/72	—
Low Fuel Warning Light — Premature Flashing (Thunderbird with R.P.O. Low Fuel Warning System)	5	11/19/72	57
Oil Pressure Gauge Needle Flutter (Capri with Instrumentation Group)	64	3/22/74	587
Printed Circuit Board Damage (All Cars)	88	4/18/75	1102
Printed Circuit Board — Instrument Cluster — Unauthorized Repairs (All Cars So Equipped)	TSI 43	5/4/73	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
INSTRUMENTS AND GAUGES — Cont.							
1972							
Rotunda Gauge System — Tester Revised (All with Instrument Voltage Regulator)	109	4/7/76	1441	Digital Clock — Replacement Procedures (Mercury, Mustang So Equipped)	70	6/14/74	721
Seat Belt — Tamper — Deterrent Warning System with Starter Interlock (Pinto)	TSI 10	3/17/72	—	Engine — Will Not Start and/or Stalls (Capri)	74	8/23/74	793
Speedometer Cable Core — Revision to Replacement Kit Instruction Sheet (All Cars)	TSI 48	6/29/73	—	Fuel Gauge — Accuracy (Capri)	76	9/27/74	847
Speedometer — Tachometer Diagnosis (Capri with 2600cc Engine)	TSI 16	6/16/72	—	Flasher — Turn Signal — Diagnosis Information (All Cars)	93	6/20/75	1202
Switch — Turn Signal Replacement (Torino, Montego)	TSI 59	12/21/73	—	Fuel Gauge — Inoperative (Ford, Mercury)	83	2/7/75	1009
Tachometer — Diagnosis (Capri with 2600cc Engine)	TSI 16	6/16/72	—	Gauge — Fuel Economy (Torino, Montego, Ranchero)	66	4/19/74	634
Temperature and/or Oil Gauges Read High (Mustang, Cougar)	12	3/3/72	126	Instrument Cluster — Lens Damage Due to Improper Cleaning Agent and/or Methods (All Cars)	92	6/20/75	1181
Trans. Neutral Sensing Switches — Seat Belt Warning System (Manual Trans.)	TSI 9	3/3/72	—	Low Indicated Oil Pressure (Capri)	92	6/20/75	1182
Turn Signal — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—	Oil Pressure Gauge Needle Flutter (Capri with Instrumentation Group)	64	3/22/74	587
Warning Light — Seat Belt — Brightness Variation (Lincoln)	10	1/28/72	108	Printed Circuit Board Damage (All Cars)	88	4/18/75	1102
Warning System — Seat Belt (All Cars)	TSI 4	12/3/71	—	Temperature Gauge — Engine Water — Reads High (Lincoln)	70	6/14/74	720
1973				Warning Lamp — Alternator — Remains "On" Until Engine Speed is Approx. 2000 RPM (All Cars with Alternator Warning Lamp)	79	11/15/74	906
Adaptor — for Connecting Tachometer to Coil (All Engines)	TSI 12	4/14/72	—	1975			
Ammeter — Extreme Readings (Torino, Montego, Cougar with Ammeter)	56	11/2/73	455	Buzzer — "Key Warning" and "Headlamp On" — Activates when R.H. Door is Open (Lincoln Model 60 Only)	79	11/15/74	908
Clocks — Conventional (Non-Digital) — Unnecessary Repairs and/or Replacement (All Cars with Conventional Clocks except Capri)	75	9/6/74	817	Digital Clock — Repair Procedure (Ford, Mustang, Granada, Mercury, Monarch, Lincoln)	83	2/7/75	1007
Engine — Will Not Start and/or Stalls (Capri)	74	8/23/74	793	Digital Clock — Serviceability Improvement (Granada, Monarch with Digital Clock)	85	3/7/75	1031
Flasher — Turn Signal Diagnostic Information (All Cars)	93	7/11/75	1202	Digital Clock — T.V. Interference (Ford with Borg Digital Clock)	89	5/2/75	1123
Fuel Gauge — Accuracy (Capri)	76	9/27/74	847	Dimmer Switch — Headlamp — Replacement of Rubber Cap (Lincoln, Mark IV)	97	9/5/75	1253
Fuel Gauge — Inoperative (Ford, Mercury)	83	2/7/75	1009	Flasher — Turn Signal — Diagnostic Information (All Cars)	93	6/20/75	1202
Instrument Cluster — Lens Damage Due to Improper Cleaning Agents and/or Methods (All Cars)	92	6/20/75	1181	Fuel Gauge — Inoperative (Ford, Mercury)	83	2/7/75	1009
Kit — Service — Speedometer Core Usage (Ford, Mercury, Thunderbird, Lincoln, Mark IV with Speed Control)	TSI 21	9/22/72	—	Inadequate Temperature Response (Ford Equipped with Mechanical ATC System)	131	3/25/77	1794
Oil Pressure Gauge Needle Flutter (Capri with Instrumentation Group)	64	3/22/74	587	Indicator Assembly and Filler Tube in Late Production	81	12/20/74	957
Printed Circuit Board — Damage (All Cars)	88	4/18/75	1102	Instrument Cluster — Lens Damage Due to Improper Cleaning Agents and/or Methods (All Cars)	92	6/20/75	1181
Printed Circuit Board — Instrument Cluster — Unauthorized Repairs (All Cars So Equipped)	TSI 43	5/4/73	—	Printed Circuit Board Damage (All Cars)	88	4/18/75	1102
Red Line Indicator — Tachometer Deleted (Capri)	TSI 52	9/7/73	—	Speedometer Cable — Plastic Tip (All Cars)	90	5/23/75	1136
Rotunda Gauge System Tester — Revised (All with Instrument Voltage Regulator)	109	4/7/76	1441	Tachometer — Inoperative (Torino, Montego So Equipped)	77	10/11/74	884
Speedometer Cable Core — Revision to — Replacement Kit Instruction Sheet (All Cars)	TSI 48	6/29/73	—	Tachometer — Reads too Fast (Mustang with 2800cc Engine)	88	4/18/75	1104
Speedometer — Diagnosis Procedures (All Cars)	TSI 51	8/24/73	—	Temperature Sending Units — Incorrect Service Application (Torino, Elite, Lincoln, Montego and Cougar)	126	12/22/76	1687
Turn Signal — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—	Turn Signal/Speed Control — (All Vehicles with Tilt Steering Wheel and Speed Control)	115	7/2/76	1527
Warning Lamp — Alternator — Remains "On" until Engine Speed is Approx. 2000 RPM (All Cars with Alternator Warning Lamp)	79	11/15/74	906	Turn Signal System — Simplified Diagnosis (All Car Lines)	105	2/11/76	1382
Warning Light — Sure — Track Brake Stays on after Engine is Started (Mercury with Sure-Track Brake System)	44	5/18/73	382	Warning Lamp — Alternator Remains "On" Until Engine Speed is Approx. 2000 RPM (All Cars with Alternator Warning Lamp)	79	11/15/74	906
1974				Warning Lamp — Engine may not come "On" if Engine Temperature becomes Excessive (Maverick — All except Cars with Fuel Economy Lamp — Approx. 430 Cars Built At St. Thomas Assembly Plant Between 2/24/75 and 3/11/75)	92	6/20/75	1180
Clocks — Conventional (Non-Digital) — Unnecessary Repairs and/or Replacement (All Cars with Conventional Clocks except Capri)	75	9/6/74	817				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
INSTRUMENTS AND GAUGES — Cont.				1972			
1975				Brake Warning Lamp Switch and Brake Control Valve Replacement (All Cars) TSI 2 11/19/71 —			
Warning Light — "Door Ajar" Stays "On" with all Doors Closed and Latched (Lincoln Continental, Mark IV, Thunderbird, Torino — Taxi Only, Mustang All So Equipped)	99	10/24/75	1275	Bulbs — New — Headlamp (All Cars)	TSI 10 19	3/17/72 8/4/72	— —
Warning Light — Oil Pressure Flickers Momentarily (All Cars with 351M and 400 CID Engines)	84	2/21/75	1025	Fuse — Header or Dome Lamps Circuit Repeatedly Blows (Ford, Mustang, Torino, Thunderbird, Pinto, Mercury, Cougar, Montego)	10	1/28/72	107
Wiring Harness — Incorrect Connection at Engine Temperature Sensor Switch (All Cars with Engine Warning Switch)	131	3/25/77	1795	Headlamp — Revised Aim Specifications (All Cars)	TSI 9	3/3/72	—
1976				Improper "Dome" Lamp or "Dome-Map" Lamp Light Leakage (Thunderbird, Torino, Montego — R.P.O.; Mark IV — Std.)			
Fuel Gauge — Inaccuracy (Capri II)	119	9/3/76	1589	Indicator Light — Combination Oil Pressure/Temperature (Pinto)	TSI 13	4/28/72	—
Inadequate Temperature Response (Ford Equipped with Mechanical ATC System)	131	3/25/77	1794	Side Marker Lamps Front and Rear — Loose (Thunderbird, Mark IV)	10	1/28/72	104
Instrument Cluster and Related Components — Miscoded Claims (All Cars)	112	5/21/76	1491	Turn Signal Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—
Lens — Instrument Cluster — Sticker Removal from (Granada, Monarch)	109	4/7/76	1442	Turn Signal Switch — Service Replacement (Thunderbird and Mark IV)	111	5/6/76	1463
Oil Pressure Gauge Erratic (All Vehicles with Oil Pressure Gauge)	129	2/24/77	1744	Warning Lamp — "Headlamp On" — Revision (Lincoln)	TSI 3	11/26/71	—
Rotunda Gauge System (All with Instrument Voltage Regulator)	109	4/7/76	1441	Warning Light — Alternator — Intermittent Flashing (Mark IV)	TSI 16	6/16/72	—
Temperature Sending Units — Incorrect Service Application (Torino, Elite, Lincoln, Montego and Cougar)	126	12/22/76	1687	1973			
Turn Signal System — Simplified Diagnosis (All Car Lines)	105	2/11/76	1382	Flasher Switch — Emergency Warning — Replacement of Bulb (Capri)			
Warning Light — "Brake" Functions (All Cars)	99	10/24/75	1274	Headlamp — "Snap-In" Adjusting Screw and Nut Assembly Replacement (Torino So Equipped)			
Warning Light — Door Ajar Warning Light Stays "On" with All Doors Closed and Latched (Lincoln Continental, Mark IV, Thunderbird, Torino — Taxi Only, Mustang All So Equipped)	99	10/24/75	1275	Knob — Switch — Headlamp — Removal (Ford, Mercury)			
Wiring Harness Connection — Incorrect at Engine Temperature Sensor Switch (All Cars with Engine Warning Switch)	131	3/25/77	1795	Lamps — Dome and Courtesy Remain On, or Will Not Turn-On from Either Rear Door Switch (All Cars except Capri)			
Wiring Harness 14290 — Chafing of the No. 32 and No. 37 Circuits on the Dash Panel Pinch Weld Flange Near the Starter Relay (Pinto and Bobcat)	120	9/22/76	1608	Lights — Side Marker (Capri)			
LIGHTS				Plastic Components — Protection from Heat (Capri)			
1969				Rear Lamps — Water Entry (Ford — All Models except 71)			
Headlamp — Revised Aim Specifications (All Cars)	TSI 9	3/3/72	—	Rear Tail, Stop and Turn Signal Lights (Mercury except Station Wagon Models)			
Headlight Switch — Parking Lamp Terminal Deletion (All Cars So Equipped)	60	1/16/74	500	Switch — Brake Stop Light Operation (All Cars except Capri)			
1970				Turn Signal — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)			
Headlamp — Revised Aim Specifications (All Cars)	TSI 9	3/3/72	—	Turn Signal — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)			
Turn Signal — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—	Warning Lamp — Door Ajar Stays On with Both Doors Fully Closed (Thunderbird, Mark IV)			
1971				Warning Lamps Circuit — Fuse Usage (Ford, Mercury)			
Combination Oil Pressure/Temperature Indicator Light (Pinto)	TSI 13	4/28/72	—	1974			
Headlamps — Inboard High Beam — Intermittent Operation (Capri)	17	5/12/72	164	Auto Lamp Amplifier and Sensor — Warranty Returns (Thunderbird, Lincoln, Mark IV)			
Headlamp — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—	Blown Fuse — Courtesy Lamp Caused by Electrical Shorts in Vanity Visor Wiring (Torino, Elite, Thunderbird, Mercury, Montego, Cougar, Lincoln, Mark IV So Equipped)			
Turn Signal — Diagnostic Procedures Electrical/Mechanical (All Cars except Capri)	TSI 49	7/20/73	—	Door Arm Rest — Ash Receptacle Light "Bleed-Thru" — Service Arm Rest (Thunderbird, Mark IV So Equipped)			
1972				Flasher Switch — Emergency Warning — Replacement of Bulb (Capri)			
Fuel Gauge — Inaccuracy (Capri II)				Headlamp Cover-To-Grill Opening Panel Alignment — Use Only when Replacement of a Headlamp Cover is Required (Lincoln)			
Inadequate Temperature Response (Ford Equipped with Mechanical ATC System)				82 1/24/75 980			
Instrument Cluster and Related Components — Miscoded Claims (All Cars)				68 5/17/74 687			
Lens — Instrument Cluster — Sticker Removal from (Granada, Monarch)				90 5/23/75 1130			
Oil Pressure Gauge Erratic (All Vehicles with Oil Pressure Gauge)				61 2/2/74 526			
Rotunda Gauge System (All with Instrument Voltage Regulator)				74 8/23/74 785			
Temperature Sending Units — Incorrect Service Application (Torino, Elite, Lincoln, Montego and Cougar)							
Turn Signal System — Simplified Diagnosis (All Car Lines)							
Warning Light — "Brake" Functions (All Cars)							
Warning Light — Door Ajar Warning Light Stays "On" with All Doors Closed and Latched (Lincoln Continental, Mark IV, Thunderbird, Torino — Taxi Only, Mustang All So Equipped)							
Wiring Harness Connection — Incorrect at Engine Temperature Sensor Switch (All Cars with Engine Warning Switch)							
Wiring Harness 14290 — Chafing of the No. 32 and No. 37 Circuits on the Dash Panel Pinch Weld Flange Near the Starter Relay (Pinto and Bobcat)							

Description	Bulletin	Date	Article
LIGHTS — Cont.			
1974			
Headlamp Covers — Open when Vehicle is Parked (Mark IV, Lincoln-Mercury High Series)	75	9/6/74	816
Headlamp Door (s) — Misaligned (Lincoln)	76	9/27/74	823
Headlight Switch and/or Potentiometer Replacement — Light Delay System (Thunderbird, Lincoln, Mark IV So Equipped)	60	1/18/74	499
Knob — Switch — Headlamp — Removal (Ford, Mercury)	72	7/19/74	757
Lamp Assembly/Lens — License — Removal and Installation (Ford, Mercury Station Wagon)	67	5/3/74	665
Screw — Headlamp Adjusting Plate — Replacement (Comet, Pinto, Maverick)	67	5/3/74	668
Side Marker Lamp/Cornering Lamp Section — Retains Water (Lincoln)	64	3/22/74	574
Switch — Brake Stop Light — Operation (All Cars except Capri)	74	8/23/74	792
1975			
Autolamp Amplifier and Sensor — Warranty Returns (Thunderbird, Lincoln, Mark IV)	82	1/24/75	980
Battery — Discharged (Ford)	76	9/27/74	846
Brake Stoplight Remains on after Brake Pedal is Released (Granada, Monarch with Manual Brakes and Std. Trans.)	81	12/20/74	947
Brake Stoplights Stay On and/or Brake Pedal "Clunk" Noise when Brake Pedal Released (Thunderbird, Mark IV with Four-Wheel Disc Brakes)	82	1/24/75	972
Dimmer System — Automatic Headlamp — Diagnosis, Testing and Correction (Thunderbird)	144	10/6/77	1981
Door Arm Rest — Ash Receptacle Light "Bleed-Thru" — Service Arm Rest (Thunderbird, Mark IV So Equipped)	90	5/23/75	1130
Lens — Rear Tail Lamp — Service Replacements (Granada)	104	1/23/76	1357
Lens — Rear Tail Lamp — Service Replacement (Monarch)	107	3/10/76	1401
Rear Lamp Service Replacement Procedure (Lincoln)	91	6/6/75	1163
	94	7/25/75	1163-S
Shaft — Headlamp Cover — Cannot be Installed to Hinge Opening During Service Replacement (Mark IV)	90	5/23/75	1132
Switch — Headlamp Dimmer — Replacement of Rubber Cap — (Lincoln, Mark IV)	97	9/5/75	1253
Switch — Stoplight — Replacement Procedure — (Granada, Monarch with Power Brakes)	79	11/15/74	911
1976			
Connector — Footwell Courtesy Lamp — Rattles that Occur (Granada, Monarch)	109	4/7/76	1440
Dimmer — Automatic Headlight — Erratic Operation (Thunderbird, Lincoln and Mark IV)	110	4/22/76	1450
Dimmer System — Automatic Headlamp — Diagnosis, Testing and Correction (Thunderbird)	144	10/6/77	1981
Lens — Rear Tail Lamp — Service Replacements (Granada)	104	1/23/76	1357
Lens — Rear Tail Lamp Service Replacement (Monarch)	107	3/10/76	1401
Switch — Back-Up Lamp Vacuum Hissing Noise (Granada, Monarch Equipped with Vacuum Parking Brake Release)	109	4/10/76	1437

Description	Bulletin	Date	Article
POWER LOCKS			
1969			
Power Lock System — Luggage Compartment — Change in Wire Circuitry (Ford, Mercury, Thunderbird, Mark IV)	TSI 12	4/14/72	—
1970			
Power Lock System — Luggage Compartment — Change in Wire Circuitry (Ford, Mercury, Thunderbird, Mark IV)	TSI 12	4/14/72	—
1971			
Power Lock System — Luggage Compartment — Change in Wire Circuitry (Ford, Mercury, Thunderbird, Mark IV)	TSI 12	4/14/72	—
Power Door Lock — Optional — Key Feature to Operate Both Doors Simultaneously has been Deleted (Mark IV with Power Door Locks)	TSI 5	12/17/71	—
1973			
Power Lock System — Luggage Compartment — Change in Wire Circuitry (Ford, Mercury, Thunderbird, Mark IV)	TSI 12	4/14/72	—
RADIO/STEREO TAPE PLAYER			
1971			
Connector — Antenna Cable — Damaged (Ford, Mercury)	TSI 16	6/16/72	—
Radio — Interference Noise — Alternator Induced (Capri)	37	3/2/73	344
Radio — Noise (Capri)	10	1/28/72	105
Radio — System Diagnosis (All with Radio System)	83	2/7/75	1004
Radio and Speaker — Improper Matching (Mustang with AM Radio)	1	9/15/71	10
Radio Front Speaker — Removal and Installation — (Maverick, Comet)	TSI 2	11/19/71	—
Warranty Repairs — Transfer of "Bendix" Radio to "Philco-Ford" Radio Repair Stations (All Cars So Equipped)	TSI 41	4/20/73	—
1972			
Antenna — Power — Water Leakage (All Cars)	21	7/21/73	206
Chassis and Speakers — AM Radio (Mustang and Cougar)	TSI 5	12/17/71	—
Connector — Antenna Cable Damaged (Ford, Mercury, Torino, Montego)	TSI 16	6/16/72	—
FM Radio Reception — Ignition Noise in (Thunderbird, Mark IV)	27	10/20/72	245
Radio — Alternator "Whine" (Thunderbird, Mark IV, Lincoln with AM/FM Multiplex Radio)	TSI 4	12/3/71	—
Radio — Interference (Police Cars with Electric Fuel Pump)	35	2/2/73	329
Radio — Interference Noise — Alternator Induced (Capri)	37	3/2/73	344
Radio — Noises (All Cars with Bendix AM/FM Multiplex Radio)	11	2/11/72	117
Radio — System Diagnosis (All with Radio System)	83	2/7/75	1004
Radio System — Intermittent Noise (Thunderbird, Mark IV Built Prior to 7/16/71)	1	9/15/71	12
Radio — System Revisions (All Cars with Radio)	TSI 1	10/29/71	—
Radio Antenna — Fender Mounted — Installation (All Models Pre-Delivery Installation)	117	8/3/76	1553
Radio Antenna Installation — Body Sheet Metal Corrosion Prevention (All Cars with Dealer Installed Radio Antenna)	119	9/3/76	1590

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
RADIO/STEREO TAPE PLAYER — Cont. 1972							
Radio Chassis — Identification of Manufacturer (All Car Lines Equipped with Radio/Tape Player)	114	6/18/76	1520	Antenna — Radio — Installation — Protection of Exterior Paint at Mouldings (All Cars with Dealer Installed Radio Antenna)	121	10/6/76	1619
Radio Front Speaker — Removal and Installation (Maverick, Comet)	TSI 2	11/19/71	—	Cable and Connector — Antenna — Damaged (Mustang, Maverick, Torino)	76	9/27/74	844
Radio Speaker(s) Ignition Key Warning Buzzer Noise in (All Cars with Radios)	34	1/19/73	314	Citizens Band Radio Interaction with AM and FM Radios During C.B. Operation (All Car Lines Equipped with AM, AM/FM or AM/FM/Tape Radios and C.B. Radios)	129	2/24/77	1743
Receivers — AM Radio (Mustang, Cougar)	TSI 26	10/6/72	—	Diodes to Correct Engine Dieseling or Radio Noise Suppression (All Cars)	TSI 55	10/19/73	—
Speaker — AM Radio Front Replacement (Maverick, Comet)	TSI 32	12/15/72	—	Motorola AM/FM/MPX Stereo Tape Player (Ford, Mercury, Torino, Montego, Cougar, Mustang)	TSI 59	12/21/73	—
Stations — Bendix Radio Exchange (All Cars with AM/FM Multiplex Radio)	TSI 10	3/17/72	—	Radio Antenna Installation — Body Sheet Metal Corrosion Prevention (All Cars with Dealer Installed Radio Antenna)	119	9/3/76	1590
Warranty Repair Tag — Form FCS-1878-Revised (All Cars with Radio, Tape Player and/or Clock)	117	8/3/76	1555	Radio Antenna Installation (Pinto)	60	1/18/74	501
Warranty Repairs — Transfer of "Bendix" Radio to "Philco-Ford" Radio Repair Stations (All Cars So Equipped)	TSI 41	4/20/73	—	Radio Antenna — Fender Mounted — Installation (All Models Pre-delivery Installations)	117	8/3/76	1553
Wiring — Radio — Identification (All Cars So Equipped)	TSI 27	10/20/72	—	Radio Chassis — Identification by Manufacturer (All Car Lines Equipped with Radio/Tape Players)	114	6/18/76	1520
Wiring — Radio (All Cars)	TSI 18	7/21/72	—	Radio Installation (Capri with Factory Installed A/C)	76	9/27/74	851
1973							
AM/FM/MPX Stereo Radio/Stereo Tape Player — Ignition Interference Noise (Ford, Mercury with 429 and 460 CID Engines)	34	1/19/73	313	Radio System Diagnosis (All with Radio System)	83	2/7/75	1004
Antenna — Cable Routing Procedure (Torino, Montego)	TSI 32	12/15/72	—	Warranty Repair Tag-Form FCS-1878-Revised (All Cars with Radio, Tape Player and/or Clock)	117	8/3/76	1555
Antenna — Service (Ford, Mercury)	49	5/20/73	402	1975			
Balance Adjustment — Speaker AM/FM Stereo Radio and Stereo Tape Player (Ford, Mercury, Thunderbird, Mark IV, Lincoln)	TSI 21	9/22/72	—	Cable and Connector — Antenna — Damaged (Mustang, Maverick, Torino, Granada, Comet, Cougar, Montego, Monarch)	76	9/27/74	844
Capacitor — Radio Suppression — Connecting to Coil Terminal (Thunderbird, Mark IV)	TSI 52	9/7/73	—	Multiplex and Stereo Tape Radios Second Repair (All Cars So Equipped)	77	10/11/74	870
Radio — Interference (Police Cars with Electric Fuel Pump)	35	2/2/73	329	Radio AM Band Interference (Mustang with 2800cc Engine)	79	11/15/74	910
Radio System Diagnosis (All with Radio System)	83	2/7/75	1004	Radio Antenna Diagnosis (All Cars)	77	10/11/74	883
Radio and Front Speaker — Removal and Installation Procedure (Maverick, Comet — Console Equipped)	TSI 37	3/2/73	—	Radio — Antenna — Fender Mounted — Installation (All Models Pre-delivery Installations)	117	8/3/76	1553
Radio Antenna — Fender Mounted — Installation (All Models Pre-delivery Installations)	117	8/3/76	1553	Radio Antenna Installation — Body Sheet Metal Corrosion Prevention (All Cars with Dealer Installed Radio Antenna)	119	9/3/76	1590
Radio Antenna Installation — Body Sheet Metal Corrosion Prevention (All Cars with Dealer Installed Radio Antenna)	119	9/3/76	1590	Radio Antenna Lead — Installation (Granada, Monarch with A/C)	76	9/27/74	850
Radio Chassis — Identification of Manufacturer (All Car Lines Equipped with Radio/Tape Players)	114	6/18/76	1520	Radio Chassis — Identification by Manufacturer (All Car Lines Equipped with Radio/Tape Players)	114	6/8/76	1520
Receivers — AM Radio (Mustang, Cougar)	TSI 26	10/6/72	—	Radio FM Band — Interference Condition (All Cars with Borg Digital Clock)	91	6/6/75	1161
Speaker — AM Radio Front — Replacement (Maverick, Comet)	TSI 32	12/15/72	—	Radio FM Band — Interference Condition (All Cars with 8-Cylinder Engines)	86	3/21/75	1047
Stereo — Tape Player — Motorola AM/FM/MPX (Ford, Mercury, Thunderbird, Mark IV, Lincoln)	TSI 50	8/3/73	—	Radio Reception — Ignition Interference Audible (Pinto, Mustang, Torino, Ford, Montego, Cougar, Mercury)	76	9/27/74	88
Tuning — Push Button AM/FM/MPX Stereo Radio and Stereo Tape Player (Ford, Mercury, Mark IV)	TSI 21	9/22/72	—	Service Program — Radio (All with Factory Installed Radios)	83	2/7/75	1008
Warning Buzzer — Ignition Key Noise in Radio Speaker(s) (All Cars with Radios)	34	1/19/73	314	Warranty Repair Tag — Form FCS-1878-Revised — (All Cars with Radio, Tape Player and/or Clock)	117	8/3/76	1555
Warranty Repair Tag — Form FCS-1878-Revised (All Cars with Radio, Tape Player and/or Clock)	117	8/3/76	1555	1976			
Warranty Repairs — Transfer of "Bendix" Radio to "Philco-Ford" Radio Repair Station (All Cars So Equipped)	TSI 41	4/20/73	—	AM/FM/MPX Stereo Search Radio Option (Ford, Thunderbird, Elite, Lincoln Continental, Mark IV, Mercury and Cougar So Equipped)	101	11/21/75	1272-S
1974							
Antenna Installation (Ford, Mercury)	TSI 59	12/21/73	—	Balance Control Operation on the AM/FM/MPX Stereo Radio and Quadrasonic Tape Player (Lincoln, Mark IV, Thunderbird with Quadrasonic Tape Player)	100	11/7/75	1293

Description	Bulletin	Date	Article
RADIO/STEREO TAPE PLAYER — Cont. 1976			
Bracket — Radio Rear Support Riveted to Instrument Panel Reinforcement (Thunderbird and Continental Mark IV Built Between January 19 and March 4, 1976)	114	3/18/76	1521
Cable and Connector — Antenna — Damaged (Mustang, Maverick, Torino, Granada, Cougar, Comet, Montego and Monarch)	119	9/3/76	1587
Hesitation Search Stereo Radio — Aeronutronic — Ford — Exchange Program (Ford, Thunderbird, Lincoln, Mark IV, Mercury, Cougar with Hesitation Search Stereo Radio)	100	11/7/75	1292
Motorola Quadrasonic Tape Player — Repair Until 12/31/75 (Lincoln Continental, Mark IV, Thunderbird with Quadrasonic Tape Player)	99	10/24/75	1278
Radio Antenna — Fender Mounted — Installation (All Models Pre-delivery Installations)	117	8/3/76	1553
Radio Antenna Installation — Body Sheet Metal Corrosion Prevention (All Cars with Dealer Installed Radio Antenna)	119	9/3/73	1590
Radio Chassis — Identification by Manufacturer (All Car Lines Equipped with Radio/Tape Players)	114	6/18/76	1520
Radio Float Program (All Cars with AM/FM Monaural, AM/FM/MPX, AM/FM Stereo Tape and AM/FM Stereo Signal)	99	10/24/75	1264
Warranty Repair Tag — Form FCS-1878-Revised (All Cars with Radio, Tape Player and/or Clock)	117	8/3/76	1555
SEATS-POWER 1972			
Latch — Auto. Bench Seat-back — Inoperative and/or Operates Intermittently (Montego, Mark IV, Torino, Thunderbird So Equipped)	55	10/19/73	446
Seat — Power — Looseness in Track Movement (Torino Station Wagon, Mark IV)	8	12/17/71	80
Seat — Power — Restricted Travel (Thunderbird, Mark IV with Power Seats)	3	10/22/71	28
Switch — Seat Sensor Replacement (Thunderbird, Mark IV, Lincoln with Split Bench Seat)	27	10/20/72	247
Track — Power Seat — Noisy, Stalls and/or Sluggish Operation (Thunderbird, Mark IV)	12	3/3/72	125
1973			
Latch — Auto. Bench Seatback Inoperative and/or Operates Intermittently (Montego, Mark IV, Torino, Thunderbird So Equipped)	55	10/19/73	446
Tracks — Power Seat — Noisy and/or Restricted Travel (Ford, Mercury)	27	10/20/72	244
Tracks — Power Seat — Restricted Travel (Torino, Montego)	34	1/19/73	308
1974			
Connectors — Six-Way Power Seat Separate During Seat Operation (Thunderbird, Mark IV)	69	5/31/74	707
Switch — Front Seat Pad Mounted Sensor — Erratic (All Cars with Pad Mounted Sensor Switches except Pinto)	59	12/21/73	486
1975			
Brake System — Sure-Track (Granada, Monarch)	88	4/18/75	1103
Inoperative Power Seat, Horn, Speed Control, or Discharged Battery (Thunderbird, Mark IV)	120	9/22/76	1609
Seatback — Lumbar Operation (Mark IV So Equipped)	78	10/25/74	894

Description	Bulletin	Date	Article
Skid Control Function Test (All Cars with Sure-Track Brake System)	82	1/24/75	983
Switch — 4-Way Power Seat Test (Granada, Monarch)	93	6/20/75	1199
1976			
Inoperative Power Seat, Horn, Speed Control, or Discharged Battery (Thunderbird, Mark IV)	120	9/22/76	1609
Wiring — Power Seat Retention (Granada, Monarch)	107	3/10/76	1400
SPEED CONTROL 1971			
Servo — Speed Control Protection During Vehicle Rust-proofing Operation (All Cars with Dash Mounted Servo Assembly)	68	5/17/74	689
Speed Control Diagnostic Procedures (All Cars with Speed Control)	TSI 29	11/17/72	—
(All Cars So Equipped)	TSI 58	12/7/73	—
1972			
Bead Chain — Speed Control Servo (Bendix/Philco Speed Control Systems)	TSI 59	12/21/73	—
Sensor — Speed Control Binding Due to Service Dore — Kit (Ford, Mercury, Meteor, Thunderbird, Mark IV, Lincoln)	TSI 8	2/11/72	—
Sensors — Speed Control and Distovac — Installation (Thunderbird, Mark IV Models with Speed Control)	3	10/22/71	34
Servo — Speed Control Protection During Vehicle Rust-proofing Operation (All Cars with Dash Mounted Servo Assembly)	68	5/17/74	689
Speed Control Diagnostic Procedures (All Cars with Speed Control)	TSI 29	11/17/72	—
(All Cars So Equipped)	TSI 58	12/7/73	—
1973			
Bead Chain — Speed Control Servo (Bendix/Philco Speed Control System)	TSI 59	12/21/73	—
Servo — Speed Control Protection During Vehicle Rust-proofing Operation (All Cars with Dash Mounted Servo Assembly)	68	5/17/74	689
Speed Control Diagnostic Procedures (All Cars with Speed Control)	TSI 29	11/17/72	—
(All Cars So Equipped)	TSI 58	12/7/73	—
1974			
Bead Chain — Speed Control Servo (Bendix/Philco Speed Control Systems)	TSI 59	12/21/73	—
Servo — Speed Control Protection During Vehicle Rust-proofing Operation (All Cars with Dash Mounted Servo Assembly)	68	5/17/74	689
Speed Control Diagnostic Procedures (All Cars So Equipped)	TSI 58	12/7/73	—
Speed Control Disengagement (All Car Lines with Speed Control)	118	8/17/76	1572
Speed Control Disengagement (Vehicles with Fixed Steering Column and Speed Control)	105	2/11/76	1383
Speed Control — Set Speed Increase (Ford and Mercury with Manual A/C)	102	12/5/75	1328
1975			
Speed Control Disengagement (All Car Lines with Speed Control)	118	8/17/76	1572

Description	Bulletin	Date	Article
SPEED CONTROL — Cont.			
1975			
Speed Control Disengagement — (Vehicles with Fixed Steering Column and Speed Control)	105	2/11/76	1383
Speed Control — Set Speed Increase (Ford and Mercury with Manual A/C)	102	12/5/75	1328
Speed Control System Surging Condition while Operating — (Ford, Elite, Torino with 400 CID Engine)	94	7/25/75	1220
1976			
Speed Control Disengagement (All Car Lines with Speed Control)	118	8/17/76	1572
Speed Control Disengagement (Vehicles with Fixed Steering Column and Speed Control)	105	2/11/76	1383
Speed Control Erratic Performance (All Car Lines with Speed Control)	119	9/3/76	1591
Speed Control — Set Speed Increase (Ford and Mercury with Manual A/C)	102	12/5/75	1328
Speed Control — Shutdown (Vehicle Equipped with Speed Control)	131	3/25/77	1797
SPEEDOMETER			
1972			
Speed Control — Inoperative After Turn Signal Switch Replacement (All Cars with Speed Control)	28	11/3/72	259
Speedometer Cable — Inoperative (Capri)	14	3/24/72	138
1973			
Speed Control — Inoperative After Turn Signal Switch Replacement (All Cars with Speed Control)	28	11/3/72	259
Speedometer Pointer — Waver and/or Noise (Ford, Mercury with Speed Control)	32	12/15/72	287
STARTING SYSTEM			
1969			
Neutral Start Switch — New 3-Pin Design (Ford, Fairlane, Falcon, Mercury, Comet — 6 and 8-Cylinder)	TSI 3	11/26/71	—
Starter Drive Diagnosis (All Cars)	TSI 14	5/12/72	—
1970			
Neutral Start Switch — New 3-Pin Design (Maverick, Falcon Non-locking Column — 6-Cylinder)	TSI 3	11/26/71	—
Start Drive Diagnosis (All Cars)	TSI 14	5/12/72	—
1971			
Starter Drive Diagnosis (All Cars)	TSI 14	5/12/72	—
1972			
Starter Cable Routing (All Cars with 351C and 400 CID Engines)	TSI 31	12/1/72	—
Starter Drive Diagnosis (All Cars)	TSI 14	5/12/72	—
1973			
Interlock System — Seat Belt Sequential Warning and Starter — 1974 Pull Ahead for 1973 (Maverick, Comet — Approx. 5000 Kansas City Assembly Plant Vehicles Built between 8/13/73 and 8/23/73 Code H)	TSI 50	8/3/73	—

Description	Bulletin	Date	Article
Sequential Warning System — Seat Belt (Lincoln, Maverick)	TSI 47	6/15/73	—
Starter Drive Diagnosis (All Cars)	TSI 14	5/12/72	—
1974			
Ignition Interlock — Seat Belt (Capri)	91	6/6/75	1164
Starter Interlock System — Seat Belt — Battery Current Draw (All Cars)	TSI 55	10/19/73	—
1976			
Starter Drive Assembly — Water in (Thunderbird, Lincoln, Mark IV)	122	10/25/76	1636
Starter Motor — Drive Spins but Will Not Crank Engine (Models with 460 CID Engines — 4½" Solenoid Starters)	105	2/11/76	1384
Starting Motor Relay — Mislocated Power Equipment Circuit Breaker (20 AMP) (Ford and Mercury — All Models with Power Group)	117	8/3/76	1551
VACUUM SYSTEMS			
1969			
Vacuum Motor — Headlamp Covers — Removal and Installation Procedures — Revised (Lincoln Continental, Mark III)	TSI 9	3/3/72	—
1970			
Vacuum Motor — Headlamp Covers — Removal and Installation Procedures — Revised (Lincoln Continental, Mark III)	TSI 9	3/3/72	—
1971			
Vacuum Motor — Headlamp Covers — Removal and Installation Procedures — Revised (Lincoln Continental, Mark III)	TSI 9	3/3/72	—
1974			
In-Line Vacuum Check Valve (LTD II, Thunderbird, Cougar, Mark V and All Past Model Service)	122	10/25/76	1635
WINDOWS — POWER			
1972			
Power Window and Drive Assembly — Diagnosis (All Cars)	84	2/21/75	1021
Power Windows — Front Door — Slow Operation (Thunderbird, Mark IV)	8	12/17/71	87
Switch — Power Windows (Single — Inaccessible and/or Inoperable (Torino except Model 97, Ford, Montego, Mercury except Models 53K-57K-65K)	5	11/19/71	56
1973			
Power Side Window(s) — Inoperative or Erratic Operation (All Cars So Equipped)	34	1/19/73	315
Power Window and Drive Assembly — Diagnosis (All Cars)	84	2/21/75	1021
1974			
Power Window and Drive Assembly — Diagnosis (All Cars)	84	2/21/75	1021
Power Window Motor and Drive Assembly — Removal and Replacement (Mark IV, Thunderbird)	53	9/21/73	432
Tailgate Power Window May Operate with Tailgate in Down Position (Ford, Torino, Mercury, Montego Model 71)	66	4/19/74	638

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
WINDOWS — POWER — Cont.							
1975							
Power Quarter Window Switches — Deletion of (Lincoln, Mercury, Mark IV, Ford, Thunderbird)	96	8/22/75	1242	Retainer — Windshield Wiper Auxiliary Arm — Replacement (Lincoln, Ford, Mercury, Mustang, Cougar)	TSI 35	2/2/73	—
Power Window and Drive Assembly — Diagnosis (All Cars)	84	2/21/75	1021	Washer System — Windshield — Diagnosis (Capri)	TSI 43	5/4/73	—
Rear Door Power Window Wiring Damage (Granada, Monarch Model 54 with Power Window)	90	5/23/75	1137	Wiper System — Windshield Revised (Capri)	23	8/18/72	219
1976							
Power Window Relay — Deletion and/or Relocation (Ford, Torino, Elite, Granada, Mercury, Montego, Cougar, Monarch and Lincoln)	103	12/19/75	1341	Wiper/Washer System — Windshield Diagnosis Procedure (Depressed Park Wiper — Motor Mounted on Car)	TSI 49	7/20/73	—
Power Windows — Inoperative or Intermittent (Granada Model 54 and Monarch Model 54)	109	4/7/76	1439	Wiper — Windshield Blade Chatter and Wipe Quality (All Cars)	TSI 9	3/3/72	—
Wiring Assembly — 14398 — Routing of Wiring in Fuse Link Circuit (Lincoln Built Prior to 12/9/75)	117	8/3/76	1550	1973			
WINDSHIELD WIPER/WASHER				Blade Assembly — Left Hand Windshield Wiper — May Contact the Hood and/or the "A" Pillar Post (Lincoln)			
1969				Blade — Windshield Wiper Maintenance (All Car Lines)			
Motor — Windshield Washer — Replacement (All Cars)	TSI 10	3/17/72	—	Blades — Windshield Wiper — Noisy and Streak (All Cars except Maverick, Comet, Pinto, Capri)	TSI 48	6/29/73	—
Motors — Windshield Wiper — Handling (All Cars)	TSI 43	5/4/73	—	Blades — Windshield Wiper will not Return to the Concealed Park Position when Wiper Switch is Turned Off (All Cars with Concealed Park Windshield Wipers)	52	9/7/73	416
Wiper/Washer System Windshield — Diagnosis Procedure (Depressed Park Wiper-Motor Mounted on Car)	TSI 49	7/20/73	—	Motor — Wiper (Non-Depressed Park) — Revised Removal and Installation Procedures (Maverick, Comet with or without A/C and Glove Box)	67	5/3/74	670
1970				Motors — Windshield Wiper — Handling (All Cars)			
Motor — Windshield Washer — Replacement (All Cars)	TSI 10	3/17/72	—	Retainer — Windshield Wiper Auxiliary Arm — Replacement (Mustang, Cougar)	TSI 35	2/2/73	—
Motors — Windshield Wiper — Handling (All Cars)	TSI 43	5/4/73	—	Switch Assembly — Windshield Wiper and Headlamp — Removal and Installation Procedures (Capri)	68	5/17/74	691
Retainer — Windshield Wiper Auxiliary Arm — Replacement (Thunderbird, Mark III, Torino, Montego, Lincoln)	TSI 35	2/2/73	—	Washer System — Windshield — Diagnosis (Capri)	TSI 43	5/4/73	—
Wiper/Washer System — Windshield — Diagnosis Procedure (Depressed Park Wiper — Motor Mounted on Car)	TSI 49	7/20/73	—	Wiper/Washer System — Windshield Diagnosis Procedure (Depressed Park Wiper — Motor Mounted on Car)	TSI 49	7/20/73	—
1971				1974			
Bracket — Wiper Motor Mounting — Stripped Holes (Pinto)	TSI 17	6/30/71	—	Blade — Windshield Wiper Maintenance (All Car Lines)	116	7/19/76	1544
Motor — Windshield Washer — Replacement (All Cars)	TSI 10	3/17/72	—	Blade — Windshield — Wiper — Maintenance (All Car Lines)	148	12/5/77	1544-S
Motors — Windshield Wiper — Handling (All Cars)	TSI 43	5/4/73	—	Motors — Service Windshield Wiper — with Arm Assemblies — may not Park Wiper Blades Properly (All Models)	139	7/22/77	1922
Retainer — Windshield Wiper Auxiliary Arm — Replacement (Thunderbird, Mark III, Torino, Montego, Lincoln, Ford, Mercury, Mustang, Cougar)	TSI 35	2/2/73	—	Motor — Windshield Wiper (Capri)	94	7/25/75	1221
Washer System — Windshield — Diagnosis (Capri)	TSI 43	5/5/73	—	Motor — Wiper — Non-Depressed Park — Revised Removal and Installation Procedures (Maverick, Comet with or without A/C and Glove Box)	67	5/3/74	670
Wiper Pattern — Displaced (Ford)	1	9/15/71	9	Switch Assembly — Windshield Wiper and Headlamp — Removal and Installation Procedures (Capri)	68	5/17/74	691
Wiper System — Windshield Revised (Capri)	23	8/18/72	219	1975			
Wiper/Washer System — Windshield Diagnosis Procedure (Depressed Park Wiper — Motor Mounted on Car)	TSI 49	7/20/73	—	Blade — Windshield Wiper — Maintenance (All Car Lines)	116	7/19/76	1544
1972				Bracket — Windshield Wiper Motor Mounting — Removal (All Maverick, Granada, Pinto and Mustang when Applicable), All Comet, Monarch (and Bobcat when Applicable)			
Arm — Windshield Wiper Park Position (Torino, Montego)	TSI 3	11/26/71	—	Motor — Service Windshield Wiper — with Arm Assemblies May Not Park Wiper Blades Properly (All Models)	139	7/22/77	1922
Blade — Windshield Wiper — Maintenance (All Car Lines)	116	7/19/76	1544	Switch — Windshield Wiper — Steering Column Mounted (Granada, Monarch, Mustang)	83	2/7/75	1010
Bracket — Wiper Motor Mounting Stripped Holes (Pinto)	TSI 17	6/30/71	—	Washer System — Windshield — "Bag Type" (Granada, Monarch with Anti-Skid Brakes)	93	6/20/75	1203
Link — Windshield Wiper Actuating — "Clicking" Sound (Thunderbird, Mark IV)	5	11/19/71	55				
Motor — Windshield Washer — Replacement (All Cars)	TSI 10	3/17/72	—				
Motors — Windshield Wiper — Handling (All Cars)	TSI 43	5/4/73	—				

Description	Bulletin	Date	Article
WINDSHIELD WIPER/WASHER — Cont.			
1975			
Wipers — Windshield — Cycle with the Wiper System "OFF" and the Headlights "ON" (Granada, Monarch, Versailles — with Intermittent Wipers)	138	7/6/77	1897
1975½			
Blade — Windshield Wiper — Maintenance (All Car Lines)	116	7/19/76	1544
Motors — Service Windshield Wiper — with Arm Assemblies May Not Park Wiper Blades Properly (All Models)	139	7/22/77	1922
Washer System — Windshield "Bag Type" (Granada and Monarch Equipped with Anti-Skid Brakes)	105	2/11/73	1203-S
1976			
Blade — Windshield Wiper Maintenance (All Car Lines)	116	7/19/76	1544
	148	12/5/77	1544-S
Bracket — Windshield Wiper Motor Mounting — Removal (All Maverick, Granada and Pinto, Mustang when Applicable), Comet, Monarch (and Bobcat when Applicable)	126	12/22/76	1689
	127	1/5/77	1689-S
Chart — Diagnosis — Intermittent Wipers (Granada, Mustang)	99	10/24/75	1277
Motor — Two Speed Wiper Operation Granada and Monarch	105	2/11/76	1385
Motors — Service Windshield Wiper — with Arm Assemblies May Not Park Wiper Blades Properly (All Models)	139	7/22/77	1922
Wipers — Windshield — Cycle with the Wiper System "OFF" and the Headlights "ON" (Granada, Monarch, Versailles — with Intermittent Wipers)	138	7/6/77	1898
Wiper System — Windshield (Capri)	106	2/25/76	1397
WIRING			
1969			
Link — Fusible — Repair Procedure (All Cars)	TSI 48	6/29/73	—

Description	Bulletin	Date	Article
Retainer — Wiring Harness Locating Removal (All Cars)	TSI 36	2/16/73	—
1970			
Link — Fusible — Repair Procedure (All Cars)	TSI 48	6/29/73	—
Retainer — Wiring Harness Locating Removal (All Cars)	TSI 36	2/16/73	—
1971			
Link — Fusible Repair Procedure (All Cars)	TSI 48	6/29/73	—
Loom — Main Wiring — Revisions (Capri)	TSI 5	12/1/71	—
Retainer — Wiring Harness Locating Removal (All Cars)	TSI 36	2/16/73	—
Wiring — Electrical — for Auxiliary Equipment (Capri)	TSI 13	4/28/72	—
1972			
Link — Fusible Repair Procedure (All Cars)	TSI 48	6/29/73	—
Retainer — Wiring Harness Locating Removal (All Cars)	TSI 36	2/16/73	—
Terminal — Removal — New Design Hard Shell Connector (All Cars)	TSI 9	3/3/72	—
Wiring — Electrical — for Auxiliary Equipment (Capri)	TSI 13	4/28/72	—
Wiring Harness — Improved Trailer Towing (Ford, Mercury, Torino, Montego, Rancho, Thunderbird — R.P.O.)	TSI 8	2/11/72	—
Wiring — Radio (All Cars)	TSI 18	7/21/72	—
1973			
Link — Fusible — Repair Procedure (All Cars)	TSI 48	6/29/73	—
Retainer — Wiring Harness Locating — Removal (All Cars)	TSI 36	2/16/73	—
1974			
Wiring Harness — Connection at Engine Temperature Sensor Switch — Incorrect (All Cars with Engine Warning Switch)	131	3/25/77	1795

GENERAL

1971			
Axle Tag — Improper Service Model Identification	TSI 47	6/15/73	—
Calibration Sheets — How to Use in the Engine and Emissions Systems Diagnosis Shop Manual (Vol. 6)	TSI 30	11/24/72	—
Capri Service Items — Status Final Resolution is Still Pending	TSI 11	3/24/72	—
Coding — Dealer — Loose Wire Connections (All Cars)	77	10/11/72	869
Cutting Equipment — Key Cutting — Ignition, Door and Trunk Keys (Capri)	TSI 2	11/19/71	—
Dealer Coding — Incorrect Form No. 1863 Claims for Front Brake Drum (Labor Only) Repairs (All Cars)	TSI 44	5/18/73	—
Differential Bearing Adjuster Tool — Modification No. T70P-4067-A	TSI 53	9/21/73	—
Fallout — Industrial — Description and Removal Procedure (All Cars)	TSI 1	10/29/71	—
Ideas — Better	TSI 35	2/2/73	—
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Index — Technical Service Bulletin Articles Affecting Capri Published by Lincoln-Mercury Division National Service Office during the Period 4/13/70 to 7/18/71	TSI 11	3/24/72	—

Index — Technical Service Information Articles affecting Capri	TSI 11	3/24/72	—
Kit — Trailer Hitch — Dealer Installed (Mercury)	TSI 2	11/19/71	—
License Plate — Front and Rear Installation	TSI 33	12/29/72	—
Manual Service Labor Standards — Correction (All Cars with MX/FMX/C-4 and C-6 Auto. Trans.)	TSI 35	2/2/73	—
Manual — Service Labor Time Standards — Correction	63	3/1/74	490-S
	63	3/1/74	553
Manual — Service Labor Time Standards — Revisions	65	4/5/74	607
(All Cars So Equipped)	67	5/3/74	657
(Pinto with 2000cc Engine)	61	2/2/74	514
(All Cars)	84	2/21/75	1022
Operation — Service Labor Time Standard No. 3504-A-2 — Revision (All Cars with Ford Power Steering Gear)	TSI 35	2/2/73	—
Packaging — Improper 1310 Size Driveshaft Universal Joint Kits (C3AZ-4635-E and F)	TSI 27	10/20/72	—
Review — Service Labor Standards — Correction (All MX/FMX/C-4 and C-6 Auto. Trans.)	TSI 35	2/2/73	—
Service Practice — Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
GENERAL — Cont.							
1971							
Steering Column and Controls — 1863 Claim Coding (All Cars)	80	11/29/74	925	Shipping Block — Removal (Mark IV, Thunderbird)	TSI 1	10/29/71	—
Summary — Technical Service Bulletin Articles affecting 1971-72 Capri Published Since the Introduction of the new Format (9/15/71)	TSI 11	3/24/72	—	Steering Column and Controls — 1863 Claim Coding (All Cars)	80	11/29/74	925
Telephone No. — Discontinuation of — for Dealer-Installed A/C Problems (All Cars So Equipped)	87	4/4/75	1062	Starting Procedure — Engine — Revised (Cars with Auto. Chokes and 6 and 8 Cylinder Engines)	TSI 7	1/28/72	—
Time Standard — Service Labor Corrections	TSI 57	11/23/73	—	Summary — Technical Service Bulletin Articles Affecting 1971-72 Capri Published Since the Introduction of the New Format (9/15/71)	TSI 11	3/24/72	—
Time Standard — Service Labor Time Standards — Correction	63	3/1/74	490-S	Telephone No. — Discontinuation for Dealer-Installed A/C Problems (All Cars So Equipped)	87	4/4/75	1062
	63	3/1/74	553	Time Standards — Service Labor Corrections	TSI 57	11/23/73	—
1972				Time Standards — Service Labor — Revisions	TSI 49	7/20/73	—
Axle Tag — Improper Service Model Identification	TSI 47	6/15/73	—	Wiring Diagram Correction (Thunderbird, Mark IV)	TSI 2	11/19/71	—
Calibration Sheets — How to Use the — in the Engine and Emissions Systems Diagnosis Shop Manual (Vol. 6)	TSI 30	11/24/72	—	1973			
Capri Service Items — Status Final Resolution is Still Pending	TSI 11	3/24/72	—	Axle Tag — Improper Service Model Identification	TSI 47	6/15/73	—
Clutch-Free Play Adjustment — Shop Manual Revision (Pinto)	TSI 4	12/3/71	—	Calibration Sheets — How to Use Engine and Emissions Systems Diagnosis Shop Manual (Vol. 6)	TSI 30	11/24/72	—
Coding — Dealer — Loose Wire Connections (All Cars)	77	10/11/74	869	Capri — Index of Technical Service Information Articles Affecting Capri Service Items — Status Final Resolution is Still Pending	TSI 11	3/24/72	—
Cutting Equipment — Key — Ignition, Door and Trunk Keys (Capri)	TSI 2	11/19/71	—	Coding — Dealer — Loose Wire Connections (All Cars)	77	10/11/74	869
Dealer Coding — Incorrect Form No. 1863 Claims for Front Brake Drum (Labor Only) Repairs (All Cars)	TSI 44	5/18/73	—	Differential Bearing Adjuster Tool — Modification of No. T70P-4067-A	TSI 53	9/21/73	—
Differential Bearing Adjuster Tool — Modification of No. T70P-4067-A	TSI 53	9/21/73	—	Disc Brake — Car Shop Manual Specification Corrections Rotor Thickness and Micrometer Base Line Setting (Torino, Montego, Ford, Mercury, Meteor and Lincoln)	TSI 56	11/2/73	—
Disc Brake — Car Shop Manual Corrections — Rotor Thickness and Micrometer Base Line Setting (Torino, Montego, Ford, Mercury, Meteor, Lincoln)	TSI 56	11/2/73	—	Fallout — Industrial — Description and Removal Procedure (All Cars)	TSI 1	10/29/71	—
Evaluation — Performance (All Cars)	TSI 4	12/3/71	—	Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims (Labor Only) Repairs (All Cars)	TSI 44	5/18/73	—
Fallout — Industrial — Description and Removal Procedure (All Cars)	TSI 1	10/29/71	—	Ideas' Better	TSI 35	2/2/73	—
Ideas — Better	TSI 35	2/2/73	—	Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—	Index — Technical Service Information Articles affecting Capri	TSI 11	3/24/72	—
Index — Technical Service Information Articles affecting Capri	TSI 11	3/24/72	—	Kit — Trailer Hitch (Dealer-Installed) (Mercury)	TSI 2	11/19/71	—
Kit — Trailer Hitch (Dealer-Installed) (Mercury)	TSI 2	11/19/71	—	Kits — Driveshaft Universal Joint — Improper Packaging of 1310 Size (C3AZ-4635-E and F)	TSI 27	10/20/72	—
Kits — Driveshaft Universal Joint — Improper Packaging of 1310 Size (C3AZ-4635-E and F)	TSI 27	10/20/72	—	License Plate — Front and Rear Installation	TSI 33	12/29/72	—
License Plate — Front and Rear Installation	TSI 33	12/29/72	—	Lift Procedure — Twin Post and Frame. Contacting (Torino, Montego, Thunderbird, Mark IV)	TSI 1	10/29/71	—
Lift Procedure — Twin Post and Frame. Contacting (Torino, Montego, Thunderbird, Mark IV)	TSI 1	10/29/71	—	Manual — Service Labor Standards — Correction (All Cars with MX/FMX/ C-4 and C-6 Auto. Trans.)	TSI 35	2/2/73	—
Manual — Service Labor Standards — Correction (All Cars with MX/FMX/ C-4 and C-6 Auto. Trans.)	TSI 35	2/2/73	—	Manual — Service Labor Time Standards — Corrections (All Cars)	TSI 59	12/21/73	—
Manual — Service Labor Time Standards — Corrections (All Cars)	TSI 59	12/21/73	—	Manual — Service Labor Time Standards — Correction	63	3/1/74	490-S
Manual — Service Labor Time Standards — Correction	63	3/1/74	553	Manual — Service Labor Time Standards — Revisions	65	4/5/74	607
Manual — Service Labor Time Standards — Revisions	65	4/5/74	607	(All Cars So Equipped)	67	5/3/74	657
(All Cars So Equipped)	67	5/3/74	657	(Pinto with 2000cc Engine)	61	2/2/74	514
(Pinto with 2000cc Engine)	61	2/2/74	514	(All Cars)	84	2/21/75	1022
(All Cars)	84	2/21/75	1022	Operation — Service Labor Time Standard No. 3504-A-2 Revisions (All Cars with Ford Power Steering Gear)	TSI 35	2/2/73	—
Operation — Service Labor Time Standard No. 3504-A-2 Revisions (All Cars with Ford Power Steering Gear)	TSI 35	2/2/73	—	Remover-Tem-Pro-Tek Protective Coating (Lincoln, Mark IV)	TSI 12	4/14/72	—
Remover-Tem-Pro-Tek Protective Coating (Lincoln, Mark IV)	TSI 12	4/14/72	—	Review — Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
Review — Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—	Service Practice — Recommended Fan Shroud Interference (All Cars So Equipped)	TSI 29	11/17/72	—
Service Practice — Recommended Fan Shroud Interference (All Cars So Equipped)	TSI 29	11/17/72	—	Manual — Service Labor Time Standards — Correction	63	3/1/74	490-S
					63	3/1/74	553

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
GENERAL — Cont.							
1973							
Manual — Service Labor Time				Steering Column and Controls — 1863			
Standards — Revisions	65	4/5/74	607	Claim Coding (All Cars)	80	11/29/74	925
(All Cars So Equipped)	67	5/3/74	657	Telephone No. — Discontinuation			
(Pinto with 2000cc Engine)	61	2/2/74	514	for Dealer-Installed A/C			
(Montego)	60	1/18/74	490	Problems (All Cars So Equipped)	87	4/4/75	1062
(Maverick, Comet)	71	6/28/74	729	Time Standards — Service			
(All Cars)	84	2/21/75	1022	Labor Corrections	TSI 57	11/23/73	—
Operation — Service Labor				1975			
Time Standard No. 3504-A-2 —				Auto. Trans. — Request Build Date			
Revisions (All Cars with				Tag Information on Trans. Warranty			
Ford Power Steering Gear)	TSI 35	2/2/73	—	Claims (All with Auto. Trans.)	94	7/25/75	1223
Proposed TSI — Engine Emissions				Catalytic Converter and Control			
Control Systems Operation and				Valve — Warranty Claims Coding			
Specifications (All Cars)	TSI 30	11/24/72	—	(All Cars with Catalytic			
Review — Auto. Trans. Service				Converters)	91	6/6/75	1156-S
Information "Quick Reference"	TSI 47	6/15/73	—	Coding — Dealer — Loose Wire			
Service Practice — Recommended				Connections (All Cars)	77	10/11/74	869
Fan Shroud Interference				Fluids — Engine Coolant —			
(All Cars So Equipped)	TSI 29	11/17/72	—	Non-Genuine Inferior Quality			
Shop Manual — Passenger Car Correction				(All Vehicles)	113	6/4/76	1503
(Pinto Engine Mounts)	TSI 43	5/4/73	—	Glass Fogging (Maverick, Pinto,			
Stations — Motorola Radio Exchange				Comet with A/C)	93	6/20/75	1200
(All Cars with AM/FM/MPX Stereo				Guard — Bumper Installation — Pre-Delivery			
Radio and Stereo Tape Player)	TSI 27	10/20/72	—	(Mustang II, Elite)	94	7/25/75	1208
Steering Column and Controls —				Label — Vehicle Certification —			
1863 Claim Coding (All Cars)	80	11/29/74	925	Revision (All Cars)	78	10/25/74	889
Telephone No. — Discontinuation for				Lens — Instrument Cluster — Damage			
Dealer-Installed A/C Problems				Due to Improper Cleaning Agents			
(All Cars So Equipped)	87	4/4/75	1062	and/or Methods (All Cars)	92	6/20/75	1181
Time Standards — Service Labor				Manual — Service Labor Time Standards —			
Corrections	TSI 57	11/23/73	—	New (All Car Lines)	141	8/23/77	1946
Time Standards — Service				Manual — Car Service Labor Time			
Labor — Revision	TSI 49	7/20/73	—	Standards — Revision (All with			
Time Standards — Service				8 Cyl. Engines)	134	5/9/77	1830
Labor — Time Change	TSI 29	11/17/72	—	Manual — Car Service Labor Time			
				Standard — Revision (Pinto,			
				Bobcat with 2800cc Engine)	130	3/10/77	1767
				Manual — Service Labor Time			
				Standards — (All Cars)	84	2/21/75	1022
				(All Cars)	90	5/23/75	1129
				Manual — Service Labor Time			
				Standards — Correction			
				(All Vehicles with 8-			
				Cylinder Engines)	125	12/3/76	1674
				Manual — Service Labor Time			
				Standards — Revision —			
				Automatic Transmission			
				(All Vehicles with C3			
				and C4 Automatic			
				Transmissions)	116	7/19/76	1536
				Name Change — Philco — Ford			
				Corp. to Aeronutronic —			
				Ford Corp. (All with R.P.O.			
				Aeronutronic — Ford and			
				Motorola Equipped Radios)	95	8/8/75	1232
				Radios — Multiplex and Stereo			
				Tape — Second Repair (All			
				Cars So Equipped)	77	10/11/74	870
				Silicone Rubber Sealant — Use			
				Reassembling 8" and 9"			
				Ring Gear Removable Carriers			
				to Axle Housings (All 8" and			
				9" Axle Assemblies with Identifi-			
				cation Tag Build Date 5HD)	91	6/6/75	1176
					94	7/25/75	1176-S
				Steering Column and Controls —			
				1863 Claim Coding (All Cars)	80	11/29/74	925
				Telephone Number — Discontinuation			
				for Dealer-Installed A/C Problems			
				(All Cars So Equipped)	87	4/4/75	1062
				Time Standards — Service Labor			
				Revision (All Cars)	91	6/6/75	1155
				Time Standards — Service Labor			
				Revision (Pinto, Torino,			
				LTD II, Bobcat, Capri,			
				Montego, and Cougar)	150	1/4/78	3005
				1976			
				Fluids — Engine Coolant —			
				Non-Genuine Inferior Quality			
				(All Vehicles)	113	6/4/76	1503
				Manual — Car Service Labor			
				Time Standards — Revision			
				(All with 8 Cyl. Engines)	134	5/9/77	1830
				Manual — Car Service Labor Time			
				Standard — Revision (Pinto,			
				Bobcat with 2800cc Engine)	130	3/10/77	1767

Description	Bulletin	Date	Article
GENERAL — Cont.			
1976			
Manual — Service Labor Time Standards — Correction (All Vehicles with 8-Cylinder Engines)	125	12/3/76	1674
Manual — Service Labor Time Standards — New (All Car Lines)	141	8/23/78	1946
Manual — Service Labor Time Standards — Revision (All Vehicles with Disc Brakes)	101	11/21/75	1299
Manual — Service Labor Time Standards — Revision — Automatic Transmission (All Vehicles with C3 and C4 Automatic Transmissions)	116	7/19/76	1536

Description	Bulletin	Date	Article
Manual — Service Labor Time Standards — Revision (Granada, Monarch)	149	12/23/77	2084
Manual — Service Labor Time Standards — Revision (Pinto, Bobcat W/Power Gear)	105	2/11/76	1372
Radio Float Program (All Cars with AM/FM Monaural, AM/FM/MPX, AM/FM Stereo Tape and AM/FM Stereo Signal Search)	99	10/24/75	1264
Time Standards — Service Labor — Revision (Pinto, Torino, LTD II, Bobcat, Capri, Montego, and Cougar)	150	1/4/78	3005

MAINTENANCE AND LUBRICATION

1971			
Brake Fluid — Ford — Color Change (All Cars)	87	4/4/75	1063
Engine Oils — "Synthetic" Use (All Cars)	81	12/20/74	943
Filter — Oil — Application (Capri with 2000cc Engine)	TSI 15	5/26/72	—
Fluid — Auto. Trans. — Unavailability of Type "F" (ESW-M2C33F)	66	4/19/74	626
Manual Trans. — Multigrade Oil for Manual Trans. (Capri)	TSI 21	9/22/72	—
Oil Capacity — Crankcase — 2000cc Capri	TSI 9	3/3/72	—
Oil — Engine Classification (All Cars — Gasoline Engines)	TSI 1	10/29/71	—

1972			
Brake Fluid — Ford — Color Change (All Cars)	87	4/4/75	1063
Dipstick — Oil — Revision (Capri with 2000cc Engine)	TSI 15	5/26/72	—
Engine Oils — "Synthetic" Use (All Cars)	81	12/20/74	943
Filter — Oil Application (Capri with 2000cc Engine)	TSI 15	5/26/72	—
Fluid — Auto. Trans. — Unavailability of Type "F" (ESW-M2C33F)	66	4/19/74	626
Fluid — Improved — Power Steering Gear and Pump (All Cars)	43	5/4/73	170-S
Grease — Lithium — Use Alternator Regulator Wiring Plug (All Cars)	TSI 17	6-30-72	—
Lubricant — New — Rear Axle Hypoid Gear — Conventional Rear Axles (All Cars)	TSI 3	11/26/71	—
Manual Trans. — Multigrade Oil (Capri)	TSI 21	9/22/72	—
Oil Capacity — Crankcase — 2000cc Capri	TSI 9	3/3/72	—
Oil — Engine — Classification (All Cars — Gasoline Engines)	TSI 1	10/29/71	—

1973			
Brake Fluid — Ford — Color Change (All Cars)	87	4/4/75	1063
Engine Oils — "Synthetic" Use (All Cars)	81	12/20/74	943
Fluid — Auto. Trans. — Unavailability of Type "F" (ESW-M2C33F)	66	4/19/74	626
Lubricant — New Rear Axle Hypoid Gear — Conventional Rear Axles (All Cars)	TSI 3	11/26/71	—
Oil Capacity — Crankcase — 2000cc Capri	TSI 9	3/3/72	—
Oil — Engine Classification (All Cars — Gasoline Engines)	TSI 1	10/29/71	—

1974			
Brake Fluid — Ford — Color Change (All Cars)	87	4/4/75	1063
Dipstick — Incorrect Oil Level Indicator — (All Cars with 400 CID Engine)	66	4/19/74	641
Engine Oils — "Synthetic" — Use (All Cars)	81	12/20/74	943
Fluid — Auto. Trans. — Unavailability of Type "F" (ESW-M2C33F)	66	4/19/74	626
Oil Capacity — Crankcase (Capri)	67	5/3/74	656
Tester — Rotunda Cooling System (All Cars)	100	11/7/75	1263-S

1975			
Brake Fluid — Ford — Color Change (All Cars)	87	4/4/75	1063
Catalytic Converter — Vehicles with Servicing Procedures (All Cars with Catalytic Converters)	91	6/6/75	1174
Engine Oils — Synthetic — Use (All Cars)	81	12/20/74	943
Fluid — Power Steering — Reference to G.M. Part No. 1050017 — in Prior T.S.B.'s (All Cars with Saginaw Power Steering Gear)	89	5/2/75	1121
Oil Brands Other Than Ford Having Zinc Dialkylidithio-Phosphate Additive Meeting API Classification SE or SE/CC (All Vehicles)	132	4/8/77	1181
Oil — Engine Fill Specification — Revisions (All Cars)	80	11/29/74	937
Reading Variation — Fluid Level Due to Trans. Design Changes (All Cars with C-6 Auto. Trans.)	82	1/24/75	987
Specification — Revised — Engine Lubricant Quality (All Engines)	121	10/6/76	1627
Tester — Rotunda Cooling System (All Cars)	100	11/7/75	1263-S
Undercoating Precautions (All Cars)	76	9/27/74	866

1976			
Oil Brands Other Than Ford Having Zinc Dialkylidithio-Phosphate Additive Meeting API Classification SE or SE/CC (All Vehicles)	132	4/8/77	1811
Specification — Revised — Engine Lubricant Quality (All Engines)	121	10/6/76	1627

Description Bulletin Date Article

Description Bulletin Date Article

POWERTRAIN

AXLE — REAR

1969

Axle Tag — Improper Service Model Identification	TSI 47	6/15/73	—
Distributor — Incorrect Polarization — Stator Rough Engine Operation in "OFF" Idle Acceleration Modes (All Cars 6 and 8 Cylinder with Solid State Ignition System Service Stock Distributor Stators — Part No. D4PZ-12A112-A)	91	6/6/75	544-S
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Cars with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Lubricant Leakage — Rear Axle Companion Flange Pinion Nut and Washer (All Ford Design Rear Axles)	47	6/15/73	394
Rear Axle — Diagnosis Procedure (All Cars)	42	4/27/73	375
Service Axle — Sure — Track Shafts (Thunderbird, Mark IV So Equipped)	81	12/20/74	961
Shims — Thinner — Rear Axle Pinion Bearing for 8.7" Ring Gear Axles (All Cars So Equipped)	60	1/18/74	506

1970

Axle Tag — Improper Service Model Identification	TSI 47	6/15/73	—
Depth Gauge Tool — Rear Axle Pinion — Service Procedure (All Car Lines with Ford Manufactured Axles Built Since 1970)	117	8/3/76	1560
Distributor — Incorrect Polarization — Stator Rough Engine Operation in "OFF" Idle Accelerating Modes (All Cars 6 and 8 Cylinder with Solid State Ignition System Service Stock Distributor Stators — Part No. D4PZ-12A112-A)	91	6/6/75	544-S
Gear Case — New — Rear Axle Differential (All Cars with 8-3/4" and 9" Ring Gear)	TSI 16	6/16/72	—
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Cars with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Ford Design Rear Axles)	47	6/15/73	394
Rear Axle — Diagnosis Procedure (All Cars)	42	4/27/73	375
Service Axle — Sure-Track Shafts (Thunderbird, Mark IV So Equipped)	81	12/20/74	961
Shims — Thinner — Rear Axle Pinion Bearing for 8.7" Ring Gear Axles (All Cars So Equipped)	60	1/18/74	506

1971

Axle Tag — Improper Service Model Identification	TSI 47	6/15/73	—
Depth Gauge Tool — Rear Axle Pinion — Service Procedure (All Car Lines with Ford Manufactured Axles Built Since 1970)	117	8/3/76	1560

Distributor — Incorrect Polarization —

Stator Rough Engine Operation in "OFF" Idle Accelerating Modes (All Cars 6 and 8 Cylinder with Solid State Ignition System Service Stock Distributor Stators — Part No. D4PZ-12A112-A)	91	6/6/75	544-S
Gear Case — New — Rear Axle Differential (All Cars with 8 3/4" and 9" Ring Gear)	TSI 16	6/16/72	—
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Cars with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Ford Design Rear Axles)	47	6/15/73	394
Rear Axle — Diagnosis Procedure (All Cars)	42	4/27/73	375
Rear Axle — Noise (Maverick, Comet)	16	4/28/72	157
Seal — New — Rear Axle Shaft Prevents Leakage (All Cars with Integral Axle — Wer)	2	10/1/71	25
Shims — Thinner — Rear Axle Pinion Bearing for 8.7" Ring Gear Axles (All Cars So Equipped)	60	1/18/74	506

1972

Axle Tag — Improper Service Model Identification	TSI 47	6/15/73	—
Depth Gauge Tool — Rear Axle Pinion — Service Procedure (All Car Lines with Ford Manufactured Axles Built Since 1970)	117	8/3/76	1560
Distributor — Incorrect Polarization — Stator Rough Engine Operation in "OFF" Idle Accelerating Modes (All Cars 6 and 8 Cylinder with Solid State Ignition System Service Stock Distributor Stators — Part No. D2PZ-12A112-A)	91	6/6/75	544-S
Gear Case — New — Rear Axle Differential (All Cars with 8-3/4" and 9" Ring Gear)	TSI 16	6/16/72	—
Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Cars with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Lubricant Leakage Rear Axle Companion Flange Pinion Nut and Washer (All Ford Design Rear Axles)	47	6/15/73	394
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Oil Seal — Rear Axle Shaft Installation Tools (Torino, Montego, Rancho, Thunderbird, Mark IV 8 and 9", 9-3/8" Ring Gear Axles)	TSI 16	6/16/72	—
Rear Axle — "Chuckle" Noise (All Cars with Ford Manufactured Axle)	18	5/26/72	186
	20	6/30/72	186-S
Rear Axle — Diagnosis Procedure (All Cars)	42	4/27/73	375
Rear Axle — Noise (Maverick, Comet)	16	4/28/72	157
Rear Axle — Noise Suppression (Ford, Mercury with 400-2V and 429 4V Engines — 2.75:1 and 3.00 9" Axle Ratios Only)	27	10/20/72	250

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
AXLE — REAR — Cont.							
1972							
Shims — Thinner — Rear Axle Pinion Bearing — for 8.7" Ring Gear Axle (All Cars So Equipped)	60	1/18/74	506	Housing — Rear Axle — Multi-Use Service (Pinto, Mustang 6-3/4" and 8" Axles)	82	1/24/75	991
Sleeve — Shaft Seal — Rear Axle Installation Tool T73P-4A300-A (Thunderbird, Mark IV, Torino, Montego)	TSI 32	12/15/72	—	Lubricant Leakage — Rear Axle (Mustang II with 6-3/4" Ring Gears)	64	3/22/74	588
1973							
Axle Assemblies — Rear Servicing (Ford, Mercury with 351 and 400-2V CID Engine)	TSI 40	4/6/73	—	Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Cars with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Axle Tag — Improper Service Model Identification	TSI 47	6/15/73	—	Oil Seal — Drive Pinion — New "Nitrile" (Ford, Torino, Thunderbird, Mercury, Montego, Cougar, Lincoln, Mark IV with Conventional 9" Ring Gear Rear Axle)	72	7/19/74	760
Bracket — Redesigned — Rear Axle Track Bar (Ford, Mercury, Lincoln)	TSI 40	4/6/73	—	Pinion Seal — Rear Axle — Diagnosis of Leaks (Mustang)	TSI 56	11/2/73	—
Depth Gauge Tool — Rear Axle Pinion — Service Procedure (All Car Lines with Ford Manufactured Axles Built Since 1970)	117	8/3/76	1560	Rear Axle Assemblies Installed in Some Late Production 1973 Vehicles (Axle Codes Affected: WGB-G5; WGB-K5; WFV-D5; 2.75:1 Ratio, 9" Ring Gear)	TSI 53	9/21/73	—
Distributor — Incorrect Polarization of — Stator Rough Engine Operation in "OFF" Idle Accelerating Modes (All Cars 6 and 8 Cylinder with Solid State Ignition System Service Stock Distributor Stators — Part No. D4PZ-12A112-A)	91	6/6/75	544-S	Rear Axle Housing — Replacement on Vehicle Equipped with Rear Disc Brakes (All Vehicles So Equipped)	132	4/8/77	1812
Engine — Stalls on Moderate-to-Severe Brake Stops (Torino, Montego with 460 CID Police Interceptor Engine)	91	6/6/75	1168	Rear Axle Operation (All Cars)	TSI 55	10/19/73	—
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—	Rear Axle Shaft — NVH Diagnosis — In-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Cars So Equipped)	98	9/19/75	1261
Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Cars with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S	Shaft Bearing — Timken Tapered Roller, Rear Axle (Ford, Mercury, Torino, Montego Passenger and Station Wagons, Thunderbird, Mark IV and Police and Taxi Fleets)	TSI 53	9/21/73	—
Lubricant Leakage — Rear Axle Companion Flange, Pinion Nut and Washer (All Ford Design Rear Axles)	47	6/15/73	394	Shaft Bearing — Timken Tapered Roller, Rear Axle (Ford, Torino, Mercury, Montego Passenger Station Wagon, Thunderbird, Police and Taxi Fleets)	64	3/22/74	589
Lubricant Leakage — Rear Axle Sure-Track Mounting Bracket (Thunderbird, Mark IV, Lincoln, with Sure-Track Brake System)	29	11/16/72	157	Shims — Thinner — Rear Axle Pinion Bearing for 8.7" Ring Gear Axles (All Cars So Equipped)	60	1/18/74	506
Rear Axle — Diagnosis Procedure (All Cars)	42	4/27/73	375	Silicone Rubber Sealant — Use when Reassembling 8" and 9" Ring Gear Removal Carriers to Axle Housings (All 8" and 9" Axle Assemblies with Axle Identification Tag Build Date 5HD)	91	6/6/75	1176
Rear Axle Assemblies — 1974 Installed in Some Late Production 1973 Vehicles (Thunderbird, Mark IV WFV-D5; 2.75:1 Ratio, 9" Ring Gear)	TSI 53	9/21/73	—	Spacer — Pinion Bearing (Capri)	88	4/18/75	1107
Shims — Thinner — Rear Axle Pinion Bearing for 8.7" Ring Gear Axles (All Cars So Equipped)	60	1/18/74	506	Wheel Seals — Rear Axle Shaft (Thunderbird)	76	9/27/74	862
1974				1975			
Axle Shaft Flange — Stud Replacement (All Vehicles Equipped with Rear Disc Brakes)	133	4/26/77	1823	Axle Shaft Flange — Stud Replacement (All Vehicles Equipped with Rear Disc Brakes)	133	4/26/77	1823
Axle Shaft — Installation of a Timken Tapered Roller Bearing Assembly in Place of Sealed Ball Bearing Type (Ford, LTD II, Thunderbird, Torino, Mercury, Lincoln, Cougar, Mark and Montego)	158	5/23/78	3198	Cover Assembly — Expanded Use — Rear Axle Differential Housing (Ford, Granada with 8.7" Ring Gear — Integral Axles)	86	3/21/75	105
Depth Gauge Tool — Rear Axle Pinion — Service Procedure (All Car Lines with Ford Manufactured Rear Axles Built Since 1970)	117	8/3/76	1560	Depth Gauge Tool — Rear Axle Pinion Service Procedure (All Car Lines with Ford Manufactured Rear Axles Built Since 1970)	117	8/3/76	1560
Gear Noise Rear Axle (Ford, Mercury with 351-2V, 400-2V, 460-4V Engines — 2L75:1 and 3L00:1 9" Traction Lok Axles)	66	4/19/74	643	Gasket — New — Service Axle Housing — to Service All 9" and 9-3/8" Rear Axles (All Vehicles with 9" or 9-3/8" Axles)	130	3/10/77	1777
				Rear Axle Housing — Replacement on Vehicles Equipped with Rear Disc Brakes (All Vehicles So Equipped)	132	4/8/77	1812
				Rear Axle Noise (Mercury)	76	9/27/74	859
				Rear Axle Shaft — NVH Diagnosis — In-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Cars)	98	9/19/75	1261
				Rear Axle Shaft Serviceability (Thunderbird with Rear Disc Brakes)	76	9/27/74	861

Description	Bulletin	Date	Article
AXLE — REAR — Cont.			
1975			
Sealing Material — New between the Rear Axle Housing and Carrier Assembly Production Axles — 9" Ring Gear (All with 9" Ring Gear Axles)	96	8/22/75	1245
Sealing Material — New — between the Rear Axle Housing and Cover Assembly (Pinto, Mustang with 6-3/4" Axles)	79	11/29/74	913
Silicone Rubber Sealant — Use when Reassembling 8" and 9" Ring Gear Removable Carriers to Axle Housings (All 8" and 9" Axle Assemblies with Axle Identification Tag Build Date 5HD)	91 94	6/6/75 7/25/75	1176 1176-S
Wheel Bearing Seal — Revised — 8.7" Wer Axle (Ford, Granada, Monarch with 8.7" Integral Axle)	86	3/21/75	1054
Wheel Seals — Rear Axle Shaft (Thunderbird)	76	9/27/74	862
1976			
Axle Shaft Assembly — Installation of Timken Tapered Roller Bearing Type in Place of the Sealed Ball Bearing Type (Ford, LTD II, Torino, Thunderbird, Mercury, Lincoln, Cougar, Mark and Montego)	158	5/23/78	3198
Axle Shaft Flange — Stud Replacement (All Vehicles Equipped with Rear Disc Brakes)	133	4/26/77	1823
Depth Gauge Tool — Rear Axle Pinion Service Procedure (All Car Lines with Ford Manufactured Rear Axle Built Since 1970)	117	8/3/76	1560
Housing Gasket — New — Service Axle to Service All 9" and 9-3/8" Rear Axles (All Vehicles with 9" or 9-3/8" Axles)	130	3/10/77	1777
Rear Axle Casual Park Identification (All Vehicles with Ford Manufactured Rear Axles)	108	3/24/76	1424
Rear Axle Housing Replacement on Vehicles Equipped with Rear Disc Brakes (All Vehicles So Equipped)	132	4/8/77	1812
Rear Axle Shaft — NVH Diagnosis — In-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Cars So Equipped)	198	9/19/75	1261
Sealing Material — New between the Rear Axle Housing and Cover Assembly (Vehicles with 8.7" Rear Axle)	108	3/24/74	1421
Tool — New — Rear Axle Bearing and Seal Remover (All Vehicles with Tapered Rear Wheel Bearings and Rear Wheel Disc Brakes)	103	12/19/75	1343
COOLING SYSTEM			
1969			
Coolant — Recommended Mixture for Maximum Engine Cooling Efficiency (All Vehicles)	101	11/21/75	1313
1970			
Coolant — Recommended Mixture for Maximum Engine Cooling Efficiency (All Vehicles)	101	11/21/75	1313
1971			
Additives — Usage Rear Axle and Power Steering Fluids (All Cars So Equipped)	TSI 58	12/7/73	—
Coolant/Anti-Freeze — Change Internal (All Cars)	TSI 55	10/19/73	—
Coolant Leaks — Cylinder Head Gasket Area — Diagnosis (All Car Engines)	TSI 52	9/7/73	—
Coolant Loss — Overheating (All Cars)	TSI 39	3/23/73	—

Description	Bulletin	Date	Article
Coolant — Recommended Mixture for Maximum Engine Cooling Efficiency (All Vehicles)	101	11/21/75	1313
Engine — Overheating or Stall at Idle (Ford, Mercury — with 429 4V P.I. Engines)	8	12/1/71	88
Radiator — Cold Fill Level (Ford, Mercury)	TSI 6	1/14/72	—
Radiator — Coolant Top-Off Operation (All Car Engines)	64A	3/22/74	604
Tester — Rotunda Cooling System (All Cars)	100	11/7/75	1263-S
Thermostat Installation Interference — 2300cc Engine Service Part Replacement (All with 2300cc Engine)	87	4/4/75	1080
1972			
Additives — Usage in Rear Axle and Power Steering Fluids (All Cars So Equipped)	TSI 58	12/7/73	—
Coolant/Anti-Freeze — Change Internal (All Cars)	TSI 55	10/19/73	—
Coolant Leaks — Cylinder Head Gasket Area — Diagnosis (All Car Engines)	TSI 52	9/7/73	—
Coolant Loss — Overheating (All Cars)	TSI 39	3/23/73	—
Coolant — Recommended Mixture for Maximum Engine Cooling Efficiency (All Vehicles)	101	11/21/75	1313
Engine — Overheating and Coolant Loss (Torino, Montego with 351C and 400 CID Engines)	49	7/20/73	406
Engine — Overheating (Capri with V-6 Engine)	23	8/18/72	221
Engine — Overheating — 302 2V with A/C (Torino, Montego)	7	12/3/71	72
Radiator — Cold Fill Level (Ford, Mercury)	TSI 6	1/14/72	—
Radiator — Coolant Top-Off Operation (All Car Engines)	64A	3/22/74	604
Radiator — Leaks (Capri with 1600cc Engines Built Prior to August 1971)	11	2/11/72	119
Service Fan Replacement (Lincoln)	67	5/3/74	673
Tester — Rotunda Cooling System (All Cars)	100	11/7/75	1263-S
Thermostat Installation Interference — 2300cc Engine Service Part Replacement (All with 2300cc Engine)	87	4/4/75	1080
1973			
Additives — Usage in Rear Axle and Power Steering Fluids (All Cars So Equipped)	TSI 58	12/7/73	—
Coolant/Anti-Freeze — Change Internal (All Cars)	TSI 55	10/19/73	—
Coolant Leaks — Diagnosis at Cylinder Head Gasket Area (All Car Engines)	TSI 52	9/7/73	—
Coolant Loss — Overheating (All Cars)	TSI 39	3/23/73	—
Coolant — Recommended Mixture for Maximum Engine Cooling Efficiency (All Vehicles)	101	11/21/75	1313
Engine — Improve Cooling (Maverick, Comet with A/C and/or V8 Engines)	60	1/18/74	493
Radiator — Coolant Top-Off (All Car Engines)	64A	3/22/74	604
Radiator Repairs — Improper (All Cars)	65	4/5/74	622
Radiator Repairs — Improper (Pinto)	TSI 53	9/21/73	—
Tester — Rotunda Cooling System (All Cars)	100	11/7/75	1263-S
Thermostat Installation Interference — 2300cc Engine Service Part Replacement (All with 2300cc Engine)	87	4/4/75	1080
1974			
Additives — Usage in Rear Axle and Power Steering Fluids (All Cars So Equipped)	TSI 58	12/7/73	—
Coolant/Anti-Freeze — Change Internal (All Cars)	TSI 55	10/19/73	—

Description	Bulletin	Date	Article
COOLING SYSTEM — Cont. 1974			
Coolant Loss During Prolonged Idle or After Engine Shut Down (Torino, Montego, with 400 CID Engine)	71	6/28/74	739
Diagnostic Procedure Cooling PVS Using the New Released Temperature Monitor Label (All Engines Using a Cooling PVS Valve)	134	5/9/77	1835
Engine — Improved Cooling — (Maverick, Comet with A/C and/or V-8 Engines)	60	1/18/74	493
Engine — Overheating During High Speeds and High Outside Ambient Temperature Operations (Montego, Torino with 351 W-2V CID Engine, 3.25 Rear Axle and Standard Heat, Non A/C)	88	4/18/75	1105
Engine — Police Vehicles — Overheating During High Ambient Temperatures (Torino and Montego using Police Interceptor or Police Option 460 CID Engine)	118	8/17/76	1575
Radiator — Aluminum Fin (Montego)	TSI 53	9/21/73	—
Radiator — Coolant Top-Off Operation (All Car Engines)	64A	3/22/74	604
Radiator Repairs — Improper (All Cars)	65	4/5/74	622
Service Radiator — New — Heavy Duty Crossflow (Ford, Torino, LTD II, Thunderbird, Mercury, Cougar, Montego, Lincoln and Mark as Applicable)	151	2/10/78	3048
"T" Connector Mounting — Hot Water Inlet Hose (Capri with 2000cc Engine)	87	4/4/75	1076
Tester — Rotunda Cooling System (All Cars)	100	11/7/75	1263-S
Thermostat Installation — 2800cc Engine (Mustang)	67	5/3/74	674
Thermostat Installation Interference — 2300cc Engine Service Part Replacement (All with 2300cc Engine)	87	4/4/75	1080
Water Pump — V6 — Replacement (Capri with 2800cc Engine)	88	4/18/75	111
1975			
Diagnostic Procedure — Cooling PVS Using the New Released Temperature Monitor Label (All Engines Using a Cooling PVS Valve)	134	5/9/77	1835
Engine — Overheating Conditions at Low Speeds (Mustang, Pinto All Early-Built Vehicles)	98	9/19/75	1258
Engine — Overheating During High Speed Operation (Mustang II with 302 CID Engine — Vehicles Built Prior to 3/31/75)	90	5/23/75	1139
Engine — Overheating or Loss of Coolant with No Indication of External Leakage — 400 CID Engine (All with 400 CID Engine)	138	7/6/77	1898
Engine — Police Vehicles — Overheating During Prolonged Idle Speed with High Ambient Temperature (Ford, Torino, Mercury and Montego with 460 P.I. Engines and A/C)	101	11/21/75	1312
Radiator — Coolant Top-Off Operation (All Car Engines)	76	9/27/74	860
Radiator — Grille Cracks (Monarch)	76	9/27/74	828
Radiator Hose — Lower — Positioning at No. 1 Crossmember (Granada, Monarch — All 8-Cylinder Engines Built 1/25/75 thru 2/21/75)	90	5/23/75	1133
Radiator Hose — Upper Damage During Vehicle Repair (Lincoln, Mark IV, Thunderbird)	84	2/21/75	1026
Service Radiator — New — Heavy Duty Crossflow (Ford, Torino, LTD II, Thunderbird, Mercury, Cougar, Montego, Lincoln and Mark as Applicable)	151	2/10/78	3048

Description	Bulletin	Date	Article
Tester — Rotunda Cooling System (All Cars)	100	11/7/75	1263-S
Thermostat Installation Interference — 2300cc Engine Service Part Replacement (All with 2300cc Engine)	87	4/4/75	1080
Water Pump — V6 — Replacement (Capri with 2800cc Engine)	88	4/18/75	111
1976			
Air Conditioning — Non-Genuine Hand-On — Drive Belt Position and Water Pump Usage — 2.3L Engine (Mustang, Pinto, Bobcat with 2.3L Engine)	121	10/6/76	1624
Coolant — Recommended Mixture — for Maximum Engine Cooling Efficiency (All Vehicles)	101	11/21/75	1313
Cooling System — Service Diagnosis, Testing and Correction of Overheating Conditions (All Vehicles)	117	8/3/76	1557
Diagnostic Procedure — Cooling PVS Using the New Released Temperature Monitor Label (All Engines Using a Cooling PVS Valve)	134	5/9/77	1835
Engine — Overheating or Loss of Coolant with No Indication of External Leakage — 400 CID Engine (All with 400 CID Engine)	138	7/6/77	1898
Engine — Improved Cooling (Capri II with 2300cc Engine and Dealer-Installed A/C)	108	3/24/76	1420
Engine — Police Vehicles Overheating During High Ambient Temperatures (Torino and Montego using Police Interceptor or Police Option 460 CID Engine)	118	8/17/76	1575
Service Radiator — New — Heavy Duty Crossflow (Ford, Torino, LTD II, Thunderbird, Mercury, Cougar, Montego, Lincoln and Mark as Applicable)	151	2/10/78	3048
Tester — Rotunda Cooling System (All Cars)	100	11/7/75	1263-S

EMISSION CONTROL SYSTEM 1972

Emission Control System — Vehicle Application (All Cars)	TSI 6	1/14/72	—
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1973

EGR Valve — Part Numbers versus Orifice Size Information (All Cars)	TSI 30	11/24/72	—
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ENGINE ASSEMBLY 1969

Engine — Oil Leak Diagnosis and Repair (All Cars)	TSI 19	8/4/72	—
Engine — New — Intake and Exhaust — Valve Spring Retainer and Stem Seals (All Cars with 351 W Engine)	77	10/11/74	886
Engine — Oil Leak — Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Engine — Rough Idle — (All Cars with EGR System)	TSI 30C	6/29/73	—
Heat Gasket — Cylinder — Proper Installation (All 8 Cylinder Engines)	TSI 21	9/22/72	—
Hold Down Nuts — Rocker Arm Replacement (All 429-260 CID Engines)	TSI 21	9/22/72	—
Oil Seal — Rear — Crankshaft — Leaks (All Cars with 429, 460 and All Engines with Split-Lip Type Seals)	41	4/20/73	369
Retaining Bolt(s) — Rocker Arm — Broken and/or Loose (All Cars with 351C, 400, 429 and 460 CID, except P.I. Engines)	49	7/20/73	409
Thermostat — Installation Interference — 2300cc Engine Service Parts Replacement (All Cars with 2300cc Engine)	87	4/4/75	1080
Timing Mark — Distributor Initial (All Cars)	100	11/7/75	1295
	48	6/29/73	369-S

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1970							
Engine — New — Code Label — Decal (All Cars)	TSI 37	3/2/73	—	Engine — Oil Leak — Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Engine — Oil Consumption Test and Evaluation (All 1976 and Prior Engines)	109	4/7/76	1443	Engine — Oil Leakage — Front Camshaft Seal and Valve Cover (Pinto, Capri with 2000cc Engine)	63	3/1/74	564
Engine — Oil Leak Diagnosis and Repair (All Cars)	TSI 19	8/4/72	—	Engine — Excessive at Camshaft (Pinto with 2000cc Engine)	79	11/15/74	912
Engine — Oil Leak — Diagnosis and Repair (All Vehicles)	101	11/21/75	1309	Engine — Rough Idle — (All Cars with EGR System)	TSI 30C	6/29/73	—
Engine — Rough Idle (All Cars with EGR System)	TSI 30C	6/29/73	—	Engine — Rough Idle — Diagnosis (Capri, Pinto with 2000cc Engine)	60	1/18/74	505
Heat Gasket — Cylinder — Proper Installation (All 8 Cylinder Engines)	TSI 21	9/22/72	—	Engine — Rough Idle — (Pinto with 2000cc Engine, A/C and Carburetor Code Tag Identification: D12F-CA, D12F-FA, D12F-GA, D22F-CA, D22F-DA)	2	10/1/71	26
Hold Down Nuts — Rocker Arm Replacement (All 429-460 CID Engines)	TSI 21	9/22/72	—	Exhaust Valve — New — Chrome Plated — Grooved Nylon Stem Seals (All Cars with 400 CID Engines)	74	8/23/74	797
Oil Consumption (All Cars with 429-460 CID Engines)	20	6/30/72	199	Heat Gasket — Cylinder — Proper Installation (All 8 Cylinder Engines)	TSI 21	9/22/72	—
Oil Seal — Rear — Crankshaft — Leaks (All Cars with 420, 460, and All Engines with Split-Lip Type Seals)	41	4/20/73	369	Heat — Insufficient (Pinto, Capri with 2000cc Engines)	66	4/19/74	642
	48	6/29/73	369-S	Hold Down Nuts — Rocker Arm — Replacement (All 429-460 CID Engines)	TSI 21	9/22/72	—
Retaining Bolt(s) Rocker Arm — Broken and/or Loose (All Cars with 351C, 400, 429 and 460 CID, except P.I. Engines)	49	7/20/73	409	Intake and Exhaust Valves — New — Valve Spring Retainer and Stem Seals (All Cars with 351 W Engines)	77	10/11/74	886
Timing Mark — Distributor Initial Timing Mark (All Cars)	100	11/7/75	1295	Intake and Exhaust Valves — New — Valve Spring Retainer and Valve Stem Seals (All Cars with 170, 200 and 250 CID Engines)	70	6/14/74	723
Thermostat — Installation Interference — 2300cc Engine Service Part Replacement (All Cars with 2300cc Engine)	87	4/4/75	1080	Intake Manifold — Revised Procedure for Sealing the Corners (All V-8 Engines except Super Duty)	TSI 46	6/1/73	—
Valves — New — Intake and Exhaust — Valve Spring Retainer and Stem Seals (All Cars with 351 W Engine)	77	10/11/74	886	Oil Leaks Between PCV Valve and Grommet (Capri, Pinto with 2000cc Engine)	21	7/21/72	211-S
Valves — New — Intake and Exhaust — Valve Spring Retainer and Valve Stem Seals (All Cars with 170,200 and 250 CID Engines)	70	6/14/74	723	Oil Leaks (Capri with 2000cc Engine)	35	2/2/73	331
Ventilation System — New — Positive Crankcase Testing Procedure (All Cars)	TSI 41	4/20/73	—	Oil Seal — Extension Housing — Improved (Capri with 1600cc Engines)	TSI 6	1/14/72	—
1971				Oil Seal — Rear — Crankshaft — Installation — Revised (All Cars)	TSI 35	2/2/73	—
Brackets — Front Engine Mount — Removal and Installation (Pinto)	TSI 29	11/17/72	—	Oil Seal — Rear — Crankshaft — Leaks (All Cars with 429, 460 and All Engines with Split-Lip Type Seals)	41	4/20/73	369
Bushing — Accelerator Control Shaft (Pinto with 1600cc Engine)	TSI 36	2/16/73	—	Oil Seal — Rear 1600cc Engine — Removal and Installation Tool (Pinto, Capri)	TSI 4	12/3/71	—
Cam Follower Wear — Excessive at Camshaft (Pinto with 2000cc Engine)	79	11/15/74	912	Retaining Bolt(s) — Rocker Arm — Broken and/or Loose (All Cars with 351C, 400, 429 and 460 CID except P.I. Engines)	49	7/20/73	409
Camshaft and/or Cam Follower — Replacement (Pinto, Capri with 2000cc Engine)	87	4/4/75	1077	Retaining Screws — Carburetor Upper Body Cover (Capri with 1600cc Engines)	TSI 27	10/20/72	—
Camshafts and Followers — Worn — Replacement (Pinto, Capri with 2000cc Engines)	TSI 10	3/16/72	—	Spark Plugs — Oil Fouled (Capri with V-6 Engines)	18	5/26/72	188
	19	6/16/72	193	Sprocket — Camshaft and Auxiliary Drive Shaft — Installation (Pinto, Capri with 2000cc Engines)	TSI 26	10/6/72	—
Camshaft Drive Belt — Jumps Timing (Pinto, Capri with 2000cc Engines)	9	1/14/72	98	Thermostat — Correct Usage — (351C, 400 CID Engines)	TSI 28	11/3/72	—
Camshaft Seal — Front Leaking (Pinto, Capri with 2000cc Engines)	39	3/23/73	351	Thermostat — Installation Interference — 2300cc Engine Service Part Replacement (All Cars with 2300cc Engine)	87	4/4/75	1080
Cylinder Block Assembly — Service — Replacement (Pinto, Capri with 2000cc Engines)	TSI 10	3/17/72	—	Throttle — Improved Action (Capri with 2000cc Engine)	14	3/24/72	142
Distributor Points and Lubricant Assembly — New (Pinto, Capri)	75	9/6/74	819		36	2/16/73	339
Driveability — Slow Return to Idle, Rough Idle, Hesitation and/or Surge (Capri)	49	7/20/73	405		37	3/2/73	339-S
Engine — New Code Label — Decal (All Cars)	TSI 37	3/2/73	—		39	3/23/73	339-S
Engine — Oil Consumption Test and Evaluation (All 1976 and Prior Engines)	109	4/7/76	1443				
Engine — Oil Leak Diagnosis and Repair (All Cars)	TSI 19	8/4/72	—				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1971							
Timing Mark — Distributor Initial (All Cars)	100	11/7/75	1295	Intake and Exhaust Valves — New — Valve Spring Retainer and Stem Seals (All Cars with 351W Engine)	77	10/11/74	886
Tool — Crankshaft Sprocket Removal (Capri with 2000cc Engine)	TSI 41	4/20/73	—	Intake and Exhaust Valves — New — Valve Spring Retainer and Valve Stem Seals (All Cars with 170, 200 and 250 CID Engines)	70	6/14/74	723
Ventilation System — New — Positive Crankcase Testing Procedure (All Cars)	TSI 41	4/20/73	—	Intake Manifold — Revised Procedure for Sealing the Corners (All V-8 Engines except Super Duty)	TSI 46	6/1/73	—
1972							
Brackets — Front Engine Mount — Removal and Installation (Pinto)	TSI 29	11/17/72	—	Keyway Slot — Crankshaft Pulley Undersize (Capri with 2600cc Engine and A/C)	TSI 32	12/15/72	—
Bushing — Accelerator Control Shaft (Pinto with 1600cc Engine)	TSI 36	2/16/73	—	Oil Consumption (Capri with 2000cc Engine)	12	3/3/72	130
Cam Clearance — Choke Plate Pulldown and Fast Idle (All Cars with Model 2100-D 2V Carburetor)	TSI 33	12/29/72	—	(All Cars with 429-460 CID Engines)	20	6/30/72	199
Cam Follower Wear — Excessive at Camshaft (Pinto with 2000cc Engine)	79	11/15/74	912	(Capri, Pinto with 2000cc Engine)	20	6/30/72	200
Camshaft and/or Cam Follower — Replacement (Pinto, Capri with 2000cc Engine)	87	4/4/75	1077		22	8/4/72	200-S
Camshafts and Followers — Worn — Replacement (Pinto, Capri with 2000cc Engine)	TSI 10	3/16/72	—	Oil Consumption — Excessive — (All Cars with 429-460 CID Engines)	TSI 9	3/3-72	—
	19	6/16/72	193	Oil Leaks Between PCV Valve and Grommet (Capri, Pinto with 2000cc Engine)	21	7/21/72	211-S
Camshaft — Grinding Incorrect Valve Train Noise — (Pinto, Capri with 2000cc Engine)	TSI 6	1/14/72	—	Oil Leaks (Capri with 2000cc Engine)	35	2/2/73	331
Cylinder Block Assembly — Service — Replacement (Pinto, Capri with 2000cc Engines)	TSI 10	3/17/72	—	Oil Seal — Rear — Crankshaft — Leaks (All Cars with 429, 460 and All Engines with Split-Lip Type Seals)	41	4/20/73	369
Driveability — Slow Return to Idle Rough Idle, Hesitation and/or Surge (Capri)	49	7/20/73	405		48	6/29/73	369-S
Engine — Excessively Rough Operation Idle or Low Speed (Thunderbird, Torino, Mark IV, Montego with 4V Carburetor)	18	5/26/71	187	Oil Seal — Rear — Crankshaft — Revised Installation (All Cars)	TSI 35	2/2/73	—
Engine — New Code Label — Decal (All Cars)	TSI 37	3/2/73	—	Oil Seal — Rear — 1600cc Engine — Removal and Installation Tool (Pinto, Capri)	TSI 4	12/4/71	—
Engine — Oil Consumption — Test and Evaluation (1976 and Prior Engines)	109	4/7/76	1443	Pickup Tube — Engine Oil Pump Installation (Capri with 2600cc Engine)	TSI 28	11/3/72	—
Engine — Oil Leak Diagnosis and Repair (All Cars)	TSI 19	8/4/72	—	Pressure Gauge — Oil — Needle Flutter (Capri with Instrumentation Group)	64	3/22/74	587
Engine — Oil Leak — Diagnosis and Repair (All Vehicles)	101	11/21/75	1309	Retaining Bolt(s) — Rocker Arm Broken and/or Loose Rocker Arm Retaining Bolt(s) (All Cars with 351C, 400, 429 and 460 CID except P.I. Engines)	49	7/20/73	409
Engine — Oil Leakage — Front Camshaft Seal and Valve Cover (Pinto, Capri with 2000cc Engine)	63	3/1/74	564	Retaining Screws — Carburetor Upper Body Cover (Capri with 1600cc Engine)	TSI 27	10/20/72	—
Engine Overheating (Capri with V-6 Engine)	23	8/18/72	221	Rough Idle (Pinto with 2000cc Engine)	TSI 30C	6/29/73	—
Engine Overheating — 302 2V with A/C (Torino, Montego)	7	12/3/71	72	Seal — Front Camshaft Leaking (Pinto, Capri with 2000cc Engine)	39	3/23/73	351
Engine Overheating and Coolant Loss (Torino, Montego with 351C and 400 CID Engines)	49	7/20/73	406	Spark Delay Valve — Inoperative or Slow Functioning (All Cars with Spark Delay Valve)	TSI 30C	6/29/73	—
Engine — Rough Idle — Diagnosis (Capri, Pinto with 2000cc Engine)	60	1/18/74	505	Spark Plugs — Oil Fouled (Capri with V-6 Engine)	18	5/26/72	188
Engine — Rough Idle — (All Cars with EGR System)	TSI 30C	6/29/73	—	Sprocket — Camshaft and Auxiliary Drive Shaft Installation (Pinto, Capri with 2000cc Engine)	TSI 26	10/6/72	—
Exhaust Manifold Revision (Capri with V-6 2600cc Engine)	TSI 26	10/6/72	—	Thermostat — Correct Usage — (351C, 400 CID Engines)	TSI 28	11/3/72	—
Exhaust Valve — New — Chrome Plated Groove Nylon Stem Seals (All Cars with 400 CID Engines)	74	8/23/74	797	Thermostat Installation Interference — 2300cc Engine Service Part Replacement (All Cars with 2300cc Engine)	87	4/4/75	1080
Exhaust Valves — New — with Chrome Plated Stems (Pinto, Capri with 2000cc Engines)	TSI 36	2/16/73	—	Throttle — Improved Action (Capri with 2000cc Engine)	14	3/24/72	142
Filler Cap and Gasket — Oil Leakage (Pinto with 2000cc Engine)	20	6/30/72	201	(Capri with 2000cc Engine)	36	2/16/73	339
Heat Gasket — Cylinder — Proper Installation (All 8 Cylinder Engines)	TSI 21	9/22/72	—		37	3/2/73	339-S
Heat Insufficient (Pinto, Capri with 2000cc Engine)	66	4/19/74	642		39	3/23/73	339-S
Hold Down Nuts — Rocker Arm Replacement (All 429-460 CID Engines)	TSI 21	9/22/72	—	Timing Mark — Distributor Initial (All Cars)	100	11/7/75	1295
				Timing Marks — Crankshaft Pulley (Capri — All with 2.0 DHC Engine)	110	4/22/76	1452
				Tool — Crankshaft Sprocket Removal (Capri with 2000cc Engine)	TSI 41	4/20/73	—
				Vacuum Delay Valve — Installation as a Choke Delay Valve (All Cars)	TSI 17	6/30/72	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont. 1972							
Vacuum Hose — Kinked at Distributor (400 CID Engines with Dual Diaphragm Distributor and A/C Only)	28	11/3/72	264	Gauge — Oil Pressure — Needle Flutter (Capri with Instrumentation Group)	64	3/22/74	587
Ventilation System — New — Positive Crankcase Testing Procedure (All Cars)	TSI 41	4/20/73	—	Hard Cold Starts and/or Poor Driveaway Performance (All Cars with a 4300 4V Carburetor)	59	12/21/73	489
1973							
Acceleration — Hesitation Stumble (All Cars with 2100 2V Carburetor)	TSI 30C	6/29/73	—	Heat Gasket — Cylinder — Proper Installation (All 8 Cylinder Engines)	TSI 21	9/22/72	—
Attaching Bolts — Revised — Engine Support-to-Cylinder Block (Capri with 2600cc Engine)	TSI 50	8/3/73	—	Heat — Insufficient (Pinto, Capri with 2000cc Engine)	66	4/19/74	642
	TSI 57	11/23/73	—	Hold Down Nuts — Rocker Arm — Replacement (All 429, 460 CID Engines)	TSI 21	9/22/72	—
Brackets — Front Engine Mount — Removal and Installation (Pinto)	TSI 29	11/17/72	—	Ignition Point Replacement Procedure (All Cars with 200, 250, 302, 351, 400 and 460 CID Engines)	64	3/22/74	583
Bushing — Accelerator Control Shaft (Pinto with 1600cc Engine)	TSI 36	2/16/73	—	Improvements — Cold Start and Driveability (All Cars)	30	11/24/72	274
Calibrations — Emission System — New Recently Released (All Cars Built After March 15, 1973)	TSI 30C	6/29/73	—		30A	2/2/73	274-S
Cam Clearance — Choke Plate Pulldown and Fast Idle (All Cars with 2100-D 2V Carburetor)	TSI 33	12/29/72	—		30B	3/9/73	274-S
Cam Follower Wear — Excessive at Camshaft (Pinto with 2000cc Engine)	79	11/15/74	912		30D	8/24/73	274-S
Camshaft and/or Cam Follower Replacement (Pinto, Capri with 2000cc Engine)	87	4/4/75	1077	Intake and Exhaust Valves — New — Valve Spring Retainer and Stem Seals (All Cars with 351W Engine)	77	10/11/74	886
Carburetor Solenoid Assembly Replacement (429 and 460 CID Engines)	TSI 35	2/2/73	—	Intake Manifold — Revised Procedure for Sealing the Corners (All V-8 Engines except Super Duty)	TSI 46	6/1/73	—
Choke Plate — Secondary Revision (Capri)	TSI 40	4/6/73	—	Loading Stalling — Cold Start (All Cars with 4300 4V Carburetor)	TSI 30C	6/29/73	—
Cold Start Condition (All Cars with 460, 429 and 351-4V Engines)	30C	6/29/73	5	Oil Seal — Rear — Crankshaft — Leaks (All Cars with 429, 460 and All Engines with Split-Lip Type Seals)	41	4/20/73	369
	44	5/18/73	383		48	6/29/73	369-S
Crankshaft Keyway — Revision (Capri with 2000cc Engine)	TSI 52	9/7/73	—	Oil Seal — Rear — Crankshaft — Revised Installation (All Cars)	TSI 35	2/2/73	—
Distributor Points and Lubricator Assembly — New (Pinto, Capri)	75	9/6/74	819	Pickup Tube — Engine Oil Pump Installation (Capri with 2600cc Engine)	TSI 28	11/3/72	—
Driveability — Slow Return to Idle, Rough Idle, Hesitation and/or Surge (Capri)	49	7/20/73	405	Poor High Speed Operation (Pinto, Capri with 2000cc Engine and A/C)	30C	6/29/73	1
Dust Cover — New — Distributor (Pinto, Capri — 2000cc Engine)	68	5/1/74	694		43	5/4/73	377
Engine Dieseling (Ford, Mercury with A/C)	33	12/29/72	302	Retaining Bolts — Rocker Arm — Broken and/or Loose (All Cars with 351C, 400, 429 and 460 CID except P.I. Engines)	49	7/20/73	409
Engine Loading — Excessive or Prolonged After Cold Starts (All Cars with 4300 4V Carburetor)	30C	6/29/73	4	Rough Idle (Pinto with 2000cc Engine)	TSI 30C	6/29/73	—
Engine — New Code Label — Decal (All Cars)	TSI 37	3/2/73	—	Seal — Front Camshaft Leaking (Pinto, Capri with 2000cc Engine)	39	3/23/73	351
Engine — Oil Consumption — Test and Evaluation (1976 and Prior Engines)	109	4/7/76	1443	Solenoid Connector — Throttle — New (All Cars So Equipped)	TSI 26	10/6/72	—
Engine Oil Leak Diagnosis and Repair (All Cars)	TSI 19	8/4/72	—	Spark Delay Valve — Inoperative or Slow Functioning (All Cars with Spark Delay Valve)	TSI 30C	6/29/73	—
Engine — Oil Leak — Diagnosis and Repair (All Vehicles)	101	11/21/75	1309	Short Block — Service Engine Application (Ford with 400 2V and CW 12 Auto. Trans. Code "Y")	TSI 57	11/23/73	—
Engine Oil Leakage — Front Camshaft Seal and Valve Cover (Pinto, Capri with 2000cc Engine)	63	3/1/74	564	Spark Plugs — Oil Fouled (Capri with V-6 Engines)	18	5/26/72	188
Engine — Rough Idle — Diagnosis (Capri, Pinto with 2000cc Engine)	60	1/18/74	505	Sprocket — Camshaft and Auxiliary Drive Shaft Installation (Pinto, Capri with 2000cc Engine)	TSI 26	10/6/72	—
Engine — Rough Idle — (All Cars with EGR System)	TSI 30C	6/29/73	—	Surge, Hesitation, Induction Backfire and Stalls on Cold Driveaway (All Cars with Air Cleaner Valve and Duct Vacuum Motor Assembly 6 and 8 Cylinder Engines)	TSI 30C	6/29/73	—
Exhaust Valve — New — Chrome Plated Grooved Nylon Stem Seals (All Cars with 400 CID Engine)	74	9/23/74	797	Thermostat — Correct Usage (351C, 400 CID Engines)	TSI 28	11/3/72	—
Factors which may Contribute to Lack of Performance, Rough Idle and Vehicle Stops Running Conditions (All Cars with 2000cc Engine)	TSI 30C	6/29/73	—	Thermostat — Installation Interference — 2300cc Engine Service Part Replacement (All Cars with 2300cc Engine)	87	4/4/75	1080
	41	4/20/73	370	Timing Mark — Distributor Initial (All Cars)	100	11/7/75	1295
				Timing Marks — Crankshaft Pulley (Capri — All with 2.0L OHC Engine)	110	4/22/75	1452

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1973							
Tool — Crankshaft Sprocket Removal (Capri with 2000cc Engine)	TSI 41	4/20/73	—	Engine — Rough Idle — Diagnosis (Capri, Pinto with 2000cc Engine)	60	1/18/74	505
Valve Springs — Broken (All Cars with 460 CID P.I. Engines)	48	6/29/73	401	Engine — Rough Operation — Above Idle Speed — Diagnosis (All Cars with Solid State Ignition)	62	2/8/74	544
	50	8/3/73	401-S		91	6/6/75	544-S
Ventilation System — New — Positive Crankcase Testing Procedure (All Cars)	TSI 41	4/20/73	—	Engine — Service Short Block Application (Ford with 400 2V and CW 12 Auto. Trans. Code "Y")	TSI 57	11/23/73	—
1974				Engine — Stalls on Moderate-to-Severe Brake Stops (Mercury Montego, Ford, Torino with 460 CID Police Interceptor Engine)	91	6/6/75	1168
Accelerator Pedal — High Efforts (Mustang with 2300cc and 2800cc Engines)	62	2/8/74	542	Engine — "Ticking" Noise Audible in the Passenger Compartment (Thunderbird, Mark IV)	53	9/21/73	435
Automatic Transmission Converter — Proper Indexing to Flywheel to Maintain Balance (Lincoln and Mark IV)	105	2/11/76	1387	Engine — "Whine" Noise (Mustang II with 2800cc Engine)	56	11/2/73	456
Cam Follower — Excessive Wear at Camshaft (Pinto with 2000cc Engine)	79	11/15/74	912	Engine — 302 CID with Form-In-Place Rocker Arm Cover Gaskets (All Cars)	TSI 59	12/21/73	—
Camshaft and/or Cam Follower — Replacement (Pinto, Capri with 2000cc Engine)	87	4/4/75	1077	Exhaust Valve — New — Chrome Plated Grooved Nylon Stem Seals (All Cars with 400 CID Engines)	74	8/23/74	797
Camshaft — Replacement — 2.3L Engines (Pinto, Mustang & Bobcat with 2.3L Engines)	133	4/26/77	1822	Flywheel — Revised Design — C3 Automatic Transmission (Pinto with 2.3L and 2.8L Engine)	110	4/22/76	1455
	137	6/24/77	1822-S	Flywheel — Revised Design — C3 Automatic Transmission (Pinto with 2.3L and 2.8L Engine)	111	5/6/76	1467
Clearance — Marginal between Fan Assembly and Upper Radiator Hose (2300cc Pinto, Non A/C Models)	64	3/22/74	586	Gasket — Oil Pump to Cylinder Block — Deletion (302, 352W, 351C, 400, 360, 390, 330, 361, 391, and 460 CID Engines)	TSI 58	12/7/73	—
Coolant — Loss During Prolonged Idle or After Engine Shutdown (Torino, Montego 400 or 460 CID Engine)	71	6/28/74	739	Gauge — Oil Pressure Needle Flutter (Capri with Instrumentation Group)	64	3/22/74	587
Cylinder Head Assemblies & Gaskets — 1975 — in Late 1974 400 CID non-Thermactor Engines (All Cars with Late Built 400 CID Engines)	74	8/23/74	798	Hard Cold Starts and/or Poor Driveaway Performance (All Cars with a 4300 4V Carburetor)	59	12/21/73	489
Diodes to Correct Engine Dieseling or Radio Noise Suppression (All Cars)	TSI 55	10/19/73	—	Heat — Insufficient (Pinto, Capri with 2000cc Engine)	66	4/19/74	642
Dipstick — Incorrect Oil Level Indicator (All Cars with 400 CID Engine)	66	4/19/74	641	Ignition Points — Replacement Procedure (All Cars with 200, 250, 302, 351, 400 and 460 CID Engines)	64	3/22/74	583
Distributor — Incorrect Polarization — Stator Rough Engine Operation in "Off" Idle Accelerating Models (All Cars 6 and 8 Cylinder with Solid State Ignition System Service Stock Distributor Stators Part No. D4PZ-12A112-A)	91	6/6/75	544-S	Intake and Exhaust Valves — New — Valve Spring Retainer and Stem Seals (All Cars with 351W Engine)	77	10/11/74	886
Driveability — Cold Start — Stalls, Hesitation, Stumbles (Capri with 2000cc Engine and Auto. Trans.)	95	8/8/75	1233	Manifold — Thermactor Exhaust Air Supply Leaks (Pinto, Mustang, Maverick, Torino, Ford, Thunderbird, Capri, Comet, Montego, Cougar, Mercury, Lincoln, Mark IV, 2000cc, 2800cc, 200, 250, 302 and 460 — Engines with Thermactor)	68	5/17/74	698
Drive Belt — Tension Specifications (All Cars)	71	6/28/74	740	Oil Brands other than Ford Having Zinc Dialkylidithio-Phosphate Additive Meeting API Classification SE or SE/CC (All Vehicles)	132	4/8/77	1811
Dust Cover — New — Distributor (Pinto, Capri 2000cc Engine)	68	5/17/74	694	Oil Filter — Leaks (Pinto, Mustang 2300cc Engine)	53	9/21/73	434
Engine Calibration Code — Incorrect Labels (Ford, Torino, Montego with 400 CID Engines)	64	3/22/74	585	Oil Pressure — Low Indicated (Capri)	92	6/20/75	1182
Engine — Dieseling and/or Runs After Ignition Key is Turned Off (Mustang II, Pinto with 2300cc Engine — 50 State Usage)	70	6/14/74	722	Oil Pump — Engine — 2300cc — Serviceability (Pinto, Mustang with 2300cc Engine)	68	5/17/74	696
Engine — Erratic Operation — (Capri with 2800cc 6V Engine)	77	10/11/74	885	Piston Scuff Noise — 2.3L Engine — Alleviation (Pinto, Mustang, Bobcat, & Capri with 2.3L Engine)	134	5/9/77	1834
Engine Lubricant Quality — Revised Specification (All Models)	121	10/6/76	1627		135	5/24/77	1834-S
Engine — Oil Consumption Test and Evaluation — and Prior Engines (All Engines)	109	4/7/76	1443	Points and Lubricator Assembly — New — Distributor (Pinto, Capri, Mustang II with 2000cc or 2800cc V-6 Engines)	75	9/6/74	819
Engine — Overheating (All Cars with Coolant Recovery Bottle)	TSI 59	12/21/73	—	Procedure for Locating TDC and 6° BTDC Timing Marks on 2300cc Crankshaft Pulleys — Not so Marked (Mustang, Pinto 2300cc Engine)	60	1/18/74	508
Engine — Overheating During High Speeds and High Outside Ambient Temperature Operations (Montego, Torino with 351 W-2V CID Engine, 3/25 Rear Axle and Standard Heater — Non A/C)	88	4/18/75	1105				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont. 1974							
Rocker Cover Mounting Attachment Change (Pinto, Mustang with 2300cc Engines)	75	9/6/74	821	Distributor Adjustments (All Cars)	81	12/20/74	958
Solid State Ignition (SSI) Module — Diagnosis (All Cars So Equipped)	68	5/17/74	697	Distributor — Incorrect Polarization — Stator Rough Engine Operation in "Off" Idle Accelerating Models (All Cars 6 and 8 Cylinder with Solid State Ignition System Service Stock Distributor Stators Part No. D4PZ-12A112-A)	91	6/6/75	544-S
Spark Plug — Fouling (Capri II — All Models)	94	7/25/75	1224	Engine Block Core Plugs — Improved (All Passenger Cars except 2.8L Engine)	146	11/4/77	2031
Spark Plugs — Fouled (Capri)	68	5/17/74	693	Engine — Detonation — Spark Knock (All Cars which have 49 State Calibrations Only)	99	10/24/75	1280
Specification Revision — Cold Start Fast Idle (Capri with 2000cc Engine)	76	9/27/74	854	Engine — Exhaust Noise at Rear (All Cars with 351W or 460 Engine)	76	9/27/74	856
Stumble or Stall on Cold Engine Driveaway (Mustang, Pinto with 2300cc Engine and Manual Trans.)	71	6/28/74	742	Engine — Hot — Knock Noise — 460 CID Improved Front Main Bearing (All with 460 CID Engine)	134	5/9/77	1837
Stumbles and/or Stalls During Cold Engine Driveaway (Mustang II with the 2800cc Engine — Calibrations 4-4D/R11 and 4-4A/R16, 49 States)	76	9/27/74	863	Engine Lubricant Quality Specification — Revised (1976 and Prior — All Engines)	121	10/6/76	1627
"T" Connector Mounting — Hot Water Inlet Hose (Capri with 2000cc Engine)	87	4/4/75	1076	Engine — Noise — Misdiagnosis (All with 351M or 400 CID Engine)	82	1/24/75	990
Thermactor Crossover Tube Leakage (All Cars with 460 Engine, California Only)	82	1/24/75	994	Engine — Oil Consumption Test and Evaluation — 1976 and Prior Engines (All Engines)	109	4/7/76	1443
Thermostat — Installation — 2800cc Engine (1974 Mustang II)	135	5/24/77	674-S	Engine — Oil Fill Specification — Revision (All Cars)	80	11/29/74	937
Thermostat — Installation Interference — 2300cc Engine Service Part Replacement (All with 2300cc Engine)	87	4/4/75	1080	Engine — Overheating Conditions at Low Speeds (Mustang, Pinto all Early-Built Cars)	98	9/19/75	1258
Timing Check — Distributor Initial (All Cars)	100	11/7/75	1295	Engine — Overheating During High Speed Operation (Mustang II with 302 CID Engine — Cars Built Prior to 3/31/75)	90	5/23/75	1139
Timing Marks — Crankshaft Pulley (Capri — All with 2.0L OHC Engine)	110	4/22/76	1452	Engine — Valve Hash or Ticking Noise Audible in Passenger Compartment (Torino, Elite, Rancho, Montego, Cougar using 351 and 400 CID Engine)	124	11/22/76	1664
Vacuum Control Valve — Bypassing EGR-PVS (Maverick, Torino, Comet, Montego, Rancho with 200 Engine, Auto. Trans. Only, or 250 Engine — Auto. and Manual Trans.)	82	1/24/75	986	Engine — Vibration (Granada, Monarch with 200-250 CID Engine)	90	5/23/75	1140
Vent — Idle Air Bleed — Model 5200 Carburetor (Mustang II, Pinto, Capri)	65	4/5/74	621	Exhaust Backpressure Control System — New EGR (302, 351M and 400 Engine — 49 States, 302 CID Engine — California)	91	6/6/75	1172
Water Pump — V-6 Replacement (Capri with 2800cc Engine)	88	4/18/75	1111	Exhaust Thermostat Control Valve — Noisy (Vehicles with 351M or 400 CID Engines)	125	12/3/76	1679
Wire Spark Plug Diagnostic Procedures (All Cars)	71	6/28/74	741	Flywheel — Revised Design — C3 Automatic Transmission (Mustang with 2.3L Engine)	110	4/22/76	1455
Wires — Spark Plug — Improved — (All Cars)	64	3/22/74	584	Flywheel — Revised Design — C3 Automatic Transmission (Pinto with 2.3L and 2.8L Engine)	110	4/22/76	1455
1975							
Accelerator Pedal — High Initial Effort — on Cold Engine (All Models with 460 CID Engine)	90	5/23/75	1141	Flywheel — Revised Design C3 Automatic Transmission (Mustang with 2.3L Engine)	111	5/6/76	1467
Accelerator Pedal Response (Capri II with V-6 Engine)	148	12/5/77	2073	Flywheel — Revised — Design — C3 (Bobcat with 2.3L and 2.8L Engine)	111	5/6/76	1467
Automatic Transmission Converter — Proper Indexing to Flywheel to Maintain Balance (Lincoln and Mark IV)	105	2/11/76	1387	Fuel Economy and Driveability Improvements (Granada, Monarch, Comet, Maverick with 302 CID Engine and Auto. Trans. (Ford, Torino, Rancho and Elite with 400 CID Engine and Auto. Transmission)	87	4/4/75	1078
Camshaft — 2.3L Replacement (Pinto, Mustang, Bobcat with 2.3L Engine)	133	4/26/77	1822	Fuel — Economy and Driveability Improvements (49 States Granada, Monarch, Comet, Maverick with 250 CID Engine, Auto. or Manual Trans.)	91	6/6/75	1170
Camshaft — 2.3L Replacement Revision (Pinto, Mustang, Bobcat with 2.3L Engine)	137	6/24/77	1822-S	Hesitation/Surge (Comet, Monarch, Maverick, Granada with 200 CID Engine)	92	6/20/75	1183
	156	4/24/78	1822-S	Hose Routings — Inspection (All Cars with Power Steering)	88	4/18/75	1095
Choke Pulldown Vacuum Hose Routing (Models with 460 CID Engines)	80	11/29/74	935	Idle Speed — High (Mustang, Pinto, Bobcat 2300cc Engine — Built Prior to 4/20/75)	95	8/8/75	1234
Clearance — Insufficient between Carburetor Choke Pulldown Vacuum Hose and E.G.R. Spacer (Granada, Maverick, Mustang, Monarch, Comet with 302 or 351W Engines)	82	1/24/75	989				
Clearance — Insufficient between the Distributor Diaphragm and Valve Rocker Arm Cover (Pinto, Mustang, Bobcat with 2800cc Engine)	91	6/6/75	1171				

Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.			
1975			
Knocking Noise in Engine or Trans. Caused by Loose Flywheel-To-Torque Converter Attachig Bolts (Mustang, Pinto, Bobcat with C3 Auto. Trans.)	98	9/19/75	1260
Lower Radiator Hose — Positioning at No. 1 Crossmember (Granada, Monarch All 8-Cylinder Engines Built 2/25/75 Thru 2/21/75)	90	5/23/75	1133
No Start in Wet Weather/High Humidity Conditions (All Cars)	95	8/8/75	1235
Oil Brands Other Than Ford Having Zinc Dialkyldithio-Phosphate Additive Meeting API Classification SE or SE/CC (All Vehicles)	132	4/8/77	1811
Oil Pan — Removal (Monarch and Granada with 250 CID Engine)	92	6/20/75	1185
Oil Restrictor Pin — Incorporation 2300cc Brazil Engine (Pinto with 2300cc Brazil Engine)	92	6/20/75	1184
PCV Valve — 1977 — Service Part Usage on Past Models (Models Usig a PCV Valve)	134	5/9/77	1838
Piston — Alleviation of Scuff Noise — 2.3L Engine (Pinto, Mustang, Bobcat, Capri with 2.3L Engine)	134	5/9/77	1834
	135	5/24/77	1834-S
Piston — Alleviation of Scuff Noise — 200/250 CID Engine (Maverick, Granada, Comet and Monarch with 200/250 CID Engine)	135	5/24/77	1854
	138	7/6/77	1854-S
Prolonged Cold Engine Starting Time at Elevated Temperatures Above 65°F (All Cars with 2 and 4V Carburetors)	76	9/27/74	858
Radiator Upper Hose — Damage During Vehicle Repair (Lincoln, Mark IV, Thunderbird)	84	2/21/75	1026
Rocker Arm — Squeak or Chirp Noise — 351M, 400, 460 CID Engines)	130	3/10/77	1778
Shield — Exhaust Heat — Usage (Ford, Mercury)	91	6/6/75	1169
Shift Points — Delayed or High (All Cars with Auto. Trans.)	76	9/27/74	831
Solid State Ignition System — Diagnostic Procedure (All Models Equipped with Solid State Ignition except 1977 California Dura-Spark I)	138	7/6/77	1901
Spark Plug Fouling (Capri II — All Models)	94	7/25/75	1224
Stalls/Stumbles During Cold Engine Driveaway (All Cars with 460 CID Engine)	91	6/6/75	1175
Stalls/Stumbles on Cold Engine Start-Up (Granada, Monarch, Torino, Montego, Cougar, Ranchero with 351W Engine)	83	2/7/75	1013
Stumble, Hesitation and/or Stall on Light to Moderate Accelerations (All Cars with the 4350 Carburetor)	86	3/21/75	1055
Thermactor — Air Bypass Valve Valve Installation (All Models — Non-Catalyst)	82	1/24/75	999
Thermactor Air Pumps — Noisy — Diagnostic Procedure (All Vehicles Equipped with Thermactor Air Pumps)	104	1/23/76	1359
Thermactor — Crossover Tube Leakage (All Cars with 460 Engine)	82	1/24/75	994

Description	Bulletin	Date	Article
Thermactor — Pump Noise (All Mustang II with 302 CID Engine)	76	9/27/74	864
Thermactor — Pump Noise — Loose Pump Pulleys (All Cars with Thermactor Pump)	88	4/18/75	1109
Thermactor Pump — Noisy (All Cars)	82	1/24/75	992
Thermostat — Installation Interference — 2300cc Engine Service Part Replacement (All with 2300cc Engine)	87	4/4/75	1080
Throttle Solenoid Positioner — Specification — Off Speed Adjustment (Pinto, Mustang, with 2800cc Engine)	76	9/27/74	853
Timing Check — Distributor Initial (All Cars)	100	11/7/75	1295
Timing Mark and Pointer — Location 351M and 400 CID Engines)	77	10/11/74	887
Transmission — Manual — Wide-Ratio SR-4 (Mustang with 2300cc Engine and 2.79:1 Axle)	92	6/20/75	1186
Vacuum Amplifier — Identification (Granada, Monarch, Comet, Maverick with 250 CID Engines)	80	11/29/74	939
Vacuum Hose — Incorrect Routing (Granada, Monarch with 250, Auto. Trans. California Only)	82	1/24/75	988
Warning Light — Oil Pressure Flickers Momentarily (All Cars with 351M and 400 CID and Engine Build Date Prior to 10/27/74)	84	2/21/75	1025
Water Pump — V-6 Replacement (Capri with 2800cc Engine)	88	4/18/75	1111
1975			
Engine — Detonation (Spark Ping or Knock (Passenger Cars Equipped with EGR Exhaust Back Pressure Control System)	116	7/2/76	1547
Engine — Detonation (Spark Ping or Knock (Passenger Cars Equipped with EGR Exhaust Pressure Control System)	128	2/9/77	1547-S
1976			
Accelerator — Pedal Response (Capri II with V-6 Engine)	148	12/5/77	2073
Automatic Transmission Converter — Proper Indexing to Flywheel to Maintain Balance (Lincoln and Mark IV)	105	2/11/76	1387
Camshaft — 2/3L — Replacement (Pinto, Mustang, Bobcat with 2.3L Engine)	133	4/26/77	1822
Camshaft — 2.3L Replacement Revision (Pinto, Mustang, Bobcat with 2.3L Engine)	137	6/24/77	1822-S
	156	4/24/78	1822-S
Choke — Overrich After Cold Start In All Altitude Operation (All Passenger Cars Equipped with 460 CID Engine Calibration 6-19L-R18)	104	1/23/76	1364
Core Plugs — Engine Block — Improved (All Passenger Cars except 2.8L Engine)	146	11/4/77	2031
Engine/Carburetor Flooding (Ford Vehicles Equipped with "YF" Carburetor 200 or 250 CID Engine and Lincoln Mercury Vehicles Equipped with 200 or 250 CID Engines)	104	1/23/76	1360
Engine/Carburetor Flooding (Vehicles Equipped with "YF" Carburetor 200 or 250 CID Engines and Vehicles Equipped with 200 or 250 CID Engines)	109	4/7/76	1360-S

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont. 1976				Engine — Knock Noise After Cold Start and Initial Driveaway — Calif. Only 460 CID (All with 460 CID Engine Having 6-19N-R20 and 6-19N-R15 Calibration — Calif. Only)	108	3/24/76	1417
Engine — Detonation (Pinto and/or Mustang Equipped with 2.3L Engine — Calibration Levels 6-1A-R1, 6-1G-R1, 6-1M-R0, 6-1P-R1, 6-2A-B2, 6-2G-R1, 6-2K-R0 and 6-2M-R6 and R9, 6-2N-R3, R5, R6 and R8, Bobcat and/or Capri Equipped with 2.3L Engine — Calibration Levels 6-1G-R1, 6-1M-R0, 6-2GR1, 6-2K-R0, 6-2M-RG/R9, 6-2N-R3, R6/R8, 6-2J-R0, 6-1H-R1 and 6-1R-R1)	119	9/3/76	1593	Engine — Knock Noise After Cold Start and Initial Driveaway — Calif. Only 460 CID (All with 460 CID Engine Having 6-19N-R15, R20 and 6-19P-R17 Calibration — Calif. Only)	110	4/22/76	1454
Engine — Detonation — Spark Knock (All Cars which have 49 State Calibrations Only)	99	10/24/75	1280	Engine — Knock Noise After Cold Start and Initial Driveaway — 49 States Only 460 CID — 6-19L-R15, R20 or R24 Calibration (All with 460 CID Engine Having 6-19L-R15, R20 or R24 Calibration — 49 States)	110	4/22/76	1453
Engine — Detonation (Spark Ping or Knock) on Part Throttle Acceleration (All California Vehicles Equipped with 351M, 400 and 460 CID Engines — Calibrations Shown on Application Chart)	111	5/6/76	1465	Engine Lubricant Quality Specification — Revised (1976 and Prior — All Engines)	121	10/6/76	1627
Engine — Detonation (Spark Ping or Knock) on Part Throttle Acceleration (All 49 State Vehicles Equipped with 351M, 400 and 460 CID Engine — Calibrations Shown in the Application Chart)	102	12/5/75	1329	Engine — Oil Consumption Test and Evaluation — 1976 and Prior Engines (All Engines)	109	4/7/76	1443
Engine — Detonation (Spark Ping or Knock) on Part Throttle Acceleration — Revised Part No. (All Vehicles So Equipped)	108	3/24/76	1329-S	Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Engine — Detonation (Spark Ping or Knock (Passenger Cars Equipped with EGR Exhaust Back Pressure Control System)	116	7/2/76	1547	Engine — Rough Operation and/or Surge (with a Hot Engine) (All Vehicles Equipped with the 460 CID Engine, 49 State Vehicles Only, Engine Calibrations 6-19L-R15 and 6-19L-R20 — except Police Interceptor)	104	1/23/76	1319-S
Engine — Detonation (Spark Ping or Knock (Passenger Cars Equipped with EGR Exhaust Pressure Control System)	128	2/9/77	1547-S	Engine — Stalls at Idle with A/C Operating (Granada, Monarch Equipped with 250 CID Engine, Automatic Transmission and A/C — Calif. Only — Calibration Level 6-9N-R20)	108	3/24/76	1418
Engine — Hesitation, Stumble and Stalls after Cold Start (All Passenger Cars with 351M CID Engines, 49 States, Calibration Levels 6-14K-R18, R16, R23, R11, R12 and R21)	118	8/17/76	1573	Engine — Stalls on Heavy Acceleration After Cold Start (Granada, Maverick, Monarch and Comet with 302 CID Engine and Automatic Transmission — Calibration Level 6-11G R12 (49 States Only)	112	5/21/76	1493
Engine — Hesitation, Stumble and Stalls after Cold Start (Ford and Mercury Passenger Cars with FMX Automatic Transmission and 351M CID Engine, Calibration Level 6-14K-R18-49 States Only)	119	9/3/76	1594	Engine — Stalls Rough Idle and/or Surge During Cold Ambient Operating Conditions (Vehicles Equipped with 200, 250 or 300 CID and 2.8L Engine/Emission Calibration Shown)	111	5/6/76	1466
Engine — Intermittent Operation at High Ambient Temperatures (All Engines Equipped with Solid State Ignition)	151	2/10/78	3043	Engine — Valve Hash or Ticking Noise Audible in Passenger Compartment (Torino, Elite, Rancho, Montego, Cougar Using 351 and 400 CID Engines)	124	11/22/76	1664
Engine — Knock After Cold Start and Initial Driveaway — with 400 CID 50 States (All with 400 CID Engine having 40 States — R4, R13, R14, R20 601J-R2, Calibration Calif. — 6-17N, R26, R32, R34, R35, R37 Calibration)	108	3/24/76	1415	Engine — 460 CID — Rough Idle — (All Passenger Cars Equipped with the 460 CID Engine — Calif. Vehicles Only — Calibration No. 6-19N-R15, 6-19P-R17, 6-19N-R20 and 6-19P-R21)	107	3/10/76	1403
Engine — Knock Noise After Cold Start and Initial Driveaway — 50 States (All 400 CID Engines Having 49 States — 6-17J-R2, R4, R13, R14, R20, R21, R36 Calibration, Calif. — 6-17N-R25, R26, R27, R32, R33, R34, R35, R36, R37 Calibration)	109	4/7/76	1415-S	Engine — 460 CID — Rough Idle — (All Vehicles Equipped with the 460 CID Engine — 49 State Vehicles Only Engine Calibrations 6-19L-R15 and 6-19L-R20 — except Police Interceptor)	101A	11/21/75	1320
Engine — Knock Noise After Cold Start and Initial Driveaway — 49 States Only 460 CID — 6-19L-R15 or R20 Calibration (All with 460 CID Engine Having 6-19L-R15 or R20 Calibrations 49 States)	108	3/24/76	1416	Engine — 460 CID — Rough Idle, Fuel Starvation at Idle and Speeds to 60 MPH; and Deceleration, Brake Stop or Turning Stalls — Calibrations 6-19L-R29, 7-19A-R4/R6/R7/R8 (All 460 CID Engines with Subject Calibration Levels)	130	3/10/77	1779
				Engine — 460 CID — Rough Idle Fuel Starvation at Idle and Speeds to 60 MPH; and Deceleration, Brake Stop or Turning Stalls — Calibrations 6-19L-R29, 7-19A-R4/R6/R7/R8 and 7-19Y-RO/R1 — Revision (All 460 CID Engines with Subject Calibration Levels)	133	4/26/77	1779-S

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1976							
Engine — 460 CID — Rough Idle Hesitation, Surge After Engine Shut Down and Restart, Stalls (Vehicles Equipped with 460 CID Engine Calibration Levels 6-19L R15, R20 — 49 States Only)	111A	6/15/76	1483	No Start in Wet Weather/High Humidity Conditions (All Vehicles)	108	3/24/76	1423
Engine — 460 CID — Rough Idle Hesitation, Surge After Engine Shut Down and Restart, Stalls (Vehicles Equipped with 460 CID Engines Calibration Levels 6-19L R24, R28 — 49 States Only)	111A	6/15/76	1484	Oil Brands Other Than Ford Having Zinc Dialkylidithiophosphate Additive Meeting API Classification SE or SE/CC (All Vehicles)	132	4/8/77	1811
Flywheel — Revised Design — C-3 Automatic Transmission (Mustang with 2.3L Engine)	110	4/22/76	1455	Oil Control Ring — New Two-Piece — All 351W Engines Built After 6/1/76 (All 351W Engines Built After 6/1/76)	119	9/3/76	1596
Flywheel — Revised Design C-3 Automatic Transmission (Mustang with 2.3L Engine)	111	5/6/76	1467	PCV Valve — 1977 Service Part Usage on Past Models (Models Using a PCV Valve)	134	5/9/77	1838
Flywheel — Revised Design C-3 Automatic Transmission (Pinto with 2.3L and 2.8L Engine)	110	4/22/76	1455	Piston — Alleviation of Scuff Noise — 2.3L Engine (Pinto, Mustang, Bobcat, Capri with 2.3L Engine)	134	5/9/77	1834
Flywheel — Revised Design C-3 (Bobcat with 2.3L and 2.8L Engine)	111	5/6/76	1467		135	5/24/77	1834-S
Fuel — Economy and Driveability Improvements (Vehicles Equipped with 351 "M" CID Engine and Calibration 5-1H-R52E, 5-14H-R52ES — 49 States Only)	107	3/10/76	1402	Piston — Alleviation of Scuff Noise — 200/250 CID Engine (Maverick, Granada, Comet and Monarch with 200/250 CID Engine)	135	5/24/77	1854
Fuel Pump — Excessive Pressure Pulsations (All 460 CID Passenger Cars and Police Interceptors)	104	1/23/76	1361		138	7/6/77	1854-S
Hard Cold Start (Excessive Cranking Time) at Low Ambient Temperatures (Below 32°F) Passenger Cars with 351W CID Engines with Calibration Level 6-12H-R0/R1, 6-12N-R7/R9 and 6-12G-R9	119	9/3/76	1595	Prolonged Cold Engine Starting — 460 CID Engine (49 States) (49 States Calibrations 6-19L-R15/R18/R20/R24/R28/R29, California Calibrations 6-19N-R15 and 6-19P-R17, Canada 6-19A-R4, 1975 49 States 5-19G-R6/R6X, 5-19K-R6, 5-19J-R6, 5-19G-R14, California Calibrations 5-19N-R7/R7X)	137	6/24/77	1886
Hard or No Start Condition on 2.3L Vehicles Equipped with Automatic Transmission during Sub-Zero Ambient Temperatures — except California and Altitude Calibrations (Pinto, Mustang, Bobcat, Capri Equipped with Automatic Transmission — Except California and Altitude Calibrations)	129	2/24/77	1757	Propane Enrichment Idle Fuel Mixture Check Procedure (Passenger Cars — According to Vehicle Emission Control Information Decal Located within Engine Compartment)	109	4/7/76	1444
Hard Starting with Slow Cranking Speeds (All Passenger Cars)	111	5/6/76	1468	Rocker Arm — Squeak or Chirp Noise — 351M, 400, 460 CID Engines (All Passenger Vehicles with 351M, 400, and 460 CID Engines)	130	3/10/77	1778
Hesitation, Stumble or Stalling On Initial Cold Start Driveaway in 50° — 90°F. Ambient Temperatures (Vehicles Equipped with the 351 "M" CID 2V Engine, 49 States Only and Engine Calibrations 6-14K-R11, 6-14K-R12, 6-14K-R21; Vehicles Equipped with the 400 CID 2V Engine, 49 States Only and Engine Calibrations 6-17J-R2, 6-17J-R4, 6-17J-R14, 6-17J-21)	104	1/23/76	1363	Rocker Cover Seal — New On 351W Engines — Production Only (Vehicles with 351W Engine)	101	11/21/75	1311
Hot Engine — Knock Noise — 460 CID Improved Front Main Bearing (All with 460 CID Engine)	134	5/9/77	1837	Solid State Ignition System — Diagnostic Procedure (All Models Equipped with Solid State Ignition except 1977 California Dura-Spark)	138	7/6/77	1901
Ignition Timing Light vs. High Energy Ignition (All Vehicles with High Energy Ignition Systems)	117	8/3/76	1558	Stumbles, Stalls and/or Multiple Backfires During Cold Driveaway (Pinto and Bobcat Vehicles with 2.3L Engines — Calibration No. 6-2M-R2)	119	9/3/76	1597
Moderate to Heavy Loading During Idle and Acceleration After the First Cold Start and 0.6 Mile of Drive (Vehicles Equipped with 460 CID Engines — Calibrations 6-19L-R15, R20 — 49 States Only)	130	3/10/77	1776	Thermactor Air Pumps — Noisy — Diagnostic Procedure for (All Vehicles Equipped with Thermactor Air Pumps)	104	1/23/76	1359
				Throttle — Excessive Effort — Model 2150 2V Carburetor — Revision (Passenger Cars with 351M/400 CID Engines — except 1976 California Calibrations)	133	4/26/77	1773-S
				Timing Check — Distributor Initial (All Cars)	100	11/7/75	1295
				EXHAUST SYSTEM			
				1969			
				Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
				Intake and Exhaust Valves — New — Valve Spring Retainer and Stem Seals (All Cars with 351W Engine)	77	10/11/74	886
				1970			
				Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—

Description	Bulletin	Date	Article
EXHAUST SYSTEM — Cont.			
1970			
Intake and Exhaust Valve — New — Valve Spring Retainer and Stem Seals (All Cars with 351W Engines)	77	10/11/74	886
Intake and Exhaust Valves — New — Valve Spring Retainer and Valve Stem Seals (All Cars with 170, 200, and 250 CID Engines)	70	6/14/74	723
1971			
Exhaust Resonance (Capri)	29	11/17/72	272
Exhaust System "Boom" — 4-Door Models with 200 CID Engines (Maverick, Comet)	4	10/29/72	46
Exhaust Valves — New — Chrome Plated and Grooved Nylon Stem Seals (All Cars with 400 CID Engines)	74	8/23/74	797
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Intake and Exhaust Valve — New — Valve Spring Retainer and Stem Seal (All Cars with 351W Engines)	77	10/11/74	886
Intake and Exhaust Valves — New — Valve Spring Retainer and Valve Stem Seals (All Cars with 170, 200 and 250 CID Engines)	70	6/14/74	723
1972			
Exhaust Resonance (Capri)	29	11/17/72	272
Exhaust — High Pitched Noise (Pinto Station Wagon)	16	4/28/72	156
Exhaust System — "Boom" — 4-Door Models with 200 CID Engines (Maverick, Comet)	4	10/29/72	46
Exhaust Valves — New — Chrome Plated and Grooved Nylon Stem Seals (All Cars with 400 CID Engine)	74	8/23/74	797
Exhaust Valves — New — with Chrome Plated Stems (Pinto, Capri with 2000cc Engine)	TSI 36	2/16/73	—
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Intake and Exhaust Valves — New — Valve Spring Retainer and Stem Seals (All Cars with 351W Engines)	77	10/11/74	886
Intake and Exhaust Valves — New — Valve Spring Retainer and Valve Stem Seals (All Cars with 170, 200, and 250 CID Engines)	70	6/14/74	723
1973			
Exhaust Valves — New — Chrome Plated and Grooved Nylon Stem Seals (All Cars with 400 CID Engines)	74	8/23/74	797
Index — Noise, Vibration, Harshness (NVH) Quick Reference	TSI 38	3/9/73	—
Intake and Exhaust Valves — New — Valve Spring Retainer and Stem Seals (All Cars with 351W Engines)	77	10/11/74	886
1974			
Exhaust System — "Grounding Out" (Mustang with 2800cc Engine)	54	10/5/73	443
Exhaust Valves — New — Chrome Plated and Grooved Nylon Stem Seals (All Cars with 400 CID Engines)	74	8/23/74	797
Exhaust — "Whistle" at ½ to W.O.T. (Thunderbird, Mark IV)	53	9/21/73	436
Intake and Exhaust Valves — New — Valve Spring Retainer and Stem Seals (All Cars with 351W Engine)	77	10/11/74	886
1975			
Backpressure Control System — New EGR Exhaust (302, 351M and 400 Engine — 49 States, 302 CID Engine — California)	91	6/6/75	1172

Description	Bulletin	Date	Article
Catalytic Converter — Service Repair of Stripped Threads at Inlet Pipe Connection (All Cars with Catalytic Converter)	95	8/8/75	1236
Engine — Exhaust Noise at Rear (All Cars with 351W or 460 Engine)	76	9/27/74	856
Exhaust System — Ground Out (Maverick, Granada, Monarch, Comet with 302 and 351 Engines)	89	5/2/75	1118
Exhaust Systems with Grass Shields and Catalytic Converter (All Cars So Equipped)	76	9/27/74	834
Heat Shield — Exhaust — Usage (Ford, Mercury)	91	6/6/75	1169
Odor — Objectionable — Hydrogen Sulfide (All Cars with Catalytic Converters)	91	6/6/75	1173
Servicing Procedures — Catalytic Converter Equipped Vehicles (All Cars with Catalytic Converters)	91	6/6/75	1174
Thermactor Pumps — Noisy — Diagnosis Procedure Availability of New Quiet Thermactor Air Pump (All Monarchs, Granadas with Thermactor Air Pumps)	99	10/24/75	1279
1976			
Exhaust — Whistle (Ford and Mercury Vehicles Equipped with 351M or 400 CID Engine)	120	9/22/76	1612
Odor — Objectionable — ("Rotten Eggs") (All Passenger Cars)	115	7/2/76	1532
Muffler Replacement (Capri with 2.3L Engine)	113	6/4/76	1508
Shield — Exhaust System (All Cars)	100	11/7/75	1296
FUEL SYSTEM			
1971			
Fuel — Contamination (All Cars)	74	8/23/74	796
Fuel — Economy Testing (All Cars with Hot Fuel Return Line)	65	4/5/75	620
Fuel Line — Restriction (All Cars)	TSI 30C	6/29/73	—
Fuel Tube — Fuel Pump to Carburetor — Fabrication (All Cars)	TSI 13	4/28/72	—
Filter — Fuel Tank (All Cars)	TSI 14	5/12/72	—
Metering Jets — Carburetor — Replacement (All Cars)	TSI 55	10/19/73	—
Nut — New — Carburetor to Intake Manifold (Pinto, Capri with 2000cc Engine)	TSI 8	2/11/72	—
Power Valves — Misdiagnosis and Unnecessary Replacement (All Ford Design 2V Carburetors)	TSI 13	4/28/72	—
Tool — Carburetor Fuel Level Gauge T72L-9550-A — Revision	TSI 18	7/21/72	—
Valve — Fuel Enrichment Deceleration — Adjustment Procedure (Pinto, Capri)	12	3/3/72	129
1972			
Choke Plate — Pulldown and Fast Idle Cam Clearance (All Cars with 2100-D-2V Carburetor)	TSI 33	12/29/72	—
Choke Plates — Sticking (Capri with 2600cc Engine)	TSI 14	5/12/72	—
Filter Bowl — Fuel Pump — Seepage (Capri with 2600cc V-6 Engine)	36	2/16/73	338
Filter — Fuel Tank (All Cars)	TSI 14	5/12/72	—
Fuel — Contamination (All Cars)	74	8/23/74	796
Fuel — Economy Testing (All Cars with Hot Fuel Return Line)	65	4/5/74	620
Fuel Line — Restriction (All Cars)	TSI 30C	6/29/73	—
Fuel Tube — Fuel Pump to Carburetor — Fabrication (All Cars)	TSI 13	4/28/72	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
FUEL SYSTEM — Cont.							
1972							
Metering Jets — Carburetor — Replacement of (All Cars)	TSI 55	10/19/73	—	Choke Piston — Carburetor Thermo-static — Hard Starting Due to Sticking (Passenger Cars with 200 and 250 CID Engines)	115	7/2/76	1530
Power Valves — Misdiagnosis and Unnecessary Replacement (All Ford Design 2V Carburetors)	TSI 13	4/28/72	—	Choke Piston — Carburetor Thermo-static — Hard Starting Due to Sticking T.S.B. Correction (Passenger Cars with 200 and 250 CID Engines)	123	11/5/76	1530-S
Tool — Carburetor Fuel Level Gauge T72L-9550-A — Revision	TSI 18	7/21/72	—	Choke Plate or Choke Linkage — Sticking or Binding (All Vehicles)	126	12/22/76	1698
1973							
Choke Plate — Pulldown and Fast Idle Cam Clearance (All Cars with 2100-D 2V Carburetor)	TSI 33	12/29/72	—	Clamp — Improper Installation at Fuel Filter Inlet Hose (All Models)	115	7/2/76	1529
Choke Plates — Sticking Choke Plates (Capri with 2600cc Engine)	TSI 14	5/12/72	—	Cold Start — Long Cranking Time (All Vehicles Equipped with 2V Carburetor and Positive Choke Closure Features)	149	12/23/77	2095
Filter — Fuel Tank (All Cars)	TSI 14	5/12/72	—	Diaphragm — Choke Pulldown — Proper Assembly Adjustment Procedure — Model 2150 2V Carburetors (Passenger Cars with 2.8L, 302, 351M, 351W, 400 CID Engines and Model 2150 2V Carburetors)	136	6/7/77	1867
Fuel — Contamination (All Cars)	74	8/23/74	796	Economizer Valve Service (All Vehicles Equipped with Ford Manufactured 2V Carburetors)	148	12/5/77	2074
Fuel — Economy Testing (All Cars with Hot Fuel Return Line)	65	4/5/74	620	Engine — Cold — Prolonged Starting Time — at Elevated Temperatures — Above 65°F (All Cars with 2 & 4V Carburetors)	76	9/27/74	858
Fuel Line — Restriction (All Cars)	TSI 30C	6/29/73	—	Engine — Reset Idle Speed to Prevent Stall and/or Rough Idle When Operating at High Altitudes (All Passenger Cars Calibrated for Sea Level Operation)	126	12/22/76	1696
Fuel Tube — Fuel Tank (All Cars)	TSI 14	5/12/72	—	Fuel — Economy and Driveability Improvements (Granada, Monarch, Comet, Maverick with 302 CID Engine and Auto. Trans. Ford, Torino, Rancho and Elite with 400 CID Engine and Auto. Trans.)	87	4/4/75	1078
Metering Jets — Carburetor — Replacement of Carburetor (All Cars)	TSI 55	10/19/73	—	Fuel — Economy and Driveability Improvements (49 States Granada, Maverick, Monarch, Comet with 250 CID Engine, Auto. or Manual Trans.)	91	6/6/75	1170
Power Valves — Misdiagnosis and Unnecessary Replacement of (All Ford Design 2V Carburetors)	TSI 13	4/28/72	—	Fuel Starvation (Granada, Monarch with 302 or 351 CID Engine with Power Steering)	86	3/21/75	1052
Tool — Carburetor Fuel Level Gauge Tool T72L-9550-A — Revision	TSI 18	7/21/72	—	Fuel Tank — Auxiliary for Lincoln	82	1/24/75	995
1974							
Accelerator Pedal — High Efforts (Mustang with 2300cc and 2800cc Engines)	62	2/8/74	542	Fuel Tank — Slow Fill and/or Fuel Spit — Back at Fuel Tank Fill Pipe (Montego, Cougar, Mark IV, Thunderbird, Torino)	88	4/18/75	1108
Carburetor — Adjustment Used in High Altitude Areas (Ford, Thunderbird, Torino, Rancho, Mercury, Lincoln, Mark IV, Cougar, Montego with 460 CID Engine)	71	6/28/74	738	Stumble, Hesitation and/or Stall on Light to Moderate Accelerations (All Cars with the 4350 Carburetor)	86	3/21/75	1055
Carburetor Float — Erosion (Pinto, Mustang with 2000, 2300 and 2800cc Engines)	73	8/2/74	780	“Unleaded Gasoline Only” Label or Decal Replacement (All Cars using Unleaded Gasoline)	80	11/29/74	932
Carburetor — Throttle Plates Stick Closed at Idle (Torino, Maverick, Rancho, Montego, Comet with 302 CID — 49 States Only)	68	5/17/74	692	1976			
Clamp — Improper Installation — at Fuel Filter Inlet Hose (All Models)	115	7/2/76	1529	Air Cleaner — Revisions — 1976 ½ (Ford, Torino, Thunderbird, Mark IV, Elite, Mercury and Montego Equipped with 460, 460 P.I. 351M or 400 CID Engines)	119	9/3/76	1592
Cold Start — Long Cranking Time (All Vehicles Equipped with 2V Carburetor and Positive Choke Closure Features)	149	12/23/77	2095	Alternate Idle Fuel Mixture Adjusting Procedure — Optimum Idle Method — California Only (All California Passenger Cars)	111	5/6/76	1464
Economizer Valve — Service (All Vehicles Equipped with Ford Manufactured 2V Carburetors)	148	12/5/77	2074	Carburetor/Engine — Flooding (Vehicles Equipped with Model YFA-1-V Carburetor, 200 or 250 CID Engine)	112	5/21/76	1495
Fuel — Contamination (All Cars)	74	8/23/74	796	Carburetor/Engine — Flooding (Vehicles Equipped with Model YFA 1-V Carburetor, 200 or 250 CID Engine)	113	6/4/76	1495-S
Fuel — Economy Testing (All Cars with Hot Fuel Return Line)	65	4/5/74	620	Choke Cap — Testing Procedures — Thermostatic Choke (Electric) (All Thermostatic Choke Cap Applications except Carburetor Model 5200)	112	5/21/76	1492
Fuel Tank — Slow Fill and/or Fuel Spit Back (Lincolns)	64A	3/22/74	601	Choke Piston — Exhaust Fume Leaks and/or Rough Idle (All Passenger Cars Equipped with 460 CID Engines and EGR System)	126	12/22/76	1693
Fuel — Vapor Odors (All Ford Cars except Station Wagons)	66	4/19/74	640	Choke Cap — Testing Procedures — Thermostatic Choke (Electric) (All Thermostatic Choke Cap Applications except Carburetor Model 5200)	112	5/21/76	1492
1975							
Carburetor/Engine Flooding (Vehicles Equipped with Model YFA-1-V Carburetor, 200 or 250 CID Engine)	112	5/21/76	1495				
Carburetor/Engine — Flooding (Vehicles Equipped with Model YFA 1-V Carburetor, 200 or 250 CID Engine)	113	6/4/76	1495-S				
Choke Cap — Testing Procedures — Thermostatic Choke (Electric) (All Thermostatic Choke Cap Applications except Carburetor Model 5200)	112	5/21/76	1492				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
FUEL SYSTEM — Cont. 1976							
Choke — Overrich — After Cold Start in All Altitude Operation (All Passenger Cars Equipped with 460 CID Engine Calibration 6-19L-R18)	104	1/23/76	1364	Fuel Pump — Excessive Pressure Pulsations — (All 460 CID Passenger Cars and Police Interceptors)	104	1/23/76	1361
Choke Piston — Hard Starting Due to Carburetor Thermostatic Stocking (Passenger Cars with 200 and 250 CID Engines)	115	7/2/76	1530	Fuel Tank — Capacity (1976 Capri II)	116	7/2/76	1548
Choke Piston — Hard Starting Due to Carburetor Thermostatic Sticking — T.S.B. Correction (Passenger Cars with 200 and 250 CID Engines)	123	11/5/76	1530-S	"Green Engine" — Idle Specification Tolerances — Revision (All Passenger Cars)	133	4/26/77	1756-S
Choke Plate/Linkage — Sticking or Binding (All Vehicles)	126	12/22/76	1698	High Idle Speeds During Cold Start (1976 Pinto, Mustang, Bobcat and Capri with Manual Transmission and 2.3L Engine — Calibration Levels 6-2G R1, 6-2K R0, 6-2K R6, 6-2M R2, 6-2M R6, 6-2M R9 and 6-2J R0 Bobcat and Capri Only)	155	7/2/76	1531
Choke Plate — Sticking — Cold Start and Poor Driveaway Conditions 460 CID Engines with Model 4350 4V Carburetors (Ford, Thunderbird, Mercury, Lincoln, and Mark V)	130	3/10/77	1772	Hot Fuel Hand Improvement (In-Tank Electric Fuel Pump Installation) — 460 CID Engine Equipped Police Interceptor Vehicles (Ford and Mercury)	141	8/23/77	1951
Choke Pulldown Diaphragm — Assembly Adjustment Procedure — Model 2150 2V Carburetors (Passenger Cars with 2.8L, 302, 351M, 351W, 400 CID Engines and Model 2150 2V Carburetors)	136	6/7/77	1867	Moderate to Heavy Loading During Idle and Acceleration After the First Cold Start and 0.6 Mile of Drive (Vehicles Equipped with 460 CID Engines — Calibrations 6-19L-R15, R20 — 49 States Only)	130	3/10/77	1776
Clamp — Improper Installation at Fuel Filter Inlet Hose (All Models)	115	7/2/76	1529	Propane Enrichment Idle Fuel Mixture Check Procedure (Passenger Cars — According to Vehicle Emission Control Information Decal Located within Engine Compartment)	109	4/7/76	1444
Cold Start Long Cranking Time (All Vehicles Equipped with 2V Carburetor and Positive Choke Closure Features)	149	12/23/77	2095	Throttle — Excessive Effort — Model 2150 2V Carburetor (All Passenger Cars with 351 M-400 CID Engines)	137	6/24/77	1773-S1
Economizer Valve — Service (All Vehicles Equipped with Ford Manufactured 2V Carburetors)	148	12/5/77	2074	Throttle — Excessive Effort — Model 2150 2V Carburetor — Revision (Passenger Cars with 351M/400 CID Engines — except 1976 California Calibrations)	133	4/26/77	1773-S
Engine/Carburetor — Flooding (Ford Vehicles Equipped with "YF" Carburetor 200 or 250 CID Engine and Lincoln Mercury Vehicles Equipped with 200 or 250 CID Engines)	104	1/23/76	1360	NOISE/VIBRATION/HARSHNESS (NVH) 1969			
Engine/Carburetor — Flooding (Vehicles Equipped with "YF" Carburetor 200 or 250 CID Engine and Vehicles Equipped with 200 or 250 CID Engines)	109	4/7/76	1360-S	Shaft — Rear Axle — NVH Diagnosis — In-Vehicle — Checking Procedure All Ford Manufactured Rear Axles (All Cars)	98	9/19/75	1261
Engine — Reset Idle Speed to Prevent Stall and/or Rough Idle When Operating at High Altitudes (All Passenger Cars Calibrated for Sea Level Operation)	126	12/22/76	1696	Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Engine — 460 CID — Brake Stop Deceleration Stalls (Vehicles Equipped with 460 CID Engines — Calibration Levels 6-19P-R17 (California Only) and 6-19L-R18-49 States Altitude)	130	3/10/77	1771	Std. Trans. — Shift Lever Noise (All Cars)	7	12/3/71	73
Engine — 460 CID — Prolonged Cold Engine Starting (49 States) (49 States Calibrations 6-19L-R15/R18/R20 R24/R28/R29, California Calibrations 6-19N-R15 and 6-19P-R17, Canada 6-19A-R4, 1975 49 States Calibrations 5-19G-R6/R6X, 5-19K-R6, 5-19J-R6, 5-19G-R14, California Calibrations 5-19N-R7/R7X)	137	6/24/77	1886	Vibration Damper — Trans. Mounted — Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281
Engine — 460 CID — Rough Idle, Fuel Starvation at Idle and Speeds to 60 MPH; and Deceleration, Brake Stop or Turning Stalls — Calibrations 6-19L-R29, 7-19A-R4/R6/R7/R8 (All 460 CID Engines with Subject Calibration Levels)	130	3/10/77	1779	1970			
Engine — 460 CID — Rough Idle, Fuel Starvation at Idle and Speeds to 60 MPH; and Deceleration, Brake Stop or Turning Stalls — Calibrations 6-19L-R29, 7-19A-R4/R6/R7/R8 and 460 CID Engines and Subject Calibration Levels)	133	4/26/77	1779-S	Shaft — Rear Axle — NVH Diagnosis — In-Vehicle — Checking Procedure All Ford Manufactured Rear Axles (All Cars)	96	9/19/75	1261
				Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
				Std. Trans. — Shift Lever Noise (All Cars)	7	12/3/71	73
				Vibration Damper — Trans. Mounted — Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281
				1971			
				Exhaust Resonance (Capri)	29	11/17/72	272
				Exhaust System "Boom" — 4-Door Models with 200 CID Engines (Maverick, Comet)	4	10/29/72	46
				Gear Positions — "Clunk" Noise when Selecting (All Cars with Auto. Trans.)	63	3/4/74	562
				Rear Axle — Noise (Maverick, Comet)	16	4/28/72	157

Description	Bulletin	Date	Article
NOISE/VIBRATION/HARSHNESS (NVH) — Cont.			
1971			
Shaft — Rear Axle — NVH Diagnosis — In-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Cars)	98	9/19/75	1261
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Std. Trans. — Shift Lever Noise (All Cars)	7	12/3/71	73
Tip-In Moan (Pinto Sedan with 2000cc Engine and Std. or Auto. Trans.)	39	5/26/72	189
	18	5/26/72	189
Vibration Damper — Trans. Mounted Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281
1972			
Bearing — Clutch Release Noise (Capri with 2600cc Engine)	63	3/1/74	563
Exhaust Noise — High Pitched (Pinto Station Wagon)	16	4/28/72	156
Exhaust Resonance (Capri)	29	11/17/72	272
Exhaust System "Boom" — 4-Door Models with 200 CID Engines (Maverick, Comet)	4	10/29/72	46
Gear Positions — "Clunk" Noise when Selecting (All Cars with Auto. Trans.)	63	3/1/74	562
"Hash" and/or "Ticking" Noise at Idle Speeds Audible in Passenger Compartment (Torino with Auto. Trans.)	17	5/12/72	169
Rattle Type Noise or Vibration Transmitted Through Accelerator Pedal and/or Gear Shift Lever (Torino, Montego, Rancho with 3-Speed Manual Trans.)	61	2/2/74	530
Rear Axle — "Chuckle" Noise (All Cars with Ford Manufactured Axle)	18	5/26/72	186
	20	6/20/72	186-S
(Ford Manufactured Axle Std. and Tractor Lok)	24	7/22/72	230
Rear Axle Noise (Maverick, Comet)	16	4/28/72	157
Rear Axle Noise — Suppression (Ford, Mercury with 400-2V and 429-4V Engines — 2.75:1 and 3.00 9" Axle Ratios Only)	27	10/20/72	250
Shaft — Rear Axle — NVH Diagnosis — In-Vehicle Checking Procedure (All Ford Manufactured Rear Axles (All Cars)	98	9/19/75	1261
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Tip-In Moan (Pinto Sedan with 2000cc Engine and Std. or Auto. Trans.)	39	3/23/73	352
	18	5/26/72	189
Vibration Damper — Trans. Mounted — Modification (All Cars with Mounted Vibration Damper)	99	10/24/75	1281
1973			
Bearing — Clutch Release Noise (Capri with 2600cc Engine)	63	3/1/74	563
Clicking Noise 50-30 MPH when Decelerating (All Cars with C-6 Auto. Trans.)	59	12/21/73	488
Gear Positions — "Clunk" Noise when Selecting (All Cars with Auto. Trans.)	63	3/1/74	562
Rattle Type Noise or Vibration Transmitted Through Accelerator — Pedal and/or Gear Shift Lever (Torino, Montego, Rancho with 3-Speed Manual Trans.)	61	2/2/74	530
Shaft — Rear Axle — NVH Diagnosis — In-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Cars)	98	9/19/75	1261

Description	Bulletin	Date	Article
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Vibration Damper — Trans. Mounted Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281
1974			
Clicking Noise 50-30 MPH when Decelerating (All Cars with C-6 Auto. Trans.)	59	12/21/73	488
Engine — "Ticking" Noise Audible in the Passenger Compartment (Thunderbird, Mark IV)	53	9/21/73	435
Engine — Valve Train Hash Noise Audible in Passenger Compartment (Thunderbird, Mark IV without Thermactor)	96	8/22/75	1244
Engine — "Whine" Noise (Mustang II with 2800cc Engine)	56	11/2/73	456
Exhaust — "Whistle" at 1/2 to W.O.T. (Thunderbird, Mark IV)	53	9/21/73	436
Gear Positions — "Clunk" Noise when Selecting (All Cars with Auto. Trans.)	63	3/1/74	562
Rattle Type Noise or Vibration Transmitted through Accelerator Pedal and/or Gear Shift Lever (Torino, Montego, Rancho with 3-Speed Manual Trans.)	61	2/2/74	530
Rear Axle — Gear Noise (Ford, Mercury with 351-2V, 400-2V, 460-4V Engines — 2L75:1 and 3L00:1 9" Traction Lok Axles)	66	4/19/74	643
Reverse Gear — Buzz Noise (Mustang, Pinto with C-3 Auto. Trans.)	96	8/22/75	1243
Shaft — Rear Axle — NVH Diagnosis — In-Vehicle Checking Procedure (All Ford Manufactured Rear Axles (All Cars So Equipped)	98	9/19/75	1261
Shift Lever — Buzz (Mustang II with RAD 4-Speed Manual Trans.) (Mustang/Pinto with 4-Speed Manual Trans. Models 72WG and 74WT)	75	9/6/74	820
	84	2/21/75	1027
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Vibration Damper — Trans. Mounted — Modification (All Cars with a Trans. Mounted Vibration Damper)	99	10/24/75	1281
1975			
Driveline Vibration — 50 MPH and Higher (Torino, Elite, Rancho, Montego and Cougar with 9" 3.00 to 1 Axle — except 460 CID Engine with Dual Exhaust)	108	3/24/76	1419
Engine — Noise — Misdiagnosis of (All with 351M or 400 CID Engine)	82	1/24/75	990
Engine — Exhaust Noise at Rear (All Cars with 351W or 460 Engine)	76	9/27/74	856
Engine — Vibration (Granada, Monarch with 200-250 CID Engine)	90	5/23/75	1140
Knocking Noise in Engine or Trans. Caused by Loose Flywheel-To-Torque Converter Attaching Bolts (Mustang, Pinto, Bobcat with C-3 Auto. Trans.)	98	9/19/75	1260
	76	9/27/74	859
Rear Axle — Noise (Mercury)			
Shaft — Rear Axle — NVH Diagnosis — In-Vehicle Checking Procedure (All Ford Manufactured Rear Axles (All Cars So Equipped)	98	9/19/75	1261
Shift Lever — Buzz (Mustang/Pinto with 4-Speed Manual Trans. Models 72 WG and 74 WT)	84	2/21/75	1027
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Thermactor Pump — Noise — Loose Pump Pulleys (All Cars with Thermactor Pump)	88	4/18/75	1109
Thermactor Pump — Noisy (All Cars)	82	1/24/75	992

Description	Bulletin	Date	Article
NOISE/VIBRATION/HARSHNESS (NVH) — Cont. 1975			
Vibration Damper — Trans. Mounted — Modification (All Cars with a Trans. Mounted Vibration Damper)	99	10/24/75	1281
1976			
Driveline — Vibration — 50 MPH and Higher (Torino, Elite, Rancho, Montego and Cougar with 9" 3.00 to 1 Axle — except 460 CID Engine with Dual Exhaust)	108	3/24/76	1419
Shaft — Rear Axle — NVH Diagnosis — In-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Cars So Equipped)	98	9/19/75	1261
Vibration Damper — Trans. Mounted — Modification (All Cars with a Trans. Mounted Vibration Damper)	99	10/24/75	1281
TRANSMISSION — AUTOMATIC 1969			
Automatic Transmission — New Overhaul Kit (All Passenger Cars Equipped with an Automatic Transmission except C-3)	111	5/6/76	1471
Auto. Trans. Service Information — Review (Quick Reference)	TSI 47	6/15/73	—
Brake Drum Assembly — New Intermediate Service Only (All Cars with C-4 Trans.)	TSI 6	1/14/72	—
Clutch Outer Race — New One-Way Overrunning — for C-4 Auto. Trans. (All Cars with C-4 Auto. Trans.)	TSI 52	9/7/73	—
Diaphragm Assembly — Vacuum (Service Only) (Lincoln, Mark III and IV, Thunderbird with C-6 Auto. Trans.)	TSI 26	10/6/72	—
Downshift and Manual Linkage — Revised Assembly Procedure (All Cars with FMX Auto. Trans.)	TSI 36	2/16/73	—
Emission System Components — Rerouting of Causing Possible Trans. Malfunction (All Cars with Auto. Trans.)	67	5/3/74	672
Oil Seal — Trans. Extension Housing Service Part (All Cars with C-3 Auto. Trans.)	88	4/18/75	1110
Pump Seal — Trans. Fluid Leakage (All Cars with C-3 Auto. Trans.)	87	4/4/75	1081
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Vibration Damper — Trans. Mounted Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281
1970			
Automatic Transmission — New Overhaul Kit (All Passenger Cars Equipped with an Automatic Transmission except C-3)	111	5/6/76	1471
Auto. Trans. — Revised Shaft Speed Specification (C-4 Trans.)	TSI 6	1/14/72	—
Auto. Trans. Service Information — Review of "Quick Reference"	TSI 47	6/15/73	—
Clutch Outer Race — New One-Way Overrunning — for C-4 Auto. Trans.)	TSI 52	9/7/73	—
Diaphragm Assembly — Vacuum Service Only (Lincoln, Mark III and IV, Thunderbird with C-6 Auto. Trans.)	TSI 26	10/6/72	—
Downshift and Manual Linkage — Revised Assembly Procedure (All Cars with FMX Auto. Trans.)	TSI 36	2/16/73	—
Emission System Components — Rerouting of Causing Possible Trans. Malfunction (All Cars with Auto. Trans.)	67	5/3/74	672

Description	Bulletin	Date	Article
Oil Seal — Trans. Extension Housing — Service Part (All Cars with C-3 Auto. Trans.)	88	4/18/75	1110
Pump Seal — Trans. Fluid Leakage (All Cars with C-3 Auto. Trans.)	87	4/4/75	1081
Service Cases and Main Controls — C-4 Auto. Trans. (All Cars)	TSI 4	12/3/71	—
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Soft or Slipping Upshifts with Light to Medium Throttle — FMX Trans. (All Cars So Equipped)	5	11/19/71	60
Thrust Washer — Revised Usage for End Play Correction (All Vehicles with C-4 Automatic Transmission)	117	8/3/76	1559
1971			
Automatic Transmission — New Overhaul Kits (All Passenger Cars Equipped with an Automatic Transmission except C-3)	111	5/6/76	1471
Auto. Trans. Revised Shaft Speed Specification (C-4 Trans.)	TSI 6	1/14/72	—
Auto. Trans. Service Information — Review of "Quick Reference"	TSI 47	6/15/73	—
Bolts — Driveplate to Crankshaft (Capri with Borg Warner Auto. Trans.)	TSI 12	4/14/72	—
Clutch Outer Race — New One-Way Overrunning for C-4 Auto. Trans. (All Cars with C-4 Auto. Trans.)	TSI 52	9/7/73	—
Diaphragm Assembly — Vacuum — Service Only (Lincoln, Mark III and IV, Thunderbird with C-6 Auto. Trans.)	TSI 26	10/6/72	—
Downshift and Manual Linkage — Revised Assembly Procedure (All Cars with FMX Auto. Trans.)	TSI 36	2/16/73	—
Driveline — "Clunk" Noise (All Cars with Auto. Trans.)	TSI 28	11/3/72	—
Emission System Components — Rerouting of Causing Possible Trans. Malfunction (All Cars with Auto. Trans.)	67	5/3/74	672
Gear Positions — "Clunk" Noise when Selecting (All Cars with Auto. Trans.)	63	3/1/74	562
New Input Shaft and Forward Clutch Cylinder (All Cars with C-6 Trans.)	TSI 1	10/29/71	—
Oil Seal — Trans. Extension Housing Service Part (All Cars with C-3 Auto. Trans.)	88	4/18/75	1110
Pump Seal — Trans. Fluid Leakage (All Cars with C-3 Auto. Trans.)	87	4/4/75	1081
Service Cases and Main Controls — C-4 Auto. Trans. (All Cars)	TSI 4	12/3/71	—
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Soft or Slipping Upshifts with Light to Medium Throttle — FMX Trans. (All Cars So Equipped)	5	11/19/71	60
Thrust Washer — Revised Usage for End Play Correction (All Vehicles with C-4 Automatic Transmission)	117	8/3/76	1559
Tip-In Moan (Pinto Sedan with 2000cc and Std. or Auto. Trans.) Trans. Shift Lever — Effort (Capri with Borg-Warner Auto. Trans.)	39	3/23/73	352
Vibration Damper — Trans. Mounted — Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281
1972			
Automatic Transmission — New Overhaul Kits (All Passenger Cars Equipped with an Automatic Transmission except C-3)	111	5/6/76	1471

Description	Bulletin	Date	Article
TRANSMISSION — AUTOMATIC — Cont.			
1972			
Auto. Trans. Service Information — Review of "Quick Reference"	TSI 47	6/15/73	—
Clutch Outer Race New One-Way Overrunning — for C-4 Auto. Trans. (All Cars with C-4 Auto. Trans.)	TSI 52	9/7/73	—
Clutch Piston Return Spring — Reverse — High — Location Illustration — Revised (All Cars with C-6 Auto. Trans.)	TSI 13	4/28/72	—
Delayed Shifts and/or Shift Pile-Up (Ford, Mustang, Mercury with FMX Auto. Trans.)	28	11/3/72	265
Downshift and Manual Linkage — Revised Assembly Procedure (All Cars with FMX Auto. Trans.)	TSI 36	2/16/73	—
Driveline "Clunk" Noise (All Cars with Auto. Trans.)	TSI 28	11/3/72	—
Emission System Component — Rerouting of Causing Possible Trans. Malfunction (All Cars with Auto. Trans.)	67	5/3/74	672
Gear Positions — "Clunk" Noise when Selecting (All Cars with Auto. Trans.)	63	3/1/74	562
Gear Shift — Lever Action Stiffness — (Capri V-6 2600cc with C-4 Auto. Trans.)	26	10/6/72	238
	27	10/20/72	248
"Hash" and/or "Ticking" Noise at Idle Speeds Audible in Passenger Compartment (Torino with Auto. Trans.)	17	5/12/72	169
(Thunderbird, Mark IV)	18	5/26/72	190
Oil Seal — Trans. Extension Housing — Service Part (All Cars with C-3 Auto. Trans.)	88	4/18/75	1110
Positive Detent Spring — Torque Specification (All Cars with C-6 Auto. Trans.)	TSI 6	1/16/72	—
Pump Casting — Change (All Vehicles with C-3 Automatic Transmission)	102	12/5/75	1330
Pump Seal — Trans. Fluid Leakage (All Cars with C-3 Auto. Trans.)	87	4/4/75	1081
Retaining Clip — New — Vacuum Can (All Cars with C-6 Auto. Trans. and "Push-In" Type Vacuum Can)	24	7/22/72	231
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Soft or Slipping Upshifts with Light to Medium Throttle — FMX Trans. (All Cars So Equipped)	5	11/19/71	60
Thrust Washer — Revised Usage for End Play Correction (All Vehicles with C-4 Automatic Transmission)	117	8/3/76	1559
Tip-In Moan (Pinto Sedan with 2000cc Engine and Std. or Auto. Trans.)	39	3/23/73	352
Trans. — C-4 — Delayed Initial 1-2 Upshifts — (All Cars)	1	9/15/71	13
Trans. — C-4 — Delayed 1-2 and 2-3 Upshifts — (Torino, Montego)	1	9/15/71	14
	3	10/22/71	14-S
Transmission C-6 — Trans. Performance Characteristics (All Cars with 351-4V Engines)	TSI 5	12/17/71	—
Vacuum Diaphragm Area — Trans. Fluid Seepage (All Cars with C-6 Trans. and "Push-In" Type Diaphragm)	33	12/29/73	304
Vacuum Diaphragm Assembly — Service only (Lincoln, Mark III and Mark IV, Thunderbird with C-6 Auto. Trans.)	TSI 26	10/6/72	—
Vibration Damper — Trans. Mounted — Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281

Description	Bulletin	Date	Article
1973			
Automatic Transmission — New Overhaul Kit (All Passenger Cars Equipped with an Automatic Transmission)	111	5/6/76	1471
Auto. Trans. Service Information — Review of "Quick Reference"	TSI 47	6/15/73	—
Automatic Transmission — C-4 Service Repair Kit (Torino and Montego with C-4 Automatic Transmission)	112	5/21/76	1496
Auto. Trans. — C-4, C-6 and FMX — 1973 Servicing for Delayed, "Dragged-Out" Shifting or Too-Frequent Downshifts (All Cars with EGR Systems)	TSI 32	12/15/72	—
Borg-Warner CW Auto. Trans. — Service Update (Ford Sedan 400-2V, 2.75:1 Axle, 49 States Only, No Police, Fleet or Trailer Towing Packages)	TSI 56	11/2/73	—
Borg-Warner CW Transmission Service — Update (Ford, Sedan 400-2V, 2.75:1 Axle, 49 States Only, No Police, Fleet or Trailer Towing Applications)	67	5/3/74	56-S
Clicking Noise 50-30 MPH when Decelerating (All Cars with C-6 Auto. Trans.)	59	12/21/73	488
Clutch Outer Race — New One-Way Overrunning for C-4 Auto. Trans. (All Cars with C-4 Auto. Trans.)	TSI 52	9/7/73	—
CW Auto Trans. — New 1973 Diaphragms — Push-In Type Line Pressure Adjustment (All Cars with C-4 and C-6 Trans. using Push-In Type Single and Dual Area Diaphragms)	TSI 40	4/6/73	—
	TSI 39	3/23/73	—
Downshift and Manual Linkage — Revised Assembly Procedure (All Cars with FMX Auto. Trans.)	TSI 36	2/16/73	—
Driveline — "Clunk" Noise (All Cars with Auto. Trans.)	TSI 28	11/3/72	—
Emission System — Rerouting of Components Causing Possible Trans. Malfunction (All Cars with Auto. Trans.)	67	5/3/74	672
Engine — 400 CID — New FMX Trans. Application	TSI 40	4/6/73	—
Gasket — Valve Body Separator Plate — Usage (C-4 Trans. except Capri and Pinto)	TSI 40	4/6/73	—
Gear Positions — "Clunk" Noise when Selecting (All Cars with Auto. Trans.)	63	3/1/74	562
Governor Screens — Servicing — (FMX Trans.)	TSI 40	4/6/73	—
No Reverse — Intermittent Condition (Ford with 400 CID Engine and Borg-Warner Auto. Trans. Models PHE-A and PHE-A1)	61	2/2/72	528
Oil Seal — Trans. Extension Housing — Service Part (All Cars with C-3 Auto. Trans.)	88	4/18/75	1110
Oil Seal Assembly — Trans. Extension (All Cars with C-4, C-6, FMX and CW Auto. Trans.)	TSI 54	10/5/73	—
Outlet Screen — C-4 Auto. Trans. Main Control Pump (All Cars So Equipped)	TSI 26	10/6/72	—
Pump Casting — Change (All Vehicles with C-3 Auto. Trans.)	102	12/5/75	1330
Pump Seal — Trans. Fluid Leakage (All Cars with C-3 Auto. Trans.)	87	4/4/75	1081
Retaining Clip — New Vacuum Can (All Cars with C-6 Auto. Trans. and "Push-In" Type Vacuum Can)	24	7/22/72	231
Short Block — Service Engine Application (Ford with 400 2V and CW 12 Auto. Trans. — Trans. Code "Y")	TSI 57	11/23/73	—

Description	Bulletin	Date	Article
TRANSMISSION — AUTOMATIC — Cont. 1973			
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032
Soft or Slipping Upshifts with Light to Medium Throttle — FMX Trans. (All Cars So Equipped)	55	10/19/73	448
Thrust Washer — Revised Usage for End Play Correction (All Vehicles with C-4 Automatic Transmission)	117	8/3/76	1559
Vacuum Diaphragm Area — Trans. Fluid Seepage (All Cars with C-6 and "Push-In" Type Diaphragm)	33	12/29/73	304
Valve Spring — 1-2 Transition — Deletion from the Main Control (All Cars except Pinto, Capri with C-4 Auto. Trans.)	TSI 54	10/5/73	—
Vibration Damper — Trans. Mounted — Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281
1974			
Automatic Transmission Fluid Level Checking Procedure (All Vehicles with Automatic Transmissions)	139	7/22/77	1924
Auto. Trans. — Fluid Seepage (Capri with C-4 Auto. Trans.)	63	3/1/74	560
Auto. Trans. — Model 74DT-BKB (Mustang with 2.3L Engine)	60	1/18/74	504
Auto. Trans. — C-3 — Adjustment and Repair Diagnostic and Testing Booklet Course No. 1708-001 (Mustang II with C-3 Auto. Trans.)	63	3/1/74	561
Auto. Trans. C-3 — Model 74 DT-BKB (Mustang with 2300cc Engine)	TSI 59	12/21/73	—
Auto. Trans. — C-3 — Trans. Model 74DT-BNA (Pinto 2300cc Engine and Auto. Trans.)	63	3/1/74	565
Auto. Trans. — C-3 — Reverse Band Servo Adjustment (Mustang II, Pinto with C-3 Auto. Trans.)	72	7/19/74	759
Auto. Trans. — C-3 — Service Update — Main Control (Mustang II with 2300cc Engine and C-3 Auto. Trans.)	64	3/22/74	590
Auto. Trans. — C-3 — Service Update — Vacuum Line Routing, Care of Pump Alignment Tools and Converter-to-Flywheel Installation Procedure (Mustang II, Pinto with 2300cc Engine and C-3 Auto. Trans.)	67	5/3/74	590-S
Automatic Trans. C-4 — Shift Condition — Hunting Between 1st and 2nd Gear (All Vehicles with C-4 Auto. Trans.)	130	3/10/77	1774
Borg-Warner CW Auto. Trans. — Service Update (Ford Sedan 400-2V, 2.75:1 Axle, 49 States Only, No Police, Fleet or Trailer Towing Applications)	67	5/3/74	56-S
Borg-Warner CW Auto. Trans. — Service Update (Ford Sedan 400-2V 2.75:1 Axle, 49 States Only, No Police, Fleet or Trailer Towing Packages)	TSI 56	11/2/73	—
Borg-Warner CW Auto. Trans. — Use in Mercury (Mercury with 400-2V and 2.75:1 Axle, 49 States Only — No Police, Fleet or Trailer Towing Packages)	68	5/17/74	699
Bushing — Service Extension Housing — C-3 Automatic Transmission (Pinto and Mustang)	142	9/7/77	1966
Bushing — Front Pump Housing Installation (All Cars with C-6 Auto. Trans.)	60	1/18/74	507

Description	Bulletin	Date	Article
Clicking Noise 50-30 MPH when Decelerating (All Cars with C-6 Auto. Trans.)	59	12/21/73	488
Converter, Cooler, or Cooler Lines — Trans. Repeat Repairs Caused by Improper Cleaning (All Cars with Auto. Trans.)	89	5/2/75	1125
Converter Housing Assembly — C-3 Replacement (All Pinto, Mustang, and Bobcat Vehicles Equipped with C-3 Automatic Transmissions)	121	10/6/76	1626
Driveline — Ringing Noise (Capri 2800cc Engine with Manual Trans.)	94	7/25/75	1222
Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Pinto, Mustang with C-3 Auto. Trans.)	107	3/10/76	1404
Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Pinto and Mustang with C-3 Automatic Transmission)	111	5/6/76	1404-S
Emission System — Rerouting of Components Causing Possible Trans. Malfunction (All Cars with Auto. Trans.)	67	5/3/74	672
Engine — Valve Train Hash Noise Audible in Passenger Compartment (Thunderbird, Mark IV without Thermactor)	96	8/22/75	1244
Forward Clutch Assembly — New — Four Plate — C-3 Auto. Trans. (Mustang, Pinto with 2300cc Engine and C-3 Auto. Trans.)	80	11/29/74	938
Forward Clutch — Wider Seal Rings (All Vehicles with C-4 Automatic Transmission)	138 146	7/6/77 11/4/77	1902 1902-S
Gear Positions — "Clunk" Noise when Selecting (All Cars with Auto. Trans.)	63	3/1/74	562
Indicator Assembly and Filler Tube — 1975 — In Late Production 1974 Pinto Vehicles with C-3 Auto. Trans. and 2300cc Engines (Pinto)	81 84	12/20/74 2/21-75	957 957-S
Main Control — Elimination of Three (3) Spacers Between Assembly and Main Control Body (Mustang II, Pinto with C-3 Auto. Trans.)	67	5/3/74	671
No Reverse (Pinto, Mustang with C-3 Auto. Trans.)	108	3/24/76	1422
Oil Pan Filter — Dacron — Incorporation in FMX Automatic Transmissions (Vehicles with FMX Automatic Trans.)	160	6/20/78	3236
Oil Seal — Trans. Extension Housing Service Part (All Cars with C-3 Auto. Trans.)	88	4/18/75	1110
Output Shaft — FMX Automatic Transmission — Design Change (Vehicles with FMX Automatic Transmission)	156	4/24/78	3148
Part Position — High Pull-Out Efforts (Torino, Elite, Granada, Montego, Cougar, and Monarch with C-4 Automatic Transmission and Column Shift)	121	10/6/76	1623
Pump Gears — Front — Repeat Repairs (Mustang, Pinto, Bobcat, with C-3 Auto. Trans.)	98	9/19/75	1262
Pump Seal — Trans. Fluid Leakage (All Cars with C-3 Auto. Trans.)	87	4/4/75	1081
Rear Band — Installation (All Cars with C-3 Auto. Trans.)	82	1/24/75	993
Reverse Gear — Buzz Noise (Mustang, Pinto with C-3 Auto. Trans.)	96	8/22/75	1243
Revised End Play Checking Procedure, C-3 Auto. Trans. (Mustang, Pinto with C-3 Auto. Trans.)	109	3/10/76	1404

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — AUTOMATIC — Cont. 1974							
Shift Lever — High Effort — "Scrubby Feel" (Torino, Montego with 400 CID Engine and C-6 Auto. Trans.)	53	9/21/73	437	Bushing Service Extension Housing — C-3 Automatic Transmission (Pinto, Bobcat and Mustang)	142	9/7/77	1966
Shift Lever — will not Move from the Park Position (Montego, Cougar, Mark IV, Torino, Ranchero, Thunderbird with Auto. Trans.)	61	2/2/74	531	Converter, Cooler, or Cooler Lines — Trans. Repeat Repairs Caused by Improper Cleaning (All Cars with Auto. Trans.)	89	5/2/75	1125
Short Block — Service Engine Application (Ford with 400 2V and CW 12 Auto. Trans. Code "Y")	TSI 57	11/23/73	—	Converter Housing Assemblies — C-3 — Replacement (All Pinto, Mustang, Bobcat Vehicles with C-3 Automatic Trans.)	121	10/6/76	1626
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032	Converter Housing — Trans. Fluid Leakage (Pinto, Mustang, Bobcat with C-3 Auto. Trans.)	104	1/23/76	1362
Snap Rings — Selective Fit — C-3 Auto. Trans. Clutch Packs (Mustang II, Pinto with C-3 Auto. Trans.)	69	5/31/74	708	Converter Housing — Trans. Fluid Leakage (Pinto, Mustang, Bobcat with C-3 Automatic Transmission)	104	1/23/76	1362
Soft or Slipping Upshifts with Light to Medium Throttle — FMX Trans. (All Cars So Equipped)	55	10/19/73	448	Converter Housing — Trans. — Fluid Leakage (Pinto, Mustang and Bobcat with C-3 Automatic Transmission)	115	7/2/76	1362-S
Soft or Slipping 1-2 Shift Condition C-3 Auto. Trans. (Mustang, Pinto, So Equipped)	90	5/23/75	1142	Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Bobcat with C-3 Trans.)	107	3/10/76	1404
Soft or Slipping 1-2 Shift Condition C-3 Auto. Trans. (Mustang, Pinto So Equipped)	108	3/24/76	1142-S	Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Bobcat with C-3 Automatic Trans.)	111	5/6/76	1404-S
Stub Filler Tube — Procedure for Replacing — C-3 Auto. Trans. Case (Mustang II, Pinto with C-3 Auto. Trans.)	68	5/17/74	695	Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Pinto, Mustang with C-3 Auto. Trans.)	107	3/10/76	1404
Thrust Washer — Selective — Revised Usage for End Play Correction (All Vehicles with C-4 Automatic Transmission)	117	8/3/76	1559	Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Pinto and Mustang with C-3 Auto. Trans.)	111	5/6/76	1404-S
Torque Converter — Unnecessary Replacement (All Models with Automatic Trans.)	136	5/7/77	1867	End Plate — Valve Body Throttle Valve — Assembly (Monarch and Granada with JATCO Automatic Transmissions)	146	11/4/77	2030
Trans. Dipstick Insertion (Pinto with C-4 Auto. Trans.)	TSI 57	11/23/73	—	Engine or Transmission — Knocking Noise Caused by Loose Flywheel-To-Torque Converter Attaching Bolts (Mustang, Pinto, Bobcat with C-3 Auto. Trans.)	98	9/19/75	1260
Valve Spring 1-2 Transition — Deletion from the Main Control (All except Pinto and Capri with C-4 Auto. Trans.)	TSI 54	10/5/73	—	Fluid Level Reading Variation Due to Trans. Design Changes (All Cars with C-6 Auto. Trans.)	82	1/24/75	987
Valve and Spring 3-2 Kickdown Control Deletion (All Cars with FMX Auto. Trans.)	64	3/22/74	582	Forward Clutch Assembly — New — Four Plate — C-3 Auto. Trans. (Mustang, Pinto with 2300cc Engine and C-3 Auto. Trans.)	80	11/29/74	938
Vibration Damper — Trans. Mounted Modification (All Cars with a Trans. Mounted Vibration Damper)	99	10/24/75	1281	Intermediate Servo — Inoperative — Causing Repeat High Clutch Repairs (All Cars with C-6 Auto. Trans.)	98	9/19/75	1259
1975							
Automatic Transmission — Fluid Level Checking Procedure (All Vehicles with Auto. Trans.)	139	7/22/77	1924	No Reverse (Bobcat with C-3 Auto. Trans.)	108	3/24/76	1422
Automatic Transmission — C-4 Hunting Between 1st and 2nd Gear Shift Condition — (All Vehicles with C-4 Auto. Trans.)	130	3/10/77	1774	No Reverse (Pinto, Mustang with C-3 Auto. Trans.)	108	3/24/76	1422
Automatic Transmissions C-6 — Delayed or Slipping Upshifts and Sensitive Downshifts (All Vehicles)	115	7/2/76	1528	Oil Seal — Trans. Extension Housing — Service Part (All Cars with C-3 Auto. Trans.)	88	4/18/75	1110
Auto. Trans. Delayed or High Shift Points (All Cars)	76	9/27/74	831	Output Shaft — FMX Automatic Transmission — Design Change (All Vehicles with FMX Automatic Trans.)	156	4/24/78	3148
Auto. Trans. Delayed Upshift (All Cars)	90	5/23/75	1138	Overhaul Kit — New — Automatic Transmissions (All Passenger Cars Equipped with an Automatic Transmission except C-3)	111	5/6/76	1471
Auto. Trans. Maintenance Schedule Revisions (All Cars with C-3, C-4, C-6 and FMX Trans.)	88	4/18/75	1106	Park Position — High Pull-Out Efforts (Torino, Elite, Granada, Montego, Cougar, Monarch with C-4 Auto. Trans. and Column Shift)	121	10/6/76	1623
Auto. Trans. — C-6 — Delayed and/or Erratic or No Upshifts During Freezing Temperatures (Ford Vehicles Equipped with C-6 Auto. Trans. and Headlamp Covers and Mercury, Lincoln Vehicles Equipped with C-6 Auto Trans.)	101	11/21/75	1308	Pump Casting — Change (All Vehicles with C-3 Auto. Trans.)	102	12/7/75	1330
				Pump Gears — Front — Repeat Repairs of (Mustang, Pinto, Bobcat with C-3 Auto. Trans.)	98	9/19/75	1262
				Pump Seal — Trans. Fluid Leakage (All Cars with C-3 Auto. Trans.)	87	4/4/75	1081
				Rear Band — Installation (All Cars with C-3 Auto. Trans.)	82	1/24/75	993

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — AUTOMATIC — Cont. 1975							
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Seal Rings — Wider — Forward Clutch (Vehicles with C-4 Automatic Transmission)	146	11/4/77	1902-S	Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Bobcat with C-3 Trans.)	107 111	3/10/76 5/6/76	1404 1404-S
Shift Forks — Die Cast Aluminum (Mustangs with SR-4 4-Speed Manual Trans.)	91	6/6/75	1167	Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Capri with C-3 Auto. Trans.)	107 111	3/10/76 5/6/76	1404 1404-S
Shift — High Effort — (Thunderbird, Mark IV Built Prior to 12/74)	86	3/21/75	1041	Dual Area Diaphragm — Service Replacement with a Single Area Diaphragm (Pinto, Mustang with C-3 Auto. Trans.)	107 111	3/10/76 5/6/76	1404 1404-S
Shudder in Reverse on Light Acceleration (All Cars with C-6 Auto. Trans.)	85	3/7/75	1032	End Plate — Valve Body Throttle Valve — Assembly (Granada and Monarch with Jatco Auto. Trans.)	146	11/4/77	2030
Soft or Slipping 1-2 Shift Condition C-3 Auto. Trans. (Bobcat So Equipped)	108	3/24/76	1142-S	FMX Automatic Transmission New Design Output Shaft Shipping Plug (All with FMX Auto. Trans.)	112	5/21/76	1494
Soft or Slipping 1-2 Shift Condition C-3 Auto. Trans. (Mustang, Pinto So Equipped)	90 108	5/23/75 3/24/76	1142 1142-S	New Output Shafts, Parking Gear and Retaining Rings (All Vehicles with C-6 Auto. Trans.)	101	11/21/76	1310
Support — Pump and Stator — Auto. Trans. — Replacement (Vehicles with C-6, FMX, C-4, and JATCO Auto. Trans.)	144	10/6/77	1987	No Reverse (Bobcat with C-3 Auto. Trans.)	108	3/24/76	1422
Thrust Washer — Selective — Revised Usage for End Play Correction (All Vehicles with C-4 Automatic Trans.)	117	8/3/76	1559	No Reverse (Pinto, Mustang with C-3 Auto. Trans.)	108	3/24/76	1422
Torque Converters — Unnecessary Replacement (All Models with Automatic Transmissions)	138	7/6/77	1868	Oil Pan Filter — Incorporation in FMX Automatic Transmissions (Vehicles with FMX Auto. Trans.)	160	6/20/78	3236
Vacuum Hose — Rubber — Crimped at Engine — Erratic or No Upshift (2.3L Mustang with C-3 Auto. Trans.)	105	2/11/76	1386	Output Shaft — Design Change — FMX Automatic Transmission (Vehicles with FMX Auto. Trans.)	156	4/24/78	3148
Vibration Damper — Trans. Mounted Modification (All Cars with a Trans. Mounted Vibration Damper)	99	10/24/75	1281	Overhaul Kit — New — Automatic Transmission (All Passenger Cars Equipped with an Auto. Trans. except C-3)	111	5/6/76	1471
1976				Park Position — High Pull-Out Efforts (Torino, Elite, Granada, Montego, Cougar, Monarch with C-4 Auto. Trans. and Column Shift)			
Alignment Tools — Front Pump — Unauthorized (All Mustang, Pinto, Bobcat Vehicles with C-3 Auto. Trans.)	101	11/21/75	1314	Pump Casting — Change (All Vehicles with C-3 Auto. Trans.)	102	12/7/75	1330
Automatic Transmission — Fluid Level Checking Procedure (All Vehicles with Automatic Transmissions)	139	7/22/77	1924	Revised End Play Checking Procedure, C-3 Auto. Trans. (Bobcat with C-3 Auto. Trans.)	109	3/10/76	1404
Automatic Transmission — C-3 — Specifications (Capri II with 2.8L Engine, Automatic Transmission)	122	10/25/76	1637	Revised End Play Checking Procedure, C-3 Auto. Trans. (Mustang, Pinto with C-3 Auto. Trans.)	109	3/10/76	1404
Automatic Transmissions — C-4 — Hunting Between 1st and 2nd Gear Shift Condition — (All Vehicles with C-4 Automatic Transmission)	130	3/10/77	1774	Seal Rings — Wider — Forward Clutch (Vehicles with C-4 Auto. Trans.)	146	11/4/77	1902-S
Automatic Transmission — C-6 1977 — New Fluid Pull Ahead into 1976 Vehicles (All Models — Vehicles with C-6 Auto. Trans.)	117	8/3/76	1472-S	Soft or Slipping 1-2 Shift Condition C-3 Auto. Trans. (Bobcat So Equipped)	108	3/24/76	1142-S
Automatic Transmission — C-6 — 1977 Pull Ahead into 1976 Vehicles (All with C-6 Auto. Trans.)	111 115	5/6/76 7/2/76	1472 1472-S	Soft or Slipping 1-2 Shift Condition C-3 Auto. Trans. (Mustang, Pinto So Equipped)	108	3/24/76	1142-S
Auto. Trans. C-6 — Delayed and/or Erratic or No Upshifts During Freezing Temperatures (Ford, Vehicles Equipped with C-6 Auto. Trans. and Headlamp Covers and Mercury, Lincoln Vehicles Equipped with C-6 Auto. Trans.)	101	11/21/75	1308	Soft or Slipping 1-2 Upshifts FMX Auto. Trans. (All Car Lines with 351-2V (M) Engine and FMX Trans.)	121	10/6/76	1628
Automatic Transmission — C-6 — Delayed or Slipping Upshifts and Sensitive Downshifts (All Vehicles)	115	7/2/76	1528	Support — Pump and Stator — Automatic Transmission Replacement (Vehicles with C-6, FMX, C-4 and Jatco Auto. Trans.)	144	10/6/77	1987
Bushing — Service Extension Housing — C-3 Automatic Transmission (Pinto, Bobcat, and Mustang)	142	9/7/77	1966	Thrust Washer — Selective — Revised Usage for End Play Correction (All Vehicles with C-4 Automatic Trans.)	117	8/3/76	1559
Converter Housing Area — Fluid Leakage from (Capri II with C-3 Auto. Trans.)	124	11/22/76	1362-S	Torque Converters — Unnecessary Replacement (All Models with Auto. Trans.)	138	7/6/77	1868
				Transmission Converter Housing — Fluid Leakage (Pinto, Mustang, Bobcat with C-3 Auto. Trans.)	104 115	1/23/76 7/2/76	1362 1362-S
				Vacuum Hose — Rubber — Crimped at Engine — Erratic or No Upshift (2.3L Mustang with C-3 Auto. Trans.)	105	2/11/76	1386

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — MANUAL AND CLUTCH							
1969							
Fill Plug and Meshlock Detent Spring and Ball — Relocation (4-Speed Manual Trans. Model 72WG-BB)	TSI 40	4/6/73	—	Three and Four Speed Manual Trans. Revised Service Procedure 1973 Car Shop Manual Volume 1 — Group 16 Seat Belt Sensing Switch (All Cars So Equipped)	TSI 39	3/23/73	—
Flywheel Housing — Inspection and Alignment Procedure (All Cars with Manual Trans.)	76	9/27/74	857	Tip-In Moan (Pinto Sedan with 2000cc Engine and Std. or Auto. Trans.)	18	5/26/72	189
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Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. — 3.03 (All Cars So Equipped)	83	2/7/75	1012	1972			
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	9	1/14/72	73-S	Bearing — Clutch Release Hub Rattle (Capri)	5	11/19/71	61
Three and Four Speed Manual Trans. — Revised Service Procedure 1973 Car Shop Manual Volume 1 — Group 16 Seat Belt Sensing Switch (All Cars So Equipped)	TSI 39	3/23/73	—	Bearing — Clutch Release Noise (Capri with 2600cc Engine)	63	3/1/74	563
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1970				Clutch — Rattle (Capri with Manual Trans.)	80	11/29/74	936
Fill Plug and Meshlock Detent Spring and Ball — Relocation (4-Speed Manual Trans. Model 72WG-BB)	TSI 40	4/6/73	—	Fill Plug and Meshlock Detent Spring and Ball — Relocation (4-Speed Manual Trans. Model 72WG-BB)	TSI 40	4/6/73	—
Flywheel Housing — Inspection and Alignment Procedure (All Cars with Manual Trans.)	76	9/27/74	857	Flywheel Housing — Inspection and Alignment Procedure (All Cars with Manual Trans.)	76	9/27/74	857
Gear — Inspection Standards (All Cars with Manual Trans.)	74	8/23/74	788	Gear — Inspection Standards (All Cars with Manual Trans.)	74	8/23/74	788
Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. 3.03 (All Cars So Equipped)	83	2/7/75	1012	Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. 3.03 (All Cars So Equipped)	83	2/7/75	1012
Shift Effort (Maverick, Comet with 3-Speed Std. Trans. and Column Shift)	32	12/15/72	291	Multigrade Oil for Manual Trans. (Capri)	TSI 21	9/22/72	—
Standard Trans. — Shift Lever Noise (All Cars)	7	12/3/71	73	Second and Fourth Gear — Jump-Out (Pinto with Auto. Trans.)	16	4/28/72	158
	9	1/14/72	73-S	Second and Fourth Gear — Jump-Out (Pinto with Manual Trans.)	TSI 9	3/3/72	—
Three and Four Speed Manual Trans. — Revised Service Procedure 1973 Car Shop Manual Volume 1 — Group 16 Seat Belt Sensing Switch (All Cars So Equipped)	TSI 39	3/23/73	—	Shift Effort (Maverick, Comet with 3-Speed Std. Trans. and Column Shift)	32	12/15/72	291
1971				Three and Four Speed Manual Trans. — Revised Service Procedure 1973 Car Shop Manual Volume 1 — Group 16 Seat Belt Sensing Switch (All Cars So Equipped)	TSI 39	3/23/73	—
Back-Up Light Switch — Plunger Damaged (Pinto with Ford of Germany Design Manual Trans.)	5	11/19/71	59	Thrust Washer — New — Output Shaft and First Gear (Pinto with F.O.G. 4-Speed Trans.)	TSI 39	3/23/73	—
Bearing — Clutch Release — Hub Rattle (Capri)	5	11/19/71	61	Tip-In Moan (Pinto Sedan with 2000cc Engine and Std. or Auto. Trans.)	18	5/26/72	189
Clutch — Rattle (Capri with Manual Trans.)	80	11/29/74	936	Vibration Damper — Trans. Mounted — Modification (All Cars with Trans. Mounted Vibration Damper)	99	10/24/75	1281
Fill Plug and Meshlock Detent Spring and Ball — Relocation of (4-Speed Manual Trans. Model 72WG-BB)	TSI 40	4/6/73	—	Welsh Plug — Installation (3 and 4 Speed Manual Trans. Ford Design)	TSI 18	7/21/72	—
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Gear Inspection Standards (All Cars with Manual Trans.)	74	8/23/74	788	Accelerator Pedal and/or Gear Shift Lever — Rattle Type Noise or Vibration Transmitted Through (Torino, Montego, Ranchero with 3-Speed Manual Trans.)	61	2/2/74	530
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Multigrade Oil for Manual Trans. (Capri)	TSI 21	9/22/72	—	Bearing — Clutch Release Noise (Capri with 2600cc Engine)	63	3/1/74	563
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Standard Trans. — Shift Lever Noise (All Cars)	7	12/3/71	73	Fill Plug and Meshlock Detent Spring and Ball — Relocation (4-Speed Manual Trans. Model 72WG-BB)	TSI 40	4/6/73	—
	9	1/14/72	73-S				

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1973			
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Gear — Inspection Standards (All Cars with Manual Trans.)	74	8/23/74	788
Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. — 3.03 (All Cars So Equipped)	83	2/7/75	1012
Reverse Gear — Jump-Out (Pinto with 4-Speed Manual Trans. Model No. 72WG-7003-AE)	87	4/4/75	1079
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Three and Four Speed Manual Trans. — Revised Service Procedure — 1973 Car Shop Manual Volume 1 — Group 16			
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Thrust Washer — New — Output Shaft and First Gear Thrust Washer (Pinto with F.O.G. 4-Speed Trans.)	TSI 39	3/23/73	—
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1974			
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1975			
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Flywheel Housing — Inspection and Alignment Procedure (All Cars with Manual Trans.)	76	9/27/74	857
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1976			
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TRUCK INDEX

BODY

BODY-SHELL

1970

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1971

Attachments — Front Fender Lower Rear Extension — Loose and/or Broken (B-Series — Models B-500-750)	71	6/28/74	744
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Cover — Pick-up Box — Proper Attachment (F-100-350 Series with 8' Pick-up Box)	93	7/11/75	1204
Engine Noise Inside Vehicle (All LT, LNT, and LTS 900 Series Trucks)	80	11/29/74	940
Hood — Loose at Rear (Truck L-Series, Models N-NT)	44	5/18/73	384
Kits — Cosmetic and Water Leak Repair (F-Series Trucks with Fiberglass Pick-up Box Cover)	66	4/19/74	644
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Vinyl Roof — Maintenance (All Trucks So Equipped)	100	11/7/75	1291

1972

Attachments — Front Fender Lower Rear Extension — Loose and/or Broken (B-Series — Models B-500-750)	71	6/28/74	744
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Cover — Pick-up Box — Proper Attachment (F-100-350 Series with 8' Pick-up Box)	93	7/11/75	1204
Engine Noise Inside Vehicle (All LT, LNT, and LTS 900 Series Trucks)	80	11/29/74	940
Hood — Loose at Rear (Truck L-Series, Models N-NT)	44	5/18/73	384
In-Cab Drone-Boom (F-100-350 Series Trucks)	72	7/19/74	764

Kits — Cosmetic and Water Leak Repair (F-Series Trucks with Fiberglass Pick-up Box Cover)	66	4/19/74	644
Moulding — Door Trim Panel Replacement (F-100-350 Series Ranger Models)	92	6/20/75	1187
Pick-up Box — Misalignment with Rear of Cab — Right Hand Side (F-100-250)	23	8/18/72	222
Pick-up Box — Tilt (F-100-250 Light Truck)	1	9/25/72	17
Repair Procedure — Sheet Metal Cracks — Body Shop Information (L-Series Trucks)	TSI 34	1/19/73	—
Replacement Parts — Body Sheet Metal — Corrosion Protection (All Trucks where Applicable)	67	5/3/74	658
Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283
Vehicles in Storage — Sheet Metal Corrosion (Subject 4, 3, Page 1 of Warranty and Policy Manual has been Revised)	TSI 8	2/11/72	—
Vinyl Roof — Maintenance (All Trucks So Equipped)	100	11/7/75	1291

1973

American Road Camper — Locked Bathroom Door (American Road Camper)	72	7/19/74	763
American Road Camper — Repair Procedures (American Road Camper)	61	2/2/74	553
Attachments — Front Fender Lower Rear Extension — Loose and/or Broken (B-Series — Models B-500-750)	71	6/28/74	744
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Cover — Pick-up Box — Attachment (Light Truck with 8' Box)	TSI 34	1/19/73	—
Cover — Pick-up Box — Proper Attachment (F-100-350 Series with 8' Pick-up Box)	93	7/11/75	1204
Engine Noise Inside Vehicle (All LT, LNT, and LTS 900 Series Trucks)	80	11/29/74	940
Front Pillar Area — Mud and Water Leaks into Cab (F-100-750 Series Trucks)	52	9/7/73	418
Hood — Loose at Rear (Truck L-Series, Models N-NT)	44	5/18/73	384
In-Cab Drone-Boom (F-100-350 Series Trucks)	72	7/19/74	764
Inner Door Handle and Stereo Speaker Opening — Air Leakage (F-100-750 Series Trucks)	52	9/7/73	417
	59	12/21/73	417-S
Kits — Cosmetic and Water Leak Repair (F-Series Trucks with Fiberglass Pick-up Box Cover)	66	4/19/74	644
Moulding — Door Trim Panel Replacement (F-100-350 Series Ranger Models)	92	6/20/75	1187
Plenum Chamber — Cowl Top — Rusting (F-100-250-350 Series Trucks)	55	10/19/73	449
Repair Procedure — Sheet Metal Cracks — Body Shop Information (L-Series Trucks)	TSI 34	1/19/73	—
Replacement Parts — Body Sheet Metal — Corrosion Protection (All Trucks where Applicable)	67	5/3/74	658
Rub Rail — Side — Rust Discoloration Below (Econoline Parcel Delivery Van)	65	4/5/74	623
Side Windows — Road Splash (W-Series)	85	3/7/75	1033
Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283
Vehicles in Storage — Sheet Metal Corrosion (Subject 4, 3, Page 1 of the Warranty and Policy Manual has been Revised)	TSI 8	2/11/72	—
Vinyl Roof — Maintenance (All Trucks So Equipped)	100	11/7/75	1291

1974

Anticorrosion Treatment of Vehicles with Seat Belt Retractors Mounted in the Inner "B" or "C" Panel (All Light Trucks)	148	12/5/77	2063
Attachments — Front Fender Lower Rear Extension Loose and/or Broken (B-Series Models B-500-750)	71	6/28/74	744
Cab Back Panel — Boom or Drone ("F" Series Supercab — All Model Years)	120	9/22/76	1614
	134	5/9/77	1614-S

Description	Bulletin	Date	Article
BODY — SHELL — Cont.			
1974			
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Cover — Pick-up Box — Proper Attachment (F-100-350 Series with 8' Pick-up Box)	93	6/20/75	1204
Engine Noise Inside Vehicle (All LT, LNT, and LTS 900 Series Trucks)	80	11/29/74	940
Floor Pan — Sheet Metal Cracks (C-Series)	92	6/20/75	1188
Grille — Damage when Cab is Tilted ("C" Series with FMVSS 121 Air Brakes)	113	6/4/76	1509
In-Cab Drone-Boom (F-100-350 Series Trucks)	72	7/19/74	764
Insulator — Sound and Heat — Usage (F-100-350 Bronco and Econoline)	112	5/21/76	1498
Jack Assembly — New (Courier Trucks)	79	11/15/74	916
Kits — Cosmetic and Water Leak Repair (F-Series Trucks with Fiberglass Pick-up Box Cover)	66	4/19/74	644
Replacement Parts — Body Sheet Metal — Corrosion Protection (All Trucks where applicable)	67	5/3/74	658
	150	1/4/78	658-S-1
Rub Rail — Side — Rust Discoloration Below 1974½ F-100, 250, 350 "Super Cab" Service Information (Econoline Parcel Delivery Van)	68A	5/10/74	679
Seal — Lower Radiator Air Deflector — Rubs Radiator Tank (F & B-500-750 Series)	91	6/6/75	1177
Side Panel — Fuel Stains on (F-150, 350)	139	7/22/77	1930
Side Windows — Road Splash on (W-Series)	85	3/7/75	1033
Spotwelds — Missing (All Truck Lines)	152	2/27/78	3066
Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283
Truck Body and Special Equipment — Installation Precautions (All Light, Medium, Heavy and Extra-Heavy Trucks)	79	11/15/74	917
1974½			
Cab Back Panel — Boom or Drone ("F" Series Supercab — All Model Years)	120	9/22/76	1614
	134	5/9/77	1614-S
Deflector to Reduce Water Accumulation on Side Window Glass (Model W-Series)	110	4/22/76	1457
1975			
Anticorrosion Treatment of Vehicles with Seat Belt Retractors Mounted in the Inner "B" or "C" Panel (All Light Trucks)	148	12/5/77	2063
Cab Back Panel — Boom or Drone ("F" Series Supercab — All Model Years)	120	9/22/76	1614
	134	5/9/77	1514-S
Cover — Pick-up Box — Proper Attachment (F-100-350 Series with 8' Pick-up Box)	93	6/20/75	1204
Cover — Pick-up Box — Water Leakage (F-Series with 8' Box)	122	10/25/76	1688
Cowl Panel — Leaf Entry (Econoline)	127	1/5/77	1703
Deflector to Reduce Water Accumulation on Side Window Glass (Model W-Series)	110	4/22/76	1457
Engine Noise Inside Vehicle (All LT, LNT, and LTS 900 Series Trucks)	80	11/29/74	940
Floor Pan — Sheet Metal Cracks (C-Series)	92	6/20/75	1188
Glass — Outside Rear View Mirror — Replacement (All Trucks with Camper, Western Swing Lock, and Big Western Mirrors — All Model Years)	112	5/21/76	1497
Grille — Damage when Cab is Tilted ("C" Series with FMVSS 121 Air Brakes)	113	6/4/76	1509
Hood Hinges — Adjustable — Louisville Series (All Models, except LTS)	123	11/5/76	1657
Insulator — Sound and Heat — Usage (F-100-350 Bronco and Econoline)	112	5/21/76	1498
Label or Decal — "Unleaded Gasoline Only" Replacement (All Trucks Using Unleaded Gasoline)	80	11/29/74	932
Seal — Lower Radiator Air Deflector — Rubs Radiator Tank (F & B-500-750 Series)	91	6/6/75	1177
Sealant — Body Sheet Metal (All Truck Lines)	150	1/4/78	6585-1
Side Windows — Road Splash on Side (W-Series)	85	3/7/75	1033
Spotwelds — Missing (All Truck Lines)	152	2/27/78	3066
Spring — LTL Hood Assist (LTL Series)	136	6/7/77	1869
Supercab — Boom or Drone ("F" Series Supercab — All Model Years)	134	5/9/77	1614-S

Description	Bulletin	Date	Article
Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283
Truck Body and Special Equipment — Installation Precautions (All Light, Medium, Heavy and Extra-Heavy Trucks)	79	11/15/74	917
1976			
Butterfly Hood — Fiberglass Service ("L" Series with L-104 Butterfly Hood)	149	12/23/77	2096
Cab Back Panel — Boom or Drone ("F" Series Supercab — All Model Years)	120	9/22/76	1614
	134	5/9/77	1614-S
Cover — Pick-up Box — Installation to Meet FMVSS Requirement (F-100-350 Series Except F-100/150 Supercab (4x2))	149	2/23/77	2098
Cover — Pick-up Box — Water Leakage (F-Series with 8' Box)	122	10/25/76	1638
Cowl Panel — Leaf Entry (Econoline)	127	1/5/77	1703
Deflector to Reduce Water Accumulation on Side Window Glass (Model W-Series)	110	4/22/76	1457
Glass — Outside Rear View Mirror — Replacement (All Trucks with Camper, Western Swing Lock, and Big Western Mirrors — All Model Years)	112	5/21/76	1497
Grille — Damage when Cab is Tilted ("C" Series with FMVSS 121 Air Brakes)	113	6/4/76	1509
Hood — Opening Procedure and Mechanism Lubrication ("F" Series)	148	11/21/77	2079
	150	1/4/78	2079-S
Hood Hinges — Adjustable Louisville Series (All Models, except LTS)	123	11/5/76	1657
Insulator — Sound and Heat — Usage (F-100-350 Bronco and Econoline)	112	5/21/76	1498
Sealant — Body Sheet Metal (All Truck Lines)	150	1/4/78	6585-1
Side Panel — Fuel Stains (E-150/350)	139	7/22/77	1930
Spotwelds — Missing (All Truck Lines and Model Years)	152	2/27/78	3066
Spring — LTL Hood Assist (LTL Series)	136	6/7/77	1869
Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283
BUMPERS			
Removal of Protective Wax Coating on Chrome Bumpers (All Trucks and Model Years)	77	10/11/74	874
DOORS			
1972			
Door Enclosed Parts — Contamination by Commercially Applied Anti-Corrosion Products (All Trucks)	TSI 41	4/20/73	—
Door — Under Seat Dispatch Box — Difficult to Open (L-Series Trucks)	TSI 21	10/20/72	—
1973			
Door Enclosed Parts — Contamination by Commercially Applied Anti-Corrosion Products (All Trucks)	TSI 41	4/20/73	—
Panel — Door Trim — Servicing Procedure (F-100 Series Trucks)	61	2/2/74	534
1974			
Arm Rest "L" Series ("L" Series Trucks)	147	11/21/77	2059
Doors — Sealing of Electrocoat Drain Holes (All Econolines)	69	5/31/74	709
Moulding — Door Trim Panel Replacement (F-100-350 Series Ranger Models)	92	6/20/75	1187
Panel — Door Trim — Servicing Procedure (F-100 Series Trucks)	61	2/2/74	534
Tailgate — Door Lift Gate — Water Leaks (Bronco)	85	3/7/75	1034
1975			
Attaching Clips — Front Door Arm Rest — Loose (Monarch, Comet, Granada, Maverick, Mustang, Pinto)	93	6/20/75	1193
Center Hinge — Cargo Sliding Door Binding/ Breakage (Econoline)	115	7/2/76	1316-S
Center Hinge — Cargo Sliding Door Breakage (Econoline)	101	11/21/75	1316
Door — Sliding Cargo — Inoperable when Opened with Excessive Force — Door Drops Out of Lower Track (Econoline Built Prior to 9/15/75)	105	2/11/76	1389

Description	Bulletin	Date	Article
DOORS — Cont.			
1975			
Front Door — R.H. — Water Leak (Econoline)	104	1/23/76	1366
Hinge — Front Door — Loose (Econoline)	118	8/17/76	1578
Moulding — Door Trim Panel Replacement (F-100-350 Series Ranger Models)	92	6/20/75	1187
Sliding Door — Adjustment (Econoline)	89	5/2/75	1126
Sliding Door — Does Not Fully Open (Econoline) ...	141	8/23/77	1953
1976			
Center Hinge — Cargo Sliding Door Binding/ Breakage (Econoline)	115	7/2/76	1316-S
	118	8/17/76	1316-S
Doors — Side Swing Cargo — Inside Handle Remote Lock Control (Econolines Built Prior to 8/24/76)	128	2/9/77	1720
Front Door — R.H. — Water Leak (Econoline)	104	1/23/76	1366
Hinge — Front Door — Loose (Econoline)	118	8/17/76	1578
Sliding Door does not Fully Open (Econoline)	141	8/23/77	1953

HOOD, FENDER, AND GRILLE
1969

Grille — Damage when Cab is Tilted ("C" Series with FMVSS 121 Air Brakes)	113	6/4/76	1509
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1970

Grille — Damage when Cab is Tilted ("C" Series with FMVSS 121 Air Brakes)	113	6/4/76	1509
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1971

Grille — Damage when Cab is Tilted ("C" Series with FMVSS 121 Air Brakes)	113	6/4/76	1509
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1972

Apron — Courier Fender Part Number Change Information (Courier)	TSI 56	11/2/73	—
Grille — Damage when Cab is Tilted ("C" Series with FMVSS 121 Air Brakes)	113	6/4/76	1509
Hood to Cowl Alignment L-Series (All L-Series)	TSI 13	4/28/72	—

1973

Apron — Courier Fender — Part Number Change Information (Courier)	TSI 56	11/2/73	—
Grille — Damage when Cab is Tilted ("C" Series with FMVSS 121 Air Brakes)	113	6/4/76	1509
Hood to Cowl Alignment — L-Series (All L-Series)	TSI 13	4/28/72	—

1974

Hood Hinges — Adjustable — Louisville Series (All Models except LTS)	123	11/5/76	1657
Insulator — Hood Air Inlet Sound ("L" Series Trucks with Turbo Charged Diesel Engines)	150	1/4/78	3018
Spring — LTL Hood Assist (LTL Series)	136	6/7/77	1869

1975

Hood — Opening Procedure and Mechanism Lubrication ("F" Series)	148	11/21/77	2079
	150	1/4/78	2079-S
Insulator Sound — Hood Air Inlet (L-Series Trucks with Turbo Charged Diesel Engines)	150	1/4/78	3018

1976

Insulator Sound — Hood Air Inlet (L-Series Trucks with Turbo Charged Diesel Engines)	150	1/4/78	3018
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INSTRUMENT PANEL AND CONSOLE

Ash Tray Falls Out — Loose Ball Bearings — Part Number Correction (F-100-250 Light and Medium Trucks)	3	10/22/71	37
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MIRRORS

1969

Rear View Mirror — Outside — Glass Replacement (All Trucks with Camper, Western Swing Lock, and Big Western Mirrors)	112	5/21/76	1497
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1970

Rear View Mirror — Outside — Glass Replacement (All Trucks with Camper, Western Swing Lock, and Big Western Mirrors)	112	5/21/76	1497
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1971

Rear View Mirror — Outside — Glass Replacement (All Trucks with Camper, Western Swing Lock, and Big Western Mirrors)	112	5/21/76	1497
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1972

Bracket — Inside Rear View Mirror — Rebonding (All Trucks)	TSI 21	4/20/73	—
Rear View Mirror — Outside Glass Replacement (All Trucks with Camper, Western Swing Lock, and Big Western Mirrors)	112	5/21/76	1497
Rear View Mirror — Outside Remote Control — Inoperative (Light Trucks)	TSI 12	4/14/72	—
Rear View Mirrors — Outside Remote Control (Light Trucks So Equipped)	TSI 37	3/2/73	—

1973

Bracket — Inside Rear View Mirror — Rebonding (All Trucks)	TSI 41	4/20/73	—
Rear View Mirror — Outside — Glass Replacement (All Trucks with Camper, Western Swing Lock, and Big Western Mirrors)	112	5/21/76	1497
Rear View Mirror — Outside Remote Control — Inoperative (Light Trucks)	TSI 12	4/14/72	—
Rear View Mirrors — Remote Control Outside (Light Trucks So Equipped)	TSI 37	3/2/73	—

PAINT

1969

Paint — Peeling — Primer Recommendations (All Vehicles)	101	11/21/75	1304
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1970

Paint — Peeling — Primer Recommendation (All Vehicles)	101	11/21/75	1304
Spray Gun — Pressure Drop (All Light Truck Models)	104	1/23/76	1349

1971

Paint — Peeling — Primer Recommendation (All Vehicles)	101	11/21/75	1304
Spray Gun — Pressure Drop (All Light Truck Models)	104	1/23/76	1349

1972

Code Numbers — Revised Fleet Color Repair Paint	TSI 7	1/28/72	—
Industrial and Chemical Fallouts — Description and Removal Procedures (All Trucks)	TSI 57	11/23/73	—
Paint — Peeling — Primer Recommendation (All Vehicles)	101	11/21/75	1304
Plastic Ornamentation — Heat Damage (Light Trucks)	TSI 5	12/17/71	—
Refinishing Procedures — Pre-Primed Service Replacement (Sheet Metal Parts — Black Electrocoat Primer)	TSI 9	3/3/72	—
Spray Gun Pressure Drop (All Light Truck Models)	104	1/23/76	1349

1973

Code Numbers — Revised Fleet Color Repair Paint	TSI 7	1/28/72	—
Industrial and Chemical Fallouts — Description and Removal Procedures (All Trucks)	TSI 57	11/23/73	—
Modification of Courier Repair Panel Parts — Finishing and Painting Procedures (Courier)	TSI 52	9/7/73	—
Paint — Peeling — Primer Recommendation (All Vehicles)	101	11/21/75	1304
Refinishing Procedures — Pre-Primed Service Replacement (Sheet Metal Parts — Black Electrocoat Primer)	TSI 8	3/3/72	—
Spray Gun Pressure Drop (All Light Truck Models)	104	1/23/76	1349

1976

Anticorrosion Treatment of Vehicles with Seat Belt Retractors Mounted in the Inner "B" or "C" Panel (All Light Trucks)	148	12/5/77	2063
Body Sheet Metal — Corrosion Protection — Body Sheet Metal (All Truck Lines)	136	6/7/77	658-S
	150	1/4/78	658S-1
Peeling Paint — Primer Recommendation (All Vehicles)	101	11/21/75	1304
Spray Gun — Pressure Drop (All Light Truck Models)	104	1/23/76	1349

Description	Bulletin	Date	Article
ROOF			
Roof Panel — Reinforcement Separates at Roof Panel (Econoline)	56	11/2/73	457
Vinyl Roof — Maintenance (All Trucks So Equipped)	100	11/7/75	1291
SEAT/SEAT BELTS			
1972			
Seat Belt Ornament Missing From Buckle — Push Button Release, Standard Seat Belts (All Trucks)	57	11/23/73	462
1973			
Rear Carpets and/or Floor Mats — Tear at Engine Cover Panel Slits (Econoline)	46	6/1/73	391
Seat Belt Ornament Missing From Buckle — Push Button Release, Standard Seat Belts (All Trucks)	57	11/23/73	462
Seat Cushion Squeaks (F-100-750 Series — Bench Seat)	37	3/2/73	346
1974			
Seat Belt Ornament — Missing from Buckle — Push Button Release — Standard Seat Belts (All Trucks)	57	11/23/73	462
1975			
Passenger Bucket Seat Back Difficult to Unlatch (Bronco)	104	1/23/76	1365
1976			
Attachment — Shoulder Harness — Air Leakage (F-100-350 Standard Cab)	118	8/17/76	1577
Bucket Seat — Passenger Side — Misalignment (Econoline)	119	9/3/76	1598
Seat Belt Warning System — Revised (All Trucks)	100	11/7/75	1294
TRIM — INTERIOR AND EXTERIOR			
1972			
Rear View Mirrors — Outside (Light Trucks)	89	5/2/75	1116
Spot Lifter — Automotive Fabric — Precautions to be Used C9AZ-19526-A and Texize K2R Cleaning Solvents (All Trucks)	87	4/4/75	1070
Sun Visor — High Rotational Effort (All Trucks)	21	7/21/72	206
Support — Roof Headlining (Roof Bow) — Service Replacement (Econoline)	79	11/15/74	904
Touch Up Kit — Woodgrain Transfer Decal (All Models So Equipped)	TSI 37	3/2/73	—
Trim Panel Water Shield — Removal and Installation Procedures (All Series So Equipped)	88	4/18/75	1090
1973			
Hub Cap — Installation (F-Series Light Trucks)	TSI 52	9/7/73	—
Hub Cap — Removal (F-350 Series with 140" W.B. and Super Single Wheel)	66	4/19/74	647
Kit — RPO — Body Side Moulding (Courier)	63	3/1/74	566
Panel — Door Trim — Servicing Procedure (F-100 Series Trucks)	61	2/2/74	534
Rear View Mirrors — Outside (Light Truck)	89	5/2/75	1116
Spot Lifter — Automotive Fabric — Precautions to be Used C9AZ-19526-A and Texize K2R Cleaning Solvents (All Trucks)	87	4/4/75	1070
Support — Roof Headlining (Roof Bow) — Service Replacement (Econoline)	79	11/15/74	904
Touch Up Kit — Woodgrain Transfer Decal (All Models So Equipped)	TSI 37	3/2/73	—
1974			
Instrument Cluster — Lens Damage Due to Improper Cleaning Agents and/or Methods (All Trucks)	92	6/20/75	1181
Kit — RPO Body Side Moulding (Courier)	63	3/1/74	566
Moulding — Door Trim Panel — Replacement (F-100-350 Series Ranger Models)	92	6/20/75	1187
Panel — Door Trim — Servicing Procedure (F-100 Series Trucks)	61	2/2/74	534
Panel — Inner Cab Corner — "Squeaks" (F-Series Trucks with In-Cab Fuel Tank Assembly)	66	4/19/74	645
Rear View Mirrors — Outside (Light Trucks)	89	5/2/75	1116

Description	Bulletin	Date	Article
Spot Lifter — Automotive Fabric — Precautions to be Used C9AZ-19526-A and Texize K2R Cleaning Solvents (All Truck Lines)	87	4/4/75	1070
Support — Roof Headlining (Roof Bow) — Service Replacement (All Econoline)	79	11/15/74	904
Trim Panel Water Shield — Removal and Installation Procedures (All Series So Equipped)	88	4/18/75	1090
1975			
Instrument Cluster — Lens Damage Due to Improper Cleaning Agents and/or Methods (All Trucks)	92	6/20/75	1181
Moulding — Door Trim Panel — Replacement (F-100-350 Series Ranger Models)	92	6/20/75	1187
Rear View Mirrors — Outside (Light Truck)	89	5/2/75	1116
Retainers — Push-In — Exterior Moulding Retention (Econoline — All Models)	90	5/23/75	1143
Spot Lifter — Automotive Fabric — Precautions to be Used with C9AZ-19526-A and Texize K2R Cleaning Solvents (All Truck Lines)	87	4/4/75	1070
Support — Roof Headlining (Roof Bow) — Service Replacement (All Econoline)	79	11/15/74	904
Trim Panel Water Shield — Removal and Installation Procedures (All Series So Equipped)	88	4/18/75	1090
1976			
Arm Rest — "L" Series ("L" Series Trucks)	147	11/21/77	2059
Panel — Door Trim — Removal and Installation (F-100-750)	120	9/22/76	1615
WATER LEAKS			
1973			
Box Area — Water Leak Correction (Econoline — Parcel Delivery Van)	64	3/22/74	593
Furnace — American Road Camper — Moisture Protection (American Road Camper and Other Recreation Vehicles)	64A	3/22/74	605
Kits — Cosmetic and Water Leak Repair (F-Series Trucks with Fiberglass Pick-up Box Cover)	66	4/19/74	644
1974			
Box Area Water Leak Correction (Econoline — Parcel Delivery Van)	64	3/22/74	593
Cover — Pick-up Box — Water Leakage (F-Series with 8' Box)	122	10/25/76	1638
Kit — Cosmetic and Water Leak Repair (F-Series Trucks with Fiberglass Pick-up Box Cover)	66	4/19/74	644
Tailgate — Door Lift Gate — Water Leaks (Bronco)	85	3/7/75	1034
1974½			
Deflector to Reduce Water Accumulation on Side Window Glass (Model W-Series)	110	4/23/76	1457
1975			
Deflector to Reduce Water Accumulation on Side Window Glass (Model W-Series)	110	4/23/76	1457
Front Door — R.H. — Water Leak (Econoline)	104	1/23/76	1366
Grille and/or Headlight Doors — Water Entrapment Service Parts (F & B 500-750-6000-7000)	90	5/23/75	1144
Kits — Cosmetic and Water Leak Repair (F-Series Trucks with Fiberglass Pick-up Box Cover)	66	4/19/74	644
Tailgate — Door Lift Gate — Water Leaks (Bronco)	85	3/7/75	1034
Weatherstrip — Water Leaks — Front, Rear, and Side Cargo Doors (Econoline)	151	2/10/78	3052
1976			
Deflector to Reduce Water Accumulation on Side Window Glass (Model W-Series)	110	4/23/76	1457
Front Door — R.H. — Water Leak (Econoline)	104	1/23/76	1366
Kit — Cosmetic and Water Leak Repair (F-Series Trucks with Fiberglass Pick-up Box Cover)	66	4/19/74	644
Weatherstrip — Water Leaks — Rear, Side Cargo and Front Doors (Econoline)	151	2/10/78	3052
WINDOWS			
1969			
Window Regulator Cam and Pinion Assembly ("L" Series)	114	6/18/76	1523
1970			
Window Regulator Cam and Pinion Assembly ("L" Series)	114	6/18/76	1523

Description	Bulletin	Date	Article
WINDOWS — Cont.			
1971			
Window Regulator Cam and Pinion Assembly ("L" Series)	114	6/18/76	1523
1972			
Window Regulator Cam and Pinion Assembly ("L" Series)	114	6/18/76	1523
1973			
Cam and Pinion Assembly — Window Regulator ("L" Series)	114	6/18/76	1523
Side Windows — Road Splash on Side Windows (W-Series)	85	3/7/75	1033
Tempered Glass — Mottling (All Trucks)	TSI 40	4/6/73	—
Window — American Road Camper — Leakage (American Road Camper)	64	3/22/74	591
Windshield — Replacement (All Trucks)	TSI 37	3/2/73	—
1974			
Side Windows — Road Splash (W-Series)	85	3/7/75	1033
Vent Window Anti-Theft Locking Handle ("F" Series)	139	7/22/77	1929

1974½

Deflector to Reduce Water Accumulation on Side Window Glass (Model W-Series)	110	4/23/76	1457
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1975

Backlite Glass — Heated — Protection Grids (All Lines So Equipped)	138	7/6/77	1895
Deflector to Reduce Water Accumulation on Side Window Glass (Model W-Series)	110	4/23/76	1457
Side Windows — Road Splash (W-Series)	85	3/7/75	1033
Vent Window Anti-Theft Locking Handle ("F" Series)	139	7/22/77	1929

1976

Backlite Glass — Heated — Protecting Grids (All Lines So Equipped)	138	7/6/77	1895
Vent Window Anti-Theft Locking Handle ("F" Series)	139	7/22/77	1929
Windshield Breakage (Econoline)	128	2/9/77	1721
Windshield Breakage — Revision (Econoline)	129	2/24/77	1721-S

CHASSIS

BRAKES

1969			
Alternative Drum/Combination for Buses (B-Series Buses with Wedge Brakes)	67	5/3/74	676
Anti-Lock Systems for Air Brake Trucks — Booklet — Corrections (All Trucks So Equipped)	86	3/21/75	1056
Anti-Skid Front Wheel System — Deletion (All Models with FMVSS 121 Level Air Brakes)	117	8/3/76	1563
Brake — Asbestos Fiber Dust Removal (All Truck Lines)	104	1/23/76	1269-S
Brake Fluid — Ford — Color Change (All Trucks)	87	4/4/75	1063
Brake Lining — Availability (M-Series Motor Home Chassis)	78	10/25/74	895
Brake Lining — Short Life (Econoline E-200 and E-300 Series)	87	4/4/75	1082
Brake Linings — Improved (E-100-200-300, F-100-250, F-250 HD, F-350)	TSI 2	11/19/71	—
Brake Locking Devices (All Medium, Heavy and Extra-Heavy Trucks with Hydraulic Brakes)	TSI 43	5/4/73	—
Brake Pedal — Rattle (All F-Series Light Trucks)	66	4/19/74	646
Brake — Rear Wheel — Squeal (All Heavy and Extra-Heavy Trucks with S-Cam Operated Rear Air Brakes)	32	12/15/72	292
Brakes — Occasional Squeal (All Light Trucks)	114	6/18/76	1519
Cap — Brake Master Cylinder (All Light Trucks)	107	3/10/76	1405
Disc Brake — Squeal (F-250-350)	10	1/28/72	110
Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—
Pistons — Disc Brake — Removal from Housing (All Light Trucks)	TSI 17	6/30/72	—
Rotors — Front Disc — Machining (All F-100 and 250-6200 Lb. GVW Series Trucks)	64	3/22/74	575
Slide Grease — Disc Brake Caliper (All Vehicles So Equipped)	104	1/23/76	1351
Vacuum Pump — Pulley Loosening (F, B, and L Series with Caterpillar Engines and Hydraulic Brakes)	117	8/3/76	1565

1970

Alternative Drum/Combination for Buses (B-Series Buses with Wedge Brakes)	67	5/3/74	676
Anti-Lock Systems for Air Brake Trucks — Booklet — Corrections (All Trucks So Equipped)	86	3/21/75	1056
Anti-Skid — Front Wheel Systems — Deletion (All Models with FMVSS 121 Level Air Brakes)	117	8/3/76	1563
Brake — Asbestos Fiber Dust Removal (All Truck Lines)	104	1/23/76	1269-S

Brake Fluid — Ford — Color Change (All Trucks)	87	4/4/75	1063
Brake Lining — Availability (M-Series Motor Home Chassis)	78	10/25/74	895
Brake Lining — Short Life (Econoline E-200 and E-300 Series)	87	4/4/75	1082
Brake Linings — Improved (E-100-200-300, F-100-250, F-250 HD, F-350)	TSI 2	11/19/71	—
Brake Locking Devices (All Medium, Heavy and Extra-Heavy Trucks with Hydraulic Brakes)	TSI 43	5/4/73	—
Brake Pedal — Rattle (All F-Series Light Trucks)	66	4/19/74	646
Brake Performance (C-Series Trucks with Hydraulic Brakes)	85	3/7/75	1035
Brake — Rear Wheel — Squeal (All Heavy and Extra-Heavy Trucks with S-Cam Operated Rear Air Brakes)	32	12/15/72	292
Brakes — Occasional Squeal (All Light Trucks)	114	6/18/76	1519
Cap — Brake Master Cylinder (All Light Trucks)	107	3/10/76	1405
Disc Brake Squeal (F-250-350)	10	1/28/72	110
Fasteners — New — Rear Air Brake (All Models Medium, Heavy, and Extra-Heavy Trucks with Air Brakes)	TSI 33	12/29/72	—
Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—
Parking Brake — Driveshaft Drum Torque (All Medium and Heavy Series Trucks with 9x3 Driveshaft Mounted Parking Brake)	TSI 59	12/21/73	—
Pistons — Disc Brake — Removal from Housing (All Light Trucks)	TSI 17	6/30/72	—
Rotors — Front Disc — Machining (All F-100 and 250-6200 Lb. GVW Series Trucks)	64	3/22/74	575
Slide Grease — Disc Brake Caliper (All Vehicles So Equipped)	104	1/23/76	1351
Vacuum Pump — Pulley Loosening (F, B, and L-Series with Caterpillar Engines and Hydraulic Brakes)	117	8/3/76	1565

1971

Alternative Drum/Combination for Buses (B-Series Buses with Wedge Brakes)	67	5/3/74	676
Anti-Lock Systems for Air Brake Trucks — Booklet Corrections (All Trucks So Equipped)	86	3/21/75	1056
Anti-Skid — Front Wheel System — Deletion (All Models with FMVSS 121 Level Air Brakes)	117	8/3/76	1563
Brake — Asbestos Fiber Dust Removal (All Truck Lines)	104	1/23/76	1269-S
Brake Fluid — Ford — Color Change (All Trucks)	87	4/4/75	1063
Brake Lining — Availability (M-Series Motor Home Chassis)	78	10/25/74	895

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
BRAKES — Cont.							
1971							
Brake Lining — Short Life (Econoline E-200 and E-300 Series)	87	4/4/75	1082	Pistons — Disc Brake — Removal from Housing (All Light Trucks)	TSI 17	6/30/72	—
Brake Linings — Improved (E-100-200-300, F-100-250, F-250 HD, F-350)	TSI 2	11/19/71	—	Rotors — Front Disc — Machining (All F-100 and 250-6200 Lb. GVW Series Trucks)	64	3/22/74	575
Brake Locking Devices (All Medium, Heavy and Extra-Heavy Trucks with Hydraulic Brakes)	TSI 43	5/4/73	—	Slide Grease — Disc Brake Caliper (All Vehicles So Equipped)	104	1/23/76	1351
Brake Pedal Rattle (All F-Series Light Trucks)	66	4/19/74	646	Vacuum Pump — Pulley Loosening (F, B, and L-Series with Caterpillar Engines and Hydraulic Brakes)	117	8/3/76	1565
Brake Performance (C-Series Trucks with Hydraulic Brakes)	85	3/7/75	1035	1973			
Brake — Rear Wheel — Squeal (All Heavy and Extra-Heavy Trucks with S-Cam Operated Rear Air Brakes)	32	12/15/72	292	Adjusting Screw — Brake Wheel Cylinder — Thread Lubrication (All Courier Trucks)	TSI 33	12/24/72	—
Brakes — Occasional-Squeal (All Light Trucks)	114	6/18/76	1519	Alternative Drum/Combination for Buses (B-Series Buses with Wedge Brakes)	67	5/3/74	676
Cap — Brake Master Cylinder (All Light Trucks)	107	3/10/76	1405	Anti-Lock Systems for Air Brake Trucks — Booklet Corrections (All Trucks So Equipped)	86	3/21/75	1056
Disc Brake Squeal (F-250-350)	10	1/28/72	110	Anti-Skid — Front Wheel System — Deletion (All Models with FMVSS 121 Level Air Brakes)	117	8/3/76	1563
Fasteners — New — Rear Air Brake (All Medium, Heavy and Extra-Heavy Trucks with Air Brakes)	TSI 33	12/29/72	—	Brake — Asbestos Fiber Dust Removal (All Truck Lines)	104	1/23/76	1269-S
Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—	Brake Booster Assembly — New (M-400 Trucks)	TSI 50	8/3/73	—
Parking Brake — Driveshaft — Drum Torque (All Medium and Heavy Series Trucks with 9x3 Driveshaft Mounted Parking Brake)	TSI 59	12/21/73	—	Brake Fluid — Ford — Color Change (All Trucks)	87	4/4/75	1063
Pistons — Disc Brake — Removal of Disc Brake Pistons from Housing (All Light Trucks)	TSI 17	6/30/72	—	Brake Lining — Availability (M-Series Motor Home Chassis)	78	10/25/74	895
Rotors — Front Disc — Machining (All F-100 and 250-6200 Lb. GVW Series Trucks)	64	3/22/74	575	Brake Lining — Short Life (Econoline E-200 and E-300 Series)	87	4/4/75	1082
Slide Grease — Disc Brake Caliper (All Vehicles So Equipped)	104	1/23/76	1351	Brake Locking Devices (All Medium, Heavy and Extra-Heavy Trucks with Hydraulic Brakes)	TSI 43	5/4/73	—
Vacuum Pump — Pulley Loosening (F, B, and L-Series with Caterpillar Engines and Hydraulic Brakes)	117	8/3/76	1565	Brake Pedal — Rattle (All F-Series Light Trucks)	66	4/19/74	646
1972				Brake Pedal — Service Identification — Low Profile — High Profile (F-100-350 Series)	TSI 37	3/2/73	—
Adjusting Screw — Brake Wheel Cylinder Thread Lubrication (All Courier Trucks)	TSI 33	12/24/72	—	Brake Performance (C-Series Trucks with Hydraulic Brakes)	85	3/7/75	1035
Alternative Drum/Combination for Buses (B-Series Buses with Wedge Brakes)	67	5/3/74	676	Brake Squeal (All Courier Trucks)	41	4/20/73	371
Anti-Lock Systems for Air Brake Trucks — Booklet Corrections (All Trucks So Equipped)	86	3/21/75	1056	Brake — Stop Lamp Installation (F-100-350 without Speed Control)	117	8/3/76	1562
Anti-Skid — Front Wheel System — Deletion (All Models with FMVSS 121 Level Air Brakes)	117	8/3/76	1563	Brakes — Occasional Squeal (All Light Trucks)	114	6/18/76	1519
Article Correction — T.S.B. (Econoline E-200 and E-300 Series)	90	5/23/75	1082-S	Cap — Brake Master Cylinder (All Light Trucks)	107	3/10/76	1405
Brake — Asbestos Fiber Dust Removal (All Truck Lines)	104	1/23/76	1269-S	Disc Brakes — Heavy Duty Short Life — Off Road Application (F-250-350 Vehicles with H.D. Disc Brakes)	112	5/21/76	1500
Brake Fluid — Ford — Color Change (All Trucks)	87	4/4/75	1063	Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims for (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—
Brake Lining — Availability (M-Series Motor Home Chassis)	78	10/25/74	895	Hose — Front Disc Brake Installation (F-100-350 Series Trucks)	66	4/19/74	648
Brake Lining — Short Life (Econoline E-200 and E-300 Series)	87	4/4/75	1082	Parking Brake — Driveshaft — Drum Torque (All Medium and Heavy Series Trucks with 9x3 Driveshaft Mounted Parking Brake)	TSI 59	12/21/73	—
Brake Locking Devices (All Medium, Heavy and Extra-Heavy Trucks with Hydraulic Brakes)	TSI 43	5/4/73	—	Pistons — Disc Brake — Removal from Housing (All Light Trucks)	TSI 17	6/30/72	—
Brake Pedal — Rattle (All F-Series Light Trucks)	66	4/19/74	646	Proportioning Valve — Rear Brake (M-450-500 Motor Home Chassis)	95	8/8/75	1237
Brake Performance (C-Series Trucks with Hydraulic Brakes)	85	3/7/75	1035	Rotors — Front Disc — Machining (All F-100 and 250-6200 Lb. GVW Series Trucks)	64	3/22/74	575
Brake Squeal (All Courier Trucks)	41	4/20/73	371	Slide Grease — Disc Brake Caliper (All Vehicles So Equipped)	104	1/23/76	1351
Brake — Rear Wheel Squeal (All Heavy and Extra-Heavy Trucks with S-Cam Operated Rear Air Brakes)	32	12/15/72	292	Vacuum Pump Pulley Loosening (F, B, and L-Series with Caterpillar Engines and Hydraulic Brakes)	117	8/3/76	1565
Brakes — Occasional Squeal (All Light Trucks)	114	6/18/76	1519	1974			
Braking — Vibration During (F-250 4x4, F-250 4x4 with 3300 Lb. Front Axle Assembly)	16	4/28/72	159	Alternative Drum/Combination for Buses (B-Series Buses with Wedge Brakes)	67	5/3/74	676
Cap — Brake Master Cylinder (All Light Trucks)	107	3/10/76	1405	Anti-Lock Systems for Air Brake Trucks — Booklet Corrections (All Trucks So Equipped)	86	3/21/75	1056
Disc Brake Squeal (F-250-350)	10	1/28/72	110	Anti-Skid — Front Wheel System — Deletion (All Models with FMVSS 121 Level Air Brakes)	117	8/3/76	1563
Fasteners — New — Rear Air Brake (All Medium, Heavy, and Extra-Heavy Trucks with Air Brakes)	TSI 33	12/29/72	—	Article Correction — T.S.B. (Econoline E-200 and E-300 Series)	90	5/23/75	1082-S
Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—	Brake — Asbestos Fiber Dust Removal (All Years — All Truck Lines)	104	1/23/76	1269-S
Parking Brake — Driveshaft Drum Torque (All Medium and Heavy Series Trucks with 9x3 Driveshaft Mounted Parking Brakes)	TSI 59	12/21/73	—	Brake Drums — Rear — Balanced (F-100-150 4x2, F-100 4x4, E-100-150, E-200)	80	5/2/75	1127
				Brake Fluid — Ford Brake Fluid — Color Change (All Trucks)	87	4/4/75	1063

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
BRAKES — Cont.							
1974							
Brake Lining — Availability (M-Series Motor Home Chassis)	78	10/25/74	895	Brake Performance (C-Series Trucks with Hydraulic Brakes)	85	3/7/75	1035
Brake Lining — Short Life (Econoline E-200 and E-300 Series)	87	4/4/75	1082	Brake — Performance Diagnosis (All Light Trucks, Broncos and Econolines with Vacuum Boosted Brakes)	148	12/5/77	2080
Brake Pedal — Rattle (All F-Series Light Trucks)	66	4/19/74	646	Brake Shoe — Extends Out of Drum (Model Trucks with 17,500 Rear Axle and Air Brakes)	120	9/22/76	1616
Brake — Performance Diagnosis (All Light Trucks, Broncos, and Econolines with Vacuum Boosted Brakes)	148	12/5/77	2080	Brake Stop Lamp — Installation (F-100-350 without Speed Control)	117	8/3/76	1562
Brakes — Occasional Squeal (All Light Trucks)	114	6/18/76	1519	Caliper — Heavy Duty Front Disc Brake Specified Torque (All F & E with Sliding Caliper Dayton Heavy Duty Brakes)	149	12/23/77	2099
Disc Brakes — H.D. — Short Life — Off Road Application (F-250-350 Vehicles with H.D. Disc Brakes)	112	5/21/76	1500	Control Assembly — Parking Brake — New Design (E-100-350)	96	8/22/75	1247
Dust Shields — New — Disc Brake (F-100-250 Up to 6200 Lb. G.V.W.)	79	11/15/74	918	Disc Brakes — Heavy Duty (All Trucks with 15,000 Lb. and Up Front Axle)	97	9/5/75	1254
Front Disc Rotors — Machining (All F-100 and 250 through 6200 Lb. GVW Series Trucks)	64	3/22/74	575	Disc Brakes — H.D. — Short Life — Off Road Application (F-250-350 Vehicles with H.D. Disc Brakes)	112	5/21/76	1500
Hose — Front Disc Brake — Installation (F-100-350 Series Trucks)	66	4/19/74	648	Lever Brace — Parking Brake (C & CT Series Trucks)	144	10/6/77	1993
Proportioning Valve — Rear Brake (M-450-500 Motor Home Chassis)	95	8/8/75	1237	Master Cylinder — Front Brake — Service Replacement (C- and L-Series Trucks with Front Disc Brakes)	113	6/4/76	1511
Repair Kits — Wagner Air Relay Quick Release Valve (Trucks with Air Brakes)	104	1/23/76	1369	Oil at Air Compressor/Vacuum Pump Base (All with Caterpillar 3208 Engine)	138	7/6/77	1904
Stabilizer Bracket — Air Compressor (C and CT-Series Trucks with Caterpillar 1100 Series Diesel Engines)	105	2/11/76	1390	Parking Brake — Adjustment Procedure (Econoline)	113	6/4/76	1510
1975							
Air Cleaner — Brake Booster — Relocation (B-500-600-700-750 with Hydraulic Brakes)	129	2/24/77	1760	Parking Brake — Adjustment Procedure Revised (Econoline)	115	7/2/76	1510-S
Anti-Lock Systems for Air Brake Trucks — Booklet Corrections (All Trucks So Equipped)	86	3/21/75	1056	Power Brake — Unusual Operation (F-100-250 6200-6900 Lb. GVW, E-100-150 with Single 11 Inch Diaphragm Vacuum Brake Booster Assembly)	99	10/24/75	1287
Anti-Skid — Front Wheel System — Deletion (All Models with FMVSS 121 Level Air Brakes)	117	8/3/76	1563	Proportioning Valve — Rear Brake (M-450-500 Motor Home Chassis)	95	8/8/75	1237
Anti-Skid Sensor and Tone Wheel Retaining Bolts (Trucks with Air Brakes)	114	6/18/76	1524	Rebuild Kit — Eaton Anti-Skid Air Valve (Trucks with Eaton Anti-Skid System)	134	5/9/77	1841
Brake — Asbestos Fiber Dust Removal (All Years — All Truck Lines)	104	1/23/76	1269-S	Service Parts — Anti-Skid (Trucks with Eaton Anti-Skid System)	117	8/3/76	1561
Brake Drag or Pedal Free Play (F-250 4x2 Above 6900 Lb. GVW, F-250 4x4, F-350, E-250 and E-350 Built Between October 2, 1975 and October 25, 1975)	114	6/18/76	1391-S	Service Parts — Anti-Skid — Discontinued (Trucks with Anti-Skid System)	124	10/22/76	1668
Brake Drums — Rear — Balanced (F-100-150 4x2, F-100 4x4, E-100-150)	89	5/2/76	1127	Stabilizer Bracket — Air Compressor (All Models with Air Brakes and FT Engine without Thermactor)	124	10/22/76	1667
Brake Fluid — Ford — Color Change (All Trucks)	87	4/4/75	1063	Stabilizer Bracket — Air Compressor (C and CT-Series Trucks with Caterpillar 1100 Series Diesel Engines)	105	2/11/76	1390
Brake Lining — Availability (M-Series Motor Home Chassis)	78	10/25/74	895	Stabilizer Bracket — Air Compressor (C and CT-Series Trucks with Caterpillar 3208 Series Engines)	112	5/21/76	1499
Brake Lining — Rear — Premature Wear (Econoline 250/350 with Dana Rear Axle)	134	5/9/77	1842	Vacuum Pump — Pulley Loosening (F, B, and L-Series with Caterpillar Engines and Hydraulic Brakes)	117	8/3/76	1565
Brake Lining — Rear — Premature Wear (Econoline 250/350 with Dana Rear Axle)	138	7/6/77	1842-S	Wheel Sensor — Anti-Skid — Revised Positioning Procedure (All Trucks with Anti-Skid Air Brake Systems)	90	5/23/75	1147
Brake Moan or Shudder in Turns During Light Brake Application (E-100-150 Econoline)	99	10/24/75	1284				
Brake — Occasional Squeal (All Light Trucks)	114	6/18/76	1519				

Description	Bulletin	Date	Article
BRAKES — Cont.			
1976			
Air Cleaner — Brake Booster — Relocation (B-500-600-700-750 with Hydraulic Brakes)	129	2/24/77	1760
Anti-Skid — Front Wheel System — Deletion (All Models with FMVSS 121 Level Air Brakes)	117	8/3/76	1563
Anti-Skid Sensor and Tone Wheel Retaining Bolts (Trucks with Air Brakes)	114	6/18/76	1524
Brake — Asbestos Fiber Dust Removal (All Years — All Truck Lines)	104	1/23/76	1269-S
Brake — Performance Diagnosis (All Light Trucks, Broncos and Econolines with Vacuum Boosted Brakes)	148	12/5/77	2080
Brake Drag or Pedal Free Play (F-250 4x2 Above 6900 Lb. GVW, F-250 4x4, F-350, E-250 and E-350 Built Between 10/2/75 and 10/25/75)	105 114	2/11/76 6/18/76	1391 1391-S
Brake Fluid — Hydraulic — Discoloration (Model F-100-150, E-100-150, F-250 4x2 (6200/6900 Lb. GVWR), U-100 with Vacuum Power Brakes and F-100 4x2 with Manual Brakes, Serial No.'s A50000 through A625000 Built Between 10/1/75 and 10/15/75)	101	11/21/75	1317
Brake Lining — Rear — Extending Lining Life (All Series with 16x16 Rear Brake Assemblies and 22000 Pound Rear Axle)	156	4/24/78	3143
Brake Lining — Rear — Premature Wear (Econoline 250-350 with Dana Rear Axle)	134 138	5/9/77 7/6/77	1842 1842-S
Brake Pedal — Occasionally Long Travel (All Light Trucks with Disc Brakes)	156	2/24/78	3161
Brake Shoe — Extends Out of Drum (Model Trucks with 17,500 Lb. Rear Axle and Air Brakes)	120	9/22/76	1616
Brake Stop Lamp — Installation (F-100-350 without Speed Control)	117	8/3/76	1562
Caliper — Heavy Duty Front Disc Brake — Specified Torque (All E & F with Sliding Caliper Dayton Heavy Duty Brakes)	149	12/23/77	2099
Cap — Brake Master Cylinder (All Light Trucks)	107	3/10/76	1405
Color Codes — Rear Brake Lining (F-250, E-250 Vehicles with 12" x 2 1/4" Rear Brakes)	104	1/23/76	1368
Disc Brakes — H.D. — Short Life — Off Road Application (F-250-350 Vehicles with H.D. Disc Brakes)	112	5/21/76	1500
Front End Vibration and Shudder — Disc Brake Diagnostic Chart (Bronco, E-100-150, F-100-150 (Ford Axle), E-250-350, F-250-350 (Dana Axle))	150	1/4/78	3021
Lever Brace — Parking Brake (C & CT Series Trucks)	144	10/6/77	1993
Master Cylinder — Front Brake — Service Replacement (C and L-Series Trucks with Front Disc Brakes)	113	6/4/76	1511
New Design Rear Wheel Bolts, Axle Shafts, and Brake Drums (F-100 Series and Econoline)	103	12/19/75	1337
Oil at Air Compressor/Vacuum Pump Base (All with Caterpillar 3208 Engine)	138	7/6/77	1904
Parking Brake — Adjustment Procedure (Econoline)	113	6/4/76	1510
Parking Brake — Adjustment Procedure Revised (Econoline)	115	7/2/76	1510-S
Disc Brake Application (E- and F-250-350 and F-250 4x4 with H.D. Disc Front Brakes)	117	8/3/76	1564
Rebuild Kit — Eaton Anti-Skid Air Valve (Trucks with Eaton Anti-Skid System)	134	5/9/77	1841
Service Parts — Anti-Skid Sensor and Tone Wheel Retaining Bolts (Trucks with Air Brakes)	114	6/18/76	1524
Service Parts — Anti-Skid (Trucks with Eaton Anti-Skid System)	117	8/3/76	1561
Slide Grease — Disc Brake Caliper (All Vehicles So Equipped)	104	1/23/73	1351
Stabilizer Bracket — Air Compressor (All Models with Air Brakes and FT Engine without Thermactor)	124	10/22/76	1667
Stabilizer Bracket — Air Compressor (C and CT-Series Trucks with Caterpillar 1100 Series Diesel Engines)	105	2/11/76	1390

Description	Bulletin	Date	Article
Stabilizer Bracket — Air Compressor (C and CT-Series Trucks with Caterpillar 3208 Series Engines)	112	5/21/76	1499
Vacuum Pump — Pulley Loosening (F, B, and L Series with Caterpillar Engines and Hydraulic Brakes)	117	8/3/76	1565

DRIVING AXLES AND DRIVESHAFT
1970

Axle Assemblies — Dana Front Drive Improved (F-100-250 4x4 and U-100)	TSI 28	11/3/72	—
Driveline "Clunk" — Light Truck Econoline and Parcel (F-100-350, P-350-400, E-100-300 Trucks with Two Piece Driveshafts Built Prior to May 1, 1972)	17	5/12/72	172
Driveline — New High Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	81	12/20/74	966
Driveline — New Two Piece (LN-900 Trucks with 477 CID Engines and 138" W.B.)	103	12/19/75	1344
Driveline Vibration and Premature U-Joint Failure (W, WT, L, and LT Series Trucks)	3	10/22/71	39
Grease Seals — Damaged Rear Hub Inner (F-250, F-250 4x4, F-350, E-300, P-350-400 Trucks)	TSI 7	1/28/72	—
Input-Output Shaft and Pinion Yoke — New (All Rockwell Single and Tandem Rear Axle)	TSI 10	3/16/72	—
Oil Seal Assembly — Pinion — New (All Heavy and Extra-Heavy Trucks with Eaton Axles)	TSI 15	5/26/72	—
Shaft Bearing and Retainer — Rear Axle — Improper Removal (All Ford Design Rear Axles)	TSI 3	11/26/71	—
Spindle Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Trucks with 9,000 and 12,000 Lb. Capacity Front Axles except Center Point)	1	9/15/71	16
Spindle Pin Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Series Trucks with 9,000 and 12,000 Lb. Capacity Front Axles except Center Point)	62	2/8/74	545
Torque Arm Assemblies — Rear Axle New (All Tandem Axle Trucks with Hendrickson Suspension)	TSI 10	3/17/72	—
Vehicle Vibration (Light Truck Models E, F, P, U Trucks)	TSI 4	12/3/71	—

1971

Axle Assemblies — Dana Front Drive — Improved (F-100-250 4x4 and U-100)	TSI 28	11/3/72	—
Dana Axle — Chatter (F-250, 350 with Dana Model 60 and 70 Limited Slip Rear Axles and U-100 with Dana Model 44-1F Limited Slip Front Driving Axle)	7	12/3/71	74
Driveline "Clunk" — Light Truck Econoline and Parcel (F-100-350, P-350-400, E-100-300 Trucks with Two-Piece Driveshafts Built Prior to May 1, 1972)	17	5/12/72	172
Driveline — New High Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	81	12/20/74	966
Driveline — New Two Piece (LN-900 Trucks with 477 CID Engines and 138" W.B.)	103	12/19/75	1344
Driveline Vibration (F-100-250 Trucks with 131" Wheelbase and E-100-300 Trucks)	8	12/1/71	91
Driveline Vibration and Premature U-Joint Failure (W, WT, L, and LT Series Trucks)	3	10/22/71	39
Driveshaft Service — Bronco (Broncos)	TSI 14	5/12/72	—
Gasket — Rear Axle Shaft-to-Hub Leaks (F-250-350; F-250 4x4; E-300, P-350-400 Trucks with Dana Rear Axles)	17	5/12/72	171
Grease Seals — Damaged Rear Hub Inner (F-250, F-250 4x4, F-350, E-300, P-350-400 Trucks)	TSI 7	1/28/72	—
Input-Output Shaft and Pinion Yoke Nut — New (All Rockwell Single and Tandem Rear Axles)	TSI 10	3/16/72	—
Oil Seal Assembly — Pinion — New (All Heavy and Extra-Heavy Trucks with Eaton Axles)	TSI 15	5/26/72	—

Description	Bulletin	Date	Article
DRIVING AXLES AND DRIVESHAFT — Cont. 1971			
Rear Axles — Dana Limited Slip Differential (F-250-350, E-300, P-350 and U-100 Front Axle Trucks)	TSI 14	5/12/72	—
Spindle Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Trucks with 9,000 and 12,000 Lb. Capacity FRONT Axles except Center Point)	1	9/15/71	16
	2	10/1/71	16-S
Spindle Pin Cap and Gasket — Lubricant Leaks at (All Heavy and Extra-Heavy Series Trucks with 9,000 and 12,000 Lb. Capacity Front Axles except Center Point)	62	2/8/74	545
Torque Arm Assemblies — Rear Axle — New (All Tandem Axle Trucks with Hendrickson Suspension)	TSI 10	3/17/72	—
Vehicle Vibration (Light Truck Models E, F, P, U Trucks)	TSI 4	12/3/71	—
1972			
Axle Assemblies — Dana Front Drive — Improved (F-100-250 4x4 and U-100)	TSI 28	11/3/72	—
Dana Axle — Chatter (F-250-350 with Dana Model 60 and 70 Limited Slip Rear Axles and U-100 with Dana Model 44-1F Limited Slip Front Driving Axle)	7	12/3/71	74
Differential Assembly — New Two-Pinion — One Piece Case Design — Dana Model 70 (Conventional) Rear Axle (F-350, P-350, P-400 Trucks)	TSI 10	3/17/72	—
Driveline "Clunk" — Light Truck Econoline and Parcel (F-100-350, P-350-400, E-100-300 Trucks with Two-Piece Driveshafts Built Prior to May 1, 1972)	17	5/12/72	172
Driveline — New High Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	81	12/20/74	966
Driveline — New Two Piece (LN-900 Trucks with 477 CID Engines and 138" W.B.)	103	12/19/75	1344
Driveline Vibration and Premature U-Joint Failure (W, WT, L, and LT Series Trucks)	3	10/22/71	39
Driveshaft Service — Bronco (Broncos)	TSI 14	5/12/72	—
Grease Seals — Damaged Rear Hub Inner (F-250, F-250 4x4, F-350, E-300, P-350-400 Trucks)	TSI 7	1/28/72	—
Input-Output Shaft and Pinion Yoke Nut — New (All Rockwell Single and Tandem Rear Axles)	TSI 10	3/16/72	—
Oil Seal Assembly — Pinion — New (All Heavy and Extra-Heavy Trucks with Eaton Axles)	TSI 15	5/26/62	—
Rear Axles — Dana Limited Slip Differential (F-250-350, E-300, P-350 and U-100 Front Axle Trucks)	TSI 14	5/12/72	—
Rear Axles — Dana Model 70 (F-350 Trucks)	TSI 21	9/22/72	—
	TSI 27	10/20/70	—
Shaft Bearing and Retainer — Rear Axle — Improper Removal (All Ford Design Rear Axles)	TSI 3	11/26/71	—
Spindle Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Trucks with 9,000 and 12,000 Lb. Capacity Front Axles except Center Point)	1	9/15/71	16
	2	10/1/71	16-S
Spindle Pin Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Series Trucks with 9,000 and 12,000 Lb. Capacity Front Axles except Center Point)	62	2/8/74	545
Two-Speed Axle — Shifting Instructions (F and B-Series with C-6 Auto. Trans. and Two-Speed Rear Axles)	TSI 17	6/30/72	—
1973			
Axle Assemblies — Dana Front Drive — Improved (F-100-250 4x4 and U-100)	TSI 28	11/3/72	—
Drive-Away Shudder (F-100-250 Series Trucks with 133" W.B. and 2-Piece Driveline)	63	3/1/74	567
Driveline Angles (F-100-350 4x2)	TSI 57	11/23/73	—
Driveline — New High Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	81	12/20/74	966

Description	Bulletin	Date	Article
Driveline — New Two Piece (LN-900 Trucks with 477 CID Engines and 138" W.B.)	103	12/19/75	1344
Driveshaft — Rear — Bronco Glidecote Rear (Bronco)	TSI 41	4/20/73	—
Grease Seals — Damaged Rear Hub Inner (F-250, F-250 4x4, F-350, E-300, P-350-400 Trucks)	TSI 7	1/28/72	—
Input-Output Shaft and Pinion Yoke Nut — New (All Rockwell Single and Tandem Rear Axles)	TSI 10	3/16/72	—
New Features (F-100-350 Series Trucks)	TSI 36	2/16/73	—
Shaft Bearing and Retainer — Rear Axle — Improper Removal (All Ford Design Rear Axles)	TSI 3	11/26/71	—
1974			
Bolt — Differential Case — Installation Modification (All Trucks Built after December, 1971 with Rockwell Axle)	94	7/25/75	1228
Drive-Away Shudder (F-100-250 Series Trucks with 133" W.B. and Two Piece Driveline)	63	3/1/74	567
Driveline Angles (F-100-350 Super Cab Models Only)	72	7/19/74	765
Driveline Angles (F-100-350 4x2)	TSI 57	11/23/73	—
Driveline — New High Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	81	12/20/74	966
1975			
Bolt — Differential Case — Installation Modification (All Trucks Built After December, 1971 with Rockwell Axle)	94	7/25/75	1228
Driveshaft — Noise (E-100-350 Econoline with Two-Piece Driveshaft)	90	5/23/75	1150
Splash Sleeve — Driveshaft (Econoline 100-350 and F-Series F-100-350 4x2 Vehicles with Two-Piece Driveline (Except Econolines Equipped with 460 CID Engine)	131	3/25/77	1802
Yoke — Universal Joint — Replacement on Rockwell 170 Rear Axle (1-LN-C-800-900 Series Equipped with 477 Engine and R170 Rear Axle)	140	8/8/77	1945
1976			
Splash Sleeve — Driveshaft (Econoline 100-350 and F-Series F-100-350 4x2 Vehicles with Two-Piece Driveline (Except Econolines Equipped with 460 CID Engine)	131	3/25/77	1802
Yoke — Universal Joint — Replacement on Rockwell 170 Rear Axle (L-LN-C-800-900 Series Equipped with 477 CID Engine and R170 Rear Axle)	140	8/8/77	1945
FRAME			
1970			
Bolts — Number Two Frame Crossmember — Replacement (All L-Series Trucks)	50	8/3/73	414
1971			
Bolts — Number Two Frame Crossmember Replacement (All L-Series Trucks)	50	8/3/73	414
1972			
Bolts — Number Two Frame Crossmember — Replacement (All L-Series Trucks)	50	8/3/73	414
Bracket — Front Radius Arm (F-100-250 4x2)	TSI 21	9/22/72	—
1973			
Body Mounts (F-100-250 and F-350 Light Trucks)	TSI 31	12/1/72	—
Bolts — Number Two Frame Crossmember — Replacement (All L-Series Trucks)	50	8/3/73	414
Tractor Fifth Wheel — Revised Mounting Procedure (All Medium, Heavy, and Extra-Heavy Trucks)	TSI 44	5/18/73	—
NOISE/VIBRATION/HARSHNESS (N.V.H.)			
1969			
Spindle Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Trucks with 9,000 and 12,000 Pound Capacity Front Axles except Center Point)	1	9/15/71	16
	2	10/1/71	16-S

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
NOISE/VIBRATION/HARSHNESS (N.V.H.) — Cont.							
1969							
Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216	Front Suspension — "Clunk" or "Popping" Noise (F-100-250 Series Trucks)	46	6/1/73	392
1970				Front Wheel — Shimmy (G-100 Postal Truck) (F, B, N-500-750 and 6000-7000 with 5000-9000 Lb. Front Axle with Integral Power Steering)	8	12/17/71	90
Driveline "Clunk" — Light Truck Econoline and Parcel F-100-350, P-350-400, E-100-300 Trucks with Two-Piece Driveshafts Built Prior to May 1, 1972)	17	5/12/72	172	Front Wheel — Shimmy (4x2 F-Series Light Trucks)	43	5/4/73	378
Driveline Vibration and Premature U-Joint Failure (W, WT, L and LT-Series Trucks)	3	10/22/71	39	In-Cab Drone (Boom) (F-100-350 Series Trucks)	97	9/5/75	1255
Front Wheel — Shimmy (G-100 Postal Trucks) (F, B, N-500-750 and 6000-7000 with 5000-9000 Lb. Front Axle with Integral Power Steering)	8	12/17/71	90	99	10/24/75	1255-S	
Power Steering Pump — Parking Moan (F-Series 4x2)	43	5/4/73	378	Power Steering Pump — Parking Moan (F-Series 4x2)	72	7/19/74	764
Spindle Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Trucks with 9,000 and 12,000 Lb. Capacity Front Axles except Center Point)	89	5/2/75	1128	Steering Column — Squeaks or Clicks (F-100-250 4x2 and 4x4 and F-350)	89	5/2/75	1128
Steering Column — Squeak (E-100-200-300 Econoline)	1	9/15/71	16	Vehicle Vibration Diagnosis Procedure (All Trucks)	46	6/1/73	305-S
Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216	38	3/9/73	306	
1971				1974			
Dana Axle — Chatter (F-250-350 with Dana Model 60 and 70 Limited Slip Rear Axles and U-100 with Dana Model 44-1F Limited Slip Front Driving Axle)	7	12/3/71	74	Drive-Away Shudder (F-100-250 Series Trucks with 133" W.B. and Two-Piece Driveline)	63	3/1/74	567
Driveline "Clunk" — Light Truck Econoline and Parcel (F-100-350, P-350-400, E-100-300 Trucks with Two-Piece Driveshafts Built Prior to May 1, 1972)	17	5/12/72	172	In-Cab Drone-Boom (F-100-350 Series Trucks)	72	7/19/74	764
Driveline Vibration (F-100-250 Trucks with 131" W.B. and E-100-300 Trucks)	8	12/17/71	91	Power Steering Pump — Parking Moan (F-Series 4x2)	89	5/2/75	1128
Driveline Vibration and Premature U-Joint Failure (W, WT, L, and LT Series Trucks)	3	10/22/71	39	Start-Up Shudder (F-100-250 Super Cab Models)	74	8/23/74	810
Front Wheel — Shimmy (G-100 Postal Trucks) (F, B, N-500-750 and 6000-7000 with 5000-9000 Lb. Front Axle with Integral Power Steering)	8	12/17/71	90	Vibration Diagnosis and Service Procedure (1977 and Prior Light Truck Models)	140	8/8/77	1944
Power Steering Pump — Parking Moan (F-Series 4x2)	43	5/4/73	378	1975			
Spindle Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Trucks with 9,000 and 12,000 Lb. Capacity Front Axles, except Center Point)	89	5/2/75	1128	Brake Moan or Shudder in Turns During Light Brake Application (E-100-150 Econoline)	99	10/24/75	1284
Steering Column — Squeak (E-100-200-300 Econoline)	1	9/15/71	16	Engine Compartment Noise in Passenger Compartment (Econoline — All Models)	142	9/7/77	1968
2	10/1/71	16-S		Front Wheel — Noise and/or Vibration (Conventional and Supercab F-250 4x2 and F-350 with Dayton Brakes)	90	5/23/75	1145
Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216	Power Steering Pump — Parking Moan (F-Series 4x2)	89	5/2/75	1128
Vehicle Jounce or Vibration (F-250 Camper Special 6900 and 7500 Lb. GVW)	11	2/11/72	120	1976			
1972				Engine Compartment Noise in Passenger Compartment (Econoline — All Models)			
Dana Axle — Chatter (F-250-350 with Dana Model 60 and 70 Limited Slip Rear Axles and U-100 with Dana Model 44-1F Limited Slip Front Driving Axle)	7	12/3/71	74	Light Truck Vibration Diagnosis and Service Procedure (Light Truck Models)	142	9/7/77	1968
Driveline "Clunk" — Light Truck Econoline and Parcel (F-100-350, P-350-400, E-100-300 Trucks with Two-Piece Driveshafts Built Prior to May 1, 1972)	17	5/12/72	172	140	8/8/77	1944	
Driveline Vibration and Premature U-Joint Failure (W, WT, and LT-Series Trucks)	3	10/22/71	39	STEERING			
Front Wheel — Shimmy (G-100 Postal Trucks) (F, B, N-500-750 and 6000-7000 with 5000-9000 Lb. Front Axle with Integral Power Steering)	8	12/17/71	90	1969			
Power Steering Pump — Parking Moan (F-Series 4x2)	43	5/4/73	378	Belleville Spring in Actuator Assembly (Ford Design) Integral Power Steering Gear (F-100-250-350 4x2)			
Spindle Cap and Gasket — Lubricant Leaks (All Heavy and Extra-Heavy Trucks with 9,000 and 12,000 Lb. Capacity Front Axles, except Center Point)	89	5/2/75	1128	Fluids — Rear Axle and Power Steering — Usage of Additives (All Trucks So Equipped)			
Steering Column — Squeak (E-100-200-300 Econoline)	1	9/15/71	16	Manual Steering Gear — Changes (Series F and B-500-7000 and Series LN-600-7000)			
2	10/1/71	16-S		Power Steering — Diagnosis (All Trucks So Equipped)			
Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216	25			
Vehicle Vibration During Braking (F-250 4x4, F-250 4x4, F-250 4x4 with 3300 Lb. Front Axle Assembly)	16	4/28/72	159	37			
1973				60			
Drive-Away Shudder (F-100-250 Series Trucks with 133" W.B. and Two-Piece Driveline)	63	3/1/73	567	77			
				78			
				TSI 40			
				20			
				74			
				22			
				99			
				113			

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
STEERING — Cont.							
1969							
Upper Shaft and Joint Assembly — Steering Column (All L-Series)	94	11/25/75	1226	Power Steering — Extra Cooling (L-800, L-900 and L-8000 Series with Tandem Axles and 16,000, 18,000 or 20,000 Lb. Front Axles)	13	3/17/72	136
1970				Power Steering Fluid — Removal of Air (All Light Trucks with Power Steering)	77	10/11/74	879
Belleville Spring in Actuator Assembly (Ford Design) Integral Power Steering Gear (F-100-250-350 4x2)	TSI 57	11/23/73	—	Power Steering Gear — Rotary Valve — New — "Hissing" Noise (All F-100-350 and U-100 Light Trucks with Rotary Valve Steering Gear)	78	10/25/74	896
Fluids — Rear Axle and Power Steering — Usage of Additives (All Trucks So Equipped)	TSI 58	12/7/73	—	Power Steering Pump — Parking Moan (F-Series 4x2)	89	5/2/75	1128
Kits — Power Steering — Availability — For Dealer Installation (All Medium, Heavy and Extra-Heavy Trucks)	TSI 10	3/17/72	—	Power Steering — Reduced Power Assist in Idle or Park (All Trucks So Equipped)	TSI 2	11/19/71	—
Manual Steering Gear — Changes (Series F and B-500-7000 and Series LN-600-7000)	94	11/25/75	1225	Pump Pulleys — Cast Iron — Power Steering (All Trucks with Ford-TRW Power Steering Pumps)	TSI 40	4/6/73	—
Power Steering — Diagnosis (All Trucks So Equipped)	25	9/29/72	232	Reduced Steering Effort (L-Series Trucks with 12,000 Lb. Front Axles)	20	6/20/72	202
	37	3/2/73	232	Seal — Steering Knuckle — New Three-Piece Design Installation Instructions (F-250 4x4 and Prior Year Models, Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808
	60	1/18/74	232-S	Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216
Power Steering — Extra Cooling (L-800, L-900 and L-8000 Series with Tandem Axles and 16,000, 18,000 or 20,000 Lb. Front Axles)	13	3/17/72	136	Steering Gear — Preload Specifications — Revised (Econoline with Power Steering)	TSI 14	5/12/72	—
Power Steering Fluid — Removal of Air (All Light Trucks with Power Steering)	77	10/11/74	879	Steering Shaft and Universal Joint — Repair Procedures (All L-Series Trucks)	99	10/24/75	1286
Power Steering Gear — Rotary Valve — New — "Hissing" Noise (All F-100-350 and U-100 Light Trucks with Rotary Valve Steering Gear)	78	10/25/74	896	Steering Wheel — "Clear Vision" Adjustment Procedure (All Light Trucks)	113	6/4/76	1512
Power Steering Pump — Parking Moan (F-Series 4x2)	89	5/2/75	1128	Upper Shaft and Joint Assembly — Steering Column (All L-Series)	94	11/25/75	1226
Power Steering — Reduced Power Assist in Idle or Park (All Trucks So Equipped)	TSI 2	11/19/71	—	1972			
Pump Pulleys — Cast Iron — Power Steering (All Trucks with Ford-TRW Power Steering Pumps)	TSI 40	4/6/73	—	Ball Joint — Steering Knuckle Checking Procedure (F-100 4x4 Bronco)	TSI 47	6/15/73	—
Reduced Steering Effort (L-Series Trucks with 12,000 Lb. Front Axles)	20	6/30/72	202	Ball Joints — Steering Improved (F-100 4x4 and Bronco)	27	10/20/72	251
Seal — Steering Knuckle — New Three-Piece Design Installation Instructions (F-250 4x4 and Prior Year Models, Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808	Belleville Spring in Actuator Assembly (Ford Design) Integral Power Steering Gear (F-100-250-350 4x2)	TSI 57	11/23/73	—
Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216	Dust Seal — New — Idler Arm (All Courier Trucks)	90	5/23/75	1146
Steering Shaft and Universal Joint — Repair Procedures (All L-Series Trucks)	99	10/24/75	1286	Fluid — Power Steering — Removal of Air (All Light Trucks with Power Steering)	77	10/11/74	879
Steering Wheel — "Clear Vision" Adjustment Procedure (All Light Trucks)	113	6/4/76	1512	Fluids — Rear Axle and Power Steering — Usage of Additives (All Trucks So Equipped)	TSI 58	12/7/73	—
Upper Shaft and Joint Assembly — Steering Column (All L-Series)	94	11/25/75	1226	Kits — Power Steering — Availability — For Dealer Installation (All Medium, Heavy and Extra-Heavy Trucks)	TSI 10	3/17/72	—
1971				Manual Steering Gear — Changes (Series F and B-500-7000 and Series LN-600-7000)	94	11/25/75	1225
Ball Joint — Steering Knuckle — Checking Procedure (F-100 4x4 Bronco)	TSI 47	6/15/73	—	Power Steering — Dealer Installed (All Heavy and Extra-Heavy Trucks)	TSI 19	8/4/72	—
Ball Joints — Steering — Improved (F-100 4x4 and Bronco)	27	10/20/72	251	Power Steering — Diagnosis (All Trucks So Equipped)	25	9/29/72	232
Belleville Spring in Actuator Assembly (Ford Design) Integral Power Steering Gear (F-100-250-350 4x2)	TSI 57	11/23/73	—		37	3/2/73	232
Dust Seal — New — Idler Arm (All Courier Trucks)	90	5/23/75	1146		60	1/18/74	232-S
Fluids — Rear Axle and Power Steering — Usage of Additives in Rear Axle and Power Steering Fluids (All Trucks So Equipped)	TSI 58	12/7/73	—	Power Steering Gear — Rotary Valve — New — "Hissing" Noise (All F-100-350 and U-100 Light Trucks with Rotary Valve Steering Gear)	78	10/25/74	896
Kits — Power Steering — Availability — For Dealer Installation (All Medium, Heavy and Extra-Heavy Trucks)	TSI 10	3/17/72	—	Power Steering — Reduced Power Assist in Idle or Park (All Trucks So Equipped)	TSI 2	11/19/71	—
Kits — Power Steering — Dealer Installed (All Heavy and Extra-Heavy Trucks)	TSI 19	8/4/72	—	Pump Pulleys — Cast Iron — Power Steering (All Trucks with Ford-TRW Power Steering Pumps)	TSI 40	4-6/73	—
Manual Steering Gear — Changes (Series F and B-500-7000 and Series LN-600-7000)	94	11/25/75	1225	Reduced Steering Effort (L-Series Trucks with 12,000 Lb. Front Axles)	20	6/20/72	202
Power Steering — Diagnosis (All Trucks So Equipped)	25	9/29/72	232	Seal — Steering Knuckle — New Three-Piece Design Installation Instructions (F-250 4x4 and Prior Year Models, Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808
	37	3/2/73	232	Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216
	60	1/18/74	232-S	Steering Gear — Preload Specifications Revised (Econoline with Power Steering)	TSI 14	5/12/72	—
				Steering Shaft and Universal Joint — Repair Procedures (All L-Series Trucks)	99	10/24/75	1286

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
STEERING — Cont.				1974			
1972				1974			
Steering Wheel — "Clear Vision" Adjustment Procedure (All Light Trucks)	113	6/4/76	1512	Belleville Spring in Actuator Assembly (Ford Design) Integral Power Steering Gear (F-100-250-350 4x2)	TSI 57	11/23/73	—
Upper Joint and Shaft Assembly — Steering Column (All L-Series)	94	11/25/75	1226	Bendix Control Valve — Leakage (F-250 4x4 Series Trucks So Equipped)	74	8/23/74	799
1973				Dust Seal — New — Idler Arm (All Courier Trucks)	90	5/23/75	1146
Ball Joint — Steering Knuckle — Checking Procedure (F-100 4x4 Bronco)	TSI 47	6/15/73	—	Fluid — Power Steering — Cold Weather (Low Temperature)(F-100-250 Four Wheel Drive with Power Steering)	81 100	12/20/74 11/7/75	962 962-S
Belleville Spring in Actuator Assembly (Ford Design) Integral Power Steering Gear (F-100-250-350 4x2)	TSI 57	11/23/73	—	Fluid — Power Steering — Removal of Air (All Light Trucks with Power Steering)	77	10/11/74	879
Centering Shim — Valve Spool — Revised Thickness Specification (Ford Integral Power Steering Gear)(Truck Shop Manual — Volume 1, Part 41-02 and TSB No. 25 dated 9/29/72)	TSI 41	4/20/73	—	Fluids — Rear Axle and Power Steering — Usage of Additives (All Trucks So Equipped)	TSI 58	12/7/73	—
Dust Seal — New — Idler Arm (All Courier Trucks)	90	5/23/75	1146	Front Wheel — Shimmy (4x2 F-Series) (Light Trucks)	97 99	9/5/75 10/24/75	1255 1255-S
Fluid — Power Steering — Cold Weather (Low Temperature)(F-100-250 Four Wheel Drive with Power Steering)	81 100	12/20/74 11/7/75	962 962-S	Light Truck Roadability — Diagnosis Procedure (F-100-350 4x2 Series)	38B	9/20/74	306B
Fluid — Power Steering — Removal of Air (All Light Trucks with Power Steering)	77	10/11/74	879	Manual Steering Gear — Changes (Series F and B-500-7000 and Series LN-600-7000)	94	11/25/75	1225
Fluids — Rear Axle and Power Steering — Usage of Additives (All Trucks So Equipped)	TSI 58	12/7/73	—	Power Steering (Bronco with 302 CID 8-Cylinder Engine)	TSI 21	9/22/72	—
Front Wheel — Shimmy (4x2 F-Series) (Light Trucks)	97 99	9/5/75 10/24/75	1255 1255-S	Power Steering — Diagnosis (All Trucks So Equipped)	25 25 37 60	8/23/74 9/29/72 3/2/73 1/18/74	808 232 232 232-S
Light Truck Roadability — Diagnosis Procedure (F-100-350 4x2 Series)	38B	9/20/74	306B	Power Steering Gear — Rotary Valve — "Hissing" Noise (All F-100-350 and U-100 Light Trucks with Rotary Valve Steering Gear)	78	10/25/74	896
Manual Steering Gear — Changes (Series F and B-500-7000 and Series LN-600-7000)	94	11/25/75	1225	Power Steering Gear — Rotary Valve — Usage and Characteristics (All Light Trucks with Rotary Valve Steering Gears)	74	8/23/74	790
Power Steering (Bronco with 302 CID 8-Cylinder Engine)	TSI 21	9/22/72	—	Power Steering Hoses — Installation Procedure (F-250 4x4 Trucks)	TSI 37	3/2/73	—
Power Steering — Diagnosis (All Trucks So Equipped)	25 25 37 60	8/23/74 9/29/72 3/2/73 1/18/74	808 232 232 232-S	Power Steering Pump — Parking Moan (F-Series 4x2)	89	5/2/75	1128
Power Steering Gear — Rotary Valve — "Hissing" Noise (All F-100-350 and U-100 Light Trucks with Rotary Valve Steering Gear)	78	10/25/74	896	Power Steering System — New (F-100-250 4x4 Trucks)	TSI 46	6/1/73	—
Power Steering Gear — Rotary Valve — Usage and Characteristics (All Light Trucks with Rotary Valve Steering Gears)	74	8/23/74	790	Pump Pulleys — Cast Iron — Power Steering (All Trucks with Ford-TRW Power Steering Pumps)	TSI 40	4/6/73	—
Power Steering Hoses — Installation Procedure (F-250 4x4 Trucks)	TSI 37	3/2/73	—	Seal — Steering Knuckle — New Three-Piece Design Installation Instructions (F-250 4x4 and Prior Year Models, Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808
Power Steering Pump — Parking Moan (F-Series 4x2)	89	5/2/75	1128	Steering Column Assemblies with Welded Lower Bearing and Retainer (F-Series 4x2 with 4-Speed Manual Trans.)	TSI 47	6/15/73	—
Power Steering System — New (F-100-250 4x4 Trucks)	TSI 46	6/1/73	—	Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216
Pump Pulleys — Cast Iron — Power Steering (All Trucks with Ford-TRW Power Steering Pumps)	TSI 40	4/6/73	—	Steering Column — Squeaks or Clicks (F-100-250 4x2 and 4x4 and F-350)	46	6/1/73	305-S
Seal — Steering Knuckle — New Three-Piece Design Installation Instructions (F-250 4x4 and Prior Year Models, Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808	Steering Column Types (F-Series Trucks)	70	6/14/74	725
Steering Column Assemblies with Welded Lower Bearing and Retainer (F-Series 4x2 with 4-Speed Manual Trans.)	TSI 47	6/15/73	—	Steering Shaft and Universal Joint — Repair Procedures (All L-Series Trucks)	99	10/24/75	1286
Steering Column — Squeak (E-100-200-300 Econoline)	22	8/4/72	216	Steering Wheel — "Clear Vision" Adjustment Procedure (All Light Trucks)	113	6/4/76	1512
Steering Column — Squeaks or Clicks (F-100-250 4x2 and 4x4 and F-350)	46	6/1/73	305-S	Steering Wheel — Plastic Cracking (F-100-350 4x2 Trucks)	80	11/29/74	941
Steering Column Types (F-Series Trucks)	70	6/14/74	725	Upper Shaft and Joint Assembly — Steering Column (All L-Series)	94	11/25/75	1226
Steering Shaft and Universal Joint — Repair Procedures (All L-Series Trucks)	99	10/24/75	1286				
Steering Wheel — "Clear Vision" Adjustment Procedure (All Light Trucks)	113	6/4/76	1512				
Steering Wheel — Plastic Cracking (F-100-350 4x2 Trucks)	80	11/29/74	941				
Upper Shaft and Joint Assembly — Steering Column (All L-Series)	94	11/25/75	1226				
				Belleville Spring in Actuator Assembly (Ford Design) Integral Power Steering Gear (F-100-250-350 4x2)	TSI 57	11/23/73	—
				Bendix Control Valve — Leakage (F-250 4x4 Series Trucks So Equipped)	74	8/23/74	799
				Dust Seal — New — Idler Arm (All Courier Trucks)	90	5/23/75	1146
				Fluid — Power Steering — Cold Weather (Low Temperature)(F-100-250 Four Wheel Drive with Power Steering)	81 100	12/20/74 11/7/75	962 962-S
				Fluid — Power Steering — Removal of Air (All Light Trucks with Power Steering)	77	10/11/74	879
				Fluids — Rear Axle and Power Steering — Usage of Additives (All Trucks So Equipped)	TSI 58	12/7/73	—
				Ford Integral Power Steering Gear Housing — Bore Wear — Service (F-100-350 4x2)	140	8/8/77	1789-S
				Front Wheel — Shimmy (4x2 F-Series) Light Trucks and Econolines)	97 99	9/5/75 10/24/75	1255 1255-S
				Gear Lube — Steering — F-Series 4x4 Low Temperature (F-100-250 4x4 with Power Steering)	100	11/7/75	962-S
				Kit — Sector Shaft Seal (All "C" Series with HFB-52 Power Steering Gear)	148	12/5/77	2082
				Light Truck Roadability — Diagnosis Procedure (F-100-350 4x2 Series)	38B	9/29/74	306-B
				Manual Steering Gear — Changes (Series F & B 500-7000 and Series LN-600-7000)	94	7/25/75	1225
				Power Steering — Diagnosis (All Trucks So Equipped)	60	1/18/74	232-S
				Power Steering — Diagnosis for "Hiss" Noise (Light Trucks with Ford Rotary Valve Integral Power Steering Gears)	74	8/23/74	789
				Power Steering Fluid (CD3AZ-19582-A) and Steering Gear Lubricant for Use During Cold Weather (F-100 4x4 and F-250 4x4)	124	11/22/76	1669
				Power Steering Gear — New Rotary Valve "Hissing" Noise (All F-100-350 and U-100 Light Trucks with Rotary Valve Steering Gear)	78	10/25/74	896
				Power Steering Gear — Rotary Valve — Usage and Characteristics (All Light Trucks with Rotary Valve Steering Gears)	74	8/23/74	790
				Power Steering Pump — Parking Moan (F-Series 4x2)	89	5/2/75	1128
				Power Steering Pump — Service Procedures ("C" Series Trucks with Linkage Type Power Steering)	122	10/25/76	1639
				Reduced Power Steering Assist (Trucks with Ford-Thompson Power Steering Pumps)	71	6/28/74	733
				Seal — Steering Knuckle — New 3-Piece Design Installation Instructions (F-250 4x4 and Prior Year Models — Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808
				Service Kit — Adjustable Steering Column Bracket (L-Series)	150	1/4/78	3020
				Service Procedures for the 1975 Model Ford Integral Power Steering Gear Installed in 1974 Vehicles (F-100-350 Series)	70	6/14/74	718
				Steering Column — Excessive Steering Effort and Noise During Turns (All F-Series Vehicles with 3-Speed Manual Transmissions)	108	3/24/76	1425
				Steering Column Types (All F-Series Trucks)	70	6/14/74	725
				Steering Shaft and Universal Joint — Repair Procedures (All L-Series Trucks)	99	10/24/75	1286
				Steering Wheel — "Clear Vision" Adjustment Procedure (All Light Trucks)	113	6/4/76	1512
				Steering Wheel — Plastic Cracking (F-100-350 4x2 Trucks)	80	11/29/74	941
				Upper Shaft and Joint Assembly — Steering Column (All L-Series)	94	7/25/75	1226

Description	Bulletin	Date	Article
STEERING — Cont.			
1975			
Attaching Parts — Steering Gear to Frame (All Econoline)	94	7/25/75	1227
Dust Seal — New — Idler Arm (All Courier Trucks)	90	5/23/75	1146
Fluid — Power Steering — Cold Weather (CD3AZ-19582-A) and Steering Gear Lubricant (F-100 4x4, 1973-74 F-250 4x4)	124	10/22/76	1669
Fluid — Power Steering — Removal of Air (All Light Trucks with Power Steering)	77	10/11/74	879
Ford Integral Power Steering Gear Housing — Bore Wear Service Procedure (F-100-350 4x2)	140	8/8/77	1789-S
Front Wheel — Shimmy (4x2 F-Series Light Trucks)	97	9/5/75	1255
	99	10/24/75	1255-S
Gear Lube — Steering — F-Series 4x4 Low Temperature (F-100-250 4x4 with Power Steering)	100	11/7/75	962-S
Kit — Sector Shaft Seal (All "C" Series with HFB-52 Power Steering Gear)	148	12/5/77	2082
Manual Steering Gear — Changes (Series F & B-500-7000 and Series LN-600-7000)	94	7/25/75	1225
Power Steering Gear — Rotary Valve — New "Hissing" Noise (All F-100-350 and U-100 Light Trucks with Rotary Valve Steering Gear)	78	10/25/74	896
Power Steering Pump — Parking Moan (F-Series 4x2)	89	5/2/75	1128
Power Steering Pump — Service Procedures (C-Series Trucks with Linkage Type Power Steering)	122	10/25/76	1639
Radius Arm Outer Retainer (Bronco and F-150 4x4 Regular Cab)	144	10/6/77	1994
Reference to G.M. Part No. 1050017 (Power Steering Fluid) in Prior T.S.B.'s (Econoline with Saginaw Power Steering Gear)	89	5/2/75	1121
Steering Column — Excessive Steering Effort and Noise During Turns (All F-Series Vehicles with 3-Speed Manual Transmissions)	108	3/24/76	1425
Steering — Diagnostic Procedure for Roadability (F-100-350 4x2 Series Trucks)	157	5/8/78	3174
Steering Shaft and Universal Joint — Repair Procedures (All L-Series Trucks)	99	10/24/75	1286
Steering Wheel — "Clear Vision" Adjustment Procedure (All Light Trucks)	113	6/4/76	1512
Tool — Pulley Remover (Trucks with Saginaw Power Steering Pump)	85	3/7/75	976-S
Upper Shaft and Joint Assembly — Steering Column (All L-Series)	94	7/25/75	1226
Vehicle "Pulls and Wanders" — Diagnosis (Light Trucks with Catalytic Converter)	76	9/27/74	839
1976			
Ford Integral Power Steering Gear Housing — Bore Wear Service Procedure (F-100-350 4x2)	140	8/8/77	1789-S
Kit — Sector Shaft Seal (All "C" Series with HFB-52 Power Steering Gear)	148	12/5/77	2082
Pump — Power Steering C II — Noise Diagnosis Chart (All Units So Equipped)	156	4/24/78	3143
Pump — Power Steering — Revision to FT and TRW Service Assembly Procedure (All Vehicles with Power Steering Pumps Built after February, 1976)	118	8/17/76	1505-S
Radius Arm Outer Retainer (Bronco and F-150 4x4 Regular Cab)	144	10/6/77	1994
Service Kit — Steering Column Bracket — Adjustable (L-Series)	150	1/4/78	3020
	152	2/27/78	3020-S
Steering — Diagnostic Procedure for Roadability (F-100-350 4x2 Series)	157	5/8/78	3174
Steering Shaft and Universal Joint — Repair Procedures (All L-Series Trucks)	99	10/24/75	1286
Steering Wheel — "Clear Vision" Adjustment Procedure (All Light Trucks)	113	6/4/76	1512
Vehicle Roadability (F-100-350 4x2)	137	6/24/77	1888

SUSPENSION
1970

Bracket Assemblies — Lower — New Front Shock Absorber (W and WT Series Trucks)	TSI 26	10/6/72	—
Bracket — Rear — Front Spring — Replacement (F and B Series)	99	10/24/75	1285
Bushing — Hendrickson Walking Beam — Repair (All Heavy Trucks with Subject Suspension)	86	3/21/75	1057
Shackle Clip — Rear Spring Compensating — Loss of (F-100-250 Trucks)	8	12/17/71	89
Spring Assembly — New Rear (LT and WT Trucks with Reyco Suspension)	TSI 26	10/6/72	—
Springs — Leaf Type — Maintenance of (All Medium, Heavy and Extra-Heavy Series Trucks)	TSI 50	8/3/73	—

1971

Bracket Assemblies — Lower — New Front Shock Absorber (W and WT Series Trucks)	TSI 26	10/6/72	—
Bracket — Rear — Front Spring — Replacement (F and B-Series)	99	10/24/75	1285
Bushing — Hendrickson Walking Beam Repair (All Heavy Trucks with Subject Suspension)	86	3/21/75	1057
Shackle Clip — Rear Spring Compensating — Loss of (F-100-250 Trucks)	8	12/1/71	89
Spring Assembly — Rear — New (LT and WT Trucks with Reyco Suspension)	TSI 26	10/6/72	—
Springs — Leaf Type — Maintenance of (All Medium, Heavy and Extra-Heavy Series Trucks)	TSI 50	8/3/73	—

1972

Alignment — Front End — Specification Change (Light Trucks and Econoline)	TSI 44	5/18/73	—
Bracket Assemblies — Lower New Front Shock Absorber (W and WT Series Trucks)	TSI 26	10/6/72	—
Bracket — Lower Attaching — Front Shock Absorber Replacement (F-100-350 4x2, E-100-300)	TSI 39	3/23/73	—
Bracket — Rear — Front Spring — Replacement (F and B-Series)	99	10/24/75	1285
Bushing — Hendrickson Walking Beam Repair (All Heavy Trucks with Subject Suspension)	86	3/21/75	1057
Leaf — Spring — Rear — Squeak Repairs (All Light Truck Lines)	111	5/6/76	1476
	119	9/3/76	1476-S
	128	2/9/77	1476-S

Spring Assembly — Rear — New (LT and WT Trucks with Reyco Suspension)	TSI 26	10/6/72	—
Springs — Leaf Type — Maintenance of (All Medium, Heavy and Extra-Heavy Series Trucks)	TSI 50	8/3/73	—
Vehicle Lean or Tilt (F-100-250-350, E-100-200-300)	8	12/1/71	92

1973

Alignment — Front End — Specification Change (Light Trucks and Econoline)	TSI 44	5/18/73	—
Bracket — Rear — Front Spring — Replacement of (F and B-Series)	99	10/24/75	1285
Brackets — Lower Attaching — Front Shock Absorber — Replacement (F-100-350 4x2, E-100-300)	TSI 39	3/23/73	—
Bushing — Hendrickson Walking Beam Repair (All Heavy Trucks with Subject Suspension)	86	3/21/75	1057
Front Suspension — "Clunk" or "Popping" Noise (F-100-250 Series Trucks)	46	6/1/73	392
Leaf Spring — Rear — Squeak Repairs (All Light Truck Lines)	111	5/6/76	1476
	119	9/3/76	1476-S
	128	2/9/77	1476-S

Springs — Leaf Type — Maintenance of (All Medium, Heavy and Extra-Heavy Series Trucks)	TSI 50	8/3/73	—
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1974

Bracket — Front Spring Rear — Replacement (F and B-Series)	99	10/24/75	1285
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Description	Bulletin	Date	Article
SUSPENSION — Cont.			
1974			
Bushing — Hendrickson Walking Beam Repair (All Heavy Trucks with Subject Suspension)	86	3/21/75	1057
Cab — Conventional and Super — Lean (F-100-350 Conventional and Super Cab Series)	74	8/23/74	802
Front Springs — New 4040 Lb. as Regular Production Option (LN-600, 700, 6000 and 7000 Series Trucks with 7000 Lb. Front Axle)	TSI 54	10/5/73	—
Front Spring — "U" Bolt Maintenance (All Medium, Heavy and Extra-Heavy Truck Vehicles)	136	6/7/77	1870
Leaf Spring — Rear — Squeak Condition (All Light Trucks)	149	12/23/77	1476
Leaf Spring — Rear — Squeak Repairs (All Light Truck Lines)	111 119	5/6/76 9/3/76	1476 1476-S
Leaf Spring — Rear — Squeak Repair (All Light Truck Lines)	128	2/9/77	1476-S
Vehicle Attitude/Lean (All Medium and Heavy Trucks)	145	10/21/77	2003
Vehicle Attitude (Rear)(F-Series 4x2, 4x4 and Bronco)	141	8/23/77	1956
1975			
Bracket — Front Spring Rear — Replacement (F and B-Series)	99	10/24/75	1285
Bushing — Hendrickson Walking Beam — Repair (All Heavy Trucks with Subject Suspension)	86	3/21/75	1057
Front End — Alignment — Specifications (Medium, Heavy and Extra-Heavy Trucks with Radial Tires)	111	5/6/76	1475
Front End — Correction of Alignment Data (All Vehicles with Twin-I-Beam Front Suspension)	111	5/6/76	1474
Front Spring — "U" Bolt Maintenance (All Medium, Heavy and Extra-Heavy Truck Vehicles)	136	6/7/77	1870
General Suspension Service — Correction to 1975 Truck Shop Manual — Volume 1 (Light Trucks and Econoline)	104	1/23/76	1367
Leaf Spring — Rear — Squeak Repairs (All Light Truck Lines)	111 149	5/6/76 12/23/77	1476 1476-S
Rear Spring — Reverse Arch or Camber (Econoline Parcel Delivery Van)	118	8/17/76	1580
Rear Spring — Reverse Arch or Camber (Econoline Parcel Delivery Van (PDV) and E-250 Club Wagon)	139	7/22/77	1931
Shim — Front Suspension to Alter Vehicle Attitude (E-100-350 Vehicles and F-Series 4x2 Light Trucks)	96	8/22/75	1246
Vehicle Attitude/Lean (All Medium and Heavy Trucks)	145	10/21/77	2003
Vehicle Attitude (Rear)(F Series 4x2, 4x4 and Bronco)	141	8/23/77	1956
Window — Stemco Oil Level Seal (L and W Series w/Front Axle Stemco Seals)	135	5/24/77	1856
1976			
Bushing — Hendrickson Walking Beam — Repair (All Heavy Trucks with Subject Suspension)	86	3/21/75	1057
Front End — Alignment specifications (Medium, Heavy, Extra-Heavy Trucks with Radial Tires)	111	5/6/76	1475
Front End — Correction of Alignment Data (All Vehicles with Twin-I-Beam Front Suspension)	111	5/6/76	1474
Leaf Spring — Rear — Squeak Repairs (All Light Truck Lines)	111 119 128 149	5/6/76 9/3/76 2/9/77 12/23/77	1476 1476-S 1476-S 1476-S
Rear Spring — Reverse Arch or Camber (Econoline Parcel Delivery Van)	118	8/17/76	1580
Rear Spring Reverse Arch or Camber (Econoline Parcel Delivery Van (PDV) and E-250 Club Wagon)	139	7/22/77	1931
Torque Rod — Rear Suspension (All 800-900 Series with Tandem Rear Suspension Including CLT-9000)	155	4/7/78	3130

Description	Bulletin	Date	Article
"U" Bolt — Front Spring — Maintenance (All Medium, Heavy and Extra-Heavy Truck Vehicles)	136	6/7/77	1870
U-Bolt — Maintenance — Pre-Delivery — Front and Rear Springs (All Medium, Heavy and Extra-Heavy Truck Vehicles Including CL/CLT-9000)	155	4/7/78	3128
Vehicle Attitude/Lean (All Medium and Heavy Trucks)	145	10/21/77	2003
Vehicle Attitude (Rear)(F Series 4x2, 4x4 and Bronco)	141	8/23/77	1956
Window — Stemco Oil Level Seal (L and W-Series w/Front Axle Stemco Seals)	135	5/24/77	1856
WHEELS AND TIRES			
1969			
Balance Pads in Truck Tires (All Light Trucks with "Truck Type" Tires)	83	2/7/75	1014
Front Wheel — Alternate Toe Checking Procedure (F-100-350, E-100-300 Truck with Twin-I-Beam Axles)	TSI 13	4/28/72	—
Front Wheel — Clamp Usage (All Medium, Heavy and Extra-Heavy Series Trucks with Cast Spoke Front Wheels)	TSI 57	11/23/73	—
Front Wheel — Revised Toe Adjustment Specification (Econoline)	TSI 16	6/16/72	—
Light Truck Twin-I-Beam Wheel Alignment Diagnosis and CORRECTION Procedures (F-100-250, F-350 and Econolines)	TSI 26	10/6/72	—
Lug Nuts — Single and Dual Wheel Application (F-250-350 Series Trucks)	67	5/3/74	675
Nuts — Rear Wheel — Proper Procedure for Tightening on Dual Disc Wheels (Medium and Heavy Trucks)	71	6/28/74	745
Tires — 10.00 x 20 Max. with Hendrickson RU-RUE-RS 340 Tandem Suspension when used with 50" Walking Beams (All Trucks So Equipped)	76	9/27/74	867
Valve Stem Position — 7.50 x 16 Tube Type Tires (Models F-250-350 and P-350-400)	108	3/24/76	1426
Wheel Balance Weights — Application and Installation Procedure (All Light Truck, Econoline and Bronco)	TSI 36	2/16/73	—
1970			
Balance Pads in Truck Tires (All Light Trucks with "Truck Type" Tires)	83	2/7/75	1014
Front Wheel Alternate Toe Checking Procedure (F-100-350, E-100-300 Truck with Twin-I-Beam Axles)	TSI 13	4/28/72	—
Front Wheel — Clamp Usage (All Medium, Heavy, and Extra-Heavy Series Trucks with Cast Spoke Front Wheels)	TSI 57	11/23/73	—
Front Wheel — Revised Toe Adjustment Specification (Econoline)	TSI 16	6/16/72	—
Front Wheel — Shimmy (G-100 Postal Trucks) (F, B, N-500-u50 and 6000-7000 with 5000-9000 Lb. Front Axle with Integral Power Steering)	8 43	12/17/71 5/4/73	90 378
Light Truck Twin-I-Beam — Wheel Alignment Diagnosis and Correction Procedures (F-100-250, F-350 and Econoline)	TSI 26	10/6/72	—
Lug Nuts — Single and Dual Wheel Application (F-250-350 Series Trucks)	67	5/3/74	675
Nuts — Rear Wheel — Proper Procedure for Tightening on Dual Disc Wheels (Medium and Heavy Trucks)	71	6/28/74	745
Tires — 10.00 x 20 Tires Max. with Hendrickson RU-RUE-RS 340 Tandem Suspension when used with 50" Walking Beams (All Trucks So Equipped)	76	9/27/74	867
Valve Stem Position — 7.50 x 16 Tube Type Tires (Models F-250-350 and P-350-400)	108	3/24/76	1426
Wheel Balance Weights — Application and Installation Procedure (All Light Trucks, Econolines and Broncos)	TSI 36	2/16/73	—
1971			
Balance Pads in Truck Tires (All Light Trucks with "Truck Type" Tires)	83	2/7/75	1014

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article		
WHEELS AND TIRES — Cont.				1973					
1971				Balance Pads in Truck Tires (All Light Trucks with "Truck Type" Tires)					
Front Wheel — Alternate Toe Checking Procedure (F-100-350, E-100-300 Truck with Twin-I-Beam Axles)	TSI 13	4/28/72	—	83	2/7/75	1014			
Front Wheel — Clamp Usage (All Medium, Heavy, and Extra-Heavy Series Trucks with Cast Spoke Front Wheels)	TSI 57	11/23/73	—	Front Wheel — Clamp Usage (All Medium, Heavy, and Extra-Heavy Series Trucks with Cast Spoke Front Wheels)	TSI 57	11/23/73	—		
Front Wheel — Revised Toe Adjustment Specification (Econoline)	TSI 16	6/16/72	—	8	12/17/71	90			
Front Wheel — Shimmy (G-100 Postal Trucks) (F, B, N-500-750 and 6000-7000 with 5000-9000 Lb. Front Axle with Integral Power Steering)	8	12/17/71	90	Front Wheel — Shimmy (G-100 Postal Trucks) (F, B, N-500-750 and 6000-7000 with 5000-9000 Lb. Front Axle with Integral Power Steering)	43	5/4/73	378		
Light Truck Twin-I-Beam — Wheel Alignment Diagnosis and Correction Procedures (F-100-250, F-350 and Econolines)	TSI 26	10/6/72	—	Front Wheel — Shimmy (4x2 F-Series Light Trucks)	97	9/5/75	1255		
Lug Nuts — Single and Dual Wheel Application (F-250-350 Series Trucks)	67	5/3/74	675	Grease Retainer — Rear Wheel — New Stemco One-Piece (All Heavy and Extra-Heavy Series Trucks)	TSI 46	6/1/73	—		
Nuts — Rear Wheel — Proper Procedure for Tightening on Dual Disc Wheels (Medium and Heavy Trucks)	71	6/28/74	745	Hub Cap — Installation (F-Series Light Trucks)	TSI 52	9/7/73	—		
Tire Substitution (Courier Trucks)	74	8/13/74	800	Hub Cap — Removal (F-350 Series with 140" W.B. and Super Single Wheel)	66	4/19/74	647		
Tires — Belted Mud and Snow — Mounting Firestone Passenger Type (F-100 4x2 and 4x4, E-100-200-300 and Bronco Series Trucks)	TSI 53	9/21/73	—	Light Truck Twin-I-Beam — Wheel Alignment Diagnosis and Correction Procedures (F-100-250, F-350 and Econoline)	TSI 26	10/6/72	—		
Tires — 10.00 x 20 Max. with Hendrickson RU-RUE-RS 340 Tandem Suspension when used with 50" Walking Beams (All Trucks So Equipped)	76	9/27/74	867	Lockwasher — Tab — New — Rear Wheel (F-250-350, P-350-400, E-300 Series Trucks with Dana Rear Axle)	TSI 51	8/24/73	—		
Valve Stem Position — 7.50 x 16 Tube Type Tires (Models F-250-350 and P-350-400)	108	3/24/76	1426	Lug Nuts — Single and Dual Wheel Application (F-250-350 Series Trucks)	67	5/3/74	675		
Vehicle Jounce or Vibration (F-250 Camper Special 6900 and 7500 Lb. GVW)	1	2/11/72	120	Nuts — Rear Wheel — Proper Procedure for Tightening on Dual Disc Wheel (Medium and Heavy Trucks)	71	6/28/74	745		
Wheel Balance Weights — Application and Installation Procedure (All Light Trucks, Econolines and Broncos)	TSI 36	2/16/73	—	Rear Wheel — Dual (E-300 Cut-Away Model 8300 GVW)	69	5/31/74	710		
1972				Seal and Retainer Assemblies — New Rear Wheel (All Medium, Heavy, and Extra-Heavy Trucks)					
Balance Pads in Truck Tires (All Light Trucks with "Truck Type" Tires)	83	2/7/75	1014	Spare Tire — Restricted Usage on Rear Wheels (F-350 Super Camper Special 140" W.B. Trucks — 9000/10,000 Lbs. GVW with 12.00 x 16.5E Rated Truck Type Rear Wheel Tires)	TSI 44	5/18/73	—		
Front Wheel — Alternate Toe Checking Procedure (F-100-350, E-100-300 Truck with Twin-I-Beam Axles)	TSI 13	4/28/72	—	Speedometer Cable Drive — Front Wheel — Premature Wear (W-Series Trucks)	TSI 54	10/5/73	—		
Front Wheel — Clamp Usage (All Medium, Heavy, and Extra-Heavy Series Trucks with Cast Spoke Front Wheels)	TSI 57	11/23/73	—	Suspected Lubricant Leakage at Rear Wheel Seals or Axle Shaft Flange Gaskets (All Medium, Heavy and Extra-Heavy Trucks)	TSI 26	10/6/72	—		
Front Wheel — Revised Toe Adjustment Specification (Econoline)	TSI 16	6/16/72	—	74	8/13/74	800			
Front Wheel — Shimmy (G-100 Postal Trucks) (F, B, N-500-750 and 6000-7000 with 5000-9000 Lb. Front Axle with Integral Power Steering)	8	12/17/71	90	Tire Substitution (Courier Trucks)	74	8/13/74	800		
Light Truck Twin-I-Beam — Wheel Alignment Diagnosis and Correction Procedures (F-100-250, F-350 and Econolines)	26	10/6/72	—	Tires — Belted Mud and Snow-Mounting Firestone Passenger Type Belted (F-100 4x2 and 4x4, E-100-200-300 and Bronco Series Trucks)	TSI 53	9/21/73	—		
Lug Nuts — Single and Dual Wheel Application (F-250-350 Series Trucks)	67	5/3/74	675	Tires — 10.00 x 20 Max. with Hendrickson RU-RUE-RS 340 Tandem Suspension when used with 50" Walking Beams (All Trucks So Equipped)	76	9/27/74	867		
Nuts — Rear Wheel — Proper Procedure for Tightening on Dual Disc Wheels (Medium and Heavy Trucks)	71	6/28/74	745	Tractor Fifth Wheel — Revised Mounting Procedure (All Medium, Heavy and Extra-Heavy Trucks)	TSI 44	5/18/73	—		
Suspected Lubricant Leakage at Rear Wheel Seals or Axle Shaft Flange Gaskets (All Medium, Heavy and Extra-Heavy Trucks)	TSI 26	10/6/72	—	Valve Stem Position — 7.50 x 16 Tube Type Tires (Models F-250-350 and P-350-400)	108	3/24/76	1426		
Tire Substitution (Courier Trucks)	74	8/13/74	800	Vehicle Vibration Diagnosis Procedure (All Trucks)	38	3/9/73	306		
Tires — Belted Mud and Snow-Mounted Firestone Passenger Type (F-100 4x2 and 4x4, E-100-200-300 and Bronco Series Trucks)	TSI 53	9/21/73	—	Wheel Balance Weights — Application and Installation Procedure (All Light Trucks, Econolines and Broncos)	TSI 36	2/16/73	—		
Tires — 10.00 x 20 Tires Max. with Hendrickson RU-RUE-RS 340 Tandem Suspension when used with 50" Walking Beams (All Trucks So Equipped)	76	9/27/74	867	1974					
Valve Stem Position — 7.50 x 16 Tube Type Tires (Models F-250-350 and P-350-400)	108	3/24/76	1426	Balance Pads in Truck Tires (All Light Trucks with "Truck Type" Tires)					
Wheel Balance Weights — Application and Installation Procedure (All Light Trucks, Econolines and Broncos)	TSI 36	2/16/73	—	83	2/7/75	1014			
				Front End — Alignment Specifications (F-100-350 Super Cab Models)					
				72				7/19/74	766
				74				8/23/74	766-S
				Front Hubs — Free Running — Incorrect Use on Vehicles Equipped with Full Time 4 Wheel Drive (F-100-250 4x4 with C-6 Auto. Trans.)					
				72				7/19/74	767
				Front Wheel — Clamp (All Medium, Heavy, and Extra-Heavy Series Trucks with Cast Spoke Front Wheels)					
				TSI 57				11/23/73	—
				Front Wheel — Shimmy (4x2 F-Series Light Trucks and Econoline)					
				97				9/5/75	1255
				99				10/24/75	1255-S

Description	Bulletin	Date	Article
WHEELS AND TIRES — Cont.			
1974			
Lug Nuts — Single and Dual Wheel Application (F-250-350 Series Trucks)	67	5/3/74	675
Nuts — Rear Wheel — Proper Procedure for Tightening on Dual Disc Wheel (All Medium and Heavy Trucks)	71	6/28/74	745
Rear Wheel — Dual (E-300 Cut-Away Model 8300 GVW)	69	5/31/74	710
Tire Substitution (Courier Trucks)	74	8/13/74	800
Tires — 10.00 x 20 Max. with Hendrickson RU-RUE-RS 340 Tandem Suspension when Used with 50" Walking Beams (All Trucks So Equipped)	76	9/27/74	867
Valve Stem Position — 7.50 x 16 Tube Type Tires (Models F-250-350 and P-350-400)	108	3/24/76	1426
Wheel Clamp — Application Chart (Medium, Heavy and Extra-Heavy Truck Vehicles with Spoke Wheels)	136	6/7/77	1871
1975			
Balance Pads in Truck Tires (All Light Trucks with "Truck Type" Tires)	83	2/7/75	1014
Front Wheel — Noise and/or Vibration (Conventional and Super-Cab F-250 4x2 and F-350 with Dayton Brakes)	90	5/23/75	1145

Description	Bulletin	Date	Article
Front Wheel — Shimmy (4x2 F-Series Light Trucks)	97 99	9/5/75 10/24/75	1255 1255-S
Tires — 10.00 x 20 Max. with Hendrickson RU-RUE-RS 340 Tandem Suspension when Used with 50" Walking Beams (All Trucks So Equipped)	76	9/27/74	867
Valve Stem Position — 7.50 x 15 Tube Type Tires (Models F-250-350 and P-350-400)	108	3/24/76	1426
Wheel Clamp — Application Chart (Medium, Heavy and Extra-Heavy Truck Vehicles with Spoke Wheels)	136	6/7/77	1871
Wheel Wiggle — Front (B-700-750 School Bus)	151	2/10/78	3058
Wheel Substitutions (All Trucks with 20 x 7.5 Wheels)	84	2/21/75	1028
(All Medium and Heavy Trucks with w0 x 6.5 and 20 x 7.0 Wheels)	86	3/21/75	1059
1976			
Wheel — Cast Aluminum — Servicing for Air Pressure — Revision (All Vehicles with Cast Alum. Wheels)	156	4/24/78	1911-S
Wheel Wiggle — Front (B-700-750 School Buses)	151	2/10/78	3058

ELECTRICAL

AUXILIARY/ACCESSORY/EQUIPMENT

1969			
Cigar Lighter — Diagnosis (All Truck Lines)	119	9/3/76	1588
1970			
Cigar Lighter — Diagnosis (All Truck Lines)	119	9/3/76	1588
1971			
Cigar Lighter — Diagnosis (All Truck Lines)	119	9/3/76	1588
1972			
Cigar Lighter — Diagnosis (All Truck Lines)	119	9/3/76	1588
1973			
Cigar Lighter — Diagnosis (All Truck Lines)	119	9/3/76	1588

BATTERY

1970			
Batteries — Completely Discharged — Hydrometer Testing and Fast Charging (All Trucks)	74	8/23/74	794
Batteries — "Dead" — Jump Starting of Vehicle (All Trucks)	81	12/20/75	952
Battery — Discharged — Items That Can Contribute	TSI 39	3/23/73	—
Battery Cable — Attachment (L and W Series with Frame Mounted Dual Battery Carrier)	TSI 34	1/19/73	—
Battery Supports — Improved Attachment (All L-Series Except LN-7000)	128	2/9/77	1723
Ground Cable — Engine to Body Attachment Affects Temperature Gauge Readings (All Light Trucks)	146	11/4/77	2037
1974			
Batteries — Completely Discharged — Hydrometer Testing and Fast Charging Batteries (All Trucks)	74	8/23/74	794
Batteries — "Dead" — Jump Starting of Vehicles (All Trucks)	81	12/20/75	952
Batteries — Plastic Cased Substituted for Rubber Cased Types (Light Trucks)	TSI 56	11/2/73	—
Battery — Interference (LN-Series with Under-the-Running-Board Battery Tray)	78	10/25/74	897
Battery — Separators — Multiple Battery Installation (L & W-Series with 4-6 Volt Batteries)	85	3/7/75	1036
Battery — State of Charge (All Trucks)	TSI 59	12/21/73	—
Battery — Substitution (All Trucks)	76	9/27/74	845

1975

Batteries — "Dead" — Jump Starting of Vehicles (All Trucks)	81	12/20/75	952
Battery Substitution (All Trucks)	76	9/27/74	846
Battery Supports — Improved Attachment (All L-Series except LN-7000)	128	2/9/77	1723

1976

Batteries — "Dead" — Jump Starting of Vehicles (All Trucks)	81	12/20/75	952
Battery Supports — Improved Attachment (All L-Series except LN-7000)	128	2/9/77	1723

CHARGING SYSTEM

1969

Alternator Pulley Nut — Proper Torque (All Medium and Heavy Trucks with 70 or 90 Amp Ford Alternators)	TSI 34	1/19/73	—
Alternator — System Testing Procedure (All Trucks)	TSI 48	6/29/73	—
CAUTION: Use of 24 Volt Jumper System (All Trucks)	TSI 21	9/22/72	—
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290, and NTC335 Engines)	87	4/4/75	1084
Bracket — Alternator and Air Compressor — Replacements (W and N Series Trucks with 6-71 Detroit Diesel Engine and Leece-Neville Alternator)	7	12/3/71	76
Charging System — Diagnosis (All Trucks with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—
Guard — New — Alternator Belt (W-Series with 8V-71 Detroit Diesel Engine)	26	10/6/72	240
Rectifier Assembly — Installation (All 65 Amp Side-Terminal Alternators)	TSI 13	4/28/72	—

1970

Alternator — System Testing Procedure (All Trucks)	TSI 48	6/29/73	—
Alternator Pulley Nut — Proper Torque (All Medium and Heavy Trucks with 70 or 90 Amp Ford Alternators)	TSI 34	1/19/73	—
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290, and NTC335 Engines)	87	4/4/75	1084

Description	Bulletin	Date	Article
CHARGING SYSTEM — Cont.			
1970			
Bracket — Alternator and Air Compressor — Replacements (W and N Series Trucks with 6-71 Detroit Diesel Engine and Leece-Neville Alternator)	7	12/3/71	76
Charging System — Diagnosis (All Trucks with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—
Guard — New — Alternator Belt (W-Series with 8V-71 Detroit Diesel Engine)	26	10/6/72	240
Jumper System — 24 Volt — CAUTION: (All Trucks)	TSI 21	9/22/72	—
Rectifier Assembly — Installation (All 65-Amp Side-Terminal Alternators)	TSI 13	4/28/72	—
1971			
Alternator — System Testing Procedure (All Trucks)	TSI 48	6/29/73	—
Alternator Pulley Nut — Proper Torque (All Medium and Heavy Trucks with 70 or 90 Amp Ford Alternators)	TSI 34	1/19/73	—
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	4/4/75	1084
Charging System — Diagnosis (All Trucks with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—
Guard — New Alternator Belt (W-Series with 8V-71 Detroit Diesel Engine)	26	10/6/72	240
Jumper System — 24 Volt — Charging System — Diagnosis (All Trucks with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—
Rectifier Assembly — Installation (All 65-Amp Side-Terminal Alternators)	TSI 13	4/28/72	—
1972			
Alternator — System Testing Procedure (All Trucks)	TSI 48	6/29/73	—
Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290, and NTC335 Engines)	87	4/4/75	1084
Charging System — Diagnosis (All Trucks with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—
Jumper System — 24 Volt — CAUTION (All Trucks)	TSI 21	9/22/72	—
1973			
Alternator — System Testing Procedure (All Trucks)	TSI 48	6/29/73	—
Alternator Pulley Nut — Proper Torque (All Medium and Heavy Trucks with 70 or 90 Amp Ford Alternators)	TSI 34	1/19/73	—
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290, and NTC335 Engines)	87	4/4/75	1084
Charging System — Diagnosis (All Trucks with G.P.D. Alternator Charging System)	TSI 8	2/11/72	—
Guard — New — Alternator Belt (W-Series with 8V-71 Detroit Diesel Engine)	26	10/6/72	240
Jumper System — 24 Volt CAUTION (All Trucks)	TSI 21	9/22/72	—
Regulator — Alternator — New (Trucks using Mechanical Regulator)	TSI 21	9/22/72	—
Rectifier Assembly — Installation (All 65-Amp Side-Terminal Alternators)	TSI 13	4/28/72	—
1974			
Alternator — Motorcraft 100 Amp (B-700-750 Series)	92	6/20/75	1189
Bracket — Alternator — Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290, and NTC335 Engines)	87	4/4/75	1084
Wiring Plug — Alternator Regulator — Difficult to Remove (Econoline)	68	5/17/74	700
1975			
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	4/4/75	1084

Description	Bulletin	Date	Article
1976			
Ammeter — High Charging Rates on (F-100-350 and Econoline)	113	6/4/76	1513
Resistor — Charging System Diagnosis (All Vehicles Equipped with an Electro-mechanical Regulator and "Alt" Warning Lamp)	159	6/8/78	3212
HEATER/AIR CONDITIONER/VENTILATION			
1969			
Fuse Holder — Air Conditioner Contact Variations (F-100-350 Built Prior to Job No. 1, 1975)	118	8/17/76	1581
1970			
A/C Drain Hose — Routing (F-100-350 Trucks with A/C)	7	12/3/71	75
Bowden Cable — Adjustment (F-100-350 with Integral A/C)	74	8/23/74	803
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Fuse Holder — Air Conditioner Contact Variation (F-100-350 Built Prior to Job No. 1, 1975)	118	8/17/76	1581
Heater and/or A/C — Inoperative (All L-Series Trucks)	7	12/3/71	77
Heater Core — Leaking (All L-Series Trucks)	26	10/6/72	239
Heater Core Leakage — Diagnosis (All Trucks)	TSI 31	12/1/72	—
(All Trucks with Std. and/or A/C Heater System)	TSI 59	12/21/73	—
Hose and Pipe — New — Upper Radiator (L-LT-LTS-LN-LNT-900 Series Trucks with A/C)	TSI 43	5/4/73	—
Valve Caps — A/C Service Loose or Missing (All Trucks So Equipped)	61	2/2/74	523
1971			
A/C Drain Hose — Routing (F-100-350 Trucks with A/C)	7	12/3/71	75
Bowden Cable — Adjustment (F-100-350 with Integral A/C)	74	8/23/74	803
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Fuse Holder — Air Conditioner — Contact Variation (F-100-350 Built Prior to Job No. 1, 1975)	118	8/17/76	1581
Heater and/or A/C Inoperative (All L-Series Trucks)	7	12/3/71	77
Heater Core Leaking (All L-Series Trucks)	26	10/6/72	239
Heater Core Leakage — Diagnosis (All Trucks)	TSI 31	12/1/72	—
(All Trucks with Std. and/or A/C Heater Systems)	TSI 59	12/21/73	—
Hose and Pipe — New — Upper Radiator (L-LT-LTS-LN-LNT-900 Series Trucks with A/C)	TSI 43	5/4/73	—
Valve Caps — A/C Service Loose or Missing (All Trucks So Equipped)	61	2/2/74	523
1972			
Bowden Cable Adjustment (F-100-350 with Integral A/C)	74	8/23/74	803
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Fuse Holder — Air Conditioner — Contact Variations (F-100-350 Built Prior to Job No. 1, 1975)	118	8/17/76	1581
Heater and/or A/C Inoperative (All L-Series Trucks)	7	12/3/71	77
Heater Core Leaking (All L-Series Trucks)	26	10/6/72	239
Heater Core Leakage — Diagnosis (All Trucks)	TSI 31	12/1/72	—
(All Trucks with Std. and/or A/C Heater Systems)	TSI 59	12/21/73	—
(F-100-250-350 Series with Std. or High Output Heater)	TSI 43	5/4/73	—
Hose and Pipe — New Upper Radiator (L-LT-LTS-LN-LNT-900 Series Trucks with A/C)	TSI 43	5/4/73	—
Valve — A/C Service — Accessibility (E-100-300 Models)	34	1/19/72	31
Valve Caps — A/C Service — Loose or Missing (All Trucks So Equipped)	61	2/2/74	523

Description	Bulletin	Date	Article
HEATER/AIR CONDITIONER/VENTILATION — Cont.			
1973			
A/C Compressor — Noise (F-100-350 Series Trucks with A/C)	66	4/19/74	649
A/C Control Head Assemblies and/or Vacuum Selector Valves — Replaced Because of Improper Diagnosis of A/C Vacuum System (All Trucks with A/C System)	TSI 45	5/25/73	—
A/C Control Head Assemblies and/or Vacuum Selector Valves — Replaced Because of Improper Diagnosis of A/C Vacuum System (All Trucks with Manual A/C Systems)	TSI 31	12/1/72	—
A/C Drive — Noise (F-100-250 with 360 CID Engines)	63	3/1/74	568
A/C — Improving A/C Cooling (F-Series with Factory Installed A/C Systems or Motorcraft After-Market Unit)	108	3/24/76	1427
Bowden Cable — Adjustment (F-100-350 with Integral A/C)	74	8/23/74	803
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Compressors — Light Truck A/C — Diagnosis and Replacement (F-100-350 Series Trucks with Factory Installed A/C)	90	5/23/75	1148
Fuse Holder — Air Conditioner — Contact Variations (F-100-350 Built Prior to Job No. 1, 1975)	118	8/17/76	1581
Heater-A/C System — Light Truck — 1973-74 Truck Shop Manual Revision	65	4/5/74	624
Heater and/or A/C — Inoperative (All L-Series Trucks)	7	12/3/71	77
Heater Core Leaking (All L-Series Trucks)	26	10/6/72	239
Heater Core Leakage — Diagnosis (All Trucks)	TSI 31	12-1/72	—
(All Trucks with Std. and/or A/C)	45	5/25/73	—
Heater Systems)	TSI 59	12/21/73	—
F-100-250-350 Series with Std. or High Output Heater)	TSI 43	5/4/73	—
Heater Register (Frog Eye) — Retention (W-Series Trucks)	49	7/20/73	408
Hose — A/C Drain — King (All F-Series with A/C)	41	4/20/73	372
Hose and Pipe — New — Upper Radiator (L-LT-LTS-LN-LNT-900 Series Trucks with A/C)	TSI 43	5/4/73	—
Improving A/C Cooling (F-Series with Factory Installed A/C Systems)	85	3/7/75	1037
Insufficient Cooling — Factory Installed A/C (F-100-250-350 Series Trucks)	53	9/21/73	438
Valve — A/C Service — Accessibility (E-100-300 Models)	34	1/19/72	31
Valve Caps — A/C Service — Loose or Missing (All Trucks So Equipped)	61	2/2/74	523
1974			
A/C Compressors — Light Trucks — Diagnosis and Replacement (F-100-350 Series Trucks with Factory Installed A/C)	90	5/23/75	1148
A/C Compressor — Noise (F-100-350 Series Trucks with A/C)	66	4/19/74	649
Bowden Cable — Adjustment (F-100-350 with Integral A/C)	74	8/23/74	803
Cab Frontal Area — Air Leaks (F-100-350 with Integral A/C)	74	8/23/74	804
Heater-A/C System — Light Truck — Truck Shop Manual Revision	65	4/5/74	624
Heater Core Leakage — Diagnosis (All Trucks with Std. and/or A/C Heater Systems)	TSI 59	12/21/73	—
Heater Core — Addition of Valving to Heater to Minimize Leaks (C-Series)	146	11/4/77	2035
Improving A/C Cooling (F-Series with Factory Installed A/C Systems)	85	3/7/75	1037
Improving A/C Cooling (F-Series with Factory Installed A/C Systems or Motorcraft After-Market Unit)	108	3/24/76	1425
Kit — A/C Bezel — Installation Modification (Courier)	71	6/28/74	748
Kit — Accessory A/C Engine Drive and Condenser (F-Series 390-4V with Super Duty Cooling Radiator)	89	5/2/75	1129
Kit — Accessory A/C — Installation (Econoline with 302 CID Engine)	75	9/6/74	814
Valve Caps — A/C Service — Loose or Missing (All Trucks So Equipped)	61	2/2/74	523

1975

Description	Bulletin	Date	Article
A/C Compressors — Light Truck — Diagnosis and Replacement (F-100-350 Series Trucks with Factory Installed A/C)	90	5/23/75	1148
A/C Condensate Drainage (Econoline)	96	8/22/75	1248
A/C Vacuum Line (Econoline Built Before 6/2/75)	97	9/5/75	1256
Brace — Mounting — Accessory A/C Compressor — Interference (Econolines with 300 CID Engine and Accessory A/C Drive Kit)	119	9/3/76	1600
Fuse Holder — Air Conditioner — Contact Variation (F-100-350 Built Prior to Job No. 1, 1975)	118	8/17/76	1581
Heater Core — Leak Test (Bronco, Econoline, and Light Truck)	156	4/24/78	3147
Heater Hose — Abrasion (All E-100 and California E-150-250-350 Non-A/C Vehicles with Air Pump and 351 CID Engine)	136	6/7/77	1872
Improving A/C Cooling (F-Series with Factory Installed A/C Systems)	85	3/7/75	1037
Improving A/C Cooling (F-Series with Factory Installed A/C Systems or Motorcraft After-Market Unit)	108	3/24/76	1425
Kit — Accessory A/C Engine Drive Condenser (F-Series 390-4V with Super Duty Cooling Radiator)	89	5/2/75	1129
Motor and Wheel Assembly — Dash Mounted Replacement Requires Simultaneous Replacement of Blend Air Door (Econoline)	139	7/22/77	1933
Valving — Addition to Heater to Minimize Heater Core Leaks (C-Series)	146	11/4/77	2035
Water Entry Through Heater Register/Cowl Vents (Econoline Built Prior to 9/15/75)	105	2/11/75	1392
Wiring Harness — Potential Short (Econoline with Auxiliary Heater and/or Auxiliary A/C-Heater System — Vehicles Built Before October 13, 1975)	112	5/21/76	1501

1976

Description	Bulletin	Date	Article
A/C Compressor Drive — Revised (F-Series with 350-390 CID Engine)	104	1/23/76	1371
A/C Evaporator Core Water Drivage ("L" Series)	153	3/10/78	3092
Brace — Mounting — Accessory A/C Compressor — Interference (Econolines with 300 CID Engine and Accessory A/C Drive Kit)	119	9/3/76	1600
Drainage of Air Conditioner Condensate (Econolines with Air Conditioning)	122	10/25/76	1640
Heater Core Leak Test (Bronco, Econoline and Light Truck)	156	4/24/78	3147
Heater Hose — Abrasion (All E-100 and California E-150-250-350 Non-A/C Vehicles with Pump and 351 CID Engine)	136	6/7/77	1872
Improving A/C Cooling (F-Series with Factory Installed A/C Systems or Motorcraft After-Market Unit)	108	3/24/76	1425
Motor and Wheel Assembly — Dash Mounted — Replacement Requires Simultaneous Replacement of Blend Air Door (Econoline)	139	7/22/77	1933
Valving — Addition to Heater to Minimize Heater Core Leaks (C-Series)	146	11/4/77	2035
Water Entry Through Heater Register/Cowl Vents (Econoline Built Prior to 9/15/75)	105	2/11/75	1392
Wiring Harness — Potential Short (Econoline with Auxiliary Heater and/or Auxiliary A/C Heater System — Vehicles Built Before October 13, 1975)	112	5/21/76	1501

HORNS

1972

Horn Switch — Replacement (F-100-350 Trucks) ..	TSI 17	6/30/72	—
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IGNITION SYSTEM — SWITCH/STARTER

1972

Courier Timing Marks (California Only)	TSI 37	3/2/73	—
Distributor — Service Procedure (All 8-Cylinders) ..	TSI 3	11/26/71	—
Ignition Switch — Operation in Sub-Zero Weather (F & B-100-750, D-100-300)	TSI 13	4/28/72	—
Starter Motor — Change (All Courier Trucks)	74	8/23/74	805
Terminals — Ignition Coil — Loose Primary Connectors (All Trucks)	TSI 39	3/23/73	—

Description	Bulletin	Date	Article
IGNITION SYSTEM — SWITCH/STARTER — Cont.			
1973			
Courier Timing Marks (California Only)	TSI 37	3/2/73	—
Distributor — Cam Lubricator Replacement (6 and 8-Cylinder with Distributor Cam Lubricators)	TSI 49	7/20/73	—
Ignition Switch — Operation in Sub-Zero Weather (F & B-100-750, D-100-300)	TSI 13	4/28/72	—
Pigtails — Ignition Coil (All Trucks)	TSI 39	3/23/73	—
Spark Plugs (Courier Trucks)	TSI 54	10/5/73	—
Starter Motor — Change (All Courier Trucks)	74	8/23/74	805
Terminals — Ignition Coil — Loose Primary Connectors (All Trucks)	TSI 39 TSI 30C	3/23/73 6/29/73	—
1974			
Starter Motor — Change (All Courier Trucks)	74	8/23/74	805
Starter Motor — Lever Binding in Drive End Housing (All Trucks with 4½" Plunger Pole Starters)	68	5/17/74	690
Ignition System Module — Identification (All Models with Solid State Ignition)	139	7/22/77	1920
Solid State Ignition System — Diagnostic Procedure (All Models Equipped with Solid State Ignition except 1977 California Dura Spark I)	138	7/6/77	1901
INSTRUMENTS AND GAUGES			
1972			
Adaptor — Tachometer to Coil (All Engines)	TSI 12	4/14/72	—
Cable — Hand Throttle — Locking Type (W and WT-9000 Series Trucks)	TSI 18	7/21/72	—
Cable Assembly — Tachometer — One Piece (LN-LNT-9000 with Cummins 6-Cylinder Engines)	TSI 37	3/2/73	—
Lamps and/or Gauges — Intermittent Operation (All Trucks)	TSI 16	6/16/72	—
Lens — Instrument Cluster — Damage Due to Improper Cleaning Agents and/or Methods (All Trucks)	92	6/20/75	1181
Printed Circuit Board — Instrument Cluster — Unauthorized Repairs (All Trucks so Equipped)	TSI 43	5/4/73	—
Speedometer Cable Core — Revision to Replacement Kit Instruction Sheet (All Light Trucks)	TSI 48	6/29/73	—
Speedometer Cables — Front Wheel — Improved (All L and W-Series So Equipped)	TSI 31	12/1/72	—
Speedometer — Diagnosis Procedures (All Trucks)	TSI 51	8/24/73	—
Speedometer — Driven Gear Wear (F and B-500-750, F and B-6000-7000 with Allison AT540 Trans.)	TSI 34	1/19/73	—
Transmission — Neutral Sensing Switches, Seat Belt Warning System (Manual Trans.)	TSI 9	3/3/72	—
Turn Signal Switch — Unnecessary Replacement — All Turn Signal Lamps Inoperative (All Medium and Heavy Trucks 500-9000)	TSI 34	1/19/73	—
1973			
Adaptor — Tachometer to Coil (All Engines)	TSI 12	4/14/72	—
Cable — Hand Throttle — Locking Type (W and WT-9000 Series Trucks)	TSI 18	7/21/72	—
Lens — Instrument Cluster — Damage Due to Improper Cleaning Agents and/or Methods (All Trucks)	92	6/20/75	1181
Printed Circuit Board — Instrument Cluster — Unauthorized Repairs (All Trucks so Equipped)	TSI 43	5/4/73	—
Speedometer Cable Core — Revision to Replacement Kit Instruction Sheet (All Light Trucks)	TSI 48	6/29/73	—
Speedometer Cables — Improved Front Wheel (All L and W-Series So Equipped)	TSI 31	12/1/72	—
Speedometer Diagnosis Procedures (All Trucks)	TSI 51	8/24/73	—
Speedometer — Driven Gear Wear (F and B-500-750, F and B-6000-7000 with Allison AT540 Trans.)	TSI 34	1/19/73	—
Turn Signal Switch — Unnecessary Replacement — All Turn Signal Lamps Inoperative (All Medium and Heavy Trucks 500-9000)	TSI 34	1/19/73	—
1974			
Adapter — 2-Speed Speedometer — Relocation of the (C-Series with 2-Speed Rear Axle)	62	2/8/74	546

Description	Bulletin	Date	Article
Cigar Lighter — Diagnosis (All Truck Lines)	119	9/3/76	1588
Engine — Low Operating Temperature (W-Series — All Engines)	100	11/7/75	1297
Flasher — Turn Signal — Diagnostic Information (All Trucks)	93	6/20/75	1202
1976			
Cigar Lighter — Diagnosis (All Truck Lines)	119	9/3/76	1588
Engine — Low Operating Temperature (W-Series — All Engines)	100	11/7/75	1297
Engine to Body Ground Cable Attachment Affects Temperature Gauge Readings (All Light Trucks)	146	11/4/77	2037
Misencoded Claims in Instrument Cluster and Related Components (All Light Trucks)	112	5/21/76	1491
LIGHTS			
1969			
Brake Stoplamp Inspection and Speed Control Power Supply Check (All Trucks with Speed Control)	TSI 1	10/29/71	—
Flasher — Turn Signal — Substitution (American Road Camper)	70	6/14/74	727
Flasher — Turn Signal Usage (All F-Series "Camper Special" and "Super Camper Special" Units)	79	11/15/74	919
Headlight Switch — Parking Lamp Terminal Deletion (All Trucks So Equipped)	60	1/18/74	500
Turn Signal Switch — Unnecessary Replacement — All Turn Signal Lamps Inoperative (All Medium and Heavy Trucks 500-9000)	TSI 34	1/19/73	—
1970			
Brake Stoplamp Inspection and Speed Control Power Supply Check (All Trucks with Speed Control)	TSI 1	10/29/71	—
Flasher — Turn Signal — Substitution (American Road Camper)	70	6/14/74	727
Flasher — Turn Signal Usage (All F-Series "Camper Special" and "Super Camper Special" Units)	79	11/15/74	919
Turn Signal Switch — Unnecessary Replacement — All Turn Signal Lamps Inoperative (All Medium and Heavy Trucks 500-9000)	TSI 34	1/19/73	—
1971			
Brake Stoplamp Inspection and Speed Control Power Supply Check (All Trucks with Speed Control)	TSI 1	10/29/71	—
Flasher — Turn Signal — Substitution (American Road Camper)	70	6/14/74	727
Flasher — Turn Signal Usage (All F-Series "Camper Special" and "Super Camper Special" Units)	79	11/15/74	919
Turn Signal Switch — Unnecessary Replacement — All Turn Signal Lamps Inoperative (All Medium and Heavy Trucks 500-9000)	TSI 34	1/19/73	—
1972			
Brake Stoplamp Inspection and Speed Control Power Supply Check (All Trucks with Speed Control)	TSI 1	10/29/71	—
Dimmer Switch — Panel — Operation (L-Series Line Haul Models)	44	5/18/73	385
Flasher — Turn Signal — Substitution (American Road Camper)	70	6/14/74	727
Flasher — Turn Signal Usage (All F-Series "Camper Special" and "Super Camper Special" Units)	79	11/15/74	919
Fuse — Header or Dome Lamp Circuit — Repeatedly Blows (Econoline)	10	1/28/72	107
Turn Signal Switch — Unnecessary Replacement of — All Turn Signal Lamps Inoperative (All Medium and Heavy Trucks 500-9000)	TSI 34	1/19/73	—
1973			
American Road Camper — Turn Signal Flasher Usage (F-250-350 American Road Camper/Truck Combinations)	52	9/7/73	419
Brake Stoplamp Inspection and Speed Control Power Supply Check (All Trucks with Speed Control)	TSI 1	10/29/71	—
Flasher — Hazard — Service Replacement Change (Courier Trucks)	81	12/20/75	963

Description	Bulletin	Date	Article
LIGHTS — Cont.			
1973			
Flasher — Turn Signal — Substitution (American Road Camper)	70	6/14/74	727
Flasher — Turn Signal Usage (All F-Series "Camper Special" and "Super Camper Special" Units)	79	11/15/74	919
Parking Lights — Front (C-Series Trucks)	TSI 34	1/19/73	—
Turn Signal Switch — Unnecessary Replacement — All Turn Signal Lamps Inoperative (All Medium and Heavy Trucks 500-9000)	TSI 34	1/19/73	—
Warning Lamp — Alternator — Remains "On" Until Engine Speed is Approximately 2000 RPM (All Trucks with Alternator Warning Lamp)	79	11/15/74	906
1974			
Flasher — Turn Signal — Diagnostic Information (All Trucks)	93	6/20/75	1202
Flasher — Turn Signal — Substitution (American Road Camper)	70	6/14/74	727
Flasher — Turn Signal Usage (All F-Series "Camper Special" and "Super Camper Special" Units)	79	11/15/74	919
Lamps — Front Side Marker (F-350 Stake and Platform Series)	72	7/19/74	768
Parking Lamp Operation (L and N-Series Trucks)	71	6/28/74	747
Relay — Fog Lamp — May Cause Battery Run Down (W-Series Trucks with R.P.O. Fog Lamps)	71	6/28/74	746
Warning Lamp — Alternator — Remains "On" Until Engine Speed is Approximately 2000 RPM (All Trucks with Alternator Warning Lamp)	79	11/15/74	906
Warning Light — Transfer Case Lock — Application (F-100-250 Series Trucks with 4-Wheel Drive)	63	3/11/74	569
1975			
Anti-Skid — Electrical Diagnosis (Trucks with Air Brakes)	111	5/6/76	1478
Flasher — Turn Signal Diagnostic Information (All Trucks)	93	6/20/75	1202
Flasher — Turn Signal Usage (All F-Series "Camper Special" and "Super Camper Special" Units)	79	11/15/74	919
Warning Lamp — Alternator — Remains "On" Until Engine Speed is Approximately 2000 RPM (All Trucks with Alternator Warning Lamp)	79	11/15/74	906
Wiring — Skid Control — Elimination of Excess (L-Series Trucks with Skid Control)	128	2/9/77	1722
1976			
Anti-Skid — Electrical Diagnosis (Trucks with Air Brakes)	111	5/6/76	1478
Wiring — Skid Control — Elimination of Excess (L-Series Trucks with Skid Control)	128	2/9/77	1722
RADIO			
1969			
Antenna — Radio — Installation — Body Sheet Metal Corrosion Prevention (All Trucks with Dealer Installed Radio Antenna)	119	9/3/76	1590
1970			
Antenna — Radio — Installation — Body Sheet Metal Corrosion Prevention (All Trucks with Dealer Installed Radio Antenna)	119	9/3/76	1590
1971			
Antenna — Radio — Installation — Body Sheet Metal Corrosion Prevention (All Trucks with Dealer Installed Radio Antenna)	119	9/3/76	1590
1972			
Antenna — Radio — Diagnosis (All Trucks)	77	10/11/74	883
Antenna — Radio — Installation — Body Sheet Metal Corrosion Prevention (All Trucks with Dealer Installed Radio Antenna)	119	9/3/76	1590
Radio Static (Courier Trucks)	66	4/19/74	650
Radio System — Revisions (All Trucks with Radio)	TSI 1	10/29/71	—
Speaker — Radio — Garbled Sound (F-100-350, E-100-300 and Prior)	TSI 9	3/3/72	—

Description	Bulletin	Date	Article
Warranty Repairs — Radio — Transfer of "Bendix" to "Philco-Ford" Radio Repair Station (All Trucks So Equipped)	TSI 41	4/20/73	—
Wiring — Radio — Identification (All Trucks So Equipped)	TSI 27	10/20/72	—
1973			
Antenna — Radio — Diagnosis (All Trucks)	77	10/11/74	883
Antenna — Radio — Installation — Body Sheet Metal Corrosion Prevention (All Trucks with Dealer Installed Radio Antenna)	119	9/3/76	1590
Radio Options (American Road Camper)	70	6/14/74	726
Radio Static (Courier Trucks)	66	4/19/74	650
Warranty Repairs — Radio — Transfer of "Bendix" to "Philco-Ford" Radio Repair Station (All Trucks So Equipped)	TSI 41	4/20/73	—
Wiring — Radio — Identification (All Trucks So Equipped)	TSI 27	10/20/72	—
1974			
Antenna — Radio — Installation — Protection of Exterior Paint at Mouldings (All Trucks with Dealer Installed Radio Antenna)	121	10/6/76	1619
1975			
Antenna — Radio — Diagnosis (All Trucks)	77	10/11/74	883
Antenna — Radio — Installation — Body Sheet Metal Corrosion Prevention (All Trucks with Dealer Installed Antenna)	119	9/3/76	1590
Radio — Ignition Interference Audible (Light Truck)	76	9/27/74	848
Radios — Multiplex and Stereo Tape — Second Repair of (All Trucks So Equipped)	77	10/11/74	870
1976			
Antenna — Radio — Installation — Body Sheet Metal Corrosion Prevention (All Trucks with Dealer Installed Antenna)	119	9/3/76	1590
Radio — Float Program (F-100-350 with AM-FM Multiplex Radios)	99	10/24/75	1264
WINDSHIELD WIPER/WASHER			
1969			
Bracket — Air Wiper Motor — Rework (C-Series Trucks)	64	3/22/74	594
Motors — Windshield Wiper — Air (C-Series)	115	7/2/76	1533
Motors — Windshield Wiper — Handling (All Light Trucks)	TSI 43	5/4/73	—
1970			
Bracket — Air Wiper Motor — Rework (C-Series Trucks)	64	3/22/74	594
Motors — Windshield Wiper — Air (C-Series)	115	7/2/76	1533
Motors — Windshield Wiper — Handling (All Light Trucks)	TSI 43	5/4/73	—
1971			
Bracket — Air Wiper Motor — Rework (C-Series Trucks)	64	3/22/74	594
Motors — Windshield Wiper — Air (C-Series)	115	7/2/76	1533
Motors — Windshield Wiper — Handling (All Light Trucks)	TSI 43	5/4/73	—
1972			
Bracket — Air Wiper Motor — Rework (C-Series Trucks)	64	3/22/74	594
Motors — Windshield Wiper — Air (C-Series)	115	7/2/76	1533
Motors — Windshield Wiper — Handling (All Light Trucks)	TSI 43	5/4/73	—
1973			
Bracket — Air Wiper Motor — Rework (C-Series Trucks)	64	3/22/74	594
Motors — Windshield Wiper — Air (C-Series)	115	7/2/76	1533
Motors — Windshield Wiper — Handling (All Light Trucks)	146	11/4/77	1533-S

Description	Bulletin	Date	Article
WINDSHIELD WIPER/WASHER — Cont. 1974			
Blade — Windshield Wiper — Maintenance (All Truck Lines)	148	12/5/77	1544-S
Bracket — Air Wiper Motor — Rework (C-Series Trucks)	64	3/22/74	594
Interference Between Windshield Wiper Arm and Cowl Top Sheet Metal (F-Series)	107	3/10/76	1406
Motors — Air Windshield Wiper (C-Series)	115	7/2/76	1533
	146	11/4/77	1533-S
1975			
Blade Windshield Wiper — Maintenance (All Truck Lines)	148	12/5/77	1544-S
Interference Between Windshield Wiper Arm and Cowl Top Sheet Metal (F-Series)	107	3/10/76	1406
Motor — Windshield Wiper — Two-Speed Exhibits One-Speed (Econoline)	111	5/6/76	1479
Motors — Air Windshield Wiper (C-Series)	115	7/2/76	1533
	146	11/4/77	1533-S
Wiper System — Interval — Operation (Econoline)	157	5/8/78	3177
1976			
Blade — Windshield Wiper Maintenance (All Truck Lines)	148	12/5/77	1544-S
Interference Between Windshield Wiper Arm and Cowl Top Sheet Metal (F-Series)	107	3/10/76	1406
Motor — Windshield Wiper — Two-Speed Exhibits One-Speed (Econoline)	111	5/6/76	1479
Motors — Air Windshield Wiper (C-Series)	115	7/2/76	1533
	146	11/4/77	1533-S
Windshield Wiper — Blade Skip (F-100-350)	129	2/24/77	1761
Wiper System — Interval — Operation (Econoline)	157	5/8/78	3177
WIRING 1969			
Electrical Circuit Modification (L-Series Line Haul Trucks Only)	TSI 4	12/3/71	—
Link — Fusible — Repair Procedure (All Trucks)	TSI 48	6/29/73	—

Description	Bulletin	Date	Article
Retainer — Wiring Harness Locating — Removal (All Trucks)	TSI 36	2/16/73	—
1970			
Electrical Circuit Modification (L-Series Line Haul Trucks Only)	TSI 4	12/3/71	—
Link — Fusible — Repair Procedure (All Trucks)	TSI 48	6/29/73	—
Retainer — Wiring Harness Locating — Removal (All Trucks)	TSI 36	2/16/73	—
1971			
Electrical Circuit Modification (L-Series Line Haul Trucks Only)	TSI 4	12/3/71	—
Link — Fusible — Repair Procedure (All Trucks)	TSI 48	6/29/73	—
Retainer — Wiring Harness Location Removal (All Trucks)	TSI 36	2/16/73	—
1972			
Electrical Circuit Modification (L-Series Line Haul Trucks Only)	TSI 4	12/3/71	—
Link — Fusible — Repair Procedure (All Trucks)	TSI 48	6/29/73	—
Retainer — Wiring Harness Locating Removal (All Trucks)	TSI 36	2/16/73	—
1973			
Electrical Circuit Modification (L-Series Line Haul Trucks Only)	TSI 4	12/3/71	—
Link — Fusible — Repair Procedure (All Trucks)	TSI 48	6/29/73	—
Retainer — Wiring Harness Locating Removal (All Trucks)	TSI 36	2/16/73	—
1974			
Wiring — Skid Control — Elimination of Excess (L-Series Trucks with Skid Control)	128	2/9/77	1722
1976			
Fuse Panel — Electrical Groundings (L-Series with "Line Haul Panel")	160	6/20/78	3246

GENERAL

1969			
Adjuster — Differential Bearing — Modification Tool No. T70P-4067-A	TSI 53	9/21/73	—
Chassis — M-Series — Parts Information (All M-Series)	79	11/15/74	915
Dealer Coding — Loose Wire Connections (All Trucks)	77	10/11/74	869
Discontinuation of the Telephone Number for Dealer-Installed A/C Problems (All Trucks So Equipped)	87	4/4/75	1062
Fan Shroud — Interference — Recommended Service Practice (All Trucks So Equipped)	TSI 29	11/17/72	—
Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—
Ideas — Better	TSI 35	2/2/73	—
Industrial Fallout — Description and Removal Procedure (All Trucks)	TSI 1	10/29/71	—
Manual — Service Labor Time Standards — Revisions (All Trucks So Equipped)	65	4/5/74	607
(Econoline with 6-Cylinder Engine)	67	5/3/74	567
(Trucks with 330, 361 and 391 CID Engines)	71	6/28/74	729
(Econoline, F-100-600, C-Series)	72	7/19/74	761
	72	7/19/74	762
Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
Revised Order Processing — American Road Slide-In Camper Parts (American Road Camper)	99	10/24/75	1282
Roof Headlining Support (Roof Bow) — Service Replacement (Econoline)	79	11/15/74	904
Service Labor Standards — Correction (All Trucks with MX-FMX-C-4 and C-6 Auto. Trans.)	TSI 35	2/2/73	—
Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283
Time Standards — Service Labor Time Standards — Revisions (All Trucks So Equipped)	65	4/5/74	607
Time Standards — Service Labor — Revision (L-Series Trucks with Skid Control)	128	2/9/77	1722
1970			
Adjuster — Differential Bearing — Modification Tool No. T70P-4067-A	TSI 53	9/21/73	—
Chassis — M-Series — Parts Information (All M-Series)	79	11/15/74	915
Dealer Coding — Loose Wire Connections (All Trucks)	77	10/11/74	869
Discontinuation of the Telephone Number for Dealer-Installed A/C Problems (All Trucks So Equipped)	87	4/4/75	1062
Fan Shroud — Interference — Recommended Service Practice (All Trucks So Equipped)	TSI 29	11/17/72	—
Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—
Ideas — Better	TSI 35	2/2/73	—
Industrial Fallout — Description and Removal Procedure (All Trucks)	TSI 1	10/29/71	—
Manual — Service Labor Standards — Correction (All Trucks with MX-FMX-C-4 and C-6 Auto. Trans.)	TSI 35	2/2/73	—
Manual — Service Labor Time Standards — Revisions (All Trucks So Equipped)	65	4/5/74	607
(Econoline with 6-Cylinder Engine)	67	5/3/74	657
(Trucks with 330, 361 and 391 CID Engines)	71	6/28/74	729
(Econoline, F-100-600 C-Series and L-Series with 240 and 300 CID 6-Cylinder Engines)	72	7/19/74	761
	72	7/19/74	762
Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
Revised Order Processing — American Road Slide-In Camper Parts (American Road Camper)	99	10/24/75	1282

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
GENERAL — Cont.							
1970							
Roof Headlining Support (Roof Bow) — Service Replacement (Econoline)	79	11/15/74	904	Manual — Service Labor Time Standards — Revisions (All Trucks So Equipped)	65	4/5/74	607
Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283	(Econoline with 6-Cylinder Engine)	67	5/3/74	657
Time Standards — Service Labor — Revision	TSI 49	7/20/73	—	(Trucks with 330, 361 and 391 CID Engines)	71	6/28/74	729
Towing Procedures (Light Trucks and Econolines)	TSI 59	12/21/73	—	(Econoline, F-100-600, C-Series and L-Series with 240 and 300 CID 6-Cylinder Engines)	72	7/19/74	761
Vehicle Identification Codes — American Road Slide-In Camper	TSI 57	11/23/73	—	Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
1971				Revised Maintenance Service (Courier Trucks)	TSI 46	6/1/73	—
Adjuster — Differential Bearing — Modification of Tool No. T70P-4067-A	TSI 53	9/21/73	—	Revised Order Processing — American Road Slide-In Camper Parts (American Road Camper) ..	99	10/24/75	1282
Chassis — M-Series — Parts Information (All M-Series)	79	11/15/74	915	Roof Headlining Support (Roof Bow) — Service Replacement (Econoline)	79	11/15/74	904
Courier Key Cutter Equipment (All Courier Trucks)	TSI 41	4/20/73	—	Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283
Dealer Coding — Loose Wire Connections (All Trucks)	77	10/11/74	869	Time Standards — Service Labor Revisions	TSI 49	7/20/73	—
Discontinuation of the Telephone Number for Dealer-Installed A/C Problems (All Trucks So Equipped)	87	4/4/75	1062	Towing Procedures (Light Trucks and Econolines) ..	TSI 59	12/21/73	—
Fan Shroud — Interference — Recommended Service Practice (All Trucks So Equipped)	TSI 29	11/17/72	—	Vehicle Identification Codes — American Road Slide-In Camper	TSI 57	11/23/73	—
Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims for (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—	1973			
Ideas — Better	TSI 35	2/2/73	—	Adjuster — Differential Bearing — Modification Tool No. T70P-4067-A	TSI 53	9/21/73	—
Industrial Fallout — Description and Removal Procedure (All Trucks)	TSI 1	10/29/71	—	Chassis — M-Series — Parts Information (All M-Series)	79	11/15/74	915
Manual — Service Labor Standards — Correction (All Trucks with MX-FMX-C-4 and C-6 Auto. Trans.)	TSI 35	2/2/73	—	Chassis — M-Series — Servicing M-Series Chassis (M-450 and M-500 Chassis)	74	8/23/74	801
Manual — Service Labor Time Standards Revisions (All Trucks So Equipped)	65	4/5/74	607	Courier Key Cutter Equipment (All Courier Trucks)	TSI 41	4/20/73	—
(Econoline with 6-Cylinder Engine)	67	5/3/74	657	Dealer Coding — Loose Wire Connections (All Trucks)	77	10/11/74	869
(Trucks with 330, 361 and 391 CID Engines)	71	6/28/74	729	Discontinuation of the Telephone Number for Dealer-Installed A/C Problems (All Trucks So Equipped)	87	4/4/75	1062
(Econoline, F-100-600, C-Series and L-Series with 240 and 300 CID 6-Cylinder Engines)	72	7/19/74	761	Engine — Rating Plate Identification Codes — Consecutive Unit Serial Numbers, Assembly Plant and Auxiliary Trans. Codes (All Trucks)	TSI 40	4/6/73	—
Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—	Fan Shroud — Interference — Recommended Service Practice (All Trucks So Equipped)	TSI 29	11/17/72	—
Revised Order Processing — American Road Slide-In Camper Parts (American Road Camper) ..	99	10/24/75	1282	Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims for Front Brake Drum (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—
Roof Headlining Support (Roof Bow) — Service Replacement (Econoline)	79	11/15/74	904	Ideas — Better	TSI 35	2/2/73	—
Time Standards — Service Labor Time — Revision	TSI 49	7/21/73	—	Industrial Fallout — Description and Removal Procedure (All Trucks)	TSI 1	10/29/71	—
Towing Procedures (Light Trucks and Econolines)	TSI 59	12/21/73	—	Manual — Service Labor Time — Revision	TSI 49	7/20/73	—
Vehicle Identification Codes — American Road Slide-In Camper	TSI 57	10/23/73	—	Manual — Service Labor Time Standards — Revisions (All Trucks So Equipped)	65	4/5/74	607
1972				(F-100-350 Series)	67	5/3/74	657
Adjuster — Differential Bearing — Modification Tool No. T70P-4067-A	TSI 53	9/21/73	—	(Econoline with 6-Cylinder Engine)	71	6/28/74	729
Chassis — M-Series — Parts Information (All M-Series)	79	11/15/74	915	(Trucks with 330, 361 and 391 CID Engines)	72	7/19/74	761
Chassis — M-Series — Servicing (M-450 and M-500 Chassis)	74	8/23/74	801	Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
Courier Key Cutter Equipment (All Courier Trucks)	TSI 41	4/20/73	—	Revised Maintenance Services (Courier Trucks)	TSI 46	6/1/73	—
Dealer Coding — Loose Wire Connections (All Trucks)	77	10/11/74	869	Revised Order Processing — American Road Slide-In Camper Parts (American Road Camper) ..	99	10/24/75	1282
Discontinuation of the Telephone Number for Dealer-Installed A/C Problems (All Trucks So Equipped)	87	4/4/75	1062	Roof Headlining Support (Roof Bow) — Service Replacement (Econoline)	79	11/15/74	904
Engine — Revised Starting Procedure (All Trucks with Auto. Chokes and 6 and 8-Cylinder Engines)	TSI 7	1/28/72	—	Tailgates — Service Replacement — Water Drainage (Bronco)	99	10/24/75	1283
Fan Shroud — Interference — Recommended Service Practice in the Event of (All Trucks So Equipped)	TSI 29	11/17/72	—	Time Standard — Service Labor — Revision	TSI 49	7/20/73	—
Front Brake Drum — Incorrect Dealer Coding of Form No. 1863 Claims for (Labor Only) Repairs (All Trucks)	TSI 44	5/18/73	—	Time Standards — Service Labor (Time Change)	TSI 29	11/17/72	—
Ideas — Better	TSI 35	2/2/73	—	Towing Procedures (Light Trucks and Econolines) ..	TSI 59	12/21/73	—
Industrial Fallout — Description and Removal Procedure (All Trucks)	TSI 1	10/29/71	—	Trucks — Driveability Diagnosis Guide	TSI 20	11/17/72	—
Manual — Service Labor Standards — Correction (All Trucks with MX-FMX-C-4 and C-6 Auto. Trans.)	TSI 35	2/2/73	—	Vehicle Identification Codes — American Road Slide-In Camper	TSI 57	11/23/73	—
1974							
				Adjuster — Differential Bearing — Modification Tool No. T70P-4067-A	TSI 53	9/21/73	—
				Bolt — Steering Gear Attaching — Correction of Part Number (1975-76 Econoline)	118	8/17/76	1576
				Cap Bolts — Main Bearing Torque Specification Change to Truck Shop Manual (All Vehicles with 351M and 400 CID V8 Engines)	129	2/24/77	1758
				Chassis — M-Series — Servicing (M-450 and M-500 Chassis)	74	8/23/74	801
				Corrections to Anti-Lock Systems for Air Brake Trucks and to Ford Truck Air Brake Systems Film Review Books (All Vehicles Equipped with 121 Air Brakes)	105	2/11/76	1388

Description	Bulletin	Date	Article
GENERAL — Cont.			
1974			
Dealer Coding — Loose Wire Connections (All Trucks)	77	10/11/74	869
Discontinuation of the Telephone Number for Dealer-Installed A/C Problems (All Trucks So Equipped)	87	4/4/75	1062
Fluids — Engine Coolant — Non-Genuine Inferior Quality (All Vehicles)	113	6/4/76	1503
Manual — Service Labor Time Standards Revisions (All Trucks So Equipped)	65	4/5/74	607
(F-100-350 Series)	67	5/3/74	657
(Econoline with 6-Cylinder Engine)	70	6/14/74	724
(Trucks with 330, 361 and 391 CID Engines)	71	6/28/74	729
(Econoline, F-100-600, C-Series and L-Series with 240 and 300 CID 6-Cylinder Engines)	72	7/19/74	761
Manual — Truck Service Labor Time Standards Revision (F-100-350 with 460 CID Engine)	72	7/19/74	762
Revised Order Processing — American Road Slide-In Camper Parts (American Road Camper)	130	3/10/77	1781
Roof Headlining Support (Roof Bow) — Service Replacement (All Econoline)	99	10/24/75	1282
Service Training and Publications — Shop Manual — Courier — Auto. Trans. Section — Revision (Courier Trucks with Auto. Trans.)	79	11/15/74	904
Towing Procedures (Light Trucks and Econolines)	78	10/25/74	890
Vehicle Identification Codes — American Road Slide-In Camper	TSI 59	12/21/73	—
	TSI 57	11/23/73	—
1975			
Cap Bolts — Main Bearing Torque Specification Change to Truck Shop Manual (All Vehicles with 351M and 400 CID V-8 Engines)	129	2/24/77	1758
Chassis — M-Series — Parts Information (All M-Series)	79	11/15/74	915
Corrections to Anti-Lock Systems for Air Brake Trucks and to Ford Truck Air Brake Systems Film Review Books (All Vehicles Equipped with 121 Air Brakes)	105	2/11/76	1388
Dealer Coding — Loose Wire Connections (All Trucks)	11	10/11/74	869
	77	10/11/74	869

Description	Bulletin	Date	Article
Discontinuation of the Telephone Number for Dealer-Installed A/C Problems (All Trucks So Equipped)	87	4/4/75	1062
Engine — Incorrect Calibration Code Labels (F-100 Series with 360 CID Engine)	95	8/8/75	1240
Gasket — Cylinder Head — Replace (Econoline with 460 CID Engine)	131	3/25/77	1801
Labor Standards — Service Added (All Trucks)	153	3/10/77	3089
Labor Standards — Service Added (Econoline)	157	5/8/78	3168
Labor Standards — Service Change (All Trucks)	158	5/23/78	3201
Labor Standards — Service — Correction (Medium and Heavy Trucks with 8-Cylinder Engines)	157	5/8/78	3169
Manual — Service Labor Time Standards Correction (Econoline with 351 CID Engine)	101	11/25/75	1315
Manual — Truck Service Labor Time Standards Revision (F-100-350 with 460 CID Engine)	1303/10/77	K1781	
Radios — Multiplex and Stereo Tape — Second Repair (All Trucks So Equipped)	77	10/11/74	870
Revised Order Processing — American Road Slide-In Camper Parts (American Road Camper)	99	10/24/75	1282
Roof Headlining Support (Roof Bow) — Service Replacement (All Econoline)	79	11/15/74	904
1976			
Cap Bolts — Main Bearing Torque Specification Change to Truck Shop Manual (All Vehicles with 351M and 400 CID V-8 Engines)	129	2/24/77	1758
Corrections to Anti-Lock Systems for Air Brake Trucks and to Ford Truck Air Brake Systems Film Review Books (All Vehicles Equipped with 121 Air Brakes)	105	2/11/76	1388
Gasket — Cylinder Head — Replace (Econoline with 460 CID Engine)	131	3/25/77	1801
Manual — Truck Service Labor Time Standards — Revision (F-100-350 with 460 CID Engine)	130	3/10/77	1781
Labor Standards Service Added (Econoline)	157	5/8/78	3168
Labor Standards — Service Change (All Trucks)	158	5/23/78	3201
Time Standards — Service Labor — Added (All Trucks)	153	3/10/78	3089
Time Standards — Service Labor — Corrected (8-Cylinder Medium and Heavy Trucks)	157	5/8/78	3169

MAINTENANCE AND LUBRICATION

Allison Trans. — Fluid Testing (All Medium and Heavy Trucks with Allison Auto. Trans.)	78	10/25/74	898
Element — Oil Filter — Engine Bypass — Relocation (W-WT-9000 Trucks with Four 6-Volt Batteries)	32	12/15/72	295
Engine — Oil Classification (All Trucks — Gasoline Engines)	TSI 1	10/29/71	—
Engine Oils — Synthetic — Use of (All Trucks)	81	12/20/74	943
Ford Brake Fluid — Color Change (All Trucks)	87	4/4/75	1063
Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Lubricant — New — Rear Axle Hypoid Gear — Conventional Rear Axles (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Oil — Engine — Excessive Contamination (401, 477, 534 CID Truck Engines with Dry Type Air Cleaners)	9	1/14/72	101
Oil Filter — New — Spin-On (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—
Support — Additional Oil Filter Tube — Installation (L & W-Series Trucks with Cummins MH and NTC Diesel Engines)	TSI 14	5/12/72	—
Trans. Fluid — Auto. — Unavailability of Type "F" (ESW-M2C33-F)	66	4/19/74	626
1971			
Allison Trans. — Fluid Testing (All Medium and Heavy Trucks with Allison Auto. Trans.)	78	10/25/74	898
Element — Oil Filter — Engine Bypass — Relocation (W-WT-9000 Trucks with Four 6-Volt Batteries)	32	12/15/72	295
Engine — Oil Classification (All Trucks — Gasoline Engines)	TSI 1	10/29/71	—

Engine Oil — Excessive Contamination (401, 477, 534 CID Truck Engines with Dry Type Air Cleaners)	9	1/14/72	101
Engine Oils — Synthetic — Use (All Trucks)	81	12/20/74	943
Fluid — Auto. Trans. — Unavailability of Type "F" (ESW-M2C33-F)	66	4/19/74	626
Ford Brake Fluid — Color Change (All Trucks)	87	4/4/75	1063
Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Lubricant — New — Rear Axle Hypoid Gear — Conventional Rear Axles (All Trucks)	TSI 3	11/26/71	—
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Oil Filter — New — Spin-On (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—
Support — Additional Oil Filter Tube — Installation (L & W-Series Trucks with Cummins NH and NTC Diesel Engines)	TSI 14	5/12/72	—
1972			
Allison Trans. Fluid Testing (All Medium and Heavy Trucks with Allison Auto. Trans.)	78	10/25/74	898
Clutch Release Bearing and Hub Lubrication (500-9000 Series Trucks)	TSI 35	2/2/73	—
Element — Oil Filter — Engine Bypass Relocation (W-WT-9000 Trucks with Four 6-Volt Batteries)	32	12/15/72	295
Engine Oil — Classification (All Trucks — Gasoline Engines)	TSI 1	10/29/71	—
Engine Oil — Synthetic — Use of (All Trucks)	81	12/20/74	943
Fluid — Auto. Trans. — Unavailability of Type "F" (ESW-M2C33-F)	66	4/19/74	626
Ford Brake Fluid — Color Change (All Trucks)	87	4/4/75	1063
Improved Trans. Oil Level Filler and Indicator (F-100-250 Trucks with C-4 Auto. Trans.)	34	1/19/73	318

Description	Bulletin	Date	Article
MAINTENANCE AND LUBRICATION — Cont.			
1972			
Lithium Grease — Use in Alternator Regulator Wiring Plug (All Trucks)	TSI 17	6/30/72	—
Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Lubricant — New — Rear Axle Hypoid Gear — Conventional Rear Axles (All Trucks)	TSI 3	11/26/71	—
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Oil Filter — New — Spin-on (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—
Revised Maintenance Services (Courier Trucks)	TSI 46	6/1/73	—
Revised Rear Axle Lubricant Level (Courier)	41	4/20/73	373
Support — Additional Oil Filter Tube — Installation (L & W-Series Trucks with Cummins NH and NTC Diesel Engines)	TSI 14	5/12/72	—
1973			
Allison Trans. Fluid Testing (All Medium and Heavy Trucks with Allison Auto. Trans.)	78	10/25/74	898
Clutch Release Bearing and Hub Lubrication (500-9000 Series Trucks)	TSI 35	2/2/73	—
Dipstick — Incorrect Oil Level Indicator (F-250-350 Series with 460 CID Engines)	60	1/18/74	511
Element — Oil Filter — Engine Bypass Relocation (W-WT-9000 Trucks with Four 6-Volt Batteries)	32	12/15/72	295
Engine Oil — Classification (All Trucks — Gasoline Engines)	TSI 1	10/29/71	—
Engine Oils — Synthetic — Use of (All Trucks)	81	12/20/74	943
Fluid — Auto. Trans. Requirements and Capacities (All Light Trucks)	TSI 44	5/18/73	—
Fluid — Auto. Trans. — Unavailability of Type "F" (ESW-M2C33-F)	66	4/19/74	626
Fluid — Cold Weather (Low Temperature) Power Steering (F-100-250 Four Wheel Drive with Power Steering)	81	12/20/74	962
Ford Brake Fluid — Color Change (All Trucks)	87	4/4/75	1063
Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Lubricant — New — Rear Axle Hypoid Gear — Conventional Rear Axles (All Trucks)	TSI 3	11/26/71	—
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Oil Filter — New Spin-On (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—
Power Steering Fluid Specification (Bronco)	TSI 26	10/6/72	—
Revised Maintenance Services (Courier Trucks)	TSI 46	6/1/73	—
Revised Rear Axle Lubricant Level (Courier)	41	4/20/73	373

1974

Allison Trans. Fluid Testing (All Medium and Heavy Trucks with Allison Auto. Trans.)	78	10/25/74	898
Engine Emission Decals — Error in Distribution Point Gap Specification (FT and SD Truck Engines)	60	1/18/74	510
Engine Oils — Synthetic — Use of (All Trucks)	81	12/20/74	943
Fluid — Auto. Trans. — Unavailability of Type "F" (ESW-M2C33-F)	66	4/19/74	626
Fluid — Cold Weather (Low Temperature) Power Steering (F-100-250 Four Wheel Drive with Power Steering)	81	12/20/74	962
Ford Brake Fluid — Color Change (All Trucks)	87	4/4/75	1063
Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Tester — Rotunda Cooling System (All Trucks)	100	11/7/75	1263
Universal Joint — Double Carden Lubrication (F-100-250 4x4 with Full Time Transfer Case and Bronco)	92	6/20/75	1190

1975

Allison Trans. Fluid Testing (All Medium and Heavy Trucks with Allison Auto. Trans.)	78	10/25/74	898
Engine Oils — Synthetic — Use of (All Trucks)	81	12/20/74	943
Fluid — Cold Weather Power Steering (CD3AZ-19582-A) and Steering Gear Lubricant (F-100 4x4, 1973-74 F-250 4x4)	124	10/22/76	1669
Ford Brake Fluid — Color Change (All Trucks)	87	4/4/75	1063
Reference to G.M. Part No. 1050017 (Power Steering Fluid) in Prior TSB's (Econoline with Saginaw Power Steering Gear)	89	5/2/75	1121
Revised Engine Lubricant Quality Specification (1976 and Prior Under 6000 Lb., GVW — All Engines)	121	10/6/76	1627
Tester — Rotunda Cooling System (All Trucks)	100	11/7/75	1263
Undercoating Precautions (All Models)	76	9/27/74	866
Universal Joint — Double Carden Lubrication (F-100-250 4x4 with Full Time Transfer Case and Bronco)	92	6/20/75	1190

1976

Fluid — Cold Weather Power Steering (CD3AZ-19582-A) and Steering Gear Lubricant (F-100 4x4, 1973-74 F-250 4x4)	124	10/22/76	1669
Revised Engine Lubricant Quality Specification (1976 and Prior Under 6000 Lb. GVW — All Engines)	121	10/6/76	1627
Tester — Rotunda Cooling System (All Trucks)	100	11/7/75	1263

POWERTRAIN

AXLE

1969

Axle Housing — Leaking — Dana — All Units (All Ford Trucks and Broncos)	19	8/16/72	194
Axle Housing — Leaking — Dana Axles (All Trucks)	81	12/20/74	964
Axles — 4x4 Front — Revised Repair Procedure (F-100-250 and Bronco 4x4)	108	3/24/76	1432
Dana Limited Slip Axle — Noise or "Chatter" (All Trucks with Dana Front or Rear Limited Slip Axles)	40	4/6/73	361
Distributor — Incorrect Polarization of — Stator Rough Engine Operation in "Off" Idle Accelerating Modes (All Trucks 6 and 8-Cylinder with Solid State Ignition System Service Stock Distributor Stators Part No. D4PZ-12A112-A)	91	6/6/75	544-S
Driveline — New High-Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	85	3/7/75	966-S
Driveline "Ring" (F-100 4x4 with Dana Model 21 Transfer Case)	28	11/3/72	266

Fluids — Rear Axle and Power Steering — Usage of Additives in (All Trucks So Equipped)	TSI 58	12/7/73	—
Kit — New Oversize Spindle Pin and Bushing (All Medium and Heavy Series Trucks F and B-500-750 with 6000 and 7000 Lb. Front Axles)	TSI 50	8/3/73	—
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Rear Axle — Companion Flange, Pinion Nut and Washer — Lubricant Leakage (All Trucks with F-100-250 and Bronco 4x4)	108	3/24/76	1432
Rear Axle — Diagnosis Procedure (Light Trucks)	42	4/27/73	375
Seal — Eaton Axle Shift Fork — Correct Installation (All Trucks with 2-Speed Eaton Axles)	62	2/8/74	547
Seal — New 3-Piece Design Steering Knuckle Installation Instructions (F-250 4x4 and Dana 44-6CF and 44-6CF HD Steering Axles)	74	8/23/74	808
Tapered Bearings — Installation D-Series — Input Shaft (All 30, 34, 38, 42, 50, 340, 380 and 400 DS-DP and D3 Eaton Axles — Heavy Trucks So Equipped)	62	2/8/74	550

Description	Bulletin	Date	Article
AXLE — Cont.			
1969			
Universal Joint — Double Carden — Lubrication (F-100-250 4x4 with Full Time Transfer Case and Bronco)	92	6/20/75	1190
Weld — Brake Flange to Axle Housing Weld — All Eaton Axles	TSI 39	3/23/73	—
1970			
Axle Housing — Leaking — Dana — All Units (All Ford Trucks and Broncos)	19	8/16/72	194
Axle Housing — Leaking — Dana Axles (All Trucks)	81	12/20/74	964
Axles — 4x4 Front — Revised Repair Procedure (F-100-250 and Bronco 4x4)	108	3/24/76	1432
Dana Limited Slip Axle — Noise or "Chatter" (All Trucks with Dana Front or Rear Limited Slip Axles)	40	4/6/73	361
Depth Gauge Tool — Rear Axle Pinion — Service Procedure for Usage (All Light Trucks with Ford Manufactured Rear Axles Built Since 1970)	117	8/3/76	1560
Driveline — New High-Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	85	3/7/75	966-S
Driveline "Ring" (F-100 4x4 with Dana Model 21 Transfer Case)	28	11/3/72	266
Fluids — Rear Axle and Power Steering — Usage of Additives (All Trucks So Equipped)	TSI 58	12/7/73	—
Kit — New Oversize Spindle Pin and Bushing (All Medium and Heavy Series Trucks F and B-500-750 with 6000 and 7000 Lb. Front Axles)	TSI 50	8/3/73	—
Lubricant — Rear Axle — Sulphur Phosphorous — Rear Axle Lubricant (All 500-9000 Series Trucks)	65	4/5/74	625
Rear Axle — Companion Flange, Pinion Nut and Washer — Lubricant Leakage (All Trucks with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Rear Axle — Dana — Service Procedure for Flange Gasket (E3000)	113	6/4/76	1516
Rear Axle — Diagnosis Procedure (Light Trucks)	42	4/27/73	375
Seal — New 3-Piece Design Steering Knuckle — Installation Instructions (F-250 4x4 and Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808
Shift Fork Seal — Eaton Axle — Correct Installation (All Trucks with 2-Speed Eaton Axles)	62	2/8/74	547
Tapered Bearings — Installation D-Series — Input Shaft (All 30, 34, 38, 42, 50, 340, 380, and 400 DS-DP and D3 Eaton Axles — Heavy Trucks So Equipped)	62	2/8/74	550
Universal Joint — Double Carden Lubrication (F-100-250 4x4 with Full Time Transfer Case and Bronco)	92	6/20/75	1190
Weld — Brake Flange to Axle Housing — All Eaton Axles	TSI 39	3/23/73	—
1971			
Axle Housing — Leaking — Dana — All Units (All Ford Trucks and Broncos)	19	8/16/72	194
Axle Housing — Leaking — Dana Axles (All Trucks)	81	12/20/74	964
Axles — 4x4 Front — Revised Repair Procedure (F-100-250 and Bronco 4x4)	108	3/24/76	1432
Dana Limited Slip Axle — Noise or "Chatter" (All Trucks with Dana Front or Rear Limited Slip Axles)	40	4/6/73	361
Depth Gauge Tool — Rear Axle Pinion — Service Procedure for Usage (All Light Trucks with Ford Manufactured Rear Axles Built Since 1970)	117	8/3/76	1560
Differential Case — Bolt Installation Modification (All Trucks Built After December, 1971 with Rockwell Axle)	94	11/25/75	1228
Driveline — New High-Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	85	3/7/75	966-S
Driveline "Ring" (F-100 4x4 with Dana Model 21 Transfer Case)	28	11/3/72	266
Fluid — Rear Axle and Power Steering — Usage of Additives (All Trucks So Equipped)	TSI 58	12/7/73	—

Description	Bulletin	Date	Article
Kit — New Oversize Spindle Pin and Bushing (All Medium and Heavy Series Trucks F and B-500-750 with 6000 and 7000 Lb. Front Axles)	TSI 50	8/3/73	—
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Rear Axle — Companion Flange, Pinion Nut and Washer — Lubricant Leakage (All Trucks with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Rear Axle — Dana — Service Procedure for Flange Gaskets (E3000)	113	6/4/76	1516
Rear Axle — Diagnosis Procedure (Light Trucks)	42	4/27/73	375
Seal — Eaton Axle Shift Fork — Correct Installation (All Trucks with 2-Speed Eaton Axles)	62	2/8/74	547
Seal — New 3-Piece Design Steering Knuckle — Installation Instructions (F-250 4x4 and Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808
Tapered Bearings — Installation D-Series — Input Shaft (All 30, 34, 38, 42, 50, 340, 380, and 400 DS-DP and D3 Eaton Axles — Heavy Trucks So Equipped)	62	2/8/74	550
Universal Joint — Double Carden Lubrication (F-100-250 4x4 with Full Time Transfer Case and Bronco)	92	6/20/75	1190
Weld — Brake Flange to Axle Housing — All Eaton Axles	TSI 39	3/23/73	—
1972			
Axle Housing — Leaking — Dana — All Units (All Ford Trucks and Broncos)	19	8/16/72	194
Axle Housing — Leaking — Dana Axles (All Trucks)	81	12/20/74	964
Axles — 4x4 Front — Revised Repair Procedure (F-100-250 and Bronco 4x4)	108	3/24/76	1432
Damper Collar — New for Dana Rear Axle Noise (Econoline 300 Models)	31	12/1/72	284
Dana Limited Slip Axle — Noise or "Chatter" (All Trucks with Dana Front or Rear Limited Slip Axles)	40	4/6/73	361
Depth Gauge Tool — Rear Axle Pinion — Service Procedure for Usage (All Light Trucks with Ford Manufactured Rear Axles Built Since 1970)	117	8/3/76	1560
Differential Case — Bolt Installation Modification (All Trucks Built After December, 1971 with Rockwell Axle)	94	11/25/75	1228
Driveline — New High-Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	85	3/7/75	966-S
Driveline "Ring" (F-100 4x4 with Dana Model 21 Transfer Case)	28	11/3/72	266
Fluids — Rear Axle and Power Steering — Usage of Additives in (All Trucks So Equipped)	TSI 58	12/7/73	—
Kit — New Oversize Spindle Pin and Bushing (All Medium and Heavy Series Trucks F and B-500-750 with 6000 and 7000 Lb. Front Axles)	TSI 50	8/3/73	—
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Rear Axle — Companion Flange, Pinion Nut and Washer — Lubricant Leakage (All Trucks with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Rear Axle — Dana — Service Procedure for Flange Gaskets (E3000)	113	6/4/76	1516
Rear Axle — Diagnosis Procedure (Light Trucks)	42	4/27/73	375
Rear Axle — Revised Lubricant Level (Courier)	41	4/20/73	373
Rear Wheel — Seals or Axle Shaft Flange Gasket — Suspected Lubricant Leakage (All Medium, Heavy and Extra-Heavy Trucks)	TSI 26	10/6/72	—
Seal — Eaton Axle Shift Fork — Correct Installation (All Trucks with 2-Speed Eaton Axles)	62	2/8/74	547
Seal — New 3-Piece Design Steering Knuckle Installation Instructions (F-250 4x4 and Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
AXLE — Cont.							
1972							
Tapered Bearings — Installation D-Series — Input Shaft (All 30, 34, 38, 42, 50, 340, 380 and 400 DS-DP and D3 Eaton Axles — Heavy Trucks So Equipped)	62	2/8/74	550	Tapered Bearings — Installation D-Series — Input Shaft (All 30, 34, 38, 42, 50, 340, 380 and 400 DS-DP and D3 Eaton Axles — Heavy Trucks So Equipped)	62	2/8/74	550
Universal Joint — Double Carden — Lubrication (F-100-250 4x4 with Full Time Transfer Case and Bronco)	92	6/20/75	1190	Universal Joint — Double Carden Lubrication (F-100-250 4x4 with Full Time Transfer Case and Bronco)	92	6/20/75	1190
Weld — Brake Flange to Axle Housing — All Eaton Axles	TSI 39	3/23/73	—	Weld — Brake Flange to Axle Housing — All Eaton Axles	39	3/23/73	—
1973				1974			
Axle Housing — Leaking — Dana — All Units (All Ford Trucks and Broncos)	19	8/16/72	194	Axle Housing — Leaking — Dana Axles (All Trucks)	81	12/20/74	964
Axle Housing — Leaking — Dana Axles (All Trucks)	81	12/20/74	964	Axles — 4x4 Front — Revised Repair Procedure (Model F-100-250 and Bronco 4x4)	108	3/24/76	1432
Axle — Rear — Dana — Service Procedure for Flange Gaskets (E3000)	113	6/4/76	1516	Axleshaft — Timken Tapered Roller Assembly — Installation in Place of Sealed Ball Bearing Type (Bronco, Econoline, and F-100-350)	158	5/23/78	3198
Axles — 4x4 Front — Revised Repair Procedure (F-100-250 and Bronco 4x4)	108	3/24/76	1432	Depth Gauge Tool — Rear Axle Pinion — Service Procedure for Use (All Light Trucks with Ford Manufactured Axles Built Since 1970)	117	7/3/76	1560
Damper Collar — New for Dana Rear Axle Noise (Econoline 300 Models)	31	12/1/72	284	Driveline — New High-Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	85	3/7/75	966-S
Dana Limited Slip Axle — Noise or "Chatter" (All Trucks with Dana Front or Rear Limited Slip Axle)	40	4/6/73	361	Flange Gaskets — Dana Rear Axle — Service Procedure (E-300)	113	6/4/76	1516
Depth Gauge Tool — Rear Axle Pinion — Service Procedure for Usage (All Light Trucks with Ford Manufactured Rear Axles Built Since 1970)	117	8/3/76	1560	Fluids — Rear Axle and Power Steering — Usage of Additives in Rear Axle and Power Steering Fluids (All Trucks So Equipped)	TSI 58	12/7/73	—
Differential Case — Bolt Installation Modification (All Trucks Built after December, 1971 with Rockwell Axle)	94	11/25/75	1228	Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625
Driveline — New High-Speed Balanced (LN-900 Trucks with 477 CID Engines and 138" W.B.)	85	3/7/75	966-S	Oil Seal — Drive Pinion — New "Nitrile" (F-100 Series Trucks with 460-4V Engines)	72	7/19/74	760
Driveshaft Slip Spline — Binding and/or Center Support Insulator Wear (F-100-350 with Auto. Trans. Built Prior to November 6, 1972)	40	4/6/73	362	Rear Axle — Companion Flange, Pinion Nut and Washer — Lubricant Leakage (All Trucks with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S
Fluids — Rear Axle and Power Steering — Usage of Additives in (All Trucks So Equipped)	TSI 58	12/7/73	—	Rear Axle — Special Cover Plates and Rubber Fill Plugs (F-250 Series Trucks with 8-Cylinder 360-390 — 4V Engines)	67	5/3/74	678
Kit — New Oversize Spindle Pin and Bushing (All Medium and Heavy Series Trucks F and B-500-750 with 6000 and 7000 Lb. Front Axles)	TSI 50	7/3/73	—	Seal — Eaton Axle Shift Fork — Correct Installation (All Trucks with 2-Speed Eaton Axles)	62	2/8/74	547
Lubricant — Rear Axle — Sulphur Phosphorous (All 500-9000 Series Trucks)	65	4/5/74	625	Seal — New 3-Piece Design Steering Knuckle — Installation Instructions (F-250 4x4 and Prior Year Models — Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808
Rear Axle — Companion Flange, Pinion Nut and Washer — Lubricant Leakage (All Trucks with Ford Manufactured Rear Axle Assemblies)	55	10/19/73	394-S	Shaft Bearing — Rear Axle — Timken Tapered Roller (F-100 3300 Lb. Over 5450 GVW, 3600 Lb. All, and Econoline E-200)	TSI 53	9/21/73	—
Rear Axle — Diagnosis Procedure (Light Trucks)	42	4/27/73	375	Shaft Bearing — Rear Axle — Timken Tapered Roller (F-100 3300 Lb. Over 5450 GVW, 3600 Lb. All, and Econoline E-200)	64	3/22/74	589
Rear Axle — Revised Lubricant Level (Courier)	41	4/20/73	373	Tapered Bearings — Installation D-Series — Input Shaft (All 30, 34, 38, 42, 50, 340, 380 and 400 DS-DP and D3 Eaton Axles — Heavy Trucks So Equipped)	62	2/8/74	550
Rear Wheel — Seals or Axle Shaft Flange Gasket — Suspected Lubricant Leakage (All Medium, Heavy and Extra-Heavy Trucks)	TSI 26	10/6/72	—	1975			
Seal — Eaton Axle Shift Fork — Correct Installation (All Trucks with 2-Speed Eaton Axles)	62	2/8/74	547	Axle Housing — Leaking — Dana Axles (All Trucks)	81	12/20/74	964
Seal — New 3-Piece Design Steering Knuckle Installation Instructions (F-250 4x4 and Dana 44-6CF and 44-6CF-HD Steering Axles)	74	8/23/74	808				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
AXLE — Cont.				1970			
1975				Coolant/Anti-Freeze — Change Interval (All Trucks)	TSI 55	10/19/73	—
Axle Shaft — Installation of Timken Tapered Roller Bearing Assembly in Place of the Sealed Ball Bearing Type (Bronco, Econoline, & F-100-350)	158	5/23/78	3198	Coolant — Engine Fluids — Non-Genuine Inferior Quality (All Vehicles)	113	6/4/76	1503
Axles — 4x4 Front — Revised Repair Procedure (Model F-100-250 and Bronco 4x4)	108	3/24/76	1432	Coolant — Loss — Overheating (All Trucks)	TSI 39	3/23/73	—
Dana Rear Axle — Noise Diagnosis (E-250-350 Econoline with One-Piece Driveshaft)	111	5/6/76	1480	Coolant — Loss Result of Overfilling (L-Series Trucks with Super Duty or Caterpillar V8 Engines and Radiators with a Single Sight Glass)	1	9/15/71	19
Depth Gauge Tool — Rear Axle Pinion — Service Procedure for Use (All Light Trucks with Ford Manufactured Axles Built Since 1970)	117	8/3/76	1560	Fan Assembly — Improved (L/W Series Trucks with Cummins V-903 Diesel Engines)	17	5/12/72	173
Differential Cluster Assemblies (Trucks with Eaton Model 19 and 44D Axle Assemblies)	80	11/29/74	942	Gasket — Cylinder Head — Diagnosis for Coolant Leaks (All Truck Engines)	TSI 52	9/7/73	—
Drive Shaft — Noise (E-100-350 Econoline with Two-Piece Driveshaft)	90	5/23/75	1150	High Water Temperature Readings (L and W-Series with 8V-71 Detroit Diesel Engine)	43	5/4/73	379
Flange Gaskets — Dana Rear Axle — Service Procedure for (E-250-350, F-250-350)	113	6/4/76	1516	Hose and Pipe — Upper Radiator — New (L, LT, LTS, LN, LNT-900 Series Trucks with A/C)	TSI 43	5/4/73	—
Rear Axle Vent — Installation (Econoline)	92	6/20/75	1191	Kit — Radiator Pressure Relief Valve (W-WT-900 Models)	85	3/7/75	1039
Rubber Fill Plugs in Dana Axles (Model F-250-350, F-100-250 4x4, P-350-400 Series and Bronco)	92	6/20/75	1192	Kit — Water Bypass — Thermostat Controlled — Water Bypass (F-Series Trucks with 330 CID Heavy-Duty Engines)	35	2/2/73	333
1976				Plate — Water Pump Orifice (L-Series Trucks with 8V-71 Detroit Diesel Engines)	TSI 34	1/19/73	—
Axle Ratios — Released Front and Rear (F-100-150-250 (4x4) Bronco)	118	8/17/76	1582	Radiator — Automatic Shutter Opening Specification — Revised	TSI 14	5/12/72	—
Axle Shaft — Installation of a Timken Tapered Roller Bearing Assembly in Place of the Sealed Ball Bearing Type (F-100-150, Econoline and Bronco)	158	5/23/78	3198	Radiators — New Improved 1200 Square Inch (W-WT-9000 Series Trucks)	TSI 56	11/2/73	—
Bearing — Inner — Rear Wheel (Trucks with 22 and 23 Thousand Lb. Axles or 38 and 44 Thousand Lb. Tandems)	133	4/26/77	1826	Seal — Lower Radiator Air Deflector — Rubs Radiator Tank (F and B-500-750 Series)	91	6/6/75	1177
Dana Rear Axle — Noise Diagnosis (E-250-350 Econoline with One-Piece Driveshaft)	111	5/6/76	1480	Shutterstat — New 185 Degree (L, LN, LNT, LT, LTS-8000 Truck with Caterpillar V8 Diesel Engines)	TSI 14	5/12/72	—
Depth Gauge Tool — Rear Axle Pinion — Service Procedure for Use (All Light Trucks with Ford Manufactured Axles Built Since 1970)	117	8/3/76	1560	Shutterstat — Temperature Revision (W, WT-9000, L, LN-275, LN, LNT-9000 Series Trucks)	TSI 48	6/29/73	—
Flange Gaskets — Dana Rear Axle — Service Procedure (E-250-350, F-250-350)	113	6/4/76	1516	1971			
Flange Gaskets — Dana Rear Axle — Service Procedure (F-150)	113	6/4/76	1516	Coolant/Anti-Freeze — Change Interval (All Trucks)	TSI 55	10/19/73	—
Housing Cover — New — Rear Axle — Dana Model 70 (E-350, F-350, P-350, P-400)	115	7/2/76	1535	Coolant — Engine Fluid — Non-Genuine Inferior Quality (All Vehicles)	113	6/4/76	1503
Rear Axles — 1975 Model Level Installed in 1976 Models (E-350 with Dual Rear Wheels Built Between 1/1/70 and 3/2/76)	113	6/4/76	1515	Coolant — Loss — Overheating (All Trucks)	TSI 39	3/23/73	—
Seal — Rear Wheel — Weepage (Trucks Equipped with Rockwell 23,000, 38,000, and 44,000 Lb. Rear Axles)	141	8/23/77	1955	Coolant — Loss Result of Overfilling (L-Series Trucks with Super Duty or Caterpillar V8 Engines and Radiators with a Single Sight Glass)	1	9/15/71	19
Yoke — Universal Joint — Replacement on Rockwell 170 Rear Axle (L-LN-C-800-900 Series Equipped with 477 Engine and R170 Rear Axle)	140	8/8/77	1945	Fan Assembly — Improved (L/W-Series Trucks with Cummins V-903 Diesel Engines)	17	5/12/72	173
COOLING SYSTEM				Gasket — Cylinder Head — Diagnosis for Coolant Leaks (All Truck Engines)	TSI 52	9/7/73	—
1969				High Water Temperature Readings (L and W-Series with 8V-71 Detroit Diesel Engine)	43	5/4/73	379
Coolant — Engine Fluid — Non-Genuine Inferior Quality (All Vehicles)	113	6/4/76	1503	Hose and Pipe — Upper Radiator — New (L, LT, LTS, LN, LNT-900 Series Trucks with A/C)	TSI 43	5/4/73	—
				Kit — Radiator Pressure Relief Valve (W-WT-900 Models)	85	3/7/75	1039
				Kit — Water Bypass — Thermostat Controlled (F-Series Trucks with 330 CID Heavy-Duty Engines)	35	2/2/73	333
				Plate — Water Pump Orifice (L-Series Trucks with 8V-71 Detroit Diesel Engines)	TSI 34	1/19/73	—

Description	Bulletin	Date	Article
COOLING SYSTEM — Cont.			
1971			
Radiator — Automatic Shutter Opening Specification — Revised	TSI 14	5/12/72	—
Radiator Supply Tank Draw Down and Heater Hose Routing (C-Series Trucks with Caterpillar V8 Engines)	5	11/19/71	64
Radiators — New Improved — 1200 Square Inch (W-WT-9000 Series Trucks)	TSI 56	11/2/73	—
Seal — Lower Radiator Air Deflector — Rubs Radiator Tank (F and B-500-750 Series)	91	6/6/75	1177
Shutterstat — New 185 Degree (L, LN, LNT, LT, LTS-8000 Truck with Caterpillar V8 Diesel Engines)	TSI 14	5/12/72	—
1972			
Coolant/Anti-Freeze — Change Interval (All Trucks)	TSI 55	10/19/73	—
Coolant — Engine Fluid — Non-Genuine Inferior Quality (All Vehicles)	113	6/4/76	1503
Coolant — Loss — Overheating (All Trucks)	TSI 39	3/23/73	—
Coolant — Loss Result of Overfilling (L-Series Trucks with Super Duty or Caterpillar V8 Engines and Radiators with a Single Sight Glass)	1	9/15/71	19
Fan Assembly — Improved (L/W Series Trucks with Cummins V-903 Diesel Engines)	17	5/12/72	173
Gasket — Cylinder Head — Diagnosis for Coolant Leaks (All Truck Engines)	TSI 52	9/7/73	—
High Water Temperature Readings (L and W-Series with 8V-71 Detroit Diesel Engine)	43	5/4/73	379
Hose and Pipe — Upper Radiator — New (L, LT, LTS, LN, LNT-900 Series Trucks with A/C)	TSI 43	5/4/73	—
Kit — Radiator Pressure Relief Valve (W-WT-900 Models)	85	3/7/75	1039
Kit — Water Bypass — Thermostat Controlled (F-Series Trucks with 330 CID Heavy-Duty Engines)	35	2/2/73	333
Plate — Water Pump Orifice (L-Series Trucks with 8V-71 Detroit Diesel Engines)	TSI 34	1/19/73	—
Radiator — Automatic Shutter Opening Specification — Revised	TSI 14	5/12/72	—
Radiator — Supply Tank Draw Down and Heater Hose Routing (C-Series Trucks with Caterpillar V8 Engines)	5	11/19/71	64
Radiators — New Improved — 1200 Square Inch (W-WT-9000 Series Trucks)	TSI 56	11/2/73	—
Seal — Lower Radiator Air Deflector — Rubs Radiator Tank (F and B-500-750 Series)	91	6/6/75	1177
Shutterstat — New 185 Degree (L, LN, LNT, LT, LTS-8000 Truck with Caterpillar V8 Diesel Engines)	TSI 14	5/12/72	—
Shutterstat — Temperature Revision (W, WT-9000, L, LN-275, LN, LNT-9000 Series Trucks)	TSI 48	6/29/73	—
1973			
Coolant/Anti-Freeze — Change Interval (All Trucks)	TSI 55	10/19/73	—
Coolant — Engine Fluid — Non-Genuine Inferior Quality (All Vehicles)	113	6/4/76	1503
Coolant — Loss — Overheating (All Trucks)	TSI 39	3/23/73	—
Drain Cock — Top Tank — Radiators with (C-600-900, CT-800-900 Series Trucks)	TSI 48	6/29/73	—
Fan Assembly — Improved (L/W Series Trucks with Cummins V-903 Diesel Engines)	17	5/12/72	173

Description	Bulletin	Date	Article
Gasket — Cylinder Head — Diagnosis for Coolant Leaks (All Truck Engines)	TSI 52	9/7/73	—
High Water Temperature Readings (L and W-Series with 8V-71 Detroit Diesel Engine)	43	5/4/73	379
Hose and Pipe — Upper Radiator — New (L, LT, LTS, LN, LNT-900 Series Trucks with A/C)	TSI 43	5/4/73	—
Kit — Radiator Pressure Relief Valve (W-WT-900 Models)	85	3/7/75	1039
New 1973½ Features (F-100-350 Series Trucks)	TSI 36	2/16/73	—
Plate — Water Pump Orifice (L-Series Trucks with 8V-71 Detroit Diesel Engines)	TSI 34	1/19/73	—
Radiator — Automatic Shutter Opening Specification — Revised	TSI 14	5/12/72	—
Radiators — New Improved — 1200 Square Inch (W-WT-9000 Series Trucks)	TSI 56	11/2/73	—
Seal — Lower Radiator Air Deflector Rubs Radiator Tank (F and B-500-750 Series)	91	6/6/75	1177
Shutterstat — New 185 Degree (L, LN, LNT, LT, LTS-8000 Truck with Caterpillar V8 Diesel Engines)	TSI 14	5/12/72	—
Shutterstat — Temperature Revision (W, WT-9000, L, LN-275, LN, LNT-9000 Series Trucks)	TSI 48	6/29/73	—
Spacer and Bracket Assembly — Fan Pulley — New (L, LT, LTS, LN, LNT-8000 Series Trucks with Caterpillar V8 Diesel Engines)	47	6/15/73	395
Water Pump Assembly — New Improved (All Trucks with 361 and 391 Engines)	36	2/16/73	341
1974			
Bracket and Pulley — New — Fan Mounting Shaft (LT, LNT, LTS-8000 with Caterpillar 1100 Series Diesel Engine)	107	3/10/76	1407
Coolant/Anti-Freeze — Change Interval (All Trucks)	TSI 55	10/19/73	—
Coolant Recovery System — Installation (LT, LNT-800, L-8000 and LN, LNT-900 Series Trucks with 1100 and 3208 Cat Diesel Engine)	146	11/4/77	2038
Courier Engine — Cooling (Courier with A/C)	87	4/4/75	1083
Engine — Low Operating Temperature (W-Series — All Engines)	100	11/7/75	1297
Fan Assembly — New Four Blade (1976 and Prior F-B-5000, F-B-N-600-700-75-, L-Series 800 with 330, 359, 361, 389 and 391 CID Engines except AT-540 and F-B-LN-7000 with Caterpillar V-175 Engine)	112	5/21/76	1502
Pulley — Fan Belt Idler (L & W-9000 Trucks with Cummins I-6 and Detroit 8V-71T Diesel Engines and Eaton Fan Clutch)	113	6/4/76	1514
Radiator — Coolant Top-Off Operation (All Light Trucks 6 and 8 CID Engines)	66	4/19/74	654
Radiators — New Improved 1200 Square Inch (W & WT-9000 Series Trucks)	TSI 56	11/2/73	—
Seal — Lower Radiator Air Deflector — Rubs Radiator Tank (F & B-500-750 Series)	91	6/6/75	1177
Tester — Rotunda Cooling System (All Trucks)	100	11/7/75	1263
1975			
Air Filter — Rockford Fan Clutch (L & W-Series Equipped with Rockford Fan Clutches)	146	11/4/77	2039
Coolant — Checking in Cross Flow Radiators (Bronco without Coolant Recovery System)	93	6/20/75	1205

Description	Bulletin	Date	Article
COOLING SYSTEM — Cont.			
1975			
Coolant Recovery System — Installation (LT-LNT-800, L-8000 and LN-LNT-900 Series Trucks with 1100 and 3208 CAT Diesel Engine)	146	11/4/77	2038
Engine — Low Operating Temperature (W-Series — All Engines)	100	11/7/75	1297
Engine — Overheating (Heavy Duty Trucks with Eaton Fan Clutch)	102	12/5/75	1332
Fan Assembly — New Four Blade (1976 and Prior F-B-500, F-B-N-600-700-750, L-Series 800 with 330, 359, 361, 389 and 391 CID Engines except AT-540 and F-B-LN-7000 with Caterpillar V-175 Engine)	112	5/21/76	1502
Fan Clutch — New — Eaton (All L and W-9000 Series)	139	7/22/77	1934
Fan Clutch — Rockford — Revised Belt Tension Specifications (L and W-9000 Trucks Powered with Detroit Diesel 8V-71T Engines with a Rockford Fan Clutch)	122	10/25/76	1644
Fan Shaft — Breakage (Heavy Duty Trucks with Eaton Fan Clutch)	102	12/5/75	1333
Five Blade Fan — Use — in Prior Four Blade Fan Applications (Medium and Heavy Trucks Equipped with Four Blade Fans)	146	11/4/77	2040
Kit — Radiator Pressure Relief Valve (W-WT-900 Models)	85	3/7/75	1039
Pulley — Fan Belt Idler (L & W-9000 Trucks with Cummins I-6 and Detroit 8V71-T Diesel Engines and Eaton Fan Clutch)	113	6/4/76	1514
Seal — Lower Radiator Air Deflector — Rubs Radiator Tank (F & B-500-750 Series)	91	6/6/75	1177
Support Bracket — Upper Radiator Pipe (L-9000 Models with Cummins I-6 Engine)	127	1/5/77	1705
Tester — Rotunda Cooling System (All Trucks)	100	11/7/75	1263
1976			
Air Filter — Rockford Fan Clutch (L & W Series Equipped with Rockford Fan Clutches)	146	11/4/77	2039
Coolant Recovery System — Installation (LT-LNT-800, L-8000, and LN-LNT-900 Series Trucks with 1100 and 3208 Cat Diesel Engine)	146	11/4/77	2038
Engine — Low Operating Temperature (W-Series — All Engines)	100	11/7/75	1297
Engine — Overheating During Prolonged Idle (F-100-150-250 (4x2) with 300 CID Engine, Manual Transmission and Standard Cooling — Built Between February 2, 1976 and March 15, 1976)	123	11/5/76	1658
Engine — Overheating (Heavy Duty Trucks with Eaton Fan Clutch)	102	12/5/75	1332
Fan Assembly — New Four Blade (1976 and Prior FD/B-500, F-B-N-600-700-750, L-Series 800 with 330, 359, 361, 389 and 391 CID Engines except AT540 and F-B-LN-7000 with Caterpillar V-175 Engines)	112	5/21/76	1502
Fan Clutch — New — Eaton (All L and W-9000 Series)	139	7/22/77	1934
Fan Clutch — Rockford — Optional Engine Oil Lubrication System (All Heavy Duty Trucks Equipped with the Rockford Fan Clutch)	145	10/21/77	2007
Fan Clutch — Rockford — Revised Belt Tension Specifications (L and W-9000 Trucks Powered with Detroit Diesel 8V71-T Engines with a Rockford Fan Clutch)	122	10/25/76	1644
Fan Shaft — Breakage (Heavy Duty Trucks with Eaton Fan Clutch)	102	12/5/75	1333
Five Blade Fan — Use in Prior Four Blade Fan Applications (Medium and Heavy Trucks Equipped with Four-Blade Fans)	146	11/4/77	2040

Description	Bulletin	Date	Article
Radiator — Light Truck Coolant — Levels (F, E, U and P-Series)	108	3/24/76	1430
Support Bracket — Upper Radiator Pipe (L-9000 Models with Cummins I-6 Engine)	127	1/5/77	1705
Tester — Rotunda Cooling System (All Trucks)	100	11/7/75	1263
EMISSION CONTROL			
1972			
Vehicle Emission Control System Application (All Light Trucks)	TSI 6	1/14/72	—
ENGINE ASSEMBLY			
1969			
Accelerator — New Pedal Assembly and Shaft Assemblies (F-B-500-750 with FT Engines and All L-Series Trucks)	TSI 56	11/2/73	—
Adapter — Oil Filter — Leaks (All Trucks with 330, 359, 360, 390 CID Engines)	79	11/15/74	921
Air Cleaner — Donaldson — Maintenance Schedule (L-Series Trucks)	TSI 48	6/29/73	—
Block Assembly — Cylinder — 330 CID Service (6010)(All Trucks with 330 CID Engine)	71	6/28/74	750
Bolts — Fan Attaching (L and W-Series with 6-71 and 8V-71 Detroit Diesel Engines)	19	8/16/72	195
	28	11/3/72	194-S
Bolts — Front Engine Mount (L-9000 L-Series Trucks)	49	7/20/73	409
	62	2/8/74	548
Bolts — "Lamcolok" Rear Engine Mount — Loose (L and W-Series Trucks with Super Duty or Diesel Engines)	TSI 12	4/14/72	—
Bolts — Rear Engine Mount — Revised (L, LT, LTS, LN, LNT-8000 Trucks with Caterpillar Diesel Engines)	TSI 16	6/16/72	—
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	5/2/75	1129
Bracket and Pulley Assembly — New — High Mount Fan (L, LT, LN, LNT, LTS-800 Trucks with 361 and 391 Gas Engines)	TSI 41	20/73	—
Breather Tube — Engine Crankcase — Blockage — Cold Weather Operation (Trucks Powered by Diesel Engines Not with Emission Systems)	TSI 20	8/18/72	—
Center Stud — Engine Air Cleaner to Manifold Loose (F-6000-7000, B-7000, C-6000-7000-8000 Trucks with Caterpillar V8 Diesel Engines)	TSI 8	2/11/72	—
Clamp — Air Intake Tube — Cracks (W-Series Trucks)	15	4/14/72	151
Diagnosis of Poor Performance and/or Lower Power Conditions (All Heavy Trucks with Super Duty Engines)	56	11/2/73	458
Drive Belt — Tension Specifications (All Trucks)	71	6/28/74	740
Element — Oil Filter — Engine By-Pass Relocation (W-WT-9000 Trucks with Four 6-Volt Batteries)	32	12/15/72	295
Engine Assemblies — Improved (All Series Trucks with 330, 359, 361 and 391 CID Engines)	76	9/27/74	868
Engine — Block Specification (All Trucks with Gasoline Engines)	90	5/23/75	1151
	110	4/22/76	1151-S
Engine — Low Operating Temperature (W-Series All Cars)	100	11/7/75	1297
Engine — Oil Leak Diagnosis and Repair (All Trucks)	TSI 19	8/4/72	—
Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Fan Clutch — Rockford — Service Procedure (9000 Series Trucks with 8V-71N, 8V-71T Diesel Engines)	87	4/4/75	1085
Fan — Water Pump Shaft Mounted — Usage (All 330 HD, 361 and 391 CID Truck Engines)	TSI 18	7/21/72	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1969							
Filter Seals — Oil Leaking V150, V175, V200, V255 Caterpillar V8 Diesel Truck Engines)	TSI 12	4/14/72	—	Bolts — “Lamcolok” Rear Engine Mount — Loose (L and W-Series Trucks with Super Duty or Diesel Engines)	TSI 12	4/14/72	—
Gears — Cam/Crank — 300 CID — Improved Lubrication (300 CID Truck Engines)	85	3/7/75	1038	Bolts — Revised Rear Engine Mount (L, LT, LTS, LN, LNT-8000 Trucks with Caterpillar Diesel Engines)	TSI 16	6/16/72	—
Hose — Air Cleaner to Intake Manifold — Splits (L, LT, LTS, LN, LNT-8000 with Caterpillar V8 Diesel Engines)	15	4/14/72	150	Bracket — Air Compressor Mounting (L, LN, LTS, LTN-8000, LN-6000-7000 and F & B-6000-7000 with Caterpillar V8 Diesel Engines and Air Brakes)	17	5/12/72	174
Lack of Performance (All Heavy Trucks with Caterpillar 225 Engines and Allison MT650 Auto. Trans.)	90	5/23/75	1152	Bracket — Air Compressor Stabilizer (C and CT-Series Trucks with Caterpillar 1100 Series Diesel Engine)	105	2/11/76	1390
Metering Jets — Carburetor — Replacement (All Trucks)	TSI 55	10/19/73	—	Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	5/2/75	1129
Oil Filter — New Spin-On (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—	Bracket and Pulley Assembly — New High Mount Fan (L, LT, LN, LNT, LTS-8000 Trucks with 361 and 391 Gas Engines)	TSI 41	4/20/73	—
Oil Seal — Crankshaft Rear — Leaks (All Trucks with 429-460 and All Engines with Split-Lip Type Seals)	41	4/20/73	369	Breather Tube — Engine Crankcase — Blockage — Cold Weather Operation (Trucks Powered by Diesel Engines not with Emission Systems)	TSI 20	8/18/72	—
Pivot Pin — Accelerator Pedal — Wear (L-Series Trucks)	TSI 17	6/30/72	—	Center Stud — Engine Air Cleaner to Manifold — Loose (F-6000-7000, B-7000, C-6000-7000-8000 Trucks with Caterpillar V8 Diesel Engines)	TSI 8	2/11/72	—
Pulley — Fan Belt Idler (L & W-9000 Trucks with Cummins I-6 and Detroit 8V71-T Diesel Engines and Eaton Fan Clutch)	113	6/4/76	1514	Clamp — Air Intake Tube — Cracks (W-Series Trucks)	15	4/14/72	151
Rack — New Settings for Various Attitudes (Caterpillar 1100 Series Truck Engines — V175, V200 and V225)	TSI 7	1/28/72	—	Diagnosis of Poor Performance and/or Lower Power Conditions (All Heavy Trucks with Super Duty Engines)	56	11/2/73	458
Retaining Bolts — Engine Rear Mounts to Flywheel Housing — Correct Installation (L, LT, LTS, LN, LNT-800 Trucks with Caterpillar Diesel Engines)	TSI 8	2/11/72	—	Drive Belt — Tension Specifications (All Trucks)	71	6/28/74	740
Retaining Bolts — Valve Rocker Arm — Broken and/or Loose (All Trucks with 460 CID Engines)	49	7/20/73	404	Element — Oil Filter — Engine By-pass Relocation (W-WT-9000 Trucks with Four 6-Volt Batteries)	32	12/15/72	295
Sending Unit — Oil Pressure (All Trucks with Caterpillar Diesel Engines)	72	7/19/74	774	Engine Assemblies — Improved (All Series Trucks with 330, 359, 361 and 391 CID Engines)	76	9/27/74	868
Spring — New — Accelerator Return (L, LT, LTS, LN, LNT-800 Trucks with Caterpillar V8 Diesel Engines and Allison Trans.)	TSI 26	10/6/72	—	Engine — Block Specifications (All Trucks with Gasoline Engines)	90	5/23/75	1151
Start-Up Inspection (All Ford Trucks with New Detroit Diesel Engines)	TSI 5	12/17/71	—	Engine — Excessive Oil Contamination — (401, 477, 534 CID Truck Engines with Dry Type Air Cleaners)	9	1/14/72	101
Support — New — Engine Front (F & B-500-750 Series with FT Engines)	81	12/20/74	967	Engine — Low Operating Temperature (W-Series All Trucks)	100	11/7/75	1297
Valve Guide — Cylinder Head — Worn — Revised Repair Procedure (302 CID Light Truck, 351W 170, 200, 250 CID Engines)	TSI 28	11/3/72	—	Engine — Oil Leak Diagnosis and Repair (All Trucks)	TSI 19	8/4/72	—
Valves — New — Intake and Exhaust (360, 390 CID Engines)	66	4/19/74	651	Engine — Oil Leak — Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Ventilation System — New Positive Crankcase — Testing Procedure (All Truck Engines)	TSI 41	4/20/73	—	Engine — Water Entry Through Vertical Exhaust (W-WT-Series Trucks with Cummins V-903, Detroit 8V-71 Engines)	9	1/14/72	100
1970				Fan Clutch — Rockford — Service Procedure (9000 Series Trucks with 8V-71N, 8V-71T Diesel Engines)	87	4/4/75	1085
Accelerator — New Pedal Assembly and Shaft Assemblies (F-B-500-750 with FT Engines and All L-Series Trucks)	TSI 56	11/2/73	—	Fan — Water Pump Shaft Mounted — Usage (All 330 HD, 361 and 391 CID Truck Engines)	TSI 18	7/21/72	—
Adapter — Oil Filter Leaks (All Trucks with 330, 359, 360, 390 CID Engines)	79	11/15/74	921	Filter Seals — Oil Leaking (V150, V170, V200, V255 Caterpillar V8 Diesel Truck Engines)	TSI 12	4/14/72	—
Air Cleaner — Donaldson — Maintenance Schedule (L-Series Trucks)	TSI 48	6/29/73	—	Gears — Cam/Crank — 300 CID — Improved Lubrication (300 CID Truck Engines)	85	3/7/75	1038
Air System — Oil Carryover (L and W-Series Trucks with Cummins 12 CF Direct Coupled Compressor)	TSI 20	8/18/72	—	Hose — Air Cleaner to Intake Manifold — Splits (L, LT, LTS, LN, LNT-8000 with Caterpillar V8 Diesel Engines)	15	4/14/72	150
Block Assembly — Cylinder — 330 CID Service (6010)(All Trucks with 330 CID Engines)	71	6/28/74	750	Lack of Performance (All Heavy Trucks with Caterpillar 225 Engines and Allison MT650 Auto. Trans.)	90	5/23/75	1152
Bolts — Fan Attaching (L and W-Series with 6-71 and 8V-71 Detroit Diesel Engines)	19	8/16/72	195	Metering Jets — Carburetor — Replacement (All Trucks)	TSI 55	10/19/73	—
Bolts — Front Engine Mount (L-9000 Series Trucks)	49	7/20/73	409	Oil Filter — New Spin-On (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—
	62	2/8/74	548	Pivot Pin — Accelerator Pedal — Wear (L-Series Trucks)	TSI 17	6/30/72	—
				Pulley — Fan Belt Idler (L & W-9000 Trucks with Cummins I-6 and Detroit 8V-71T Diesel Engines and Eaton Fan Clutch)	113	6/4/76	1514

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1970							
Rack — New Settings for Various Altitudes (Caterpillar 1100 Series Truck Engines, V175, V200 and V225)	TSI 7	1/28/72	—	Breather Tube — Engine Crankcase — Blockage — Cold Weather Operation (Trucks Powered by Diesel Engines not with Emission Systems)	TSI 20	8/18/72	—
Retaining Bolts — Engine Rear Mounts to Flywheel Housing — Correct Installation (L, LT, LTS, LN, LNT-800 Trucks with Caterpillar Diesel Engines)	TSI 8	2/11/72	—	Bushings — New — Accelerator Shaft (L and W-Series with Cummins V-903 Diesel Engines and L-Series with Cummins V-555 Engines)	64	3/22/74	598
Retaining Bolts — Valve Rocker Arm — Broken and/or Loose Valve Rocker Arm (All Trucks with 460 CID Engines)	49	7/20/73	404	Center Stud — Engine Air Cleaner to Manifold — Loose (F-6000-7000-8000 Trucks with Caterpillar V8 Diesel Engines)	TSI 8	2/11/72	—
Sending Unit — Oil Pressure (All Trucks with Caterpillar Diesel Engines)	72	7/19/74	774	Clamp — Air Intake Tube Cracks (W-Series Trucks)	15	4/14/72	151
Spring — New — Accelerator Return (L, LT, LTS, LN, LNT-8000 Trucks with Caterpillar V8 Diesel Engines and Allison Trans.)	TSI 26	10/6/72	—	Cover — Valve Rocker Arm — Revised Installation Procedure (Courier)	83	2/7/75	1015
Start-Up Inspection (All Ford Trucks with New Detroit Diesel Engines)	TSI 5	12/17/71	—	Damper — Crankshaft — Torque Specifications (All Trucks with 361 and 391 CID Engines)	TSI 57	11/23/73	—
Support — New — Engine Front (F & B-500-750 Series with FT Engines)	81	12/20/74	967	Diagnosis of Poor Performance and/or Lower Power Conditions (All Heavy Trucks with Super Duty Engines)	56	11/2/73	458
Valve Guide — Cylinder Head — Worn — Revised Repair Procedure for (302 CID Light Truck, 351W 170, 200, 250 CID Engines)	TSI 28	11/3/72	—	Dipstick — Engine Oil — Removal (C-Series with Caterpillar V8 Diesel Engines)	16	4/28/72	160
Valves — New — Intake and Exhaust (360, 390 CID Engines)	66	4/19/74	651	Drive Belt — Tension Specifications (All Trucks)	71	6/28/74	740
Valves — New — Intake and Exhaust — Valve Spring Retainer and Valve Stem Seals (All Trucks with 170, 200, 250 CID Engines)	70	6/14/74	723	Element — Oil Filter — Engine By-pass Relocation (W-WT-9000 Trucks with 6-Volt Batteries)	32	12/15/72	295
Ventilation System — New — Positive Crankcase Testing Procedure (All Truck Engines)	TSI 41	4/20/73	—	Engine Assemblies — Improved (All Series Trucks with 330, 359, 361 and 391 CID Engines)	76	9/27/74	868
				Engine — Block Specifications (All Trucks with Gasoline Engines)	90	5/23/75	1151
					110	4/22/76	1151-S
				Engine — Excessive Oil Contamination (401, 477, 534 CID Truck Engines with Dry Type Air Cleaners)	9	1/14/72	101
				Engine — Low Operating Temperature (W-Series All Trucks)	100	11/7/75	1297
				Engine Oil Leak Diagnosis and Repair (All Trucks)	TSI 19	8/4/72	—
				Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
				Engine — Water Entry through Vertical Exhaust (W-WT-Series Trucks with Cummins V-903 Detroit 8V-71 Engines)	9	1/14/72	100
				Fan Clutch — Rockford — Service Procedure (9000 Series Trucks with 8V-71N, 8V-71T Diesel Engines)	87	4/4/75	1085
				Fan — Water Pump Shaft Mounted — Usage (All 330 HD, 361 and 391 CID Truck Engines)	TSI 18	7/21/72	—
				Filter Seals — Oil Leaking (V150, V175, V200, V255 Caterpillar V8 Diesel Truck Engines)	TSI 12	4/14/72	—
				Fuel Pump — Clicking Noise Diagnosis (Courier — All Trucks)	64A	3/22/74	606
				Gears — Cam/Crank — 300 CID Improved Lubrication (300 CID Truck Engines)	85	3/7/75	1038
				Hose — Air Cleaner to Intake Manifold — Splits (L, LT, LTS, LN, LNT-8000 with Caterpillar V8 Diesel Engines)	15	4/14/72	150
				Intake Manifold — Revised Procedure for Sealing the Corners (All V8 Engines except Super Duty)	TSI 46	6/1/73	—
				Lack of Performance (All Heavy Trucks with Caterpillar 225 Engines and Allison MT650 Auto. Trans.)	90	5/23/75	1152
				Metering Jets — Carburetor — Replacement of (All Trucks)	TSI 55	10/19/73	—
				Oil Filter — New Spin-On (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—
				Oil Seal — Revised — Rear Crankshaft — Installation (All Trucks)	TSI 35	2/2/73	—
				Pivot Pin — Accelerator Pedal Wear (L-Series Trucks)	TSI 17	6/30/72	—
				Pulley — Fan Belt Idler (L & W-9000 Trucks with Cummins I-6 and Detroit 8V-71T Diesel Engines and Eaton Fan Clutch)	113	6/4/76	1514
1971							
Accelerator — New Pedal Assembly and Shaft Assemblies (F-B-500-750 with FT Engines and All L-Series Trucks)	TSI 56	11/2/73	—				
Adapter — Oil Filter — Leaks (All Trucks with 330, 359, 360, 390 CID Engines)	79	11/15/74	921				
Air Cleaner — Donaldson — Maintenance Schedule (L-Series Trucks)	TSI 48	6/29/73	—				
Air System — Oil Carryover Into (L and W-Series Trucks with Cummins 12CF Direct Coupled Compressor)	TSI 20	8/18/72	—				
Block Assembly — Cylinder — 330 CID Service — 6010 (All Trucks with 330 CID Engines)	71	6/28/74	750				
Bolts — Fan Attaching (L and W-Series with 6-71 and 8V-71 Detroit Diesel Engine)	19	8/16/72	195				
	28	11/3/72	194-S				
Bolts — Front Engine Mount (L-9000 Series Trucks)	49	7/20/73	409				
	62	2/8/74	548				
Bolts — "Lamcolok" Rear Engine Mount — Loose (L and W-Series Trucks with Super Duty or Diesel Engines)	TSI 12	4/14/72	—				
Bolts — Revised Rear Engine Mount (L, LT, LTS, LN, LNT-8000 Trucks with Caterpillar Diesel Engines)	TSI 16	6/16/72	—				
Bracket — Air Compressor Mounting (L, LN, LTS, LTN-8000, LN-6000-7000 and F & B-6000-7000 with Caterpillar V8 Diesel Engines and Air Brakes)	17	5/12/72	174				
Bracket — Air Compressor Stabilizer (C and CT Series Trucks with Caterpillar 1100 Series Diesel Engines)	105	2/11/76	1390				
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	5/2/75	1129				
Bracket and Pulley Assembly — New High Mount Fan Assembly (L, LT, LN, LNT, LTS-8000 Trucks with 361 and 391 Gas Engines)	TSI 41	4/20/73	—				

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1971							
Rack — New Settings for Various Altitudes (Caterpillar 1100 Series Truck Engines — V175, V200, V225)	TSI 7	1/28/72	—	Bracket and Pulley Assembly — New High Mount Fan (L, LT, LN, LNT, LTS 800 Trucks with 361 and 391 Gas Engines)	TSI 41	4/20/73	—
Retaining Bolts — Engine Rear Mounts to Flywheel Housing — Correct Installation (L, LT, LTS, LN, LNT-800 Trucks with Caterpillar Diesel Engines)	TSI 8	2/11/72	—	Bracket — New — Engine Front Support (L-Series with NTC290, 335, NTC270-CT and Super 250 Engines)	TSI 26	10/6/72	—
Retaining Bolts — Valve Rocker Arm — Broken and/or Loose (All Trucks with 460 CID Engines)	49	7/29/73	404	Breather Tube — Engine Crankcase — Blockage — Cold Weather Operation (Trucks Powered by Diesel Engines not with Emission Systems)	TSI 20	8/18/72	—
Sending Unit — Oil Pressure (All Trucks with Caterpillar Diesel Engines)	72	7/19/74	774	Bushings — New — Accelerator Shaft (L and W-Series with Cummins V-903 Diesel Engines and L-Series with Cummins V-555 Engines)	64	3/2/74	598
Spring — New Accelerator Return (L, LT, LTS, LN, LNT-8000 Trucks with Caterpillar V8 Diesel Engines and Allison Trans.)	TSI 26	10/6/72	—	Carburetor and Alternator — Courier — Specification (Courier)	TSI 35	2/2/73	—
Start-Up Inspection (All Ford Trucks with New Detroit Diesel Engines)	TSI 5	12/17/71	—	Center Stud — Engine Air Cleaner to Manifold Loose (F-6000-7000, B-7000, C-6000-7000-8000 Trucks with Caterpillar V8 Diesel Engines)	TSI 8	2/11/72	—
Support — New — Engine Front (F & B-500-750 Series with FT Engines)	81	12/20/74	967	Clamp — Air Intake Tube Cracks (W-Series Trucks)	15	4/14/72	151
Valve Guide — Cylinder Head — Worn — Revised Repair Procedure (302 CID Light Truck, 351W 170, 200, 250 CID Engines)	TSI 28	11/3/72	—	Courier Timing Marks (California Only)	TSI 37	3/2/73	—
Valves — New — Intake and Exhaust (360, 390 CID Engines)	66	4/19/74	651	Cover — Engine Timing Gear — Removal and Replacement of (Econoline)	TSI 17	6/30/72	—
Valves — New — Intake and Exhaust — (All Light Trucks with 360 and 390 CID Engines)	86	3/21/75	1061	Cover — Valve Rocker Arm — Revised Installation Procedure (Courier)	83	2/7/75	1015
Valves — New — Intake and Exhaust — Valve Spring Retainer and Valve Stem Seals (All Trucks with 170, 200, 250 CID Engines)	70	6/14/74	723	Damper — Crankshaft — Torque Specifications (All Trucks Built Prior to 12/72 with 361 and 391 CID Engines)	TSI 57	11/23/73	—
Ventilation System — New Positive Crankcase/Testing Procedure (All Truck Engines)	TSI 41	4/20/73	—	Diagnosis of Poor Performance and/or Lower Power Conditions (All Heavy Trucks with Super Duty Engines)	56	11/2/73	458
1972							
Accelerator — Control System — Direct Rod Design (F-100-350, U-100 Trucks with 8-Cylinder 302, 360, 390 CID Engines)	TSI 21	9/22/72	—	Dipstick — Engine Oil — Removal (C-Series with Caterpillar V8 Diesel Engines)	16	4/28/72	160
Accelerator — New Pedal Assembly and Shaft Assemblies (F-B-500-750 with FT Engines and All L-Series Trucks)	TSI 56	11/2/73	—	Dipstick — Incorrect Oil Level Indicator (F-250-350 Series with 460 CID Engines)	60	1/18/74	511
Adapter — Oil Filter — Leaks (All Trucks with 330, 359, 360, 390 CID Engines)	79	11/15/74	21	Drive Belt — Tension Specifications (All Trucks)	71	6/28/74	740
Afterburn — Backfire (Courier)	74	8/23/74	806	Element — Oil Filter — Engine By-pass — Relocation (W-WT-9000 Trucks with Four 6-Volt Batteries)	32	12/15/72	295
Air Cleaner — Donaldson — Maintenance Schedule (L-Series Trucks)	TSI 48	6/29/73	—	Engine Assemblies — Improved (All Series Trucks with 330, 359, 361 and 391 CID Engines)	76	9/27/74	868
Block Assembly — Cylinder — 330 CID Service — 6010 (All Trucks with 300 CID Engines)	71	6/28/74	750	Engine — Block Specifications (All Trucks with Gasoline Engines)	90	5/23/75	1151
Bolts — Fan Attaching (L and W-Series with 6-71 and 8V-71 Detroit Diesel Engines)	19	8/16/72	195	Engine — Block Specifications (All Trucks with Gasoline Engines)	110	22/76	1151-S
	28	11/3/72	194-S	Engine — Cold — Stumble and/or Hesitation (Courier Units Built Before SGTAMG 16540)	20	6/30/72	204
Bolts — Front Engine Mount (L-9000 Series Trucks)	49	7/20/73	409	Engine — Excessive or Prolonged Loading After Cold Starts (All Trucks with 4300-4V Carburetors)	30C	6/29/73	4
	62	2/8/74	548	Engine — Low Operating Temperature (W-Series All Trucks)	100	11/7/75	1297
Bolts — "Lamcolok" Rear Engine Mount — Loose (L and W-Series Trucks with Super Duty or Diesel Engines)	TSI 12	4/14/72	—	Engine — Oil Leak Diagnosis and Repair (All Trucks)	TSI 19	8/4/72	—
Bolts — Revised — Rear Engine Mount (L, LT, LTS, LN, LNT-8000 Trucks with Caterpillar Diesel Engines)	TSI 16	6/16/72	—	Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Bracket — Air Compressor Stabilizer (C and CT-Series Trucks with Caterpillar 1100 Series Diesel Engines)	105	2/11/76	1390	Engine — Oil Level Indicator (302 CID Econoline)	TSI 29	11/17/72	—
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	5/2/75	1129	Engine — Water Entry through Vertical Exhaust (W-WT-Series Trucks with Cummins V-903 Detroit 8V-71 Engines)	9	1/14/72	100
				Engine — "475" — Shutter Specifications (LT, LNT-880 Trucks with 475 Cubic Inch Gasoline Engines)	TSI 15	5/26/72	—
				Excess Oil Consumption (All Trucks with 429, 460 CID Engines)	TSI 9	3/3/72	—
				Fan Clutch — Rockford — Service Procedure (9000 Series Trucks with 8V-71N, 8V-71T Diesel Engines)	87	4/4/75	1085
				Fan — Water Pump Shaft Mounted — Usage (All 330 HD 361 and 391 CID Truck Engines)	TSI 18	7/21/72	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1972							
Filter Seals — Oil Leaking (V150, V175, V200, V255 Caterpillar V8 Diesel Truck Engines)	TSI 12	4/14/72	—	Valves — New — Intake and Exhaust — Valve Spring Retainer and Valve Stem Seals (All Trucks with 170, 200, 250 CID Engines)	70	6/14/74	723
Fuel Pump — Clicking Noise Diagnosis (Courier)	64A	3/22/74	606	Ventilation System — New Positive Crankcase Testing Procedure (All Truck Engines)	TSI 41	4/20/73	—
Gears — Cam/Crank — 300 CID — Improved Lubrication (All Truck Engines)	85	3/7/75	1038	1973			
Hard Cold Starts and/or Poor Driveaway Performance (All Trucks with a 4300 4V Carburetor)	59	12/21/73	489	Accelerator — Control System — Direct Rod Design (F-100-350, U-100 Trucks with 8-Cylinder 302, 360, 390 CID Engines)	TSI 21	9/22/72	—
Hose — Air Cleaner to Intake Manifold — Splits (L, LT, LTS, LN, LNT-8000 with Caterpillar V8 Diesel Engines)	15	4/14/72	150	Accelerator — Linkage Adjustment Procedure (F-Series Trucks 4x4 and 4x2 with 6-Cylinder Engines)	TSI 36	2/16/73	—
Intake Manifold — Revised Procedure for Sealing the Corners (All V8 Engines except Super Duty)	TSI 46	6/1/73	—	Afterburn — Backfire (Courier)	74	8/23/74	806
Interchangeability Between Special Rental Fleet "359" Engine and Std. Production 361 CID Engine — Engine Components (Medium Series Trucks)	TSI 46	6/1/73	—	Air Cleaner — Donaldson — Maintenance Schedule (L-Series Trucks)	TSI 48	6/29/73	—
Lack of Performance (All Heavy Trucks with Caterpillar 225 Engines and Allison MT650 Auto. Trans.)	90	5/23/75	1152	Block Assembly — Cylinder — 330 CID Service — 6010 (All Trucks with 330 CID Engines)	71	6/28/74	750
Metering Jets — Carburetor — Replacement of (All Trucks)	TSI 55	10/19/73	—	Bracket — Air Compressor Stabilizer (C and CT-Series Trucks with Caterpillar 1100 Series Diesel Engines)	105	2/11/76	1390
New Features — 1973½ (F-100-350 Series Trucks)	TSI 36	2/16/73	—	Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	5/2/75	1129
Oil Filter — New Spin-On (All Trucks with 361-391 HD Truck Engines, FT)	TSI 57	11/23/73	—	Center Stud — Engine Air Cleaner to Manifold — Loose (F-6000-7000, B-7000, C-6000-7000-8000 Trucks with Caterpillar V8 Diesel Engines)	TSI 8	2/11/72	—
Oil Level Indicator — Improper Positioning (All Heavy Trucks with 401, 477 and 534 CID Super Duty Engines)	102	12/5/75	1334	Clamp — Air Intake Tube — Cracks (W-Series Trucks)	15	4/14/72	151
Oil Seal — Revised — Rear Crankshaft Installation (All Trucks)	TSI 35	2/2/73	—	Cold Start and Driveability Improvements (All Trucks)	30	11/24/72	274
Pivot Pin — Accelerator Pedal — Wear (L-Series Trucks)	TSI 17	6/30/72	—		30A	2/2/73	274-S
Pointer — New — Damper and Timing (Econoline with 302 CID Engine)	62	2/8/74	551		30B	3/9/73	274-S
Pulley — Fan Belt Idler (L & W-9000 Trucks with Cummins I-6 and Detroit 8V-71T Diesel Engines and Eaton Fan Clutch)	113	6/4/76	1514		30D	8/24/73	274-S
Rack — New Settings for Various Altitudes (Caterpillar 1100 Series Truck Engines — V175, V200, V225)	TSI 7	1/28/72	—	Cold Start Loading/Stalling (All Trucks with 4300 4V Carburetors)	TSI 30C	6/29/73	—
Retaining Bolts — Engine Rear Mounts to Flywheel Housing — Correct Installation (L, LT, LTS, LN, LNT-800 Trucks with Caterpillar Diesel Engines)	TSI 8	2/11/72	—	Cover — Valve Rocker Arm — Revised Installation Procedure (Courier)	83	2/7/75	1015
Retaining Bolts — Valve Rocker Arm — Broken and/or Loose (All Trucks with 460 CID Engines)	49	7/20/73	404	Crankshaft — Idle — Revised Maximum Oil Specifications (California Trucks and Econoline, over 6000 Lb. G.V.W. with 300 CID Engines and Auto. Chokes)	96	8/22/75	1250
Sending Unit — Oil Pressure (All Trucks with Caterpillar Diesel Engines)	72	7/19/74	774	Diagnosis of Poor Performance and/or Lower Power Conditions (All Heavy Trucks with Super Duty Engines)	56	11/2/73	458
Side Seal — Leakage at Rear Main Bearing Cap (Courier with Engine Serial Numbers Below T49541)	27	10/20/72	252	Drive Belt — Tension Specifications (All Trucks)	71	6/28/74	740
Spring — New — Accelerator Return (L, LT, LTS, LN, LNT-8000 Trucks with Caterpillar V8 Diesel Engines and Allison Trans.)	TSI 26	10/6/72	—	Eccentric — Two-Piece Fuel Pump Drive (All Trucks with 360, 390, 330, 361, 391 CID Engines)	62	2/8/74	552
Start-Up Inspection (All Ford Trucks with New Detroit Diesel Engines)	TSI 5	12/17/71	—	Engine — Block Specifications (All Trucks with Gasoline Engines)	110	4/22/76	1151-S
Support — New — Engine Front (F & B-500-750 Series with FT Engines)	81	12/20/74	967	Engine — Cold — Stumble and/or Hesitation (Courier Units Built Before SGTAMG 16540)	20	6/30/72	204
Valve — Induction Backfire (All Trucks with 401, 477, 534 CID Engines)	60	1/18/74	512	Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Valve Guide — Cylinder Head — Worn — Revised Repair Procedure (302 CID Light Truck, 351W 170, 200, 250 CID Engines)	TSI 28	11/3/72	—	Engine — Revised Governor Settings (330 HD, 361, 391, 401, 477, 534 CID Heavy Duty Truck Engines Auto. Trans. Only)	TSI 41	4/20/73	—
Valves — New — Intake and Exhaust (360, 390 CID Engines)	66	4/19/74	651	Exhaust System — Late 1972 Bronco (Bronco with 200 CID, 6-Cylinder Engine)	TSI 28	11/3/72	—
Valves — New — Intake and Exhaust (All Light Trucks with 360 and 390 CID Engines)	86	3/21/75	1061	Fan Clutch — Rockford — Service Procedure (9000 Series Trucks with 8V-71N, 8V-71T Diesel Engines)	87	4/4/75	1085
				Fan — New Mounting Shaft Bracket and Pulley (LT, LNT, LTS-8000 with Caterpillar 1100 Series Diesel Engines)	107	3/10/76	1407
				Fan — Water Pump Shaft Mounted — Usage (All 330 HD, 361 and 391 CID Truck Engines)	TSI 18	7/21/72	—
				Hose — Air Cleaner to Intake Manifold — Splits (L, LT, LTS, LN, LNT-8000 with Caterpillar V8 Diesel Engines)	15	4/14/72	150

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1973							
Intake Manifold — Revised Procedure for Sealing the Corners (All V8 Engines except Super Duty)	TSI 46	6/1/73	—	Distributor Stator — Incorrect Polarization — Rough Engine Operation in "Off" Idle Acceleration Models (All Cars 6 and 8-Cyl. with Solid State Ignition System Service Stock Distributor Stators Part No. D4PZ-12A112-A)	91	6/6/75	544-S
Metering Jets — Carburetor — Replacement (All Trucks)	TSI 55	10/19/73	—	Drive Belt — Tension Specifications (All Trucks)	71	6/28/74	740
Oil Level Indicator — Improper Positioning (All Heavy Trucks with 401, 477 and 534 CID Super Duty Engines)	102	12/5/75	1334	Engine Assemblies — Improved (All Series Trucks with 330, 359, 361 and 391 CID Engines)	76	9/27/74	868
Oil Seal — Rear Crankshaft — Revised Installation (All Trucks)	TSI 35	2/2/73	—	(361-389 CID FT Truck Engines)	82	1/24/75	997
Pivot Pin — Accelerator Pedal — Wear (L-Series Trucks)	TSI 17	6/30/72	—	Engine — Block Specifications (All Trucks with Gasoline Engines)	90	5/23/75	1151
Pulley — Fan Belt Idler (L & W-9000 Trucks with Cummins I-6 and Detroit 8V-71T Diesel Engines and Eaton Fan Clutch)	113	6/4/76	1514	Engine — Block Specifications (All Trucks with Gasoline Engines Current and Past Models)	110	4/22/76	1151-S
Retaining Bolts — Engine Rear Mounts to Flywheel Housing — Correct Installation (L, LT, LTS, LN, LNT-800 Trucks with Caterpillar Diesel Engines)	TSI 8	2/11/72	—	Engine — Emission Decal — Error in Distribution Point Gap Specification (FT and SD Truck Engines)	60	1/18/74	510
Retaining Bolts — Valve Rocker Arm — Broken and/or Loose (All Trucks with 460 CID Engines)	49	7/20/73	404	Engine — Low Operating Temperature (W-Series — All Engines)	100	11/7/75	1297
Sending Unit — Oil Pressure (All Trucks with Caterpillar Diesel Engines)	72	7/19/74	774	Engine — Noise — Front End (F-100-350 with 360, 390 CID Engines)	64	3/22/74	597
Spark Plugs (Courier)	TSI 54	10/5/73	—	Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Spark — TRS-DVB Tran. Regulated — with Delay Vacuum By-pass (F-100 and Econoline with 240-1V)	TSI 29	11/16/72	—	Engine — Overheating (All Trucks with Coolant Recovery Bottle)	TSI 59	12/21/73	—
Start-Up Inspection (All Ford Trucks with New Detroit Diesel Engines)	TSI 5	12/17/71	—	Engines — Motor Home — 390 and 460 CID (390 and 460 CID Motor Home Engines)	66	4/19/74	652
Timing Marks — Courier (Courier)	TSI 37	3/2/73	—	Fan Clutch — Eaton — New (All L & W-9000 Series)	139	7/22/77	1939
Valve Guide — Cylinder Head — Worn — Revised Repair Procedure (302 CID Light Truck, 351W 170, 200, 250 CID Engines)	TSI 28	11/3/72	—	Fan Clutch — Rockford Air Filter (L & W Series Equipped with Rockford Fan Clutches)	146	11/4/77	2039
1974							
Accelerator — New Pedal Assembly and Shaft Assemblies (F-B-500-750 with FT Engines and All L-Series Trucks)	TSI 56	11/2/73	—	Fan Clutch — Rockford — Service Procedure (9000 Series Trucks with 8V-71N, 8V-71T Diesel Engines)	87	4/4/75	1085
Adapter — Oil Filter — Leaks (All Trucks with 330, 359, 360, 390 CID Engines)	79	11/15/74	921	Fan — Five Blade Use in Prior Four Blade Fan Applications (Medium and Heavy Trucks Equipped with Four-Blade Fans)	146	11/4/77	2040
Alternator — Motorcraft 100 Amp (B-700-750 Series)	92	6/20/75	1189	Fuel Pump — Clicking Noise Diagnosis (Courier)	64A	3/22/74	606
Belt — Tension Specifications — Revised — For Rockford Fan Clutch (L and W-9000 Trucks Powered with Detroit Diesel 8V-71T Engines with a Rockford Fan Clutch)	122	10/25/76	1644	Gasket — Cylinder Head — Change 330, 359, 361 and 391 CID (FT) Truck Engines (All Vehicles with 330, 359, 361 and 391 V8 Engines)	134	5/9/77	1843
Block Assembly — Cylinder — 330 CID Service — 6010 (All Trucks with 330 CID Engines)	71	6/28/74	750	Gasket — Oil Pump to Cylinder Block — Deletion (302, 351W, 351C, 400, 360, 390, 330, 361, 391 and 460 CID Engines)	TSI 58	12/7/73	—
Bolts — Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309	Hard Cold Starts and/or Poor Driveaway Performance (All Trucks with a 4300 4V Carburetor)	59	12/21/73	489
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	5/2/75	1129	Heater Hose — Routing (Bronco)	61	2/2/74	535
Bushings — New — Accelerator Shaft (L and W-Series with Cummins V-903 Diesel Engines and L-Series with Cummins V-555 Engines)	64	3/22/74	598	Improved Driveability (FT Series Trucks — 49 States Only)	73	8/2/74	781
Core Plugs — Engine Block Improved (1977 and Prior Truck Except 2.8L Engine)	146	11/4/77	2031	Indicator — Oil Level — Improper Positioning (All Heavy Trucks with 401, 477, and 534 CID Super Duty Engines)	102	12/5/75	1334
Courier Engine — Cooling (Courier with A/C)	87	4/4/75	1083	Kit — Accessory A/C Engine Drive and Condenser (F-Series 390-4V with Super Duty Cooling Radiator)	89	5/2/75	1129
Cover — Valve Rocker Arm — Revised Installation Procedure (Courier)	83	2/7/75	1015	Metering Jets — Carburetor — Replacement of (All Trucks)	TSI 55	10/19/73	—
Diagnosis of Poor Performance and/or Lower Power Conditions (All Heavy Trucks with Super Duty Engines)	56	11/2/73	458	Odor — Objectionable Hydrogen Sulfide (All Trucks with Catalytic Converters)	91	6/6/75	1173
Diodes — to Correct Engine Dieseling or Radio Noise Suppression (All Trucks)	TSI 55	10/19/73	—	Oil Supply Line — Vacuum Pump or Air Compressor (All with Caterpillar 3208 Engines)	146	11/4/77	2041
				Retainer Bolts — Flex Plate to Flywheel — Loose (Trucks with MT-640-650 Trans. and Caterpillar Engines)	72	7/19/74	773
				Revised Maximum Idle Co Specifications (All 49 States and California Trucks and Econolines over 6000 Lb. GVW with 300 CID Engines and Auto. Chokes)	96	7/22/75	1250

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1974							
Sending Unit — Oil Pressure (All Trucks with Caterpillar Diesel Engines)	72	7/19/74	774	Engine — Low Operating Temperature (W-Series — All Engines)	100	11/7/75	1297
Spark Plug Wire — Diagnostic Procedures (All Models except Diesel)	71	6/28/74	741	Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309
Spark Plugs — 14 MM in 302-2V Engines (Light Trucks So Equipped)	74	8/23/74	809	Engine — Revised — Lubricant Quality Specification (1976 and Prior Under 6000 Lb. GVW — All Engines)	121	10/6/76	1627
Support — New — Engine Front (F & B-500-750 Series with FT Engines)	81	12/20/74	967	Fan Clutch — Rockford — Service Procedure (9000 Series Trucks with 8V-71N, 8V-71T Diesel Engines)	87	4/75	1085
Thermactor — Check Valve Leakage (360, 390, 330, 361, 399 and 391 CID Engines with Thermactor Emission Control Systems)	88	4/18/75	1114	Fan — Five Blade — Use in Prior Four Blade Fan Applications (Medium and Heavy Trucks Equipped with Four-Blade Fans)	146	11/4/77	2040
Valves — New — Intake and Exhaust (360, 390 CID Engines)	66	4/19/74	651	Fuel Economy and Driveability Improvements (F-100 and Bronco with 302 CID Engines, Auto. or Manual Trans. 49 States Vehicles Only)	110	4/22/76	1458
(All Light Trucks with 360 and 390 CID Engines)	86	3/21/75	1061	Fuel Economy and Driveability Improvements (F-100 with 360 CID Engine and Manual Trans. 5-55GR1 — 49 States Calibrations)	110	4/22/76	1459
1975							
Accelerator — High Initial Pedal Effort on Cold Engine (All Models with 460 CID Engines)	90	5/23/75	1141	Gasket — Cylinder Head — Change for 330, 359, 361 and 391 CID (FT) Truck Engines (All Vehicles with 330, 359, 361 and 391 V8 Engines)	134	5/9/77	1843
Adapter — Oil Filter — Leaks (All Trucks with 330, 359, 360, 390 CID Engines)	79	11/15/74	921	Gears — Cam/Crank — 300 CID — Improved Lubrication (300 CID Truck Engines)	85	3/7/75	1038
Air Filter — Rockford Fan Clutch (L & W-Series Equipped with Rockford Fan Clutches)	146	11/4/77	2039	Hot Engine — Knock Noise — 460 CID Improved Front Main Bearing (All with 460 CID Engine)	134	5/9/77	1837
Block Assembly — Cylinder — 330 CID Service — 6010 (All Trucks with 330 CID Engines)	71	6/28/74	750	Improved Cold Engine Starting Time (F & E-Series with 460 CID Engine)	147	11/21/77	2060
Bracket — Alternator Adjusting Arm — Breakage (L-Series Trucks with Cummins Super 250, PT270, NTC290 and NTC335 Engines)	87	5/2/75	1129	Indicator — Oil Level — Improper Positioning (All Heavy Trucks with 401, 477, and 534 CID Super Duty Engines)	102	12/5/75	1334
Choke Housing — Revised Notch Setting — High Altitude Operation Only 4x2 (F-150-250-350-360-390 CID Engine)	99	10/24/75	1288	Kit — Accessory A/C Engine Drive and Condenser (F-Series 390-4V with Super Duty Cooling Radiator)	89	5/2/75	1129
Clearance — Insufficient Between Carburetor Choke Pulldown Vacuum Hose and E.G.R. Spacer (F-100 with 302 Engine)	82	1/24/75	989	Kit — Service — For Damaged Bellhousing Rear Engine Mount Threads (L & W-Series)	134	5/9/77	1844
Core Plugs — Improve — Engine Block (1977 and Prior Truck Except 2.8L Engine)	146	11/4/77	2031	Lack of Performance (All Heavy Trucks with Caterpillar 225 Engines and Allison MT650 Auto. Trans.)	90	5/23/75	1152
Cover — Valve Rocker Arm — Revised Installation Procedure (Courier)	83	2/7/75	1015	Lockout Lever — Secondary — Removal (4350 4V Carburetor — California Econoline and F-Series Over 6,000 Lb. GVW with 460 CID Engine)	96	8/22/75	1249
Distributor Stator — Incorrect Polarization — Rough Engine Operation in "Off" Idle Accelerating Models (All Trucks 6 and 8-Cyl. with Solid State Ignition System Service Stock Distributor Stators Part No. D4PZ-12A112-A)	91	6/6/75	544-S	Low or No Oil Pressure After Cold Start (Econoline with 300 CID Engine)	108	3/24/76	1431
Dye — Addition to Crankcase Oil to Facilitate Leak Detection (Heavy Trucks with Caterpillar Diesel Engine)	132	4/8/77	1817	Odor — Objectionable — Hydrogen Sulfide (All Trucks with Catalytic Converters)	91	6/6/75	1173
Engine Assemblies — Improved (All Series Trucks with 330, 359, 361 and 391 CID Engines)	76	9/27/74	868	Oil Supply Line — Vacuum Pump or Air Compressor (All with Caterpillar 3208 Engine)	146	11/4/77	2041
Engine — Block Specifications (All Trucks with Gasoline Engines)	90	5/23/75	1151	Prolonged Cold Engine Starting Time at Elevated Temperatures — Above 65°F (All Trucks with 2 and 4-V Carburetors)	76	9/27/74	858
Engine — Block Specifications (All Trucks with Gasoline Engines Current and Past Models)	110	4/22/76	1151-S	Revised Maximum Idle CO Specifications (All 49 States and California Trucks and Econolines over 6,000 Lb. GVW with 300 CID Engines and Auto. Chokes)	96	8/22/75	1250
Engine/Carburetor Flooding (E-100 and F-100 with 300 CID Engine — Under 6,000 Lb. GVW)	109	4/7/76	1360-S	Revision for Brake Stop Stalling (460 CID 4V Truck)	135	5/24/77	1859
Engine — Detonation — Spark Knock (Trucks Under 6000 Lb. GVW Which Have 49 State Calibrations Only)	99	10/24/75	1280	Rockford Fan Clutch (All Heavy Duty Trucks Equipped with the Rockford Fan Clutch)	145	10/21/77	2007
Engine — Incorrect Calibration Code Labels (F-100 Series with 360 CID Engine)	95	8/8/75	1240	Rotor — Distributor — New Phenolic (Trucks with 330, 359, 361, 389, 477 and 534 CID Engines)	124	11/22/76	1672

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.							
1975							
Solid State Ignition System — Diagnostic Procedure (Models Equipped with Solid State Ignition except 1977 California Dura Spark I)	138	7/6/77	1901	Hard Starting with Slow Cranking Speeds (All Vehicles except Diesel Engine Equipped Units)	111	5/6/76	1468
Spark Plugs — 14 MM 302-2V Engines (Light Trucks So Equipped)	74	8/23-74	809	Hot Engine — Knock Noise — 460 CID Improved Front Main Bearing (All with 460 CID Engine)	134	9/77	1837
Support — New — Engine Front (F & B-500-750 Series with FT Engines)	81	12/20/74	967	Indicator — Oil Level — Improper Positioning (All Heavy Trucks with 401, 477 and 534 CID Super Duty Engines)	102	12/5/75	1334
Thermactor — Check Valve Leakage (360, 390, 330, 361, 399 and 391 CID Engines with Thermactor Emission Control System)	88	4/18/75	1114	Kit — Service — for Damaged Bellhousing Rear Engine Mount Threads (L & W-Series)	134	5/9/77	1844
Thermactor — Pump Noise — Loose Pump Pulleys (All Trucks So Equipped)	88	4/18/75	1109	Low or No Oil Pressure After Cold Start (Econoline with 300 CID Engine)	108	3/24/76	1431
1976							
Air Filter — Rockford Fan Clutch (L & W-Series Equipped with Rockford Fan Clutch)	146	11/4/77	2039	Oil Lubrication System — Engine — Optional for the Rockford Fan Clutch (All Heavy Duty Trucks Equipped with the Rockford Fan Clutch)	145	10/21/77	2007
Core Plugs — Improved — Engine Block (1977 and Prior Truck Except 2.8L Engine)	146	11/4/77	2031	Oil Supply Line — Vacuum Pump or Air Compressor (All with Caterpillar 3208 Engine)	146	11/4/77	2041
Dye — Addition to Crankcase Oil to Facilitate Leak Detection (Heavy Trucks with Caterpillar Diesel Engine)	132	4/8/77	1817	Revision for Brake Stop Stalling (460 CID 4V Truck)	135	5/24/77	1859
Engine — Block Specifications (All Trucks with Gasoline Engines Current and Past Models)	110	4/22/76	1151-S	Solid State Ignition System — Diagnostic Procedure (Models Equipped with Solid State Ignition Except 1977 California Dura Spark I)	138	7/6/77	1901
Engine — Build Code Information Label — Service Replacement (All Models Where Applicable)	155	4/7/78	3122	Spark Plugs — Fuel Fouled or Engine Loading After Cold Start (E-150-250-350 with 351W Engine and Auto. Trans. — 49 State Calibration 5-76A R8 Only)	109	4/7/76	1447
Engine/Carburetor Flooding (E-100 and F-100 with 300 CID Engine — Under 6,000 Lb. GVW)	109	4/7/76	1360-S	EXHAUST SYSTEM			
Engine — Cold — Improved Starting Time (F & E-Series with 460 CID Engines)	147	11/21/77	2060	1969			
Engine — Detonation — Spark Knock (Trucks Under 6000 Lb. GVW Which Have 49 State Calibrations Only)	99	10/24/75	1280	Clamp Assembly — New Exhaust (L, LT, LN, LNT, W, WT-9000 Series Trucks with 8V-71 Diesel Engines)	90	5/23/75	1154
Engine — Detonation (Spark Ping or Knock) Vehicles Equipped with EGR Exhaust Backpressure Control System)	116	7/19/76	1547	Clamps — Flexible Exhaust Pipe-to-Muffler Inlet Pipe (L, LT, LN, LNT, W, WT-9000 Trucks with 8V-71 and V-903 Diesel Engines)	TSI 41	4/20/73	—
Engine — Detonation (Spark Ping or Knock) (Vehicles equipped with EGR Exhaust Pressure Control System)	128	2/9/77	1547-S	Exhaust System — Redesigned with New Rubber Mounts and Muffler Inlet Pipes (L, LN, LT, LNT, LTS-8000-9000 Series Trucks)	66	4/19/74	653
Engine — Low Operating Temperature (W-Series — All Engines)	100	11/7/55	1297	Manifold — Exhaust — New "Light Duty" (All Light and Medium Trucks with "Light Duty" 240-300 CID Engines)	19	8/16/72	196
Engine — Oil Leak Caused by Insufficient Torque of the Engine Oil Filter Adaptor (Econoline with 460 CID Engine)	128	2/9/77	1724	Pipe — Super Duty Exhaust Manifold and Muffler Inlet (L and C-Series)	88	4/18/75	1113
Engine — Oil Leak Diagnosis and Repair (All Vehicles)	101	11/21/75	1309	Support — Improved — Muffler (W-Series Sleeper Cab Trucks with 8V-71 and V-903 Engines)	41	4/20/73	374
Engine — Revised Lubricant Quality Specification (1976 and Prior Under 6000 Lb. GVW — All Engines)	121	10/6/76	1627	1970			
Fan — Five Blade — Use in Prior Four Blade Fan Applications (Medium and Heavy Trucks Equipped with Four-Blade Fans)	146	11/4/77	2040	Clamp Assembly — New Exhaust (L, LT, LN, LNT, W, WT-9000 Series Trucks with 8V-71 Diesel Engines)	90	5/23/75	1154
Fuel Economy and Driveability Improvements (F-100 and Bronco with 302 CID Engine, Auto. or Manual Trans.)	101	11/21/75	1318	Clamps — Flexible Exhaust Pipe-to-Muffler Inlet Pipe (L, LT, LN, LNT, W, WT-9000 Trucks with 8V-71 and V-903 Diesel Engines)	TSI 41	4/20/73	—
Fuel Economy and Driveability Improvements (F-100 with 360-390 CID Engine, 6-56CR8 49 States Calibration, and Auto. Trans.)	108	3/24/76	1429	Exhaust System — Redesigned with New Rubber Mounts and Muffler Inlet Pipes (L, LN, LT, LNT, LTS-8000-9000 Series Trucks)	66	4/19/74	653
Gasket — Cylinder Head — Change for 330, 359, 361 and 391 CID (FT) Truck Engines (All Vehicles with 330, 359, 361 and 391 V8 Engines)	134	5/9/77	1843	Manifold — Exhaust — New "Light Duty" (All Light and Medium Trucks with "Light Duty" 240-300 CID Engines)	19	8/16/72	196
				Pipe — Exhaust Inlet — Breakage (L-Series with Cummins Engines)	4	10/29/71	49
				Pipe — Super Duty Exhaust Manifold and Muffler Inlet (L and C-Series)	88	4/18/75	1113
				Support — Improved — Muffler (W-Series Sleeper Cab Trucks with 8V-71 and V-903 Engines)	41	4/20/73	374

Description	Bulletin	Date	Article
ENGINE ASSEMBLY — Cont.			
1971			
Clamp Assembly — New Exhaust (L, LT, LN, LNT, W, WT-9000 Series Trucks with 8V-71 Diesel Engines)	90	5/23/75	1154
Clamps — Flexible Exhaust Pipe-to-Muffler Inlet Pipe (L, LT, LN, LNT, W, WT-9000 Trucks with 8V-71 and V-903 Diesel Engines)	TSI 41	4/20/73	—
Exhaust System — Redesigned with New Rubber Mounts and Muffler Inlet Pipes (L, LN, LT, LNT, LTS-8000-9000 Series Trucks)	66	4/19/74	653
Manifold — Exhaust — Cracking — 240 or 300 CID Engine (Parcel)	1	9/15/71	18
Manifold — Exhaust — New "Light Duty" (All Light and Medium Trucks with "Light Duty" 240-300 CID Engine)	19	8/16/72	196
Pipe — Exhaust Inlet — Breakage (L-Series with Cummins Engine)	4	10/29/71	49
Pipe — Super Duty Exhaust Manifold and Muffler Inlet (L and C-Series)	88	4/18/75	113
Support — Improved — Muffler (W-Series Sleeper Cab Trucks with 8V-71 and V-903 Engines)	41	4/20/73	374
1972			
Clamp Assembly — New Exhaust (L, LT, LN, LNT, W, WT-9000 Series Trucks with 8V-71 Diesel Engines)	90	5/23/75	1154
Clamps — Flexible Exhaust Pipe-to-Muffler Inlet Pipe (L, LN, LT, LNT, W, WT-9000 Trucks with 8V-71 and V-903 Diesel Engines)	TSI 41	4/20/73	—
Exhaust System — Redesigned with New Rubber Mounts and Muffler Inlet Pipes (L, LN, LT, LNT, LTS-8000-9000 Series Trucks)	66	4/19/74	653
Manifold — Exhaust — New "Light Duty" (All Light and Medium Trucks with "Light Duty" 240-300 CID Engines)	19	8/16/72	196
Pipe — Super Duty Exhaust Manifold and Muffler Inlet (L and C-Series)	88	4/18/75	1113
Support — Improved — Muffler Support (W-Series Sleeper Ca Trucks with 8V-71 and V-903 Engines)	41	4/20/73	374
1973			
Clamp Assembly — New Exhaust (L, LT, LN, LNT, W, WT-9000 Series Trucks with 8V-71 Diesel Engines)	90	5/23/75	1154
Clamps — Flexible Exhaust Pipe-to-Muffler Inlet Pipe (L, LT, LN, LNT, W, WT-9000 Trucks with 8V-71 and V-903 Diesel Engines)	TSI 41	4/20/73	—
Exhaust System — Redesigned with New Rubber Mounts and Muffler Inlet Pipes (L, LN, LT, LNT, LTS-8000-9000 Series Trucks)	66	4/19/74	653
Manifold — Exhaust — New "Light Duty" (All Light and Medium Trucks with "Light Duty" 240-300 CID Engines)	19	8/16/72	196
New Features (F-100-350 Series Trucks)	TSI 36	2/16/73	—
Pipe — Super Duty Exhaust Manifold and Muffler Inlet (L and C-Series)	88	4/18/75	1113
Reinforcement — Bracket — Left Hand Muffler Support-to-Frame (W-Series Trucks with V-903, 8V-71 Diesel Engines — Std. Cab)	57	11/23/73	468
1974			
Connector — Breakage Exhaust — (W-WT-9000 Series with Standard Cab and 8V-71T Diesel Engines)	128	2/9/77	1725
Odor — Objectionable — Hydrogen Sulfide (All Trucks with Catalytic Converters)	91	6/6/75	1173
Pipe — Muffler Outlet Loose (L-Series Trucks with Stemco Vertical Muffler)	128	2/9/77	1727

Description	Bulletin	Date	Article
Pipe — Super Duty Exhaust Manifold and Muffler Inlet (L and C-Series)	88	4/18/75	1113
Servicing Procedures — Catalytic Converter Equipped Vehicles (All Trucks with Catalytic Converters)	91	6/6/75	1174
1975			
Clamp Assembly — New Exhaust (L, LT, LN, LNT, W, WT-9000 Series Trucks with 8V-71 Diesel Engines)	90	5/23/75	1154
Connector — Exhaust — Breakage (W-WT-9000 Series with Standard Cab and 8V-71T Diesel Engines)	128	2/9/77	1725
Exhaust Systems with Grass Shields and Catalytic Converter (All Trucks So Equipped)	76	9/27/74	834
Odor — Objectionable — Hydrogen Sulfide (All Trucks with Catalytic Converters)	91	6/6/75	1173
Servicing Procedures — Catalytic Converter Equipped Vehicles (All Trucks with Catalytic Converters)	91	6/6/75	1174
1976			
Connector — Exhaust — Breakage (W-WT-9000 Series with Standard Cab and 8V-71T Diesel Engines)	128	2/9/77	1725
Muffler — Brush Shield Welds (F-100 with 300 and 302 CID Engines)	121	10/6/76	1630
Odor — Objectionable ("Rotten Eggs") (All 1976 Vehicles with Catalytic Converter)	115	7/2/76	1532
FUEL SYSTEM			
1970			
Cap — Fuel — New for Non-Evaporative Emission Equipped Vehicles (F-250-350 without Evaporative Emission)	TSI 58	12/7/73	—
Carburetor — Split — Back — Off-Road Operation (L-Series Trucks with Super Duty Engines)	21	7/21/72	212
Carburetor — Split — Back — Super Duty Engine Applications (L-Series Truck)	5	11/19/71	63
Correction of Poor Driveability (All Trucks with 359 Engine and D3HF-9510-JA Carburetor, 49 States Only)	71	6/28/74	749
Fuel Contamination (All Trucks with Gasoline Engines)	74	8/23/74	796
Fuel Filter — Correct Installation (Caterpillar V8 Diesel Engines)	TSI 13	4/28/72	—
Fuel Line — Restriction (All Trucks)	TSI 30C	6/29/73	—
Fuel System — Engine — Parts and Specifications Involved in Conversion from Gasoline to Liquid Petroleum Operation (FT Trucks with 330, 361, 391 CID Engines and 534 CID Super Duty Engines)	73	8/2/74	782
Metering Jets — Carburetor — Replacement (All Trucks)	TSI 55	10/19/73	—
Valve — New — Fuel Tank Selector (L-Series Trucks with Gas Engines and Dual Fuel Tanks)	47	6/15/73	397
Vehicle Lean Attitude — Using a Single 50 Gallon LN Rectangular Fuel Tank (LN-600-750, 6000, 7000 Series Trucks)	TSI 31	12/1/72	—
1971			
Cap — Fuel — New — for Non-Evaporative Emission Equipped Vehicles (F-250-350 without Evaporative Emission)	TSI 58	12/7/73	—
Carburetor — Split-Back — Off-Road Operation (L-Series Trucks with Super Duty Engines)	21	7/21/72	212
Carburetor — Split-Back — Super Duty Engine Applications (L-Series Trucks)	5	11/19/71	63

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
FUEL SYSTEM — Cont.							
1971							
Fuel — Contamination (All Trucks with Gasoline Engines)	74	8/23/74	796	Fuel Filter — Correct Installation (Caterpillar V8 Diesel Engines)	TSI 13	4/28/72	—
Fuel Filter — Correct Installation (Caterpillar V8 Diesel Engines)	TSI 13	4/28/72	—	Fuel Filter — New Spin-On (All Trucks with 401, 477, 534 CID Engines)	60	1/16/74	513
Fuel Line — Restriction (All Trucks)	TSI 30C	6/29/73	—	Fuel Gauge — Inoperative or Erratic (F-350 Model Truck with 140 Inch Wheelbase)	29	11/17/72	273
Fuel System — Engine — Parts and Specifications Involved in Conversion from Gasoline to Liquid Petroleum Operation (FT Trucks with 330, 361, 391 CID Engines and 534 CID Super Duty Engines)	73	8/2/74	782	Fuel Line — Restriction (All Trucks)	TSI 30C	6/29/73	—
Metering Jets — Carburetor — Replacement of Carburetor (All Trucks)	TSI 55	10/19/73	—	Fuel System — Engine — Parts and Specifications Involved in Conversion from Gasoline to Liquid Petroleum Operation (FT Trucks with 330, 361, 391 CID Engines and 534 CID Super Duty Engines)	73	8/2/74	782
Valve — New — Fuel Tank Selector (L-Series Trucks with Gas Engines and Dual Fuel Tanks)	47	6/15/73	397	Fuel Tank — Auxiliary — Polyethylene (Broncos with Auxiliary Fuel Tank)	TSI 29	11/17/72	—
Vehicle Lean Attitude — Using a Single 50 Gallon LH Rectangular Fuel Tank (LN-600-750, 6000, 7000 Series Trucks)	TSI 31	12/1/72	—	Fuel Tank — Polyethylene — Service (F-350 140" Wheelbase Series Trucks, Bronco)	TSI 49	7/20/73	—
1972				Metering Jets — Carburetor — Replacement (All Trucks)	TSI 55	10/19/73	—
Cap — Fuel — New — for Non-Evaporative Emission Equipped Vehicles (F-250-350 without Evaporative Emission)	TSI 58	12/7/73	—	Valve — Fuel Tank Selector — Six Port (F-100 and Bronco with 302 CID Engine and Auxiliary Fuel Tank)	TSI 37	3/2/73	—
Carburetor — Split-Back — Off-Road Operation (L-Series Trucks with Super Duty Engines)	21	7/21/72	212	Valve — New — Fuel Tank Selector (L-Series Trucks with Gas Engines and Dual Fuel Tanks)	47	6/15/73	397
Carburetor — Split-Back — Super Duty Engine Applications (L-Series Truck)	5	11/19/71	63	Vehicle Lean Attitude — Using a Single 50 Gallon LH Rectangular Fuel Tank (LN-600-750, 6000, 7000 Series Trucks)	TSI 31	12/1/72	—
Correction of Poor Driveability (All Trucks with 359 Engine and D3HF-9510-JA Carburetor, 49 States Only)	71	6/28/74	749	1974			
Fuel Contamination (All Trucks with Gasoline Engines)	74	8/23/74	796	Carburetor — Holley 550 CFM (Trucks with 361 and 389 CID Engines)	70	11/15/74	920
Fuel Filter — Correct Installation (Caterpillar V8 Diesel Engines)	TSI 13	4/28/72	—	Correction of Poor Driveability (All Trucks with 359 Engine and D3HF-9510-JA Carburetor — 49 States Only)	71	6/28/74	749
Fuel Line — Restriction (All Trucks)	TSI 30C	6/29/73	—	Economizer Valve — Service (All Vehicles Equipped with Ford Manufactured 2V Carburetors)	150	1/4/78	3022
Fuel Pump — Electric — New (Courier)	TSI 39	3/23/73	—	Fuel Filter — New One (1) Gallon (RPO)(L & W-9000 Series Trucks)	TSI 57	11/23/73	—
Fuel System — Engine — Parts and Specifications Involved in Conversion from Gasoline to Liquid Petroleum Operation (FT Trucks with 330, 361, 391 CID Engines and 534 CID Super Duty Engines)	73	8/2/74	782	Fuel System — Engine — Parts and Specifications Involved in Conversion from Gasoline to Liquid Petroleum Operation (FT Trucks with 330, 361, 391 CID Engines and 534 CID Super Duty Engines)	73	8/2/74	782
Fuel Tank — Auxiliary — Polyethylene (Broncos with Auxiliary Fuel Tank)	TSI 29	11/17/72	—	Metering Jets — Carburetor — Replacement (All Trucks)	TSI 55	10/19/73	—
Metering Jets — Carburetor — Replacement of (All Trucks)	TSI 55	10/19/73	—	Retaining Cable — Integral Fuel Tank/Battery Box Cover — Relocation (All Vehicles with Integral Fuel Tanks)	129	2/24/77	1766
Valve — New — Fuel Tank Selector (L-Series Trucks with Gas Engines and Dual Fuel Tanks)	47	6/15/73	397	Revised Maximum Idle Co Specifications (All 49 States and California Trucks and Econolines Over 6000 Lb. GVW with 300 CID Engines and Auto. Chokes)	96	8/22/75	1250
Vehicle Lean Attitude — Using a Single 50 Gallon LH Rectangular Fuel Tank (LN-600-750, 6000, 7000 Series Trucks)	TSI 31	12/1/72	—	1975			
1973				Carburetor/Engine — Flooding (Vehicles Equipped with Model YFA 1-V Carburetor, 300 CID Engine)	112	5/21/76	1495
Cap — Fuel — New — for Non-Evaporative Emission Equipped Vehicles (F-250-350 except California)	TSI 58	12/7/73	—	Carburetor/Engine Flooding (Vehicles Equipped with Model YFA 1-V Carburetor, 300 CID Engine)	113	6/4/76	1496-S
Carburetor — Split-Back — Off-Road Operation (L-Series Trucks with Super Duty Engines)	21	7/21/72	212	Choke — Sticking or Binding Plate or Linkage (All Vehicles with Gasoline Engines)	126	12/22/76	1698
Carburetor — Split-Back — Super Duty Engine Applications (L-Series Truck)	5	11/19/71	63	Clamp — Improper Installation at Fuel Filter Inlet Hose (All Models)	115	7/2/76	1529
Correction of Poor Driveability (All Trucks with 359 CID Engine and D3HF-9510-JA Carburetor, 49 States Only)	71	6/28/74	749	Clearance — Insufficient Between Carburetor Choke Pulldown Vacuum Hose and E.G.R. Spacer (F-100 with 302 CID Engine)	82	1/24/75	989
Fuel — Contamination (All Trucks with Gasoline Engines)	74	8/23/74	796				

Description	Bulletin	Date	Article
FUEL SYSTEM — Cont.			
1975			
Economizer Valve — Service (All Vehicles Equipped with Ford Manufactured 2V Carburetors)	150	1/4/78	3022
Engine/Carburetor — Flooding (E-100 and F-100 with 300 CID Engine — Under 6,000 Lb. GVW)	109	4/7/76	1360-S
Engine — Reset of Idle Speed to Prevent Stall and/or Rough Idle When Operating at High Altitudes (All Vehicles with Gasoline Engines Calibrated for Sea Level Operation)	126	12/22/76	1696
Fast Idle Speed Specifications and Adjustment (Trucks 0/6000 Lb. with Certain Manual Choke Carburetors)	122	10/25/76	1642
Idle Speed — Occasionally High (Heavy Trucks Equipped with 361-391 Engines and Holley Model 4150-4V Carburetor)	154	3/27/78	3112
Lockout Lever — Secondary — Removal (4350 4V Carburetor — California Econoline and F-Series Over 6,000 Lb. GVW with 460 CID Engine)	96	8/22/75	1249
Pipe — Fuel Filter — Improved Locking Gas Cap Fit (F-150-250-350 Style-Side with Aft-of-Axle Steel Fuel Tank and Regular Production Option Loading Gas Cap — Non-Evaporative System)	106	2/25/76	1398
Retaining Cable — Integral Fuel Tank/Battery Box Cover — Relocation (All Vehicles with Integral Fuel Tanks)	129	2/24/77	1766
Revised Maximum Idle Co Specifications (All 49 States Trucks and Econolines Over 6000 Lb. GVW with 300 CID Engines and Auto. Chokes)	96	8/22/75	1250
Valve — Fuel Selector — Diagnostic Procedure (F-100-350 and E-100-350 with Auxiliary Fuel Tank)	104	1/23/76	1370
Vent — Fuel Bowl — Description of New Design Holley Carburetor Mechanical External Models 4150G/4150MG-4V (All Series with 361-389-475-534 CID Engine California Applications)	147	11/21/77	2061
1976			
Air Cleaner — Revisions 1976½ (F-150-250-350 Equipped with 360 CID Engine, F-100 Equipped with 360-390 CID 2V Engines, F-150-250-350 Equipped with 390 CID 4V Engines, Econoline F-150-250-350 Equipped with 460 CID Engines)	119	9/3/76	1592
Carburetor/Engine — Flooding (Vehicles Equipped with Model YFA-1-V Carburetor, 300 CID Engine)	112	5/21/76	1495
	113	6/4/76	1495-S
Choke Plate — Sticking — Cold Start and Poor Driveaway Conditions — 460 CID Engines with Model 4350 4V Carburetor (Light Trucks and Econoline)	130	3/10/77	1772
Choke — Sticking or Binding Plate or Linkage (All Vehicles with Gasoline Engines)	126	12/22/76	1698
Diaphragm — Fuel Pump — Rupture (Econoline E-250-350 with 460 CID Engine)	122	10/25/76	1643
Economiser Valve — Service (All Vehicles Equipped with Ford Manufactured 2V Carburetors)	150	1/4/78	3022
Engine/Carburetor — Flooding (E-100 and F-100 with 300 CID Engine — Under 6,000 Lb. GVW)	109	4/7/76	1360-S

Description	Bulletin	Date	Article
Engine — Reset of Idle Speed to Prevent Stall and/or Rough Idle When Operating at High Altitudes (All Vehicles with Gasoline Engines Calibrated for Sea Level Operation)	126	12/22/76	1696
Exhaust — Fume Leaks at Carburetor and/or Rough Idle (All Vehicles Equipped with 460 CID Engines and EGR Systems)	126	12/22/76	1693
Fast Idle Speed Specifications and Adjustment (Trucks 0/6000 Lb. with Certain Manual Choke Carburetors)	122	10/25/76	1642
Fuel Mixture — Alternate Idle Adjusting Procedure — Optimum Idle Method — California Only (All California Light Truck Vehicles (U/6000 Lbs. GVW Only)	111	5/6/76	1464
Fuel Mixture — Idle — Propane Enrichment Check Procedure (E-100 and F-100 Trucks — According to Vehicle Emission Control Information Decal on Engine)	109	4/7/76	1444
Gasket — Fuel Gauge Sender (Light Trucks with Polyethylene Fuel Tanks)	125	12/3/76	1681
Idle Speed — Occasionally High (Heavy Trucks Equipped with 361-391 Engines and Holley Model 4150-4V Carburetor)	154	3/27/78	3112
Pipe — Fuel Filler — Improved Locking Gas Cap Fit (F-150-250-350 Style-Side with Aft-of-Axle Steel Fuel Tank and Regular Production Option Loading Gas Cap — Non-Evaporative System)	106	2/25/76	1398
Retaining Cable — Integral Fuel Tank/Battery Box Cover — Relocation (All Vehicles with Integral Fuel Tanks)	129	2/24/77	1766
Valve — Fuel Selector — Diagnostic Procedure (F-100-350 and E-100-350 with Auxiliary Fuel Tank)	104	1/23/76	1370
Vent — Fuel Bowl — Description of New Design Holley Carburetor Mechanical External — Models 4150G/4150MG-4V (All Series with 361-389-475-534 CID Engine California Applications)	147	11/21/77	2061

NOISE/VIBRATION/HARSHNESS (NVH) 1971

Axle — Dana Limited Slip Noise or Chatter (All Trucks with Dana Front or Rear Limited Slip Axles)	40	4/6/73	361
Driveline "Ring" (F-100 4x4 with Dana Model 21 Transfer Case)	28	11/3/72	266
Fuel Pump — Clicking Noise Diagnosis (Courier)	64A	3/22/74	606
Gear Positions — "Clunk" Noise when Selecting (All Trucks with Auto. Trans.)	63	3/1/74	562
Shaft — Rear Axle — N.V.H. Diagnosis-in-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Trucks So Equipped)	98	9/19/75	1261
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032

1972

Axle — Dana Limited Slip — Noise or "Chatter" (All Trucks with Dana Front or Rear Limited Slip Axles)	40	4/6/73	361
"Buzzing" Noise in Third or Fourth Gear (F-100-350 with 4-Speed Warner T-18 Trans.)	27	10/20/72	253
Damper Collar — New for Dana Rear Axle Noise (Econoline 300 Models)	31	12/1/72	284
	36	2/16/73	340

Description	Bulletin	Date	Article
NOISE/VIBRATION/HARSHNESS (NVH) — Cont.			
1972			
Driveline "Ring" (F-100 4x4 with Dana Model 21 Transfer Case)	28	11/3/72	266
Fuel Pump — Clicking Noise Diagnosis (Courier)	64A	3/22/74	606
Gear Positions — "Clunk" Noise when Selecting (All Trucks with Auto. Trans.)	63	3/1/74	562
Shaft — Rear Axle — N.V.H. Diagnosis-in-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Trucks So Equipped)	98	9/19/75	1261
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032
Vehicle Vibration (F-100 4x4 Short Wheelbase Series Trucks with Manual Trans.)	57	11/23/73	466
1973			
Axle — Dana Limited Slip — Noise or "Chatter" (All Trucks with Dana Front or Rear Limited Slip Axles)	40	4/6/73	361
Clutch — Chatter (F-100 with 302 CID Engine and Manual Trans.)	63	3/1/74	570
Damper Collar — New for Dana Rear Axle Noise (Econoline 300 Models)	36	2/16/73	340
Driveline Vibration (F-100 4x4 Long Wheelbase — 133")	57	11/23/73	467
Fuel Pump — Clicking Noise Diagnosis (Courier)	64A	3/22/74	606
Gear Positions — "Clunk" Noise when Selecting (All Trucks with Auto. Trans.)	63	3/1/74	562
Shaft — Rear Axle — N.V.H. Diagnosis-in-Vehicle Checking Procedure All Ford Manufactured Rear Axles (All Trucks So Equipped)	98	9/19/75	1261
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032
Vehicle Vibration (F-100 4x4 Short Wheelbase Series Trucks with Manual Trans.)	57	11/23/73	466
1974			
Clutch — Chatter (F-100 with 302 CID Engine and Manual Trans.)	63	3/1/74	570
Driveline — New 2-Piece (Prior LN-900 Trucks with 477 CID Engines and 138" W.B.)	103	12/19/75	1344
Engine — Noise — Front End (F-100-350 with 360-390 CID Engines)	64	3/22/74	597
Fuel Pump — Clicking Noise Diagnosis (Courier)	64A	3/22/74	606
Gear Positions — "Clunk" Noise When Selecting (All Trucks with Auto. Trans.)	63	3/1/74	562
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032
1975			
Center Bearing — Driveshaft — Pushes Out of Rubber Insulator (E-100-350 with Automatic Trans. and Two-Piece Driveshaft)	111	5/6/76	1481
Clutch — Chatter — First and Reverse Gear (E-100-350 with 300 CID Engine and 3-Speed Manual Transmission, 1976 F-200-350 with 300 CID Engine and 2-Speed/4-Speed Manual Transmission)	115	7/2/76	1534
Clutch — Chatter (Model F-100-350 with 360 CID Engine and Manual Trans.)	122	10/25/76	1641
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032
Thermactor Pump — Noise — Loose Pump Pulleys (All Trucks So Equipped)	88	4/18/75	1109

Description	Bulletin	Date	Article
1976			
Center Bearing — Driveshaft — Pushes Out of Rubber Insulator (E-100-350 with Auto. Trans. and Two-Piece Driveshaft)	111	5/6/76	1481
Clutch — Chatter — First and Reverse Gear (E-100-350 with 300 CID Engine and 3-Speed Manual Transmission 1976 F-200-350 with 300 CID Engine and 3-Speed/4-Speed Manual Trans.)	115	7/2/76	1534
Clutch — Chatter (Model F-100-350 with 360 CID Engine and Manual Trans.)	122	10/25/76	1641
TRANSMISSION			
1969			
Air Valve and Regulator — Fuller Trans. Range Shift — Moisture Accumulation (L-Series and Tandem Axle and W-Series with Single Axle and Fuller Trans.)	16	4/28/72	161
Bearing Assembly — New Front Countershaft (All Tandems with Spicer 7041 Auxiliary Trans.)	TSI 15	5/26/72	—
Clutch Outer Race — New One-Way Overrunning — for C-4 Auto. Trans. (All Trucks with C-4 Auto. Trans.)	TSI 52	9/7/73	—
Coupling Shaft Assembly — Part Application Revision (F-350 with 159" Wheelbase, 360 CID Engine, 4-Speed Trans. and Dual Rear Wheels)	TSI 35	2/2/73	—
Extension Housing — Trans. — Oil Leaks (G-100 Postal Trucks)	32	12/15/72	294
First Gear — Improved Hold (All Trucks with Allison MT-650 Serial 19043 and Later)	72	7/19/74	772
Front Cover — Trans. — Oil Leakage (All Trucks with Spicer 16-Speed Trans.)	93	7/11/75	1206
Gear — Driven — Speedometer — Wear (F and B-500-750, F and B-6000-7000 with Allison AT540 Trans.)	TSI 34	1/19/73	—
Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. 3.03 (All Trucks So Equipped)	83	2/7/75	1012
Kits — New — Overhaul — Auto. Trans. (F-Series Light Trucks and Econolines Equipped with an Automatic Transmission)	111	5/6/76	1471
Lubrication — Insufficient on Trans. Parts Due to Improper Towing (All Light Trucks)	TSI 47	6/15/73	—
Manual Trans. — Gear Inspection Stds. (All Trucks with Manual Trans.)	74	8/23/74	788
Output Yoke — Trans. — Loosen (All Heavy Trucks with Spicer SST Trans.)	82	1/24/75	998
Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
Seal — Trans. — Gearshift Lever Opening Leaks (All W-Series Trucks)	5	11/19/71	62
Shift Linkage — Interference (C-Series Trucks with Manual Trans.)	109	4/7/76	1446
Shifts — Delayed and/or Pile-Up (P-350-400-500 and F-350 Trucks with MX Auto. Trans.)	28	11/3/72	265
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032
Synchronizer Assembly — 4-5 — Revised (All Medium Trucks with New Process Gear 542 Trans.)	93	7/11/75	1207
Support — Transmission Rear (L-Series 9000 Trucks with Fuller Transmissions and L-LT-LTS-9000 Trucks with Spicer Transmissions Power by Cummins I-6 Engines)	111	5/6/76	1482

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — Cont.							
1969							
Trans. — Damage Due to Improper Towing Preparation (All Medium and Heavy Series Trucks)	TSI 49	7/20/73	—	Insulators — New Auxiliary Trans. (L, LNT and LTS-Series Trucks with Auxiliary Trans.)	TSI 52	9/7/73	—
Trans. — Gear Jump-out (W-Series All Trans.)	100	11/7/75	1298	Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. 3.03 (All Trucks So Equipped)	83	2/7/75	1012
Trans. — Oil Filter Deletion (All Trucks with Fuller RT-906/RT-RTF-RTO-RTOF-910 and 951/RTF-RTOF-12513 Trans.)	79	11/15/74	923	Kit — New Overhaul — Automatic Transmission (Light Trucks and Econolines Equipped with an Automatic Trans.)	111	5/6/76	1471
Trans. — Repairs Caused by Water and/or Ethylene Glycol in the Trans. Oil (All Trucks with Allison Auto. Trans.)	72	7/19/74	776	Line Filter — Trans. Cooler (All Trucks with MT-640-650 Trans.)	72	7/19/74	775
Transfer Case — New Full Time — New Process, Model 203	68A	5/10/74	680		99	10/24/75	775-S
Valve — Lube — Allison MT-640/650 — Incorrect Position (All Trucks with Allison MT-640/650 Trans.)	72	7/19/74	769	Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Valve — Pressure Regulator — Main — Improvement (All Heavy Series Trucks with Allison MT640-650 Trans.)	74	8/23/74	807	Lubricant — Insufficient on Trans. Parts Due to Improper Towing (All Light Trucks)	TSI 47	6/15/73	—
Valve — Trimmer Pressure Regulator (All Trucks with Detroit Diesel Allison AT-540, MT-640 and MT-650 Trans.)	78	10/25/74	771-S	Manual Trans. — Gear Inspection Stds. (All Trucks with Manual Trans.)	74	8/23/74	788
Valve — Trimmer Pressure Regulator — Deletion (All Trucks with AT-540, MT-640, MT-650 Trans.)	72	7/19/74	771	New Angle Spring Clutch Plate and Cover Assembly (L, LT, LTS, LN and LNT-9000 and W, WT-9000 Trucks with NTC Cummins Engines)	TSI 17	6/30/72	—
1970							
Air Valve and Regulator — Fuller Trans. Range Shift — Moisture Accumulation (L-Series and Tandem Axle and W-Series with Single Axle and Fuller Trans.)	16	4/28/72	161	Oil Filter Trans. — Deletion (All Trucks with Fuller RT-906/RT-RTF-RTO-RTOF-910 and 9513/RTF/RTOF-12513 Trans.)	79	11/15/74	923
Arm — Clutch Release — Contacts the Engine Support — Left Hand (Model C and CT-900 Trucks)	32	12/15/72	293	Output Yoke — Trans. — Loosen (All Heavy Trucks with Spicer SST Trans.)	82	1/24/75	998
Auto. Trans. — Removal (All F & B Model Trucks and Buses with AT540 Trans.)	TSI 12	4/14/72	—	Rear Support — Trans. (L, LT, LN, LNT-9000 Trucks with Fuller RT-RTO-910/RTO-9513 and Detroit Diesel 6-71/8V-71 Engines)	79	11/15/74	924
Bearing Assembly — New — Front Countershaft (All Tandems with Spicer 7041 Auxiliary Trans.)	TSI 15	5/26/72	—	(L, LT-9000 with Fuller RT-RTO-910, RTO-9513 and Detroit Diesel 6-71/8V-71 Engines)	88	4/18/75	924-S
Bearing Bore — Trans. Rear — Lubricant — Leaks (All Medium and Heavy Trucks with Clark or New Process Five-Speed Trans.)	1	9/16/71	20		99	10/24/75	924-S
	12	3/3/72	20-S	Rear Support — Transmission (L-Series 9000 Trucks with Fuller Trans. and L-LT-LTS-9000 Trucks with Spicer Trans. Power by Cummins I-6 Engine)	111	5/6/76	1482
Clutch Outer Race — New One-Way Overrunning for C-4 Auto. Trans. (All Trucks with C-4 Auto. Trans.)	TSI 52	9/7/73	—	Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
Coupling Shaft Assembly — Part Application Revision (F-350 with 159" Wheelbase, 360 CID Engine, 4-Speed Trans. and Dual Rear Wheels)	TSI 35	2/2/73	—	Seal — Trans. — Gearshift Lever Opening — Leaks (All W-Series Trucks)	5	11/19/71	62
Disc Assemblies — Clutch — New (F, B, C-7000-8000 and LN, LT and LTS-7000-8000 with 13" and 14" Two-Plate Clutches)	TSI 33	12/29/72	—	Second Gear — Jump-out (Bronco Built After January 1, 1970 — Not to be Used on 1972 Trans.)	10	1/28/72	111
Extension Housing — Trans. — Oil Leaks (G-100 Postal Trucks)	32	12/15/72	294	Shift Linkage Interference (C-Series Trucks with Manual Trans.)	109	4/7/76	1446
First Gear — Improved Hold (All Trucks with Allison MT-650 Serial 19043 and Later)	72	7/19/74	772	Shifts — Delayed and/or Pile-up (P-350-400-500 and F-350 Trucks with MX Auto. Trans.)	28	11/3/72	265
Gear — Driven — Speedometer — Wear (F and B-500-750, F and B-6000-7000 with Allison AT540 Trans.)	TSI 34	1/19/73	—	Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032
Hard Shifting into Low or Reverse — Initial Engagement while Vehicle is Stopped (All Heavy and Extra-Heavy Trucks with Fuller RT-610 and RT-613 Trans. and Air Brakes)	62	2/8/74	549	Studs — Attaching — New Trans. Rear Bearing Retainer (All Heavy and Extra Heavy Series Trucks with Spicer 5000 Series Trans.)	TSI 52	9/7/73	—
Insulator — Auxiliary Trans. Front Mount Installation (LT and LTS Trucks with Spicer Auxiliary Trans.)	TSI 20	8/18/72	—	Studs — Attaching — Trans. Rear Bearing Retainer (All Medium and Heavy Trucks with Clark 280 or New Process 542 Trans.)	TSI 40	4/6/73	—
				Synchronize Assembly 4-5 — Revised (All Medium Trucks with New Process Gear 542 Trans.)	93	7/11/75	1207
				Trans. — Damage Due to Improper Towing Preparation (All Medium and Heavy Series Trucks)	TSI 49	7/20/73	—
				Trans. Front Cover — Oil Leakage (All Trucks with Spicer 16-Speed Trans.)	93	7/11/75	1206
				Trans. — Gear Clash (F, B, W & L except L with NH and 6-71 Engines, Series Trucks with Mechanical Clutch Linkage)	TSI 14	5/12/72	—
				Trans. — Gear Jump-out (W-Series All Trans.)	100	11/7/75	1298

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — Cont. 1970				Gear — Driven — Speedometer			
Trans. — Locks in Low or Reverse Gear (All L-Series Trucks with Clark 280 Series Trans.)	32	12/15/72	296	(F and B-500-750, F and B-6000-7000 with Allison AT-540 Trans.)	TSI 34	1/19/73	—
Trans. — Loosening at Engine Attaching Locations (L and LT-9000 Trucks with Spicer 16-Speed Trans. and 8V-71 Engine)	3	10/22/71	38	Gear Positions — "Clunk" Noise when Selecting (All Trucks with Auto. Trans.)	63	3/1/74	582
Trans. — Repairs Caused by Water and/or Ethylene Glycol in the Trans. Oil (All Trucks with Allison Auto. Trans.)	72	7/19/74	776	Hard Shift or Sliding Gear to Output Hang-up (F-100-350; F-100-250 4x4; P-350-500 Trucks)	22	8/4/72	217
Transfer Case — New Full Time — New Process Model 203	68A	5/10/74	680	Hard Shifting into Low and Reverse — Initial Engagement while Vehicle is Stopped (All Heavy and Extra-Heavy Trucks with Fuller RT-610 and RT-613 Trans. and Air Brakes)	62	2/8/74	549
Valve — Lube — Allison MT-640-650 Incorrect Position (All Trucks with Allison MT-640-650 Trans.)	72	7/19/74	769	Insulator — Auxiliary Trans. Front Mount — Installation (LT and LTS Trucks with Spicer Auxiliary Trans.)	TSI 20	8/18/72	—
Valve — Main Pressure Regulator — Improvement (All Heavy Series Trucks with Allison MT-640-650 Trans.)	74	8/23/74	807	Insulators — New Auxiliary Trans. (L, LNT and LTS-Series Trucks with Auxiliary Trans.)	TSI 52	9/7/73	—
Valve — Trimmer Pressure Regulator — (All Trucks with Detroit Diesel Allison AT-540, MT-640 and MT-650 Trans.)	78	10/25/74	771-S	Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. 3.03 (All Trucks So Equipped)	83	2/7/75	1012
Valve — Trimmer Pressure Regulator — Deletion (All Trucks with AT-540, MT-640, MT-650 Trans.)	72	7/19/74	771	Kit — New — Overhaul — Automatic Transmission (Light Trucks and Econolines Equipped with an Automatic Transmission)	111	5/6/76	1471
Vent — Dipstick Filler Tube — Requirements (All Medium and Heavy Trucks with Allison AT-540 and MT-640-650 Trans.)	77	10/11/74	888	Line Filter — Trans. Cooler (All Trucks with MT-640-650 Trans.)	72 99	7/19/74 10/24/75	775 775-S
1971				Low (1st) Gear — Identification of Growl Noise on Acceleration — Warner 4-Speed T-18 Trans. (F-100-350 Trucks with 4-Speed T-18 Trans.)	TSI 19	8/4/72	—
Air Valve and Regulator — Fuller Trans. Range Shift — Moisture Accumulation (L-Series and Tandem Axle and W-Series with Single Axle and Fuller Trans.)	16	4/28/72	161	(F-100-350 Trucks with Warner T-18)	TSI 28	11/3/72	—
Arm — Clutch Release — Contacts the Engine Support — Left Hand (Model C and CT-900 Trucks)	32	12/15/72	293	Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Auto. Trans. — Removal (All F & B Model Trucks and Buses with AT-540 Trans.)	TSI 12	4/14/72	—	Lubrication — Insufficient on Trans. Parts Due to Improper Towing (All Light Trucks)	TSI 47	6/15/73	—
Auxiliary Range Section — Inoperative (All Heavy Trucks with Fuller RT-RTF-RTOF-9513 Trans.)	86	3/21/75	1060	Manual Trans. — Gear Inspection Stds. (All Trucks with Manual Trans.)	74	8/23/74	788
Bearing and Hub Assemblies — Clutch Release Improved (All Medium and Heavy Trucks with Gasoline Engines and 6000-8000 Models with Caterpillar Diesel Engines)	TSI 6	1/14/72	—	New Angle Spring Clutch Plate and Cover Assembly (L, LT, LTS, LN and LNT-9000 and W, WT-9000 Trucks with NTC Cummins Engines)	TSI 17	6/30/72	—
Bearing Assembly — New Front Countershaft (All Tandems with Spicer 7041 Auxiliary Trans.)	TSI 15	5/26/72	—	New Input Shaft and Forward Clutch Cylinder (All Trucks with C-6 Trans.)	TSI 1	10/29/71	—
Bearing Bore — Trans. Rear — Lubricant — Leaks (All Medium and Heavy Trucks with Clark or New Process Five-Speed Trans.)	1 12	9/16/71 3/3/72	20 20-S	Oil Filter — Trans. Deletion (All Trucks with Fuller RT-906/RT-RTF-RTO-RTOF-910 and 9513/RTF-RTOF-12513 Trans.)	79	11/15/74	923
Clutch Outer Race — New One-Way Overrunning — for C-4 Auto. Trans. (All Trucks with C-4 Auto. Trans.)	TSI 52	9/7/73	—	Output Yoke — Trans. — Loosen (All Heavy Trucks with Spicer SST Trans.)	82	1/24/75	998
Coupling Shaft Assembly — Part Application Revision (F-350 with 159" Wheelbase, 360 CID Engine, 4-Speed Trans. and Dual Rear Wheels)	TSI 35	2/2/73	—	Pilot Bearing — Revised — Trans. Input Shaft (L, LT, LTS, LN, LNT-9000 and W, WT-9000 Series Trucks)	79	11/15/74	922
Disc Assemblies — Clutch — New (F, B, C-7000-8000 and LN, LT and LTS-7000-8000 with 13" and 14" Two-Plate Clutches)	TSI 33	12/29/72	—	Rear Support — Transmission (L-Series 9000 Trucks with Fuller Transmissions and L-LT-LTS-9000 Trucks with Spicer Transmissions Power by Cummins I-6 Engines)	111	5/6/76	1482
Driveline — "Clunk" Noise (All Trucks with Auto. Trans.)	TSI 28	11/3/72	—	Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
Extension Housing — Trans. — Oil Leaks (G-100 Postal Trucks)	32	12/15/72	294	Seals — Trans. Gearshift Lever Opening — Leaks (All W-Series Trucks)	5	11/19/71	62
First Gear — Improved Hold (All Trucks with Allison MT-650, Serial 19043 and Later)	72	7/19/74	772	Second Gear — Jump-out (Bronco Built After January 1, 1970 — Not to be used on 1972 Trans.)	10	1/28/72	111
Front Cover — Trans. — Oil Leakage (All Trucks with Spicer 16-Speed Trans.)	93	7/11/75	1206	Shift Linkage — Interference (C-Series Trucks with Manual Trans.)	109	4/7/76	1446

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — Cont. 1971							
Shifts — Delayed and/or Pile-up (P-350-400-500 and F-350 Trucks with MX Auto. Trans.)	28	11/3/72	265	Auxiliary Range Section — Inoperative (All Heavy Trucks with Fuller RT-RTF-RTO-RTOF 9513 Trans.)	86	3/21/75	1060
Shifts — Delayed or Erratic (F, B, C and LN-600-750 and C-800 Trucks with Allison AT-540 Auto. Trans.)	9	1/14/72	99	Bearing and Hub — Clutch Release — Lubrication (500-9000 Series Trucks)	TSI 35	2/2/73	—
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032	Bearing and Hub Assemblies — Clutch Release — Improved (All Medium and Heavy Trucks with Gasoline Engines and 6000-8000 Models with Caterpillar Diesel Engines)	TSI 6	1/14/72	—
Studs — Attaching — New Trans. Rear Bearing Retainer (All Heavy and Extra-Heavy Series Trucks with Spicer 5000 Series Trans.)	TSI 52	9/7/73	—	Bearing Assembly — New Front Countershaft (All Tandems with Spicer 7041 Auxiliary Trans.)	TSI 15	5/26/72	—
Studs — Attaching — Trans. Rear Bearing Retainer (All Medium and Heavy Trucks with Clark 280 or New Process 542 Trans.)	TSI 40	4/6/73	—	Bearing Bore — Trans. Rear — Lubricant Leaks (All Medium and Heavy Trucks with Clark or New Process Five-Speed Trans.)	1	9/16/71	20
Synchronizer Assembly 4-5 — Revised (All Medium Trucks with New Process Gear 542 Trans.)	93	7/11/75	1207	Cable — Upper Speedometer — Breakage (C-Series Trucks)	60	1/18/74	509
Trans. — Damage Due to Improper Towing Preparation (All Medium and Heavy Series Trucks)	TSI 49	7/20/73	—	Clutch Outer Race — New One-Way Overrunning — for C-4 Auto. Trans. (All Trucks with C-4 Auto. Trans.)	TSI 52	9/7/73	—
Trans. — Gear Clash (F, B, W & L except L with NH and 6-71 Engines, Series Trucks with Mechanical Clutch Linkage)	TSI 14	5/12/72	—	Control Knob — Trans. Range — Air Leaks (L & W-Series Trucks with Fuller RT613, RT, RTF, RTO, RTPF 9513 and 12513 Transmission)	102	12/5/75	1331
Trans. — Gear Jump-out (W-Series All Trans.)	100	11/7/75	1298	Coupling Shaft Assembly — Part Application Revision (F-350 with 159" Wheelbase, 360 CID Engine, 4-Speed Trans. and Dual Rear Wheels)	TSI 35	2/2/73	—
Trans. — Locks in Low or Reverse Gear (All L-Series Trucks with Clark 280 Series Trans.)	32	12/15/72	296	Disc Assemblies — Clutch — New (F, B, C-7000-8000 and LN, LT and LTS-7000-8000 with 13" and 14" Two-Plate Clutches)	TSI 33	12/29/72	—
Trans. — Loosening at Engine Attaching Locations (L and LT-9000 Trucks with Spicer 16-Speed Trans. and 8V-71 Engine)	3	10/22/71	38	Driveline "Clunk" Noise (All Trucks with Auto. Trans.)	TSI 28	11/3/72	—
Trans. Repairs Caused by Water and/or Ethylene Glycol in the Trans. Oil (All Trucks with Allison Auto. Trans.)	72	7/19/74	776	Extension Housing — Trans. — Oil Leaks (G-100 Postal Trucks)	32	12/15/72	294
Transfer Case — New Full Time — New Process Model 203	68A	5/10/74	680	Filler and Indicator — Trans. Oil Level — Improved (F-100-250 Trucks with C-4 Auto. Trans.)	34	1/19/73	318
Valve — Lube — Allison MT640-650 — Incorrect Position (All Trucks with Allison MT-640-650 Trans.)	72	7/19/74	769	First Gear — Improved Hold (All Trucks with Allison MT-650 Serial 19043 and Later)	72	7/19/74	772
Valve — Main Pressure Regulator — Improvement (All Heavy Series Trucks with Allison MT-640-650 Trans.)	74	8/23/74	807	Front Cover — Trans. — Oil Leakage (All Trucks with Spicer 16-Speed Trans.)	93	7/11/75	1206
Valve — Trimmer Pressure Regulator (All Trucks with Detroit Diesel Allison AT-540, MT-640 and MT-650 Trans.)	78	10/25/74	771-S	Gear — Driven — Speedometer Wear (F and B-500-750, F and B-6000-7000 with Allison AT-540 Trans.)	TSI 34	1/19/73	—
Valve — Trimmer Pressure Regulator — Deletion (All Trucks with AT-540, MT-640, MT-650 Trans.)	72	7/19/74	771	Gear Positions — "Clunk" Noise when Selecting (All Trucks with Auto. Trans.)	63	3/1/74	562
Vent — Dipstick Filler Tube — Requirements (All Medium and Heavy Trucks with Allison AT-540, MT-640-650 Trans.)	77	10/11/74	888	Hard Shift or Sliding Gear to Output Hang-up (F-100, 350; F-100-250 4x4; P-350-500 Trucks)	22	8/4/72	217
Vent Assembly — Trans. — Fluid Loss Through (All Trucks with C-6 Auto. Trans.)	TSI 49	7/20/73	—	Hard Shifting Effort — 3-Speed Trans. F-100-250 and U-100 Trucks with 3-Speed Trans.)	31	12/1/72	282
1972							
Accessory Drive Gear — New Power Take-Off (All Medium and Heavy Trucks with Allison Model AT-540 Trans.)	TSI 18	7/21/72	—	Hard Shifting into Low or Reverse — Initial Engagement while Vehicle is Stopped (All Heavy and Extra-Heavy Trucks with Fuller RT-610 and RT-613 Trans. and Air Brakes)	62	2/8/74	549
Air Valve and Regulator — Fuller Trans. Range Shift — Moisture Accumulation (L-Series and Tandem Axle and W-Series with Single Axle and Fuller Trans.)	16	4/28/72	161	Housing — New — Gear Shift Lever (L-Series Trucks with Fuller Trans.)	TSI 29	11/17/72	—
Arm — Clutch Release — Contacts the Engine Support — Left Hand (Model C and CT-900 Trucks)	32	12/15/72	293	Insulator — Auxiliary Trans. Front Mount Installation (LT and LTS Trucks with Spicer Auxiliary Trans.)	TSI 20	8/18/72	—
Auto. Trans. — Removal (All F & B Model Trucks and Buses with AT-540 Trans.)	TSI 12	4/14/72	—	Insulators — New Auxiliary Trans. (L, LNT, LTS Series Trucks with Auxiliary Trans.)	TSI 52	9/7/73	—
				Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. 3.03 (All Trucks So Equipped)	83	2/7/75	1012

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — Cont.							
1972							
Intermittent Range Shift Operation (All Extra Heavy Trucks with Fuller RT-910, RTO-910, RT-9513, and RTO-9513 Trans.)	40	4/6/73	364	Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032
Kit — Overhaul — New — Auto. Trans. (Light Trucks and Econolines Equipped with an Auto. Trans.)	111	5/6/76	1471	Studs — Attaching — New Trans. Rear Bearing Retainer (All Heavy and Extra-Heavy Series Trucks with Spicer 5000 Series Trans.)	TSI 52	9/7/73	—
Line Filter — Trans. Cooler (All Trucks with MT-640-650 Trans.)	72	7/19/74	775	Studs — Attaching Trans. Rear Bearing Retainer (All Medium and Heavy Trucks with Clark 280 or New Process 542 Trans.)	TSI 40	4/6/73	—
	99	10/24/75	775-S	Support — Front — Auxiliary Trans. (L, LT and LTS-9000 Trucks)	TSI 13	4/28/72	—
Low (1st) Gear — Identification of Growl Noise on Acceleration — Warner 4-Speed T-18 Trans. (F-100-350 Trucks with 4-Speed T-18 Trans.)	TSI 19	8/4/72	—	Synchronizer Assembly 4-5 Revised (All Medium Trucks with New Process Gear 542 Trans.)	93	7/11/75	1207
	TSI 28	11/3/72	—	Third or Fourth Gear — "Buzzing" Noise (F-100-350 with 4-Speed Warner T-18 Trans.)	27	10/20/72	253
Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783	Trans. — Damage Due to Improper Towing Preparation (All Medium and Heavy Series Trucks)	TSI 49	7/20/73	—
Manual Trans. — Gear Inspection Stds. (All Trucks with Manual Trans.)	74	8/23/74	788	Trans. — Gear Clash (F, B, W & L except L with NH and 6-71 Engines, Series Trucks with Mechanical Clutch Linkage)	TSI 14	5/12/72	—
New Angle Spring Clutch Plate and Cover Assembly (L, LT, LTS, LN, and LNT-9000 and W, WT-9000 Trucks with NTC Cummins Engines)	TSI 17	6/30/72	—	Trans. — Gear Jump-out (W-Series All Trans.)	100	11/7/75	1298
Oil Filter — Trans. — Deletion (All Trucks with Fuller RT-906/RT-RTF-RTO-RTOF-910 and 9513/RTF-RTOF-12513 Trans.)	79	11/15/74	923	Trans. — Linkage Adjustment (F-100-250, U-100, E-100-300 Trucks with 3-Speed Manual Trans. and F-100-350, E-100-300 Trucks with Auto. Trans.)	19	8/16/72	197
Output Yoke — Trans. — Loosen (All Heavy Trucks with Spicer SST Trans.)	82	1/24/75	998	Trans. — Locks in Low or Reverse Gear (All L-Series Trucks with Clark 280 Series Trans.)	32	12/15/72	296
Pilot Bearing — Revised Trans. Input Shaft (L, LT, LTS, LN, LNT-9000 and W, WT-9000 Series Trucks)	79	11/15/74	922	Trans. — Modulator Linkage Adjustment Procedure (C-Series Trucks with Caterpillar Engines and Allison MT-640-650 Auto. Trans.)	90	5/23/75	1153
Positive Detent Spring — Torque Specification (All Trucks with C-6 Auto. Trans.)	TSI 6	1/14/72	—	Trans. — Repairs Caused by Water and/or Ethylene Glycol in the Trans. Oil (All Trucks with Allison Auto. Trans.)	72	7/19/74	776
Rear Support — Main Trans. (All Heavy and Extra-Heavy Trucks)	TSI 13	4/28/72	—	Transfer Case — New Full Time — New Process Model 203	68A	5/10/74	680
Rear Support — Trans. (L, LT, LN, LNT-9000 Trucks with Fuller RT-RTO-910/RTO-9513 and Detroit Diesel 6-71/8V-71 Engines)	79	11/15/74	924	Valve — Lube — Allison MT-640-650 — Incorrect Position (All Trucks with Allison MT-640-650 Trans.)	72	7/19/74	769
	88	4/18/75	924-S	Valve — Main Pressure Regulator — Improvement (All Heavy Series Trucks with Allison MT-640-650 Trans.)	12	3/3/72	20-S
Rear Support — Trans. (L, LT, LN, LNT-9000 Trucks with Fuller FT-RTO-910/RTO-9513 and Detroit Diesel 6-74/8V-71 Engines)	105	2/11/76	924-S		74	8/23/74	807
Rear Support — Trans. (L-Series 9000 Trucks with Fuller Trans. and L, LT, LTS-9000 Trucks with Spicer Trans. Power by Cummins I-6 Engines)	111	5/6/76	1482	Valve — Trimmer Pressure Regulator (All Trucks with Detroit Diesel Allison AT-540, MT-640 and MT-650 Trans.)	78	10/25/74	771-S
Retaining Clip — New Vacuum Can (All Trucks with C-6 Auto. Trans. and "Push-in" Type Vacuum Can)	24	9/22/72	231	Valve — Trimmer Pressure Regulator — Deletion (All Trucks with AT-540, MT-640, MT-650 Trans.)	72	7/19/74	771
Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—	Vehicle Vibration (F-100 4x4 Short Wheelbase Series Trucks with Manual Trans.)	57	11/23/73	466
Reverse-High Clutch Piston Return Spring Location Illustration — (All Trucks with C-6 Auto. Trans.)	TSI 13	4/28/72	—	Vent Assembly — Trans. — Fluid Loss Through (All Trucks with C-6 Auto. Trans.)	TSI 49	7/20/73	—
Seal — Trans. Gearshift Lever Opening — Leaks (All W-Series Trucks)	5	11/19/71	62	Vent — Dipstick Filler Tube — Requirement (All Medium and Heavy Trucks with Allison AT-540 and MT-640-650 Trans.)	77	10/11/74	888
Shift Linkage — Interference (C-Series Trucks with Manual Trans.)	109	4/7/76	1446	Welsh Plug — Installation (3 and 4-Speed Manual Trans. Ford Design)	TSI 18	7/21/72	—
Shifts — Delayed and/or Pile-up (P-350-400-500 and F-350 Trucks with MX Auto. Trans.)	28	11/3/72	265	1973			
Shifts — Delayed or Erratic (F, B, C, and LN-600-750 and C-800 Trucks with Allison AT-540 Auto. Trans.)	9	1/14/72	99	Allison Trans. Component — Interchangeability and Operation Diagnosis (Allison AT-540, MT-640, MT-650 Trans.)	72	7/19/74	770
				Auto. Trans. — Removal and Repair Procedure — Access to the No. 2 Crossmember Attaching Parts (F-100 4x4 Series Trucks)	TSI 51	8/24/73	—

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — Cont.							
1973							
Auxiliary Range Section — Inoperative (All Heavy Trucks with Fuller RT-RTF-RTO-RTOF-9513 Trans.)	86	3/21/75	1080	Kit — Overhaul — New — Auto. Trans. (Light Trucks and Econolines Equipped with an Auto. Trans.)	111	5/6/76	1471
Body — Governor Oil Collector with Oversized Ring Grooves (C-4 Auto. Trans.)	TSI 46	6/1/73	—	Line Filter — Trans. Cooler (All Trucks with MT-640-650 Trans.)	72	7/19/74	775
Bearing and Hub — Clutch Release — Lubrication (500-9000 Series Trucks)	TSI 35	2/2/73	—	Low (1st) Gear — Identification of Growl Noise on Acceleration — Warner 4-Speed T-18 Trans. (F-100-350 Trucks with 4-Speed T-18 Trans.)	TSI 19	8/4/72	—
Cable — Upper Speedometer — Breakage (C-Series Truck)	60	1/18/74	509	(F-100-350 Trucks with Warner T-18)	TSI 28	11/3/72	—
Clutch — Chatter (F-100 with 302 CID Engine and Manual Trans.)	63	3/1/74	570	Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Clutch — Master to Slave Cylinder — New — Tube Routing and Heat Shield (C-Series Trucks)	35	2/2/73	332	Lubrication — Insufficient on Trans. Parts Due to Improper Towing (All Light Trucks)	TSI 47	6/15/73	—
Clutch Outer Race — New One-Way Overrunning — for C-4 Auto. Trans. (All Trucks with C-4 Trans.)	TSI 52	9/7/73	—	Main Control Components — Identification and Assembled Location (CW Auto. Trans.)	TSI 50	8/3/73	—
Control Knob — Trans. Range — Air Leaks (L & W-Series Trucks with Fuller RT-613, RT, RTF, RTO, RTOF-9513 and 12513 Trans.)	102	12/5/75	1331	Manual Trans. — Gear Inspection Stds. (All Trucks with Manual Trans.)	74	9/23/74	788
Diaphragms — Push-In Type — Line Pressure Adjustment (All Trucks with C-4 and C-6 Trans. using Push-in Type Single and Dual Area Diaphragms)	TSI 39	3/23/73	—	New Features (F-100-350 Series Trucks)	TSI 36	2/16/73	—
Driveline — Angles (F-100-250 4x4, E-100-200-300 and Bronco)	69	5/31/74	711	Oil Seal Assembly — Trans. Extension (All Trucks with C-4, C-6, FMX and CW Auto. Trans.)	TSI 54	10/5/73	—
Driveline — "Clunk" Noise (All Trucks with Auto. Trans.)	TSI 28	11/3/72	—	Output Yoke — Trans. — Loosen (All Heavy Trucks with Spicer SST Trans.)	82	1/24/75	998
Driveline — Vibration (F-100 4x4 Long Wheelbase — 133 Vehicle)	57	11/23/73	467	Partial Engagement and/or Hard Shift or Transfer Case (Bronco with "J" Shift Pattern)	64	3/22/74	599
Droning Noise or Vibration (Bronco with Auto. Trans.)	40	4/6/73	363	Pilot Bearing — Trans. Input Shaft — Revised Trans. (L, LT, LTS, LN, LNT-9000 and W, WT-9000 Series Trucks)	79	11/15/74	922
Engine — Revised Governor Settings (330 HD, 361, 391, 401, 477, 534 CID Heavy Duty Truck Engines, Auto. Trans. Only)	TSI 41	4/20/73	—	Rear Support — Trans. (L, LT, LN, LNT-9000 Trucks with Fuller RT-RTO-910/RTO-9513 and Detroit Diesel 6-71/8V-71 Engines)	79	11/15/74	924
Extension Housing — Trans. — Oil Leaks (G-100 Postal Trucks)	32	12/15/72	294	Rear Support — Trans. (L, LT, LN, LNT-9000 Trucks with Fuller RT-RTO-910/RTO-9513 and Detroit Diesel 6-74/8V-71 Engines)	105	2/11/76	924-S
First Gear — Improved Hold (All Trucks with Allison MT-650, Serial 19043 and Later)	72	7/19/74	772	Rear Support — Transmission (L-Series 9000 Trucks with Fuller Trans. and L, LT, LTS-9000 Trucks with Spicer Trans. Power by Cummins I-6 Engines)	111	5/6/76	1482
Front Cover — Trans. — Oil Leakage (All Trucks with Spicer 16-Speed Trans.)	93	7/11/75	1206	Retaining Clip — New — Vacuum Can (All Trucks with C-6 Auto Trans. and "Push-In" Type Vacuum Can)	24	9/22/72	231
Gear — Driven — Speedometer — Wear (F and B-500-750, F and B-6000-7000 with Allison AT-540 Trans.)	TSI 34	1/19/73	—	Review of Auto. Trans. Service Information "Quick Reference"	TSI 47	6/15/73	—
Gear Positions — "Clunk" Noise when Selecting Gear Positions (All Trucks with Auto. Trans.)	63	3/1/74	562	Screen — Main Control Pump Outlet — C-4 Auto. Trans. (All Trucks So Equipped)	TSI 26	10/6/72	—
Gear Shifting (F-100-250 Trucks with 3-Speed Manual Trans.)	TSI 34	1/19/73	—	Seal — Trans. Gearshift Lever Opening — Leaks (All W-Series Trucks)	5	11/19/71	62
Hard Shifting into Low or Reverse — Initial Engagement while Vehicle is Stopped (All Heavy and Extra-Heavy Trucks with Fuller RT-610 and RT-613 Trans. and Air Brakes)	62	2/8/73	549	Second Gear — Jump-out (Bronco Built After January 1, 1970 — Not to be used on 1972 Trans.)	10	1/28/72	111
Improved Shifting — New Process (435) 4-Speed Trans. (F-100-350 4x2; F-100-250 4x4; P-350-500 Series Trucks)	TSI 51	8/24/73	—	(4x4 and Bronco with 3-Speed Manual Trans.)	39	3/23/73	353
Insulators — New Auxiliary Trans. (L, LNT and LTS-Series Trucks with Auxiliary Trans.)	TSI 52	9/7/73	—	Service ID Tag — 3 and 4 Speed Manual Trans. — Ford Design (All Trucks)	TSI 29	11/16/72	—
Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. 3.03 (All Trucks So Equipped)	83	2/7/75	1012	Servicing C-4, C-6 and FMX Auto. Trans. for Delayed, "Dragged-Out" Shifting or Too-Frequent Downshifts (All Light Trucks with EGR Systems)	TSI 32	12/15/72	—
Intermittent Range Shift Operation (All Extra-Heavy Trucks with Fuller RT-910, RTO-910, RT-9513 and RTO-9513 Trans.)	40	4/6/73	364	Shift Feel — Loose (Bronco with Auto. Trans. and "U-Shift" Transfer Case Pattern)	44	5/18/73	386
				Shift Linkage — Interference (C-Series Trucks with Manual Trans.)	109	4/7/76	1446

Description Bulletin Date Article

**TRANSMISSION — Cont.
1973**

Shifts — Delayed and/or Pile-up (P-350-400-500 and F-350 Trucks with MX Auto. Trans.)	28	11/3/72	265
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032
Soft or Slipping Upshifts with Light to Medium Throttle — FMX Trans. (All Light Trucks So Equipped)	55	10/19/73	448
Spring — 1-2 Transition Valve — Deletion from the Main Control (All Trucks with C-4 Auto. Trans.)	TSI 54	10/5/73	—
Studs — Attaching — New Trans. Rear Bearing Retainer (All Heavy and Extra-Heavy Series Trucks with Spicer 5000 Series Trans.)	TSI 52	9/7/73	—
Studs — Attaching — Trans. — Rear Bearing Retainer (All Medium and Heavy Trucks with Clark 280 or New Process 542 Trans.)	TSI 40	4/6/73	—
Synchronizer Assembly 4-5 — Revised (All Medium Trucks with New Process Gear 542 Trans.)	93	7/11/75	1207
Trans. — Damage Due to Improper Towing Preparation (All Medium and Heavy Series Trucks)	TSI 49	7/20/73	—
Trans. — Gear Jump-out (W-Series All Trans.)	100	11/7/75	1298
Trans. — Jump-Out of Third Gear During Coast (All Light and Medium Series Trucks with New Process Model 435 4-Speed Trans.)	52	9/7/73	420
Trans. — Lubricant Fill (LT and LTS-9000 Series Trucks with Spicer Model SST 1007-2A Trans.)	TSI 50	8/3/73	—
Trans. — Main Case Interchangeability (All Medium and Heavy Trucks with Allison AT-540, MT-640 MT-650 Auto. Trans.)	70	6/14/74	728
Trans. — Modulator Linkage Adjustment Procedure (C-Series Trucks with Caterpillar Engines and Allison MT-640-650 Auto. Trans.)	90	5/23/75	1153
Trans. — Oil Filter Deletion (All Trucks with Fuller RT-906/RT-RTF-RTO-RTOF-910 and 9513/RTF-RTOF-12513 Trans.)	79	11/15/74	923
Trans. — Repairs Caused by Water and/or Ethylene Glycol in the Trans. Oil (All Trucks with Allison Auto. Trans.)	72	7/19/74	776
Transfer Case — Hard Shift (Bronco with Auto. Trans.)	47	6/15/73	396
Transfer Case — New Full Time — New Process Model 203	68A	5/10/74	680
Valve — Lube — Allison MT-640-650 — Incorrect Position (All Trucks with Allison MT-640-650 Trans.)	72	7/19/74	769
Valve — Main Pressure Regulator — Improvement (All Heavy Series Trucks with Allison MT-640-650 Trans.)	74	8/23/74	807
Valve — Trimmer Pressure Regulator (All Trucks with Detroit Diesel Allison AT-540, MT-640 and MT-650 Trans.)	78	10/25/74	771-S
Valve — Trimmer Pressure Regulator — Deletion (All Trucks with AT-540, MT-640, MT-650 Trans.)	72	7/19/74	771
Vehicle Vibration (F-100 4x4 Short Wheelbase Series Trucks with Manual Trans.)	57	11/23/73	466
Vent — Dipstick Filler Tube — Requirements (All Medium and Heavy Trucks with Allison AT-540 and MT-640-650 Trans.)	77	10/11/74	888

Description Bulletin Date Article

Vent Assembly — Trans. — Fluid Loss (All Trucks with C-6 Auto. Trans.)	TSI 49	7/20/73	—
1974			
Allison Trans. Component Interchangeability and Operation Diagnosis (Allison AT-540, MT-640, MT-650 Trans.)	72	7/19/74	770
Auxiliary Range Section — Inoperative (Heavy Trucks with Fuller RT-RTF-RTO-RTOF-9513 Trans.)	86	3/21/75	1060
Control Knob — Trans. — Range — Air Leaks (L & W-Series Trucks with Fuller RTG13-RT-RTF-RTO-RTOF-9513 and 12513 Trans.)	102	12/5/75	1331
Clutch — Chatter — First and Reverse Gear (E-100-150-250 with 351W Engine and 3-Speed Manual Trans.)	108	3/24/76	1428
Clutch — Chatter (F-100 with 302 CID Engine and Manual Trans.)	63	3/1/74	570
Clutch — Chatter (F-100-350 with 360 CID Engine and Manual Trans.)	122	10/25/76	1641
DriveLine Angles (F-100-250 4x4, E-100-200-300 and Bronco)	69	5/31/74	711
First Gear — Improved Hold (All Trucks with Allison MT-650 Serial 19043 and Later)	72	7/19/74	772
Front Cover — Trans. — Oil Leakage (Trucks with Spicer 16-Speed Trans.)	93	6/20/75	1206
Front Hubs — Free Running — Incorrect Use of Vehicles Equipped with Full Time 4-Wheel Drive (F-100-250 4x4 with C-6 Auto. Trans.)	72	7/19/74	767
Gear — Warner T-18 — New Design — 4-Speed Manual Trans. (F-100-250-350 Series Trucks with Warner Seat T-18 — 4-Speed Manual Trans.)	67	5/3/74	677
Gear Positions — "Clunk" Noise When Selecting (All Trucks with Auto. Trans.)	63	3/1/74	562
Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. — 3.03 (All Trucks So Equipped)	83	2/7/75	1012
Kit — Service — Damaged Threads — Bell Housing Rear Engine Mount (L & W-Series)	134	5/9/77	1844
Kits — Overhaul — New — Auto. Trans. (All F-Series Light Trucks and Econolines Equipped with an Auto. Trans.)	111	5/6/76	1471
Kits — Revision — for Converting 1974 Allison Trans. Main Case Assemblies to 1973 Operation (Allison AT-540, MT-640, MT-650 Trans.)	72	7/19/74	728-S
Line Filter — Trans. Cooler (All Trucks with MT-640-650 Trans.)	72	7/19/74	775
Lubricant — Improved — Trans. Input Shaft Pilot Bearing (L, LT, LTS, W, WT-9000 Series)	73	8/2/74	783
Manual Trans. — Gear Inspection Stds. (All Trucks with Manual Trans.)	74	8/23/74	788
New Output Shafts, Parking Gear and Retaining Rings (All Vehicles with C-6 Auto. Trans.)	101	11/21/75	1310
Oil Filter — Trans. Deletion (All Trucks with Fuller RT-906/RT-RTF-RTO-RTOF-910 and 9513/RTF-RTOF-12513 Trans.)	79	11/15/74	923
Output Yoke — Trans. — Loosen (All Heavy Trucks with Spicer SST Trans.)	82	1/24/75	998
Pilot Bearing — Trans. Input Shaft — Revised (L, LT, LTS, LN, LNT-9000 and W, WT-9000 Series Trucks)	79	11/15/74	922

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — Cont. 1974							
Rear Support — Trans. (L, LT, LN, LNT-9000 Trucks with Fuller RT-RTO-910/RTO-9413 and Detroit Diesel 6-71 and 8V-71 Engines)	79	11/15/74	924	Valve — Trimmer Pressure Regulator (All Trucks with Detroit Diesel Allison AT-540, MT-640 and MT-650 Trans.)	78	10/25/74	771-S
(L-LT-9000 with Fuller RT-RTO-910, RTO-9513 and Detroit Diesel 6-71/8V-71 Engines)	88	4/18/75	924-S	Valve — Trimmer Pressure Regulator — Deletion (All Trucks with AT-540, MT-640, MT-650 Trans.)	72	7/19/74	771
	99	10/24/75	924-S	Vent — Dipstick Filler Tube — Requirements (All Medium and Heavy Trucks with Allison AT-540 and MT-640-650 Trans.)	77	10/11/74	888
Rear Support — Transmission (L-LT-LN-LNT-9000 Trucks with Fuller RT-RTO-910/RTO-9513 and Detroit Diesel 6-74/8V-71 Engines)	105	2/11/76	924-S	1975			
Rear Support — Transmission (Model L-Series 9000 Trucks with Fuller Transmissions and LLT-LTS-9000 Trucks with Spicer Trans. Powered by Cummins I-6 Engines)	111	5/6/76	1482	Auxiliary Range Section — Inoperative (All Heavy Trucks with Fuller RT-RTF-RTO-RTOF-9513 Trans.)	86	3/21/75	1060
Shift Change — Allison MT-650 Trans. (All Heavy Trucks with MT-650 Allison Trans.)	64	3/22/74	596	"C" Series Transmission — Shift Linkage Lube (All C-Series)	136	6/7/77	1874
Shift Linkage — Interference (C-Series Trucks with Manual Trans.)	109	4/7/76	1446	Clutch — Chatter (Model F-100-350 with 360 CID Engine and Manual Trans.)	122	10/25/76	1641
Shop Manual — Courier — Auto. Trans. Section — Revision (Courier Truck with Auto. Trans.)	78	10/25/74	890	Control Knob — Trans. Range — Air Leaks (L & W-Series Trucks with Fuller RTG13-RT-RTF-RTO-RTOF-9513 and 12513 Trans.)	102	12/5/75	1331
Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032	Dampened Disc (Organic) 14 and 15½ Inch 2-Plate Clutches (L, LN, LT, LNT, LTS-9000 Trucks)	149	12/23/77	3003
Soft or Slipping Upshifts with Light to Medium Throttle — FMX Trans. (Light Trucks So Equipped)	55	10/19/73	448	Difficult Gear Shift Lever Cross-Over and/or Shift into First Gear (F-100-350 Econoline with 3-Speed Trans.)	95	8/8/75	1239
Spring — 1-2 Transition Valve — Deletion from the Main Control (All Trucks with C-4 Auto. Trans.)	TSI 54	10/5/73	—	Front Cover — Trans. — Oil Leakage (Trucks with Spicer 16-Speed Trans.)	93	6/20/75	1206
Synchronizer Assembly 4-5 — Revised (All Medium Trucks with New Process Gear 542 Trans.)	93	6/20/75	1207	Gear Shift — Rattle — Third and/or Fourth Gear New Process 4-Speed Trans. (F-100-150-250-350 Series Equipped with New Process 4-Speed Manual Trans.)	125	12/3/76	1682
Trans. — Component Wear or Short Engine Life (All Medium Trucks with FT Engines and Allison AT-540 Trans.)	81	12/20/74	965	Intermediate Gear and Synchronizer — Replacement on 3-Speed Manual Trans. — 3.03 (All Trucks So Equipped)	83	2/7/75	1012
Trans. — Gear Jump-out (W-Series — All Trans.)	100	11/7/75	1298	Kit — Service — Damaged Threads — Bellhousing Rear Mount (L & W-Series)	134	5/9/77	1844
Trans. — Main Case Interchangeability (All Medium and Heavy Trucks with Allison AT-540, MT-640, MT-650 Auto. Trans.)	70	6/14/74	728	Kits — Overhaul — New Auto. Trans. (All F-Series Light Trucks and Econolines Equipped with an Auto. Trans.)	111	5/6/76	1471
Trans. — Modulator Linkage Adjustment Procedure (C-Series Trucks with Caterpillar Engines and Allison MT-640-650 Auto. Trans.)	90	5/23/75	1153	Line Filter — Trans. Cooler (All Trucks with MT-640-650 Trans.)	72	7/19/74	775
Trans. — Repairs Caused by Water and/or Ethylene Glycol in the Trans. Oil (All with Allison Auto. Trans.)	72	7/19/74	776		99	10/24/75	775-S
Trans. Shift — Warner T-18 4-Speed — Partial Engagement — Jumps Out of Third or Hard Shifting (F-100-350 Light Trucks with Warner T-18 4-Speed Trans.)	96	8/22/75	1251	Oil Filter — Trans. — Deletion (All Trucks with Fuller RT-906/RT-RTF-RTO-RTOF-910 and 9513 RTF-RTOF-12513 Trans.)	79	11/15/74	923
Transfer Case — Full Time New Process Gear 203 Severe Service Applications (F-Series 4x4 Equipped with New Process Gear 203 Full Time Transfer Case)	124	11/22/76	1671	Output Yoke — Trans. Loosen (All Heavy Trucks with Spicer SST Trans.)	82	1/24/75	998
Transfer Case — New Full Time New Process Model 203	68A	5/10/74	680	Pilot Bearing — Clutch — Two-Piece Design (F-100-150-250-350 and Bronco with Manual Trans. and 300-302 CID Engines)	82	1/24/75	996
Transfer Case — Partial Engagement and/or Hard Shift (Bronco with "J" Shift Pattern)	64	3/22/74	599	Rear Support — Transmission (Model L-Series 9000 Trucks with Fuller Trans. and L-LT-LTS-9000 Trucks with Spicer Trans. Powered by Cummins I-6 Engines)	111	5/6/76	1482
Valve — Lube — Allison MT-640-650 — Incorrect Position (Trucks with Allison MT-640-650 Trans.)	72	7/19/74	769	Release Bearing — Clutch — Noise (F-Series, P-Series, Econoline and Bronco with Manual Trans.)	90	5/23/75	1149
Valve — Main Pressure Regulator — Improvement (All Heavy Series Trucks with Allison MT-640-650 Trans.)	74	8/23/74	807	Shift Linkage — Transfer Case — Revised Design (Bronco Built after November 1, 1974)	88	4/18/75	1112
				Shudder in Reverse on Light Acceleration (All Trucks with C-6 Auto. Trans.)	85	3/7/75	1032

Description	Bulletin	Date	Article	Description	Bulletin	Date	Article
TRANSMISSION — Cont.							
1975							
Synchronizer Assembly 4-5 — Revised (All Medium Trucks with New Process Gear 542 Trans.)	93	6/20/75	1207	Control Knob — Trans. Range Air Leaks (L & W-Series Trucks with Fuller RTG13-RT- RTF-RTO-RTOF-9513 and 12513 Trans.)	102	12/5/75	1331
Trans. — Gear Jump-Out (W-Series — All Trans.)	100	11/7/75	1298	Dampened Disc (Organic) 14 and 15½ Inch 2-Plate Clutches (L-LN-LT-LNT-LTS-9000 Trucks)	149	12/23/77	3003
Trans. — Modulator Linkage Adjustment Procedure (C-Series Trucks with Caterpillar Engines and Allison MT-640-650 Auto. Trans.)	90	5/23/75	1153	Gear Shift — Rattle — Third and/or Fourth Gear New Process 4-Speed Trans. (F-100-150-250-350 Series Equipped with New Process 4-Speed Manual Trans.)	125	12/3/76	1682
Trans. Shift — Warner T-18 4-Speed — Partial Engagement, Jumps Out of Third or Hard Shifting (F-100-350 Light Trucks with Warner T-18 4-Speed Trans.)	96	8/22/75	1251	Hard Shifting — Clark 280 and 390 Model Trans. (Heavy Truck)	128	2/9/77	1726
Trans. to Clutch Housing Interference (F-880 with Spicer 5000 Series Trans. and 475 CID Engine)	99	10/24/75	1289	Hard Shifting — New Process Gear 435 4-Speed Manual Trans. (Light Truck F-Series Equipped with the NPG 435 4-Speed Trans.)	136	6/7/77	1875
Transfer Case — Full Time New Process Gear 203 Severe Service Applications (F-Series 4x4 Equipped with New Process Gear 203 Full Time Transfer Case)	124	11/22/76	1671	Kit — Service — Damaged Threads — Bellhousing Rear Mount (L & E-Series)	134	5/9/77	1844
Valve — Trimmer Pressure Regulator (All Trucks with Detroit Diesel Allison AT-540, MT-640 and MT-650 Trans.)	78	10/25/74	771-S	Kits — Overhaul — New — Auto. Trans. (F-Series Light Trucks and Econolines Equipped with an Automatic Trans.)	111	5/6/76	1471
Vent — Dipstick Filler Tube — Requirements (All Medium and Heavy Trucks with Allison AT-540 and MT-640-650 Trans.)	77	10/11/74	888	Rear Support — Trans. (Model L-Series 9000 Trucks with Fuller Trans. and L-LT- LTS-9000 Trucks with Spicer Trans. Powered by Cummins I-6 Engines)	111	5/6/76	1482
Vent — Transfer Case Drippage (F-150 4x4 with N.P. 205 Transfer Case)	149	12/23/77	3004	Transfer Case — Full Time New Process Gear 203 — Severe Service Applications (F-Series 4x4 Equipped with New Process Gear 203 Full Time Transfer Case)	124	11/22/76	1671
1976				Transmission — Clark 390V — Rattling Noise (Trucks with 390V Trans.)	127	1/5/77	1706
C-Series Transmission — Shift Linkage Lube (All C-Series)	136	6/7/77	1874	Trans. — Gear Jump-Out (W-Series — All Trans.)	100	11/7/75	1298
Clutch — Chatter — First and Reverse (F-100 with 302 CID Engine and Manual Trans.)	130	3/10/77	1783	Vent — Transfer Case — Drippage (F-150 4x4 with N.P. 205 Transfer Case)	149	12/23/77	3004
Clutch — Chatter (Model F-100-350 with 360 CID Engine and Manual Trans.)	122	10/25/76	1641				



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